CATALOGUE. S.M. SECTION

## SURVEYING

## DRAWING mo NAUTICAL

## INSTRUMENTS

J. H. STEWARD, LTd.

Opticians and Scientific Instrument Makers 406. STRAND \& 457. WEST STRAND LONDON. W.C. 2

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## BUSINESS TERMS

This Catalogue is the SM Section, and cancels a! previous editions,
When ordering, the catalogue number and letters opposite the instrument referred to should be quoted.

For the convenience of customers abroad Telegraphic Code Words are given at the end of the catalogue.

Any instrument not specified in the catalogue can be constructed or obtained for clients, and estimates and descriptions furmished when required.

The prices quoted are Net for Cash exclusive of packing, which is charged at cost price.

Customers who have no ledger account with us should forward a remit tance to the value of the gouds ordered, or give the usual references. Payment can'be made[by Cheque, Banker's Draft or Postal Money Order, either of which should be made payable to J. H. Steward, Ltd, and crossed-_ \& Co.

In the case of foreign shipments it should be arranged for payment to be made in London, against shipping documents.

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Business Hours, 9 a.m. to 6 p.m. Saturdays, 9 a.m. to 1 p.m

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## GERRARD 1867.

" TELEMETER, RAND, LONDON."
" TELEMETER, LONDON."

Telegraphic Code Words will be found at end of Catalogue.

[^0]
## INTRODUCTION.

Since the last edition of this catalogue of Surveying and Mathematical Instruments was issued, many improvements both optical and mechanical have been incorporated in various instruments, as experience showed them to be advantageous.

The long business relations which the firm of J. H. Steward, Ltd., has enjoyed with members of the Surveying and Allied Professions, and as contractors to H.M. Government, has put within their reach facilities for gaining practical experience which could not be otherwise obtained.

Opportunity is here taken of thanking those clients who have made valuable suggestions and have so generously placed at our disposal the results of their practical experience.

We have every facility in our Repair Department for repairing any make of Surveying and other Scientific Instruments, and also for carrying out experimental work and for constructing instruments to special specification.

We would draw attention to other departments of the business, of which further details will be found at the end of this catalogue.

Particulars of any instrument not dealt with in this catalogue will be furnished on request.

The firm of J. H. Steward, Ltd, has been established for more than 70 years, and has had the honour of supplying many instruments to various Government Offices, Public Institutions and Companies, some of which are enumerated below, and are offered as references to intending purchasers.

> Various Departments of H.M. Government.
> Admiralty and War Office.
> H.M. Council of India.
> Crown Agents for the Colonies.
> The Foreign Governments of Argentine, Belgium, Brazil, Bulgaria, Chili, China, Egypt, Italy, Japan, Portugal, Russia, Siam, United States of America.

> Universities, Schools and Technical Institutes at Home and Abroad Railway, Steamship and Telegraph Companies.
> National Rifle Association.
> National Artillery Association.

[^1]
## THEODOLITES AND TACHEOMETERS.

The following is a general description applicable to theodolites described in this Cataloguc Other details are indicated in the description of each type of instrument.

Material. - Virgin metal only is used free from magnetic impurities Care has been exercised to use only those metais which, by long experience, have been found to be most suitable for the different parts of the theodolite.

The Circles are graduated on solid silver except those of the "Explorer's" Theodolite, SM 32 Horizontal Circles are graduated in the sexagesimal system to 360 degrees and are figured clockwise. Vertical Circles are figured in quadrants from $0^{\circ}$ horizontally to $90^{\circ}$ vertically. The circles can be graduated or figured in any other way to meet the requirements of the purchaser. In some cases this may entail extra cost. The circles are read either by vernier or by micrometer microscopes as stated in the specifications.

The Standards are specially rigid and a screw adjusting sliding piece is fitted to one standard, for adjustment of the bearings of the transit axis, so that the telescope will transit on a vertical line. A Striding Level (SM 91, page 26) can be supplied for this purpose. (This does not apply to the "Explorer's" Theodolite SM 32, or the "Compact" Micrometer Theodolite, SM 25, the transit axes of which are not reversible).

Slow Motion and Clamps. Tangent screws to the slow motions work against opposing springs, preventing back lash. Clamps are so designed as not to disturb the centres or transit axis.

Telescopes. There are three distinct types fitted to Theodolites, the optical system beng different in each type: (1) The "Ordinary" Telescope. (2) The "Internal Focussing " Telescope (3) The "Anallatic " Felescope,

The "Ordinary" Telescope has a rack and pimion focussing adjustment to the tube which carries the object-glass, and the length of the telescope varies according to the distance of the object. When using this type of telescope for measuring the distance of the surveying staff, by means of stadia lines in the draphragm, it is necessary to add a "constant " to the stadia measurement in order to obtain the distance of the staif from the centre of the theodolite. The "constant " is the sum of the equivalent focus of the object-glass and the distance of the object glass from the centre of the theodolite. The "O.S." Theodolite (page 12) is fitted with this type of telescope.

The "Internal Focussing" Telescopediffers from the Ordinary Telescope in several defails. The focussing operation is performed by the movement of a negative lens, introduced between the object-glass and the eye-piece, which remain stationary, and the length of the telescope never varies. When measuring the distance of the surveying staif by means of stadia lines in the draphragm, the "correction" to be added to obtain the distance from the centre of the theordite is so small as generally to be considered negligible. The "correction" is equal to about two-thirds of the equivalent focus of the object-glass which, in the case of "Rectiform " Theodolites (page 6), is under six inches, and is less than can be plotted except on large scales.

The Internal Focussing Telescope is less liable to get out of collimation than the ordinary telescope ; the two ends of the telescope being practically sealed, dirt and wet are excluded: as the telescope always remains the same length its valance is not disturbed. This type of telescope is fitted to the Rectiform" Theodolites (pages 6 to 10 ),

The "Anallatic" Telescope has an optical system specially designed for taking linear measurements by means of stadia lines in the daphragm. A positive lens introdnced between the object-glass and eye-piece, has the effect of referring all linear measurements automatically to the centre of the theodolite and there is, therefore, no "constant " to be added. The telescope is larger and more powerful than the two telescopes previously described, and has

1. H. Steward, Lati, 306 , Strand, and 457 , West Strand, London, W.C. 2

## THEODOLITES AND TACHEOMETERS-Continued.

a longer range. This type of telescope is fitted to theodolites known as Tacheometers (page 14).

The Eyepiece supplied with each type of telescope inverts the object. An crecting eyepiece which gives an upright image can be supplied, but is seldom used by surveyors as the necessary additional lenses lessen the resolving power of the telescople and shorten the range. For observing angles of great altitude a diagonal eyepiece can be supplied (SM 87, page 26).

The Magnifying Power of the telescope stated in the specifications is the power that has been found to give the best results under general conditions. Higher powers than those stated can be substituted, but it must not be overlooked that an increase of power diminishes the brightness of the object, and restricts the field of view

Resolving Power is largely governed by conditions of light. The approximate distance at which the telescopes will resolve 01 foot on the stafi is from 800 to 1.000 feet. In the case of Tacheometers (page 14), the distance is increased 20 per cent, while in the case of the small theodolites (SM 32, SM 34), the distance is 20 per cent. less.

Diaphragms. The telescope can be fitted with either of the diaphragms illustrated on page 26, and diaphragms of different designs can be supplied to order. Unless ordered otherwise, theodolites are sent out with a web diaphragm in the telescope and a spare glass diaphragm packed in the case. Diaphragms are mounted in interchangeable cells, and in the event of damage, a diaphragm can be removed with the extractor tool supplied with the theodolite, and the spare diaphragm can be inserted in its place without disturbing the collimation adjustment. Unless otherwise ordered, stadia lines in diaphragms are spaced to read one unit on the staff for every hundred of distance.

The Spirit Levels are accurately machined and ground, and are graduated on the glase to read well within the limits of the instrument. The principal level is mounted on the vernier arm of the vertical circle, except in the case of the Railway Theodolites (SM 3 and SM 17), when it is mounted on the telescope Tacheometers (page 14) have a level mounted on the telescope in addition to one on the vernier arm. A level is mounted on the horizontal plate of all theodolites.

A striding axis level (SM 91) for adjusting the bearings of the transit axis can be supplied to order.

Compass. Unless ordered otherwise, the compass supplied is of the trough pattern. A circular compass can be substituted it preferred. The needle is of the edge bar type and is furnished with a sliding weight for adjusting the dip.

The Levelling Base is attached permanently to the theodolite and has a 3 -screw levelling system. A 4 -screw levelling system can be substituted if desired.

The Centering Device is embodied in the instrument and is not attached to the tripod unless so crdered.

Case. The theodolite, with its accessories, is securely packed in a mahogany case with hook fastenings and lock. The shoulder strap is detachabie.

Outer Carrying Cases of leather or canvas with shoulder strap, are made to contain the theodolite in its mahogany case, and are quoted for separately on page 27

A Tripod is included with each theodolite as specified. The various types are illustrated on page 25.

Specifications may alter slightly as improvements are introduced.

[^2]
## " RECTIFORM ", THEODOLITES.

Reading by Verniers.


Fig. 1. Transit Theodolite:
Transit Theodolite. Horizontal and vertical circles, 5 -inches diameter graduated on silver and resuling by opposite verniers to 20 seconds. Reading mignifier to each veruer with sparal focusising idjustroent. The harizontal eircle is graduated on the sexagesimal system and is figured to read in a clockwise fashion from 11 to 360 . The vertion circle is divided into $360^{\circ}$. and is figured in quatrants from 0 horizontally to 50 vertically, right and left. Any other methoul of liguring can be substituted at aption of the purchaser. The lorizontal circle is completely covered with a metal dust and water shield in which are glass windows over the reading apertares with light reflectors, The windows can be opened tor the removal of any moisture that may condense on the underside.
H. Steward, Ltd., 406, Strand, and fä7, West Strand, London, W.C. 2.

## TRANSIT THEODOLITES.-Continued.

Slow Motion with clamp to both circles and to the main centre.
Telescope with internal focussing system described on page 4. Magnifying power $\times 25$ diameters, equivalent focus $9 \cdot 2$ inches, angular field $1^{\circ} 35^{\prime}$ Inverting eyepiece with spiral focussing adjustment and scale by means of which it can be rapidly set to focus. Rayshade to object-glass. Two diapbragms mounted in interchangeable cells, described on page 5 . Unless ordered otherwise, the theodolite is sent out with a web diaphragm in the telescope and a spare glass diaphragm packed in the case. The glass diaphragm has lines spaced 1:100 for stadia measurements. The telescope is mounted so that it can transit both ends, and there are means for adjusting the transit axis (see page 4), which is reversible in the standards.

Levels. The principal spirit level is mounted on the vernier arm of the vertical circle, and a spirit level is also mounted on the horizontal plate.

Levelling Base attached permanently to the instrument with a 3 -screw levelling system. The screws are furnished with dust caps.

Centering Device embodied in the instrument, giving movement of $\frac{3}{4}$-inch in all directions.

Compass of the trough or long pattern with edge bar needle with sliding weight for adjustment of dip. This is priced separately.

Accessories. Tinted sun glass for eyepiece of telescope-Extracting tool for diaplragm-Plummet with suspension hook and cord-Screw-driver and tommy-pin-Camel hair brush-Waterproof theodolite cover for use in the field

Mahogany Case to contain the theodolite which is packed in one piece. Detachable leather shoulder strap.

Tripod either with solid legs or open framed legs (see page 25). Three metal feet are cast on the trivet stage of the theodolite so that it can be set up on a wall or other support without the tripod.

SM 1 -5-inch Transit Theodolite as specification in mahogany case with accessorses, and tripod.............................................Fig. I £50 0 0

SM 2.-Trough Compass attached to the theodolite.............


SN 3.-5-inch "Railway" Transit Theodolite. The same as SM 1, but without the vertical circle and with the principal level mounted on the telescope for levelling purposes, instead of on the vertical vermer arm. In mahogany case with accessories, and tripod.
$£ 4400$
SM 4.-Trough Compass attached to theodolite


Variations and Accessories see pages 25 to 27.
J. H. Steward. Lid., 406. Strand, and 457. West Strand, London, W.C.2.

## TRANSIT THEODOLITES.-Continued

SM 5-5-inch "Mining " Transit Theodolite. The same as SM 1, with the following modifications. (I) The vertical as well as the horizontal circle is completely enclosed in a metal dust and water shield with glass windows over the reading apertures. (2) The centering device is designed so as to allow an increased range of movement of $2 \frac{1}{4}$-inches. (3) Reference marks are engraved on both sides of the transit axis of telescope for accurately centering under a point by overhead plombing. (4) The tripod has adjustable sliding legs for use in confined positions (see SM 75, page 25). Mahingany Case to contain theodolite and accessories, with shoulder strap …................................................................. $\mathbf{\Sigma 5 7}_{\mathbf{0} 7} \mathbf{0}$ SM 6a,-Complete
$\qquad$

```
SM 6.-Trough Compass attached to theodolite
```

£59 0 0
SM 7--5-inch "Mining " Transit Theodolite. The same as SM 5,
with the addition of the auxiliary telescope SM 43 on page $15 \quad \mathbf{£ 7 0} 10 \quad 0$
SM 8.-Trough Compass attached to theodalite ................. 2000
SM 9 -Complete $\mathbf{£ 7 2 1 0 \mathbf { 0 }}$

## Variations and Accessories.

Verniers con be arranged to read to 30 seconds or 1 minute. Circles can be divided centesimally instead of sexagesimally
The Principal Level can be mounted on the telescope instead of on the vernier arm

The 4 -screw Levelling System can be substituted for the 3 -screw system. Accessories for Theodolites will be found on pages 2.5 to 27

SM 11 - Shaft or Tunnelling Theodolite with hollow centre to the vertical axis so that sights may be taken vertically down a shaft through the head of the tripod which is erected over the shaft
Complete specification given on application

SM 12.-Mine Surveying Outfit consisting of Transit Theodohteand Sighting Targets for underground survey and Tripods, constructed to meet special requirements.

[^3]" RECTIFORM" MICROMETER THEODOLITES.


Fig. 2. Micrometer Theodolite.
Micrometer Theodolites. By subdividing the divisions of the circle by means of a Micrometer Microscope a much closer and more exact reading is obtained than can be obtained when the divisions on the circle are subdivided by a vernier. With the exception of the method of reading the circles by micrometer microscopes, this series of theodolites is constructed on the same lines as those specified on pages 6 to 8 , and the general remarks on pages 4 and 5 also apply to these theodolites. The details of the Slow Motions-Telescope and Diaphragms-Levels and Levelling Base-Centering Device-Compass-Accessories-Iripod-are identical with those given on page 7.
SM 13,-5-inch Micrometer Transit Theodolite as specification with 5 -inch Horizontal and 5 -inch Vertical Circle and micrometer microscopes on both circles, reading on drums to 10 seconds and less by eye estimation. Both circles are completely enclosed in a metal dust and water shield, but in the illustration the vertical circle is shown without the shield. Packed in two mahogany cases with shoulder straps, to contain theodolite and accessories. Tripod cither solid or open framed. Fig. $2 \quad £ 70 \quad 0 \quad 0$ SM 14-Trough Compass attached to theodolite ................. 20 . 0

SM 14a-Complete £72 0 0
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London. W.C. 2.

## MICROMETER THEODOLITES.-Continued.

SM 15.-5-inch Micrometer Transit Theodolite the same as SM 13, except that Micrometer Microscopes reading to 10 seconds are fitted to the horizontal circle only ; the vertical circle is fitted with verniers reading to 20 seconds.
$£ 6400$
SM 16.-Trough Compass attached to theodolite ............... 2000

SM 16a.-Complete | \&66 $0 \quad 0$ |
| :--- |

SM 16b.-The Vertical Circle of SMI 13 and SMI 15 can be made 4 -inches diameter instead of 5 -inches at a reduction of.................. £4 0 .
SM 17.-5-inch "Rallway" Micrometer Transit Theodolite the same as SM 13, but without any vertical circle. The principal spirit level is mounted on the telescope for levelling purposes. Other details are the same as for SM 13.

| $£ 58$ | 0 | 0 |
| ---: | ---: | ---: |
| 2 | 0 | 0 |
| $£ 60$ | 0 | 0 |

SM 19.-" Mining " Micrometer Transit Theodolite the same as SMI 13 with the following additions and mollifications.
(1) Light Shafts are fitted to illuminate the graduations of the horizontal circle by artificial light. A light shaft consists of a vertical tube with a rotary prism mounted on the top end. Any form of artificral light such as the "Orilux" lamp described on page 81, can be used, and the prism can be adjusted to throw the light from any direction on to the graduations of the horizontal circle. When the theodolite is used for surface-work the prisms are removed when the graduations will be illuminated from the sky
(2) The centering device is designed to permit an increased range of movement of 2 j -inches.
(3) Reference marks are engraved on both sides of the transit axis of the telescope, for accurately centering under a point by overhead plombing
(4) The tripod bas adjustable sliding legs for use in confined positions (see SM 75, page 25).
Packed in two mahogany cases with shoulder straps......... $£ 8600$
SM 20.-Trough Compass attached to theodolite ................
SM 20a.-Complete

200
£78 0

SM 21.-"Mining" Micrometer Transit Theodolite the same as SM 19 with the addition of the Auxiliary Telescope described on page 15.
£89 $10 \quad 0$
SM 22.-Trough Compass attached to theodolite ............... 2000 SM 22a-Complete
£91 $10 \quad 0$
Alternatives to "Mining " Micrometer Theodolites.
SM 23.-The Vertical Circle of SM 19 and SMI 21 can be made 4 -inches

SM 24. The Vertical Circle of SM 19 and SM 21 can be fitted with verniers in place of the micrometer microscopes at a reduction of .... $\quad$ £6 0 o

## Variations and Accessories.

Circles can be graduated centesimally to 400 grades instead of to 360 degrees.
The Principal Level can be mounted on the telescope instead of on the vernier arm.
The 4 -screw levelling system can be substituted for the 3 -screw system. Accessories for Theodolites will be found on pages 25 to 27.
J. H. Steward, Ltd., 460, Strand, and 457, West Strand, London, W.C. 2.


## THE "COMPACT" <br> MICROMETER THEODOLITE.

> An extra portable and very accurate TRANSIT THEODOLITE.
> Adopted by
> H.M. Government.

Fig 3
The "Compact " Micrometer Transit Theodolite. Horizontal and vertical circles $3 \frac{1}{2}$-melies diameter graduated on silver and reading by micrometer mioroscopes to 10 seconds and less by eye estimatioh. Two opposite micrometer microscopes are fitud to the horizontal circle and a single micrometer microscope to the vertical eircle.

Slow Motion and clamp to buth circles and to main centre.
Telescope with internal focussing system described on page 4, with inverting eyepicec-Magnifying power $>15$ diameters Glass diaphragm with stadia lines spaced 1:100 for messuring distance-Telescope arranged to transit both ends.

Levels. Principal spirit level mounted rigid with reading microscope of vertical circle, and a spirit level mounted on the horizontal plate.

Levelling Base attached permanently to the instrument with a 3-screw levelling nystem.

Centering Device and Compass can be supplied if required and are quoted for separately

Mahogany Case to contain the theorlolite packed in one piece, and the sccessories Detachalile leather shoulder strap. Size of case $13 \times 71 \times 71$ inclies. Weight of the theodolite with the case, approximately 121 bs .

Tripod. Light pattern with opan trame Legs SM 25.32 -inch "Compact" Miorometer. Theodolite as spucified, in mahogany case and tripod .....................................ig. 3 \&57 0

ACCESSORIES.


[^4]

SM 31.-The "O.S." Transit Theodolite. Honzontal and vertical circles $\overline{5}$ inches diameter, yracluated on silver and reading loy opposite verniers to 20 seconds. Horizontal arcle protected by a top plate with reading aperture.
Slow Motion with clamp to both circles and to main centre.
Telescope of the " ordinary type " described on page 4. Two inverting eyepieces, powers $>18$ and $x 10$ Two interchangeable dapliragms as described on page 26, a web diapluagm in the telescope and a spare glass diaphragm with stadia lines spaced $1: 1 / \mathrm{m}$ praked in the casc. The telescope transits both ends. There is an adustment to the transit axis which is reversible in the standards.

Levels. The primcipal spizit level is mounted on the vernier arm of vertical circle, and a spirit level is mounted on the horizontal index plate.

3-Sorew Levelling Base attached to the theodolite
Centering Device embodied in the instrument giving a movement of $f$ inch in all directions.

Trough Compass with slirling weight to needle for adjusting dip.
Accessories. Tintel $\leq u n$ glass for eyepiece-Extracting tool for diaphragm-Plommet-Screw Drivet-Tommy Pin.

Mahogany Case and Tripod with solid legs. .......... Fig. 4 £45 0
J. H. Siewabd, Ltd, 406. Strand, and 457, West Strand, London, W.C. 2.

## EXTRA PORTABLE THEODOLITES.



Fig. 5.

SM 32.-3-inch "Explorer's " Transit
Theodolite 3 -inch borizontal and vertical circles graduated on hardened gun-metal and reading by single verniers to one minati-Hand reading lens-Slow motion with clamp to both circles and to main centre-Telescope of the ordinary type described on page 4, with inverting eyepiece giving a power of $\times 8$--Webbed dia-phragm-Telescope transits eye-piece endPrincipal level mounted on telescope and a level on the horizontal plateCircular compass-levelling base attached to instrument with 4 -screw-levelling system-Tripod with sliding legs,-Box for theodolite $12 \times 43 \times 4 \frac{1}{2}$ inches- Approximate weight of the theodolite in its box, 8 lbs..........................Fig. 5 £ $\mathbf{3 0} \mathbf{0} \mathbf{0}$ SM 33.-Canvas Outer Case for theodolite with shoulder strap

E1 15 0

SM 34-3-inch "Mountain" Transit Theodolite. Horizontal and vertical circles 3 -inches diameter, divided on silver and reading by opposite verniers to 30 seconds-Reading microscope to each vernier. Gircular compass with bar needle. Telescope with internal focussing system described on page 4 : power $\times 15$. Telescope mounted to transit both ends, with adjustment to transit axis which is reversible in the standards. Principal spirit Jevil mounted on the telescope and a level on the horizontal plate
Levelling base attached permanently to the instrament with 3 -screw levelling system or 4 -screw it preferred-Tripod with sliding legs.

Weight of theodolite in its mahogany case about 10 liss. ... e45 0 o

ACCESSORIES FOR MOUNTAIN THEODOLITE,
SM 35.-Centering Device to theodclite............................ 2000
SMI 36:-Outer Leather Case with shoulder strap ............ 4000
SM 36a-Outer Canvas Case with shoulder strap ........... 2150
SM 37,-Canvas Case for tripod ...................................... 200
Accessories for Theodolite pages 25-27.
J. H. Steward, Ltd, 406, Strand, and 457, West Strand, London, W.C. 2.

## ANALLATIC TACHEOMETERS.

These Theodolites are constructed on similar lines to Fig. 1, page 6, but the telescope is larger, and the uprights are slightly taller to permit the telescope to transit. Also a large spirit level is mounted on the telescope in addition to the level on the vernier arm of the vertical circle.

Anallatic Tacheometer. Horizontal and vertical circles, graduated on silver on the sexagesimal system of $360^{\circ}$ and reading by opposite verniers (if ordered specially the circles can be graduated on the centesimal system of 400 grades). The horizontal circle is completely covered with a metal dust and water shield with glass windows over the reading apertures and light diffusers.

Slow Motion with clamp to both circles and to main centre,
Anallatic Telescope as described on page 4. Inverting evepiece giving perfect definition over a wide field Magnifying power 28. Two interchangeable diapluagms as described on page 26, one in the telescope and a spare one packed in the case. The stadia lines on diaphragm are spaced to read $1: 50$ and $1: 100$. Telescope mounted to transit both ends, with means of adjusting the transit axis which is reversible in the standards.

Spirit Levels. Two large levels, one mounted on the vernier arm of vertical circle and one on the telescope for taking levels without having to set the vertical circle tozero. A spirit level is also mounted on the horizontal index plate.

Levelling Base attached permanently to the instrument, with a 3 -screw levelling system

Centering Device embodied in the instrament giving a movement of d-inch in all directions.

Accessories Tinted sun glass for telescope and ray shade to the object glass ; extracting tool for diaphragm; plummet with suspension cord; screw driver and tommy-pin: camel hair brush: waterprof cover for protecting theodolite in the lield.

Mahogany Case to contain Tacheometer and accessorics, with fastening hooks, lock, and detachable shoulder strap.

Tripod with solid legs or open framed legs (see page 25). Three metal feet are cast on the trivet so that the instrument can be set up on a wall without a tripod

SM 38 - 5 -inch Anallatic Tacheometer both horizontal and vertical circle 5 -inch diameter and reading by verniers to 20 seconds...... £68 $0 \mathbf{0}$ SM 39.-Trough Compass attached to tacheometer ................ 2000

$$
\text { SM 39a.-Complete £70 } 0 \quad \mathbf{0}
$$

S.I 40.-6-inch Anallatic Tacheometer both horizontal and vertical circle 5 -inch diameter and reading by vermiers, the horizontal circle to 20 seconds and the vertical circle to 10 seconds..................... £72 00

SM 41.-Trough Compass attached to tacheometer .............
SM 4la.-Complete
200

27400
Accessories for Tacheometers see pages 25 to 27 .
J. H. Steward, Lid., 406, Strand, And 457, West Strand, London, W.C. 2.

## THE SOLAR ATTACHMENT.



Fig. 7

The Solar Attachment is used in connection with a transit theodolite for establishing the true meridian, or N. and S, line. by observation of the sun. Being unaffected by local attraction or diumal variation, lines can be run and horizontal angles measured with an accuracy unattainable with a magnetic compass. The attachment can be fitted to any transit theodolite, and consists of a small solar telescope furnished with a prism eye-piece, webbed diaphragm, spirit-level, and sights for getting the sun into the field of view. The telescope is mounted between two standards at the extremity of a polar axis, and can be rotated, elevated and depressed. The polar axis is attached to the telescope of the theodolite and can be inclined to correspond with the inclination of the earth's axis, the inclination being indicated on the vertical circle of the theodolite. Tangent-screw fine a djustment and clamps are provided.

Latitude and time from apparent noon can also be ascertained by means. of the solar attachment.

SM 42.-Solar Attachment, price when ordered with the theodolite
Fig. 7 £23 $0 \quad 0$

## THE AUXILIARY TELESCOPE.

6
FOR MEASURING STEEP ANGLES.


Fig, 8

SM 43.-The Auxiliary Telescope for attachment either to the top of the telescope of a transit theodolite as illustrated, or to the side of same. Its object is to allow steep angles to be measured, which cannot be measured by the main telescope owing to the interference of the horizontal circle. It is specially useful for mine surveying and can be employed for transferring bearings down a shaft and for plombing. By means of a fine adjustment, the line across the diaphragm, can be set by the surveyor in the same plane as the line of collimation of the main telescope, A counterpoise prevents strain on the theodolite. For measuring steep horizontal angles the auxiliary telescope is attached to a fitting on top of the main telescope and for measuring precipitous vertical angles it is attached at the side to an extension of the transit axis of the main telescope

Fig $8 \quad$ \&13 100

> Accessories for Theodolites see pages 25-27.

[^5]

Fig. 9. Photo-Theodolite.
SM 44.- The Bridges-Lee Photo-Theodolite consists of a photographic camera made of aluminium and mounted on a divided horizontal circle that can be levelled, rotated, and clamped as an ordinary theodolite. Inside the camera is a magnetic compass having a transparent cylindrical circle of degrees which can be brought against the sensitive plate when the dark slide is in position. The compass in operation turns to the magnetic bearing, and as the light passing through the lens also passes through the compass ring the degrees are photographed on the negative at the same time as the view, In addition to this, horizontal and vertical wires are so placed that they are reproduced on the negative as lines, and a transparent soale, which is also photographed on the negative, shows actual proportions of the projected objects and ensures accurate measurements. A faithful record of the necessary data is thus obtanned on the photographitself, and a note book is unnecessary. This means a saving of time and reduction of risks of error.

The photographic system of surveying, especially in hilly countries, has been proved to be cheaper and quicker than any other method.

The instrument is finished in best style, and, beside the firm openframe tripod and usual adjustments and spirit levels, has a telescope fixed to the top of the camera, with vertical are and a reading microscope. The horizontal circle reads by vernier to minutes of arc A photographic rectilinear lens and iris diaphragm, and six double dark slides for 5 by 4 sensitive plates are included Mahogany case...... Fig. 9 £45 0 0

## MINING DIALS.



Fig. 10. Hedley-Steward Dial.
SM 45.-6-inch Hedley-Steward Dial with double folding sights, mounted on a swinging frame so that inclines and bearings may be taken simultaneously. Horizontal circle reading by vernier to 3 minutes. Lock to swinging frame for converting instrument to a plain dial. Bar needle to compass with dip adjuster. Cross levels on dial. Vertical arc divided to degrees and reading by estimation to $\frac{1}{2}$ degrees. Tripod with sliding legs for quick levelling and for use in shallow seams. 4-screw levelling head with clamp to horizontal motion. Wood case for dial.

Fig. $10 \quad \mathbf{\$ 2 5} 10 \quad 0$
SM 46 $\qquad$ ditto. With fine adjustment to horizontal motion : vertical are reading to $\frac{1}{2}$ degrees by vernier, quick levelling spherical head combined with 4 -screws. Wood case for dial.
£28 100
SM 47. $\qquad$ ditto $\qquad$ same as SM 46, with addition of a telescope which interchanges with the sights which are removable. A spirit level is attached to the telescope.
£38 100
SM 48-Additional Triped with 4 -screw levelling head as supplied with SM 45 $\qquad$
$\qquad$ £7 00

SM 49.-......ditto...........with the addition of a quick levelling spherical head as supplied with SM 46
$£ 1000$
Sighting Lamp-Lamp Cup-Plummet Lamp to requirements.
J. H, Steward, Ltd., 406, Strand, and 457. West Strand, London, W.C. 2.

## SURVEYORS' LEVELS.

Owing to the various forms of Surveyor's Levels in use it is not possible to give a general specification applicable to all the levels enumerated in this catalogue. For convenience of comparison, the levels have been placed in two groups and the following notes may assist a purchaser in selecting the level most suitable for his purpose.

Group 1.-Consists of levels which are set up and operated by the method most generally in use In this group the sighting telescope with the attached principal level is rigidly fixed at right angles to a vertical axis, and the adjustment of setting the axis perfectly perpendicular, so that the line of collimation remams horizontal in all positions of the telescope, is performed by foot screws. This group of levels depends for accuracy mainly on the perfection of the vertical axis and the relation between the axis and the line of collimation. The following le vels belong to this group SM 53 to S.M 69.

Group 11.-Consists of levels in which the sighting telescope with the principal spirit level is not rigidly fixed to the vertical axis, but is pivatted to it in such a way that the telescope can be tilted in a vertical plane independently of the rest of the instrument. In this group the vertical axis need not be absolistely vertical and accuracy does not depend on its ferfection, neither is it necessary that the line of collimation should be at right angles to the vertical axis. In aetting up a level of this group it is only necassary to place the vertical axis approximately vertical by means of a small attached circular spirit level and the foot screws or spherical joint in the case of the "Rapid" Level, SM 71. The final adjustment of the line of collimation is made by bringing the hubble of the principal spirit level to the centre of its run by means of the fine screw below the eye end of the telescope. The final adjustment is gone through at each abservation of the staff, and enables one to bring the bubble accurately to the centre of its run at every sight. The levels belonging to this groilp are SM 50 , 51.71

The instruments of each group have their own advantages as follows,

The Dumpy Levels in Group I. being of very robust and rigid construction, are calculated to Lest wathstand rough usage without getting out of adjustment.

The Tilting Levels in Group 11. are considered more simple and more speedy to operate, Although the line ol collimation has to be finally adjusted before each observation of the staff, it must be remembered that reversions " are unnecessary and little time is needed to adjust the foot screws.

Telescope. Sorvevors' levels are fitted either with an "Ordinary Telescope" or an "Internal Focussing Telescope," which are described on page 4.

The Magnifying Fower stated in each specification is the power that has been found to give the best results. The Resolving Power of these telescopes, or in other words, the distance at which 001 ft on a surveying staff can be read by a person with good eyesight in a good light is from 600 to 1,000 feet, except in the case of the felescopes of the small levels on page 24 , of which the range is about half that distance.
J. H. Steward, Lid, 406, Strand, and 457, West Strand, London, WC. 2.


Fig. I1. "Rectiform " Level with Compass
The "Rectiform" Level is a tilting level the main features of which aze described on page 18, under Group II.

The Main Spirit Level is mounted at the side and the bubble and graduations are illuminated by a reflector underneath and can be read in a hinged mirror without moving from the eye-piece end of the telescope.

The Telescope has an internal focussing svstem described on page 4, with glass detachable diaphragm with stadia lines $1: 100$ unless ordered otherwise-Inverting eye-piece with screw focassing adjustment and dioptre scale for quick setting-Rayshade to object glass with cross sighting slits and scale of degrees for measuring angles from $0^{\circ}$ to $20^{\circ}$ above and below the line of sight of telescope-Pointer sights on top of telescope for quickly aligning the object. The telescope is secured to the vertical axis by a pivot and can be tilted in a vertical plane by a screw with micrometer drum at the eye end. The other end of telescope bears on a spring plunget ensuring accuracy of movement. The scale on the drum is divided into 50 equal parts and the movement of one division or $1 / 50$ th of a revolution, tilts the telescope or line of collimation 1 in 50,000 . Ten revolutions of the dram tilt the line of sight to a reading of 1 ft . on a surveying staff erected vertically 100 ft . distant or 1100 , so that one revolution of the drum would read $1 / 10$ th of a foot vertical interval on a staff 100 ft , distant or $1: 1000$. The micrometer drum serves for linear and grade measurements.

Clamp and Slow Motions to main axis.
Tribach and 3 -foot screws embodied in the instrument.
Circular Compass mounted at side of telescope and detachable, reading by lens from eye end of telescope (quoted separately).

Tripod either with solid or open framed legs (page 28)
Mahogany Case with shoulder strap.
SM 50.-9-inch "Rectiform" Level as specified. Telescope with objectglass I 5 -inch aperture-Power $\times 25$. Case and tripod. Fig. 11 £29 0 SM 51.-11-inch "Rectiform" Level as specified Telescope with objectglass 1.65 inch aperture-Power $\times 30$-Case and tripod...... £30 10 \& SM 52.-Detachable Compass to SM 50 or SM $51 \ldots \ldots \ldots \ldots$.

Accessories for Levels pages 25-27.

[^6]
## ENGINEERS, DUMPY LEVEL.



Fig. 12
"Engineers"" Dumpy Level with telescope body and main centre in one piece giving great strength and rigidity. Very sensitive main spirit level and crass level. The telescape is of the "ordinary" typedescribed on page 4, with extra strong rack and pinion focussing adjustment to the object glass; webbed diaphragm unless ordered otherwise. Tangent serew slow motion to main centre with clamp. 3-screw levelling adjustment embodied in the instrument with means of taking up any weas of the levelling screws Three small feet cast on the trivet stage permut the level to be used on a wall or other support without its tripod Solid round pattern mahogany tripod (SM 77). Mahogany box with hook fastening and lock. A compass if required can the attached to a small fitting on the telescope and is quoted separately Fig. 12.

SM 53-10-inch "Engineers'" Dumpy Level as specifici, " ordinary " telescope with object-glass 145 inch aperture and magnifying power $\times 15$.
£21 00

SM 54-12-inch........ditto........ ; "ordinary" telescope with object:


SM 55--14-inch ........ ditto......... ". ordinary" telescope with objectglass $1 \cdot 65$-inch aperture and magnifying power $\times 21 . . . . . . .$. £25 0

SM 56.- "Internal Focussing" Telescope, described on page 4, fitted toeither of the Engineers' Dumpy Levels in place of the "ordinary" telescope at an extra cost of £2 00

SM 57 -Detachable Compass with floating graduated aluminium ring and prismatic reading microscope fitted to either of the Engineers' Dumpy Levels
£3 00
Accassories for Surveying Levels, pages 25-27.
J. H. Steward, Lid., 406, Strasd, and 457, West Strand, London, Wi.C. 2


Fig. 13. Dumpy Level, with Compass.
Dumpy Level with axis and limb made in one casting. Telescope of the " ordinary" type, described on page 4, with rack focussing adjustment to object-glass end. Ray shade and shutter. Webbed diaphragm unless otherwise ordered. Very sensitive main spirit level and cross level. Three levelling screws with base plate permanently attached to the instrument and with means of taking up any wear of the levelling screws, Solid round pattern mahogany tripod (SM 77). These Dumpy Levels are made either with or without a compass. The compass has a floating aluminium ring divided to half degrees, and is furnished with a locking stop, and reading microscope. The extra cost of the compass is quoted separately. Mahogany box with hook fastenings and lock.
SM 58.-10-inch Dumpy Leval as specified ; "ordinary" telescope with object-glass 145 -inch aperture. Power $\times 15 \ldots \ldots \ldots \ldots \ldots$................ £18 0
SM 59.-12-inch........ditto........" ordinary" telescope with object-glass 1.55 -inch aperture. Power $\times 18$.
£19 0
SM 60.-14-inch........ditto........." ordinary " telescope with object-glass 1.65 inch aperture. Power $\times 21$.
£20 0
SM 61-" Internal Focussing " Telescope, described on page 4, iitted to either of the Dumpy Levels in place of the " ordinary" telescope at an extra cost of............................................................... £2 0 0
SM 62.-Circular Compass as illustrated Fig. 13, fitted to either of the Dumpy Levels. ................................................................. £3 0
SM 63.-Horizontal Circle graduated on brass and reading to $\frac{1}{2}$ degrees, for laying out building sites, boundary lines, etc., fitted to either of the Dumpy Levels
£2 $10 \quad 0$
SM 64.-4-Screw Leveliing Adjustment can be supplied in place of the 3 -screw system at same price.

Accessories see pages 25-27.
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.


Fig. 14. Y Level, with 4 Screws, without Compass
$\mathbf{Y}$ Level with telescope reversible in its supports, one support being adjustable vertically. The telescope is the "ordinary" type described on page 4, and has rack locussung adjustment to object-glass end. Kay sbade and shutter. Webbed diaphragm unless ordered otherwise Graduated bubble to underside of telescope Tangent screw fine adjustment with clamp to axis. Levelling head with 4 screws, as illustrated Fig. 14 or 3 screws with locking plate jermanently attached. Mahogany box with lock and key: The prices quoted include a solid raund pattern mahogany tripod (SM 77). These levels are made with or without a compass. The compass has a floating aluminium ring divided to $\frac{1}{2}$-degrees with locking stop and reading microscope, and the extra cost of same is quoted separately

SM 65-12-inch $\mathbf{Y}$ Level as specified without compass, object-glass 1 - 4

SM 66.-14-inch.........ditto.........object-glass 1.55 inch aperture. Power


SM 67.-16-inch......... ditto.........object-glass 1.55 inch aperture. Power >24 .................................................................................. 0

SM 68-Circular Compass to either of ahove levels. Extra $\mathbf{£ 3} \mathbf{0} 0$ Accessories pages 25-27.
J. H. Steward, Ltd., 406. Strand, and 457. West Strand, London, W.C.2.

## THE " COMPACT" DUMPY LEVEL.



Fig. 15. The "Compact " Dumpy Level
The "Compact "' Dumpy Level is very portable and light in weight, but at the same time it is strong and capable of most accurate work.

The Principal Level is mounted at the side of the Telescope. Instead of the usual cross level, a circular spirit level is placed at the side over the main spirit level. This arrangement is very convenient for quickly setting up the instrument.

The Telescope has an internal focussing system, described on page 4 The eyepiece is focussed on the diaphragm by a rotary motion. The adjusting screws of the diaphragm are concealed and are protected by a metal cover. The total length of the Telescope is 104 -inches. The focal length of the object-glass is 9 -inches, and its aperture 1.4 inch. Magnifying power is $\times 24$ diameters.

The Levelling Head is the 3 -screw pattern with an adjustment to the levelling screws for taking up any wear, and is permanently attached to the instrument.

The Horizontal Circle is divided to every 2 degrees and can be read to 1 degree or less by estimation. This is useful for laying out angles or building sites, boundary lines, bridge and railway work. There is a tangent slow motion to main centre with clamp.

The Tripod is of the open frame pattern, light and strong.
Mahogany Case for Level $11 \frac{1}{2} \times 5 \frac{1}{4} \times 51$ inches. The weight of the level


SM 69.-The "Compact " Dumpy Level ............. Fig. $15 \ldots \ldots 1815$ o
SMI 70-Leather Outer Case and Shoulder Strap, to contain the level in its
mahogany box ............................................................ £2 150
J. H. Steward, Ltd. 406, Strand, And 457. West Strand, London, W.C.2.

## DRAINAGE AND BUILDERS' LEVELS.



Fig. 16
SMI 71.-The "Rapid "Level for dramage, agncultural and buslding work. Telescope "ordinary" type described on page 4, with rack focussing adjustment, object-glass $1-2$ inch aperture, magnifying power $\times 12$, sufficient to read a levelling staff at 300 feet: stadid lines on glass diaphragm 1:100 for measuring distances.
Principal lavel with hamged mirror for reading from eye end of telescope. Horizontal Circle divided to single degrees for laying out building sites, boundary limes, etc.
Portable Tripod with sliding legs.
Spherical Joint for rapidly levelling the instrument by means of a supplemental circular bubble on the lase. It is then only necessary to direct the telescope to the levelling staff and boing the main buhbie to the centre of its run by the milled head under the eye-piece as explained on page 18. The entire operation is pertormed without moving from the eye end of telescope.
Leather Carrying Case with Shondaler Strap $9 \times 5 \times t$ inches.
Portable Levelling Staff (sce No. SML 207, page 39 Fig. 16 £10 00

S. 1172 8-inch Drainage and Agricultural Level. Telescope ordinary " type, described on page 4, with object-glass, 0.9 inch aperture, magnifying power 210 . with metal protecting cap and sliding focussing adjustment Webted diaphragm Levelling head with 4 screws. Wood sase. Round pattern triporf

Fig. 17 $\quad$ £7 $\quad 7 \quad 0$

[^7]
## ACCESSORIES.

TRIPODS FOR THEODOLITES AND LEVELS.


SM 73.-Tripod with Solid Legs. Metal head with ball joints and key with which the friction of all three legs can be regulated simultaneously, Fig $18 \quad 24 \quad 0 \quad 0$

SM 74-Tripod with Open-Frame Legs. Metal head with ball joints as No. SM 73, and spanner for regulating friction...... Fig. 21 £5 $\mathbf{1 0} \mathbf{0}$

SM 75 -Tripod with Three Sliding Legs. Metal head with bail joints as No. SMI 73. All three legs can be adjusted to various lengths and rigidly clamped. Useful on uneven ground and for mining
£5 100

SM 76.-Tripod with One Sliding Leg. Metal head with ball joints as No. SM 73. The sliding leg can be adjusted to different lengths and rigidly clamped. The other two legs are solid. Useful in mountainous country and for mining.
£4 150
SM 77.-Tripod, "Round" Pattern. A rigid tripod with solid legs, each leg being the section of a cylinder so that when folded the tripod forms a cylindrical pole and is very compact.
..Figs. 19 \& 20
£4 100
SM 78.-Quick-Levelling Head. Any of the tripods described above can be supplied fitted with a quick levelling spherical head, which permits a rocking movement in every direction.

Extra cost
£3 0
Tripods for small instruments see page 61

[^8]
## ACCESSORIES FOR THEODOLITES AND LEVELS. DIAPHRAGMS.



A


B


E


C


F

Fig. 22
Daphragms for the telescopes of surveying instruments are made in many patterns and a few of those most generally in use are illustrated. The lines are either webs or markings on parallel worked glass discs, and occasionally these are replaced by platimim iridium points

Theodolites are sent out with two interchangeable diaphragms, a weth diaphragm pattern Is and a glass diaphragm with stadia lines spared $1: 100$ pattern E, imless ordered otherwise. Two parallel vertioal lines ruled close together for sighting on a p!ommet line are sometiones substituted for the single line in illustration $E$.

Dumpy Levels are sent out with a web diaphragm $C$ and $\mathbf{Y}$ Levels with a weh diaphramm IV. Glass sliaphragms can be substituted it preferred.

SM 79.-Webbed Diaphragm A, B, or C ............................. 126
SM 80.-Glass Diaphragm $\lambda$, $B$, or C................................... 150
SM 81.-Glass Diaphragm with stallia lines E or F.............. $17 \quad 6$
SM 82.-Webbed Diaphragm .........ditto................................. 15 .
SM 83 -Point Diaphragm with platinam iridium points...... £1 50

Any other desom of tiaphragm made to order Unless otherwise ordered stadia lines are spaced to read I per 100 of the distance on the surveving staff.

## EYEPIECES.

SM 85-Inverting Ramsden Eye-piece - high or law prover $\quad$ £1 00
SM 86. Erecting Eye-piece giving an upright image.............. 2000
SM 87-Inverting Diagonal Eye-piece for taking steop anglesot elevation
with theodalite
£2 100
SM 88 -Erecting Diagonal Eye-piece ditto............. 300
SPIRIT LEVELS.
SM 89.-Spirit Level in netal mounts for fixing on the telescope of a j-inch
or smaller theodolite ................................................................. 2

S 1191 - Striding or Axis Level in metal mounts with lecs for testing the
adjustment of the transit axis of a theodolyte telescope...... $£ 210$. 0
SM 92.-Spare Spirit Level unmountet for the vermer arm of vortical circle
of a 5 -inch theorlolite................................................................ 6

SM 94-Spare Spirit Level lor the telescope of a 5-inch theodolite $\quad 7 \quad 6$
SM 95.-........ ditto ..........for a 6-inch theodolite ..................... 96
SM 96.-Spare Spirit Level for the horizontal plate of a 5-inch theoblolite
SM $97 . \ldots .$. ditto................. 6 -inch theodolite ................. $\quad \begin{aligned} & 5 \\ & 7\end{aligned}$
For particulars of other spirit levels see nage 36.
J. H. Steward, Ltd., 40ki, Strand, and 457. West Strand, London, W C 2.

## ACCESSORIES FOR THEODOLITES AND LEVELS Continued.

 Illuminating Apparatus for Theodolites when working underground or at night on the surface.SM 98. Electric Outfit for illuminating the telescope diaphragm through the pierced transit axis, consisting of an incandescent bulb, dry battery, terminals, fittings and the necessary flexible wire so arranged as not to get entangled when using the theodolite. \&3 o o
SM 99 - Rheostat for use with SM 98 for regulating the intensity of the light. so that it is not too bright or too faint.
$2110 \quad 0$
SM 100.-Electric Outfit for illuminating the telescope diapbragm as SM 58 and also for illuminating the micrometer microscopes on the circles of a theodolite. Complete with necessary bollis, fittings, battery, connecting wires and a rheostat for regulating the illumination. £10 0 o
S.M 101 - Oil-Light Outfit for illuminating the telescope diaphragm through the pierced transit axis of a theodolite, consisting of a silvered reflector and oil lamp on a support attached to one of the standards... \&3 0 o
SM 102 Prism Reflector fitted to the object-glass end of telescope so as to illuminate the diaphragm by a lamp held at the side.....

150
SM 103. "Orilux " Electrio Lamp as described on page 81. Suitable for use with SM 102
£1 50

## PLUMMETS.


#### Abstract

Plummets, solid brass with steel point, cord with grip runner and suspension hook. SM 104-4 axs 5- SM105-602s. 56 SM 106.-8 ozs. 6/- SM 107-12025. 7 - SM108.-116. 10- SM 109-216s. 15/-


SM 110.-Adjustable Plummet with quick pitch thread for making final adjustment over a point, weight $6 \mathrm{ars.................................}$.

## OUTER CARRYING CASES.

For THEODOLITES and LEVELS.
Thewe cases are dexigned to contain the Theodolite or Level in its mahogany box. The leather cases are lined with felt and have a leather shoulder strap. The canvas cases are bound with leather with the top and bottom lined inside with felt and have a wela shoulder strap.

Theodolite Outer Cases.
Canvas. Leather.
Therdolites Nos. SM 1, 3, 5, 15, 17


.. Nos. SM 54, 59 ........... SM 116- 350 SM 116A.- 4120
.. Now. SM 55, 60 ............ SM117-310 0 SM 117A.-4 $\mathbf{4} 17$ 0
J. H. Steward, Lid., 406, Sthand, and 457. West Steand, Londoik, W C. 2.

## PLANE TABLES.



Fig. 26. Topographer's Plane Table
SM 118. The Topographer's Plane Table, with rollers to carry a continuous leugth of paper 18 inches wide. The board is framed, and has a working surface of $18 \times 1$-inches. The rollers are fitted below the surlace so as not to interfere with the movement of the alidade, and the paper passes through slits, leaving the two ebony edges free to work from with a I squares A metal fitting underneath fits into a socket in the head of tripod and the board can be rotated and clamped in any position. The tripod has telescopic legs for levelling...... £13 $\mathbf{1 0} \mathbf{0}$
SM 119-18-inch Metal Alidade with Iolding sights and recessed bevelled edge graduated to parts of an inch or millimetres, in mahogany box with a 5 -inch metal Trough Compass and a 3 -inch metal mounted Spirit Level

7150
SML 120.- Canvas Case leather bound to contain table and alidade, with shoulder strap

250
SM 121. Complete Outfit.... Fig. 26... £23 10 0
SM1 122 - The Topographer's Plane Table to take roll of paper 18 inches wide, with a working surface of $24 \times 18$ inches. Tripod with telescopic legs as Fig. 26
£15 0
SM 123-18-inch Metal Alidade, with trough compass and spirit level in mahogany box Same as SM 119
$715 \quad 0$
SM 124-Canvas Case with shoulder strap ............................. 2150
SM 125 -Complete Outfit £25 100
Levelling Heads and Slow Motion in azimuth (page 29).
Accessories for Plane Tables see pages 33 to 36 .

[^9]
## THE " C.E." PLANE TABLE.

SM 126.-The "C.E." Plane Table Outfit. Board $24 \times 18$ inches with metal battens. The paper is pinned on to the board. Firm tripod with telescopic legs as in illustration, Fig. 26, for levelling. A fitting underneath the board goes into a socket in the head of the tripod, and the board can be rotated and clamped in any position
$£ 10100$
SM 127.-18-inch Metal Alidade with folding sights and recessed bevelled edge divided to parts of an inch or millimetres in mahogany box with a 5-inch metal Trough Compass and a 3-inch metal mounted Spirit Level

7150
SM 128.-Waterproof Canvas Case, leather bound with shoulder strap, to contain table and alidade

250
$22010 \quad 0$

SM 130. The "C.E.' Plane Table Outfit. Board $30 \times 24$ inches and Tripor with telescopic legs of same design as SM 126........ 1110 0
SM 131-18-inch Metal Alidade in mahogany box; with 5 -inch Trough Compass and 3 -inch Spirit L.evel as SM 127...................... $\mathbf{7 1 5} 0$
SM 132-Waterproof Canvas Case, leather bound with shoulder strap, to contain table and ahdade............................................. 2150

SM 133.-Complete Outfit £22 0

## LEVELLING HEADS AND SLOW MOTION.

SM 134 -Quick-Levelling Spherical Head fitted to the Tripod of Plane Tables Nos. SM $118,122,126$ and $130 \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$
SM 135-3-Screw Levelling Head fitted to the Tripod of Plane Tables

SM 136.-Combined 3-Screw and Quick-Levelling Head fitted to the Tripod of Plane Tatles Nos. SM 118, 122, 126 and 130..... $\mathbf{8 4} \mathbf{0} 0$
SM 137. Slow Motion in Azimuth combined with a 3-screw levelling head fitted to Tripods of Plane Tables Nas. SM 118, 122, 126 and 130.


SM 138-Indian Pattern Clinometer with folding sight vanes, and spirit level with idjusting screw, for use with plane table, Two scales on the taller vane, one giving angles of depression and elevation up to 23 , and the other a scale of tangents for ascertaining the relative heights of objects. In leather case, $9 \frac{2}{2} \times 1 \frac{1}{2} \times 1 \frac{1}{2}$ inches.
Fig. 27... \&5 10 0

SM 139.-..... ditto........with the scale of degrees divided to 20 minates, and with a sighting index on the taller vane with rack adjustment. In leather case.

E7 150

Fig. 27.
Accessories for Plane Tables see pages 33 to 36 . Plane Table Outfits made to meet special requirements.

[^10]

SII 140.-Plane Table Outfit. Board $24 \times 18$ inches with metal hattens, and rigid crutch pattern tripod with large head ensuring steadiness to board, which rotates on a metal racer rime and can be set and clamped in any position

Fig 28
£8 50
SML 141.-15-inch Boxwood Alidade with 41 -inch folding sights, bevelled edges with seales of inches to loths and centimetres to millimetres or other scales as desired (SMC 173)

1150
SML 142.-4-inch Metal Trough Compass (SM 182) ............. 1 ( 50
SM 143.-3-inch Metal Mounted Spirit Level (SM 179) ... $\quad 15 \quad 6$

SM 144.-Waterproof Canvas Case witls shoulder strap for Board | 115 |
| :--- |

SM 145.-Complete Outfit £13 156
SM 146.-Plane Table Outfit Eoard $30 \times 2 t$ inches and Tripod of same desigix as No. SML 140
£9 50
SM 147.-15-inch Boxwood Alidade as SM 173........................... $1 \mathbf{1 5} \mathbf{0}$

SM 149-3-inch Metal Mounted Spirit Level as SM 179. ...
156
SM 150-Waterproof Canvas Case with shoulder strap .......
250
SM 151-Complete Outfit


Any of the above items may be omitted and price deducted.
Accessories for Plane Tables see pages 33 to 36 .

## " PORTABLE " PLANE TABLES.



Fig. 29. Portable Plane Table.
SM 152. "Portable" Plane Table, 15 inches square, made of deal with battens underneath. Tripod with sliding legs extending to 4 feet 9 inches and closing to 2 feet, with head attached to the board. The table can be turned round and clamped when "set"
£2 150
SM 153-Boxwood Alidade, 12 inches long with 3 inch metal folding sight vanes, and bevelled edges divided with scales of inches to l0ths and centimetres to millimetres or as desired. The vanes can be connected by a string enabling rays to be taken on steep slopes......... $\mathbf{1 1 0} 0$
SM 154. Wood Trough Compass, with 212 inch needle and stop. 96
SM 155.-Waterproof Canvas Cover, for board, with shoulder strap and pockets for alidade and compass .............................................. 15 6

SM 156.-Complete Outfit. Fig. 29 £5 10
SM 157. "Portable " Plane Table, and Tripod, similar to SM 152 but with larger table, 18 inches square ..................................... $5 \mathbf{5} \mathbf{0}$
SM 158.-Boxwood Alidade, similar to SM 153, but 15 inches long,
SM 159.-Wood Trough Compass, same as SM 154............. $9 \quad 6$
SM 160-Waterproof Canvas Cover, for board, with shoulder strap and pockets for alidade and compass ................................................. $\mathbf{1 7} \mathbf{6}$

SM 161.-Complete Outfit $\quad \mathbf{\Sigma 6} \quad \mathbf{7} \quad \mathbf{0}$
Accessories for Plane Tables see pages 33 to 36 .
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W.C. 2

## STUDENT'S PLANE TABLE.

SM 162 -Student's Plane Table Outfit consisting of a board $23 \times 16$ inches, tripod, trough compass mounted in wood, sight rule or alidade with folding siglits and edge divided to inches and loths. The board can be rotated and clamped in position. This outfit has been designed for educational purposes and is not recommended for important survey work
£2 100


Fig. 30 .

SM 163-Regulation Cavalry Sketching Board with metal rollers carrying 1 yard of paper. Working surface 71.5 inches. Rotating compass for setting boant to "working meridian"." Pendalum clinometer at back with sights. Straight edge ruler Scales of parts of an inch and yards, 2 miles - 1 inch, divided an edges of board... Fig. 30 £2 17 6


Camera Lucida, to attach to a plane table to assist in drawing objects in true perspective Consisting of a prism attacher to a telescopic rod, with adjustments enabling the prism to be placed in any position above the plane table. The draughtsman, on looking down throigh the prism, sees an image of the object oni the plane table simuitaneously with the pencil point. The brifliancy of the imago is regulated by an adjustable diapheagm and a tinfed glass. Two lenses are sometimes fitted to relieve the eve from fatigue.

S 1 164-The Camera Lucida, with adjustable diaphoragm and tinted glass, in case. £3 150

SML LKis-......Ditto,...........with the addition of lenses in case.

Fig. 31 £4 100

[^11]THE " ROWE " ALIDADE.


Fig. 32.

The "Rowe" Alidade with Telescope Sight, designed by Lt.-Col G. H. Rowe, R.A. In constructing this instrument the object has been to obtain an alidade for the plane table that can be quickly and conveniently used and of which the different parts will be quite rigid and free from lateral play At the same time the weight has been reduced without sacrificing stabilitv by tooling out all unnecessary metal and by shaping off the base.

The gunmetal straight edge is 18 inches long and is mounted on an adjustable parallel bar. Two cross spirit levels are mounted on the base.

The telescope is mounted between trumions on a ribbed pillar and is very stable. It has a magnifying power of $\times 10$ diameters and is fitted with rack and pinion focussing adjustment. The eye-piece is also fitted with rack and pinion. The lines of the diaphragm are ruled on glass and read 1 per 100 of base for stadia measurements.

The vertical motion of the telescope is provided with a clamp and a spring tangent slow motion actuated by a milled head.

The main spirit level is mounted on the arm which carries the graduated arc and is brought to the centre of its rum independently of the telescope by means of a worm-wheel adjustment

The vertical arc is divided on silver to a scale of natural tangents and reads to a pointer which is attached to the telescope together with the reading microscope. If preferred the arc can be divided to degrees of arc.

The reading microscope and the adjusting screws all being at the eye-piece end of the telescope the instrument can be conveniently and quickly used.

> SM 166.-The "Rowe" Alidade in canvas covered case, with shoulder strap ............................................................. 32 E29 0 0
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.

## ALIDADES FOR PLANE TABLES.



Fig, 33
SM 169,-Telescopic Alidade, as supplied to the Ordnance Survey Department, 18 -inch brass straight edge, with bevelled edges, 12-inch telescope, magnifying $\times 12$ diameters, object-glass 1 inch in diameter, sliding focussing adiustment, glass diaphragm. The telecope is mounted on a pillar 5 -inches high, with vertical motion, and is made to remove from the straight edge, and both are packed in a leather case, $1 \mathrm{It} .7 \times 41 \times 3$ inches, with sling

Fig. 33 £11 0
SM 170-Compact Telescopio Alidade. 15 -inch brass straight edge with bevelled edges. S-inch telescope, magnifying $\times 9$ diameter with sliding focussing adjustment and vertical motion. The pillar is hinged to the straight edge and folds down with the telescope for compactness. Mabogany box $16 \times 4 \times 31$ inches
¢9 $10 \quad 0$


Fig. 34. Alidade with Telescope.
SM171-18-inch Metal Alidade, with Telescope and graduated are reading to 1 minute by vernier and fitted with reading microscope. Quick and slow vertical motions with tangent screw adjustment and clamp. Supplemental open sights which can be attached to the alidade in place of the telescope which is removable. Bevelled edge to alidade divided to parts of au inch or millimetres at option of purchaser. In box.

Fig. 34 £19 100
J. H. Steward, Ltd., 406, Sthand, and 457, West Strand, London, Wc. 2.

# SIGHT RULES AND ALIDADES. <br> For Plane Table. 



Fig. 35. Boxwood Alidade.
SM 172.-12-inch Boxwood Alidade, with 3-inch folding metal sights with holes for string attachment for taking rays on steep slopes, bevelled edges divided to inches and 10 ths and millimetres. Fig. 35 £1 10 0
SM 173-15-inch
ditto.
1150
SM 174.-18-inch........ ditto............with 4 -jnch sights
220
SM 175.-18-inch Metal Alidade with 4-inch folding double sights, recessed bevelled edge divided to 10ths of an inch or millimetres. This is similar to the alidade illustrated in Fig. 26, page 28 Mahogany box.


Fig. 36. "Travers" Sight Rule.
SM 176-The "Travers" Sight Rule, with adjustable parallel bar, doing away with the necessity of placing the ruling edge directly over the station on the paper before taking a sight and avoiding the use of pins. The ruler is 12 inches long and $2 \downarrow$ inches wide when closed, and is made of boxwood with bevelled edges, divided to 10 ths of an inch and millimetres. The folding metal sights are $3 \frac{1}{2}$ inches high, and a hole is drilled in the top of each vane so that they can be connected by a fine cord as illustrated. This arrangement is very useful for taking rays in hilly country and on steep slopes.

Fig. 36 £2 $10 \quad 0$
SM 177.-18-inch Metal Alidade with adjustable parallel bar similar in design to Fig. 36, but with a plain bevelled edge and without the cord attachment
£2 150
SM 178.-24-inch. ditto

350 Any other scales than those mentioned can be divided on the alidades to order.
J. H. Steward, Ltd., 406, Strand and 457, West Strand, London, W.C.2.

## SPIRIT LEVELS.



Fig. 37

SM 180-Simple Spirit Level plain bubble tube mounted in metal with

5.6

SM 1.81.-Circular Spirit Level for plane table.................... 36

## TROUGH COMPASSES.



Vig. 38, Metal Trough Compass:
SM 182-4-inch Metal Trough Compass, bar needle, 3 -inches long, with jewelled cap, adjustable dip weight and locking stop. Graduated arc of degrees at the two extremuties............................ig. 38 £1 50

SM 183.-5-inch........ ditto..........iwith l-inch needle............. 117 . 6
SM 184.-6-inch Metal Trough Compass with bar needle 5-inches long, jewelled cap, adjustable dip seaght and ares of degrees, in mabogany box £2 $10 \quad 0$

SMI 185.-4-inch Plain Trough Compass encased in wood, with 27 -inch flat needle with jewelled contre and locking stop, readiug into zero lines at extremity

SM 180 -....... ditto .......without locking stop ................. 76

## PLUMB-FORK.

SM 187 -Plumb-Fork for determining the point on the ground which corresponds with a given point on the paper on plane table. One arm terminates with a pointer which is set to any given point on the paper. The other arm is placed under the board with the terminal hook plomb with the pointer. A plummet suspended from the hook determining the point on the ground corresponding with the given point on the paper.
SM 188 .-Plummet for use with the plamb-fork ................. $\quad 6.0$

1. H Stenard, Ltd, 406, Strand, And 457, West Strand, London W C 2.

LEVELLING STAVES AND RANGING POLES OR PICKETS.

J. H. Stenard, Ltd., 406, Strand, and 457. West Strand, London, W. C. 2.

## LEVELLING AND STADIA STAVES.

## TELESCOPIC STAVES.

Telescopic Levelling Staff made of mahogany in three sections, the upper and straller sections telesconing into the lower section. Scale graduated on ar recessed face with paint spectally prepared to resist dampand to retain its colont. Foot shod with metal and top of each section protected by a metal capl. Strong metal spriags and catehes to rigidly secure the section when extended fivgluatomon ur is shlite ground, reading from the bottom upwards so that staff cam be used partally extended. The mmmerals are painted on as illustrated lat if desared the mumerals can be inverted. so that when viewed thirough an inverting tolesrope they appear right way up. The most popular stylos of kraduations are imistrated, thit the scafes can tie graduafed in a varisty of other ways withont extra charge.

The Sopwith Telescopic Staff, - Scale divided to feet, 1 weths, 1 20ths and 1 100ths of a foot. Each loot numbered on the left with st large rod figure, anit a small remal Figare between each Foot, and every odd tenth numbered on the right with black figures. The figures representing the odd tenths are the depth nt the suti-divaion they indicate, the top of caels figure represonting its vatife, while the intormatiate even tenth is real from the botom of the same figure. This amamgement provents averetombling. No. SML I91 is the most pmpular size Fig. 39


Metric Telescopic Staff constructed in the same way as the Sopwith Staff. Fig. 39, hut grouldated in metres sub-divideal to decimetres and erntimetres as thustrated or Fig. 40 . Metres indicatod by large red numetals with repeat dots lietween each metre, and decimetres indicated by stualles black numerals. No. SM 196 is the merst propulair sixe.
SM 191.-6-Metre Telescopic Staff, closing to $2 \times 2$ mutres......
£8 $10 \quad 0$
SM 195-5-Metre...... ditto............clasitug to 19 metre ... 515 0
SM 1916-4•25-Metre, ditto............closing to F16 metre...... \& 10 . 0

SML 198.-2-Metre.....ditto ............dosing to ilsirmetre ... 310 0

## TARGET LEVELLING STAFF.

SM 199- The Target Levelling Staff or Philadelphia Rod is made in two sections sliding one nver the other in metal sleeves. Lenuth fully extended 13 feet and chosed 7 ft . 4 inches. Recessed faces graduated in feet, 1 /10ths and 1 Looths of a foot and reading by vemier to 1 [000ths ot a toot. Feet figured with large numerals and tenths with small numerals. Stiding target wftich eam he clanped at any height. Metal bindings and shó ............................................................ 41 £5 0

[^12]
## LEVELLING AND STADIA STAVES-Continued.

Folding Levelling Staves or Stadia Rods made of pine with stout brass binding and caps at extremities, and strong hinge with locking pin. Scale the same width throughout and completely protected when the staff is folded with the graduated faces inwards. Fig. 40 .

Sopwith Folding Staff with scale $2 \frac{1}{2}$ inches wide as illustrated Fig. 40, but graduated as Fig. 34 .
SM 200.-14-ft. Sopwith Folding Staff, closing to $7 \mathrm{ft} . . . .$. £4 186
SM 200a.-12-ft. .........ditto.................closing to $6 \mathrm{ft} . . . . . . \quad 316 \quad 6$
SM 201,-10-ft.............ditto................closing to $5 \mathrm{ft} . . . . .{ }^{2} \mathbf{7} 6$
Stadia Folding Staff graduated to read 1:100 in feet, 1/10ths and I/50ths of foot.
SM 202.-14-ft. Stadia Folding Staff, closing to $7 \mathrm{ft} . . .+\cdots$. ...... e4 186
SM 203-12-ft........... ditto......... closing to $6 \mathrm{ft} . . . . . .$. . 316 . 6
SM 204.-10-ft.......... ditto............ closing to $5 \mathrm{ft} . . . . . . .$.
Metric Folding Staff with scale 64 mm . wide graduated metres, decimetres and centimetres as illustrated Fig. 40.
SM 205-4.25-Metre Folding Staff folding to 2.15 metres... $\quad$ £4 $18 \quad 6$

SM 206.-3-Metre........ditto ......... folding to 1.5 metres ... | 3 |
| :--- |

SM 207 -Builders Folding Staff. A light $10-\mathrm{ft}$. Staff in three sections with
two joints, folding to 3 ft .6 inches. Scale painted on white ground with
Sopwith graduations as on Pig. 39.
£2 00
SM 208......... ditto........graduated feet, inches and eighths 200

## FLEXIBLE STAVES.

SM 209,-6-ft. Flexible Levelling Staff with foot plate and ring at extremities. Made of waterproof material to roll up. Graduated feet, $1 / 10$ ths and $1 / 100$ ths

16/0
SM 210-2-Metre Flexible Levelling Staff graduated metres, decimetres and centimetres ....................................................................... $18 / 0$

## RANGING POLES AND ACCESSORIES.

Ranging Poles or Pickets made from selected wood and shod with steel points rivetted on. Painted in three colours, red, white and black, with paint specially prepared to resist damp. Fig. 42. These poles can be painted in two colours only to order.
SM1 211.-6-ft. Ranging Poles divided to feet. Fer dozen ... \&3 10 . 0
SM 212.-8-ft......ditto......... .. .. ... 4100
SM 213.-10-ft....ditto........ . ." ." .. ... 6
SM 214-2-Metres Ranging Pole to fifths of a metre. Per doz. $400 \quad 0$
SM 215-3-Metres ditto.

600
SM 216.-Tripod Support for holding pole upright on hard ground. 150
SM 217.-10-Link Offset Pole, painted in links
76
SM 218.-........ditto......with metal hook for chain. Fig. 431126
SM 219.- Boning Rods for drainage work, painted black with white band on top. Height 3-feet. Per set of three £1 50

[^13]
## SURVEYORS' MEASURING RODS.



Fig. 44. Sarveyors' 5-it. Rod
SM 220.-5-feet Surveyors' Rod, natural colour wood or stained black, folding to half length with spting lock joints, and brass tips. First $\begin{array}{ll}\text { foot divided to inches and ! ths and the rest to every } 3 \text { inches } & 8 / 6\end{array}$

SM 221-.......ditto.........fully divided throughout to inches and $\frac{1}{8}$ ths.
$\begin{array}{lll}\text { SM } 222 \text {-Leather Case to hold a pair of } 5 \text { - } \mathrm{ft} \text {, rods................... } & \mathbf{1 0 / 6}\end{array}$
SM 223-Pair of 5-foot Rods, natural colour or stained black with brass connection to convert the two rods to a $10-\mathrm{ft}$ rod. The rods can be divided continuously from one to 10 -feet, or cach rod can be divided from one to 5 -fect as required.
£1 16
SM 224.-Leather Case for the pmir of rods with pocket for brass comnector.

SM 225.-Bamboo Walking Stick containing one stout 5-ft. folding measuring rod
\&1 160

$5 \mathrm{M}=26$-32-ins. Tropical Umbrella, 4-ft, 6 ins. spresel when open. White material lined with green, Paragon frame. Fan joint for setting umbrella at an angle. Jointed pole with metal spike for planging into the ground.

$$
\text { Fig. } 45 \quad \text { £2 } 17 \quad 0
$$

SM 227 _ne.....ditto............with cane non-magnetic ritus

## Fig. 45.



Fig. 46.


Fig. 47
Fig. $46 \quad 20$
Fig. 47
20

[^14]
## LAND SURVEYING CHAINS.



The 4 -pole ( 66 feet) chains are divided to 100 links and tallied at every 10 links. The 100 feet chains are divided to feet and tallied at every 10 feet. The metric chains are divided to fifths of a metre and tallied at every 2 metres. All chains are fitted with brass swivel handles and tallies. Fig. 48. Length of Chain: 4 poles. 100 ft .20 m .25 m . SM 230_Medium Iron Chain, 9 W.G. 146 17- 146 SM 23I.-Stout Iron Chain, 8W.G. 18- 20-18- 22SM 232-Light Steel Chain, 12 W.G.
tempered and enamelled $\ldots \ldots \ldots \ldots .196$ 23- 196 -
SM 233- Stout Steel Chain, 8 W.G., tempered and enamelled .............. 25 - 30 - 25 - 35 -

Chains in any other measurement supplied to order.
Land Chain Arrows, 15 -inches long, in sets of ten.
SM 234.-Arrows of best steel wire, hardened, tempered and enamelled
black.......................................................... Per set of ten 30
SM 235-Arrows of iron wire .................................... 26

## STEEL BAND CHAINS.



Fig. 49. On Steel Cross.


Fig. 50. On Metal Cased Reel.

The Steel Band Chain is as strong as a chain of links. It is lighter, more compact, and easier to clean. It is furnished at the extremities with brass swivelled handles. When not in use the band is coiled on either a steel cross (Fig. 49), which is included in the price, or on a metal reel with handle (Fig. 50) at extra cost, as stated on next page

The 4 -pole ( 66 feet) bands are divided by brass studs at every link, and numbered at every 10 links, the first and last links into 10 ths. The 50 feet and 100 feet bands are divided by brass studs at every foot, and numbered at every 10 feet, the first and last foot into 10 ths or 12 ths. The 20 -metre bands are divided by brass studs at every 5 th of metre, and numbered at every second metre.

For prices see next page.
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W. C. 2.

## STEEL BAND CHAINS-Continued.

Steel Band Chains, on Steel Cross (Fig. 49), for particulars see preceding page.

Length of Band 4 poles 50 feet 100 feet. 20 metres 30 metres

| SM $236,-\frac{1}{k}$-inch wide $\ldots$ | $20-$ | $14 / 6$ | $24-$ | $20 /-$ | $30 /-$ |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| SM $237,-\frac{1}{2}$ | $\ldots$ | $\ldots$ | $\ldots$ | $22-$ | $16 / 6$ | $27 /-$ | $22 /-$ | $32 /-$ |
| SM $238-8$ | $\ldots$ | $\ldots$ | $30-$ | $21 /-$ | $36 /-$ | $30 /-$ | $42-$ |  |

SM 239.-Metal Reel.-The band chains can be supplied coiled on to a metal reel as illustrated (F.g. 50 ) in place of the cross at extra cost for the different sizes as follows: For bands $\frac{3}{6}$-inch or $\frac{1}{2}$-nch wide $\mathbf{8}$ - and for bands f-inch wide 11 -
Steel Band Chains metnc and feet) \&-inch wide, etched in feet on one side and decimetres the other, coiled on a cross as illustrated (Fig. 49)

SM 240.

> | 33 feet and | 50 feet and | 66 feet and |
| :--- | :---: | :---: |
| 100 feet and |  |  |
| 10 metres. | 15 metres. | 20 metres. |
| 00 metres. |  |  |

SM 241 -Metal Reel as Illustrated (Fig jo) in place of the cross, 12 6 extra.
Steel Band Chains of other lengths can be supplied.

## COMPOUND STEEL BAND CHAINS.

This form of band chain will be found very useful for chaining large tracts of country. It is composed of two or more sections of equal length, the first section being numbered and divided as specified, the other sections being plann. The sections which are joined together by swivels, can tre used in lengths of 1, 2 or more sections. A pair of hamdles are provided and the bandsare sent out coiled on a cross as Etg 49. A metal reel stmilar to Fig 50 can be supplied in place of the cross, the extra cost varying acconding to the number of sections the reel is constructed to carry With the bands of great length, 400 to 500 feet, it is usual to have the reel mounted on a stand, owigg to the weight being toogreat to hodd in the hand. Price according to requirement. The band is nade in three different widths as enumerated

Gompound Steel Band Chain, with first section divided into feet and numbered at overy teu feet. Each section is 100 feet long.


Compound Steel Band Chain, with first section divided to links and numbered at every 10 links. Each section is one chain long.

Number of sections 2 3
Full length of band 2 chains 3 chains 4 chains 5 chains

J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W.C. 2.

## LONG STEEL BAND CHAINS.

Long Steel Band Chains made in one length of flat hardened steel wire in various widths, $\frac{1}{1}$ ths, $\frac{1}{3}$ ths, or $\frac{1}{4}$-inch wide. The bands are made in various lengths, 3,4 and 5 chains, 300,400 and 500 feet. They are divided in a variety of ways to suit requirements. A common way is to divide Chains into links for the first chain, and the remainder of the band with a numbered brass tally at every chain; Feet being divided to every 10 -feet for the first 100 -feet, with the remainder of the band tallied at every 100 -feet. The bands are sent out coiled on a steel cross or a reel can be supplied in place of the cross at extra cost. With the longer and heavier bands it is usual to mount the reel on a stand on account of the weight. Quotations given on requirements being stated.

## STEEL TAPES IN METAL CASES.



Fig. 51.
"Treble" Steel Tape, $\begin{gathered}\text { finch wide, coiled in an oxidised metal case }\end{gathered}$ with semi-flush handle. This is a strong and reliable tape, and can be supplied marked on one side only or on both sides as enumerated. Fig. 51.


"Treble" Steel Tape marked on both sides, one side feet and inches
to 8ths and other side metres to centimetres and millimetres.
10 metres 15 metres
Length of Tape. 20 metres
and 33 feet and 50 feet
Lend 66 feet and 100 feet.
SM $250 .-\ldots . . . . . .$.
$\mathbf{1 6}$

[^15]

STANDARD STEEL TAPES.
Steel Tape Measure in leather case with handle made to fold flush. leaving no projection. This is the most accurate form of tape and is standard" at a temperature of $62^{\circ}$ Fabr. The tape is made in three different widths as enumerated and can be supplied marked on one side only or on both sides. Feet are divided into inches and sths. Metres are divided to centimetres and millimetres. Fig. 52.

Fig. 52.
Steel Tape marked on one side, feet or metres.


Steel Tape marked on both sides. Feet one side and metres the other
Length of Tapes and 33 feet and 50 feet and 66 feet and 100 feet SM 257-Width mely SM 258 -.. 22 SM 250 25 -

| $27-$ | $33 /-$ |
| :--- | :--- |
| $31-$ | $39-$ |
| $34-$ | $44-$ | $44 /-$

$55 /-$
$61 /-$

SM 260.-The "Compact" Steel Tape, in leather case with munded odges and "Mush" handle; wery convenient for the pocket. The 50 -feet tape is only 23 -inches dameter and weighs 6j-ozs. The tage is 1 inch wide
Ularked on now sule only either (1) feet to inches and 16iths (2) feet tel loothis or 31 metres to miltimetres.


SM 261.-The "Compact" Steel Tape, marked on both sides, one side metres to millonetres and other side feet to parts of an inch.

$$
\begin{array}{cccc} 
& 10 \text { metres } & 15 \text { metres } & 20 \text { metres } \\
\text { Length of Fape } & \text { and } 33 \text { leet } & \text { and } 50 \text { feet } & \text { and ti6 feet. } \\
& 15- & \mathbf{2 2}- & 27-
\end{array}
$$

## POCKET STEEL TAPES.



S 81262 - Pooket Steel Tape, in white metal onse. When uncoiled the tape automatically locks at any lengticand recoils itself when a sliding stml is pushed aside. The tape is livided on bootl sides, one side to inches and I6ths, and the ather side to centimetres and millimetres. Dis 53.
Length of Tape-
3 fect 6 feet 12 feet and 1 metre and 2 metres and 4 metres. 6/-9/-

15/-

## MEASURING TAPES.

The "Constantia" Woven Wind-up Tape, made on a patent principle rendering it less liable to shrink than other woven tapes. Very strong and durable and strongly recommended as the most accurate tape made with the exception of the steel tape. The tape is $\mathrm{g}_{\mathrm{g}}$ in. wide, and is coiled in a leather case with handle made to fold flush, leaving no projection to catch in the pocket.

Feet are divided to inches and hald-inches and numbered at every inch and foot.

Metres are divided to centimetres and numbered at every 10 centimetres.

For very precise measurements a steel tape should be used. If that is impracticable, the woven tape should be tested by comparison with a steel tape, before and after use, and allowance made for variation. Fig. 54

SM 263.-The "Constantia" Tape, marked feet and inches one side, and links on the other side, with "flush" handle.

33 feet and 2 poles $\mathbf{1 0 6} \quad+\cdots \quad 66$ feet and $\pm$ poles 15 -
SM 264.-The "Constantia" Tape, marked feet and inches one side. and metres and centimetres on other side, with "flush" handle.

Length of Tape and 33 feet
106

15 metres and 50 feet

12/6

20 metres and 66 feet

15-

30 metres and 100 feet. 21-

## LINEN MEASURING TAPES.

SM1 265.-The "Treble " Wind-up Tape, in leather case with " iolding " handle Tape, $\frac{9}{}$-inch wide, marked on one side only in feet, inches and half-inches, and numbered at every inch and foot. This is a useful woven tape for rough measurements but not so durable as the well-known Constantia Tape.

Length of Tape $\quad . . \quad 25 \quad 33 \quad 50 \quad 66 \quad 100$ feet
$\begin{array}{llll}\mathbf{4}- & \mathbf{4} 6 & 6-\quad 7- & 9-\end{array}$

## GIRTHING TAPES FOR TIMBER.

SM 266.-Timber Girthing Tapes, Constantia Tape with ring at the beginning end marked Quarter Girth on one side, and feet, inches and halves the other.
$\begin{array}{ccccc}\text { Length of Tape } & \ldots & 6 & 9 & 12 \text { feet } \\ & & \mathbf{1}- & \mathbf{1} / 6 & \mathbf{2} /-\end{array}$

Dendrometer and Auto Simplex Tree Measurer see page 54.
J. H. Sieward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.

## THE TELAZIMETER.

The Telazimeter or ficographets' Theodolite consists of a $3 \frac{1}{2}$-inch compass with prismatir reading microscope forr takong bonzontal angles and a gradioitced are with telescopic sisht for tabitig verfical anglis The compass is divided to half degrees and has a suppleniental sight for taking short shots underground. The vertical are reads ly vernier to 5 minutes and is fitted with quick suid slow motions The telescope gives an erect image and has a spirit level attached A cross spirit leved is also momed on the compass box. For pottalility the telazometer is mounted on an alu. minium tripod whech has a ball and socket head, for quickly levelling the instrument, which can le rotated in any direction. The weight of the telazineter is $3 \frac{1}{1}$ llis.

SM 267 - The Telazimeter in leather sling case $7 \frac{1}{2} \times 5 \times+$-ine hes and telescopic tripod


## PERAMBULATOR WHEEL.

SM 269.-Perambulator Wheel or Viameter for measuring roads or tracks, consisting of a wheel about b-foet in circumference mounted letween forks terminating in a handle similar to a bicycle handle. The wheel is pushed over the routes and a mechanical arrangement connected with the axle registers the number of revolutions made by the wheel or it can be arranged to indicate miles, furlongs and yards........ £8 0 . 0

## THE " STEWARD " POCKET SURVEYING TELEMETER.



Fig. 56. The "'Steward" Surveying Telemeter
The "Steward" Pocket Surveying Telemeter is specially useful when a preliminary survey has to be made in a short space of time, and when the transport of cumbersome instruments is inconvenient. It affords a rapid means of measuring inacoessible distances, and is valuable as a check on salient points off the centre line. The instrument is designed to measure the two angles at the extremities of a base, forming a triangle with the object, of which the range is required. The construction is simple and not liable to derangement. Two adjustable plane mirrors are mounted on a base and enclosed in a metal tube. By rotating a collar at the end of the tube the index mirror is moved in azimuth, and the angular displacement is measured by reference to a scale of distances graduated on the exterior of the collar. The angle of double reffection can be varied several degrees on either side of the riglt angle, facilitating the determination of the direction of the base.

The range is read directly on the graduated scale in terms of units of the base, so that any system of measurement can be employed. By making the unit of measurement either short or long. distances of any length can be determined. The limit of distance that can be measured is governed in practical work by the length of base that can be employed and by the visibility of the object. The scale of distances is computed for a normal base of 20 units and is figured at every tenth division from 200 to 1,000 , each division representing 10 units of distance. The accuracy of the indications is assured by empirically graduating each instrument. In certain operations it may be convenient to employ a base of constant ratio to the distance, atd the telemeter is adapted also for this system of measurement. Results are given with great accuracy, the mean errar working out at less than one per cent.

The instrument is provided with a sighting telescope of moderate power The size of the telemeter is $+\frac{1}{2}$ inches long by $1 \stackrel{1}{2}$ inch diameter, and the weight 10 ozs. It can be manipulated by one observer.

The Telemeter is most efficient as an instrument for rapid reconnaissance. In topographical survey from a fixed station any number of minor points can be located without intersection, and the distances from each other determined, as well as the distances from the fixed station. In traverse or toute surveying the position of points on either side of the route can be rapidly determined The distance separating any two objects can be determined, although the objects may be inaccessible or invisible from each other.

A long base line, from which to carry out a survey, can be laid down, of ary required lengith, between two points selected as stations for the ends of the base.

As an example of what the instrument is capable of doing, it may be mentioned that a complete survey of the extinct volcanoes of Nimrud, Binzol and Sipan was successfilly made, and the accuracy of the results proved by intersection methods. Among other surveys the entire Western Coast of Lake Van, and also the course of the River Nile have been correctly mapped.

A paced base gives very approximate results, but where greater accuracy is aimed at, a tape should be employed for measuring the base.
SM 270 -The "Steward " Pocket Surveying Telemeter, in sling case,

$$
\text { and booklet of instructions …….................... Fig. } 56 \text { \&11 } 11 \text { of }
$$

[^16]The Pedograph is an automntic road tracer which reduces the method of traversing to a mechanical process and enables a person withort previous training to produce a map to scale of any route walked over.

The instrument consists of a recording device contained in a flat metal box about 12 -inches square, and is carried by a sling in front of the operator

A compass with glass top and bottom, is let into the lid of the hox and contains a pair of parallel magnetic needles, pivotted in such a manner as to remain very steady notwithstanding the jolting motion of a walk

The route waked river is mapped on paper by a toothed wheel, which is caused to revolve by a pendulum ascillating vertically, in much the same way as the well known pedometer hammer, bot much more surcly.

The paper rests on a metal plate of plane table and is mpped between the toothed wheel and a smooth wheel in the lid of the box.

As the toothel wheel revolves it not only marks the paper but also imparts a progressive action to it

In order to correctly orient the paper so that the distances recorded show the proper directions with all the angles and curves according to mature, the paper is ruled with parallel meridian limes and these are visible below the compass needles

As the operator walks along, he keeps the meridian lines on the praper faraltel to the comprass needles, by turning a knob which profects from the side of the box, and which slews the paper round. This adjustment is made with every change of direction shown by the compass needles, and the plan is thus correctly oriented as it progresses.

The smooth wheel above the toothed wheel is supplied with ink from a saturated pad, which renders visible the tracing made by fhe toothed wheel.

The operator's position on man can he noted, and marked, and any necessary detail can be entered in a note book under a similar reference mark-

The recording device can be adjusted to plot maps to different scales ranging from a ration of $1 / 10,000$ to $1 / 100,000$.

A route traced by the Pedograph (Fig. 568.) compared with the same route on an ordnance map, showed distances to be correct within about 3 per cent and directions within about 2 degrees of accuracy.

A large area of China has been successfully mapped with this instrument.
In hilly country all the curves of a route will be shown and reductions can be made ly observations with a clinometer. The Pedograph is not suitable for use in a mountainous country. Weight of Pedograph 9 lbs. SM 270a. - The Pedograph with waterproof cover. Fig. 56a. £30 0 0

[^17]

The Passometer and Pedometer are made in the form and size of a watch and are carried in the pocket. The former registers the number of steps taken. and the latter the distance walked in miles.
SM 271-Passometer, registering every pace up to 100,000 paces, with action for setting indicators to zero........................ Fig. $57 \quad$ £1 $\mathbf{1} \mathbf{0}$ SML 272.-Pedometer, registering every 80 yards up to 1.760 yards and miles uj to 100 miles, with zero setting action..... Fig. 58 £1 $\mathbf{1} 0$ SM 273.-Pedometer, registering every quarter of a mile up to 12 miles, with zerosetting action.

156


Fig. 59.
Fig. 60.


SM 274.-The Universal Map Measurer. The small wheel under the pointer is run over the roads on a map, and the 2 hand indicates the distance covered with great accuracy in miles, kilometres and versts, The dial is If inch in diameter and is graduated to every $\frac{1}{\frac{1}{2}}$ inch up to 39 inches and to centimetres

Fig. 59
56
SM 275. The Self-Registering Map Measurer, with fully divided scale reading to every $\frac{1}{1}$ of an inch, with supplemental dial registering up to 40 inches. Dial $1 \frac{1}{4}$ inches diameter..................Fig. 60 7/6 Long Handles. SM 274 and SM 275 with long handles, at same prices.

[^18]

SM 276. The Abney-Steward Reflecting Level and Clinometer, as adopted by the British Government for contouring and determining angles of "depression" and "clevation." The bubble is moved by a worm wheel which ofivistes the danger of tilting the instroment when sighting. The teloscope tubes give a distance of 7 inches between the sights, increasing the acciracy. The large are, 23 inches diametor, gives an operi scale divided to $90^{\circ}$ each ways and reading by vernier to 10 minutes. A rearling lens is attached. The supplemental " per centage " scale is usefal for measuring heights of objects and for other purposes The base of the instrument which is flat can be used as a plane of contact for ascertaining slopes, and also als a straight edge sight for obtaining profiles. side slopes, dip of stratio and for plombing. The instrument fits into a leather slong case $4 \frac{1}{4} \times 2 \downarrow \times 1 /$ inches...............Fig. 61 £4 10 0

## Large Model Abney

Level with quick ind slow motions
Fig. 62.



Fig. is.
SMET9-The "Verner" Rapid Sketcher combines in one ustrument a Climometer a Compass, a sightug Rule, a Protractor, and a Plotter. Its dimetsions an: $\mathbb{G} \times$ 量 zuehes. The distance hetween the sights when exteruted is 71 imeles.

Thrce bevelled edges of the imstrument are diviled to degroes for protracting angles, while the fourth edge un the front has asrale of "yards at 3 and 6 inchers to the mile " wali the R.F.





Fig. G4.
SM 281.-Abney Reflecting Leveland Clinometer, with wheetainustment twhuble and are of degmes nading to iominut bs bermier: supplementary percentage scale of slopies from $\frac{1}{1}$ to $\frac{1}{10}$. Plane basy for placiog on a straight edge for ascertainime the batter of a wall or steep side slope and for plombiog, for which purpist the are is divided up lo 901 Ia case, with reading lens

Fig. 64 $2215 \quad 0$


Fig. 1 i .
SM 251.-Pocket Reflecting Sight Level, If inches tong. When tive bubble is sheu by reflection to be in the eentre of its rum, the obicct sighted through the culb, and intersmetel by the crose wire, will be on the same level as the eye of the observer. Fhe hason of the fistrut ment is flat for use as an ardimary plare level; in case.
J. H. Steward, Ltd., 406, Strand; And 457, West Strand, Lundon, W.C. 2.

## SKI CLINOMETERS.

SMI 282 - The "Simplex" Ski Clinometer, Mark 1, for taking angles of slope either in declination, inclination or profile. "Safety " angles are graduated in degrees and figured at every 5 degrees from 15 to 35 degrows. The climometer is made entirely of bronzed metal. In use it is held by the ring and allowed to swing freely. With instructions.

$$
\text { Fig. } 66 \ldots \ldots . . .156
$$

SM2s2a-Solid Leather Case 46
SM 283 - The "Simplex" Ski Clinometer, Mark II. This is a modification of Mark 1 , with the scale of degrees extended from 5 degrece 1050 degrees ................... 186

$$
\text { SM2N3a-Solid leather Case } \mathbf{4} 6
$$



Fig. 6i6a


Fig. 66.

SM 28t.- Geological Rule for ascertaining dip of stratel and angles of slope $\& 2-f t$. rule with stales of inches to 1 10ths and I 8ths, and millimetres. Two levels an the arms which are pivotted to a protracted circle divideal toevery ${ }^{\text {a degreesand readjug }}$ by estimation to 2 degrecs

Fig. 66a
106

SM 285-Mechanic's Spirit Level with micrometer screw adjustment for measuring angles of tilt of both plane and corved simfices stoch as piping. The mounts are of bronzed brass and the $3!$ inch base has carefolly machined flat and inverted $V$ bearings. There is a range of tol degrees elevation and depression and the graduated drums read to 1 minute of angle A useful instriment in congested places and where there are obstructions. leather case Fig fith
£4 150


Fig. 66b.

[^19]CLINOMETER RULES.


Fig. 67. Pocket Clinometer Rule, \&5 50
SM 286.-Pocket Clinometer Rule and Compass, in the form af a 12 inch one-fold pocket rule. When closed the complass folds into a recess and the instrument is then very compact and flat for the pocket Dimensions, closed, $6 \times 1 \frac{1}{6} \times \frac{1}{3}$ inches. The arms are Eoxwood with white metal mounts and flush are divided from 0 to 90 , with supplemental scale of rise in inches per yard of horizontal run. Spirit levet tet into each arm. Double folding sights for sighting up or down Compass with bar needle and stop. mounted so that it can be placed in a borizontal plane for ascertaining the magnetic bearing of an object at the same time as the angle of elevation or depression. The faces of the rute are engraved with tables for ascertaining the vertical height of a distant object and transverse or lateral distances. The edges of rule are divided to parts of an inch and millimetres. A useful instrument for ascertaining various slopes, hatters, pitches, dip and strike of strata, horizontal, lateral and transverse distances, vertical heights. In leather case:

$$
\text { Fig. } 67 \quad \mathbf{£ 5} \quad \mathbf{5} \quad \mathbf{0}
$$



Fig. 68. Clinometer Rule, £4 00
SM 287-Plain Clinometer Rule, with brass mounts. Arc divided from $0^{\circ}$ to $90^{-}$. Table on arm for calculating horizontal distances for certain vertical angles, spirit level on each arm, fixed compass, folding siglats. In case.

Fig. 68 E4 0
H. Steward, Ltd., 406, Strand, and 457, West Strand, Lundon, W C. 2.

## AUTO SIMPLEX TREE AND HEIGHT MEASURER.



Eig. 69.

An instrument for measuring the height of trees and other objects, consisting of a combination of two scales set at right angles to one another, with an indicating pendulum and sighting tube attached.

The vertical scale is a scale of "distances," which is adjustable, and to which the indicating pendulum is attached.

The horizontal scale is a scale of "heights," and is engraved on the body of the sighting tube

In use the vertical scale is first set to indicate the distance of the observer from the tree or other object

With the pendulum swinging free the observer sights the stmmit of the object, through the tube, and then clamps the pendulum.

The height of the object is read from the heighe "sole opposite the indicator line engraved along the pendulum. Heights aro given ill feet, yards of metres.
SM 2ss - The Auto Simplex Tree Measurer in llexible sheath, with instrictions..............................................8. 69 £3 18 o SM 289 -Stiff Leather Case if preferted imsteal of sheath Extra 96

## THE DENDROMETER.



SW 290 - The Woodman's Dendrometer, for measuring the lieight of trecs, consisting of a rod 21 ins. long, folding to 12 ins with a cort of definite length attached to it- fower extremity The rod is divided to 100 parts, with bold figures at every fifth division. In use the woodman places himself at E, 30 yards from the tree BT, and with the free end of the cord held between his teeth, holds the rod RR vertically in one hamd and stretches the cord taut The rod is held so that the zero at the bottom K coincides with is the beftom of trec trunk, or with a mark placed on the trumk. The eyo is then raised, and the division on the raf RR eoincidyg with $I$, the top of the tree indicates the freight of the tree in feet, which is the dangram is shown as 75 teet. If it is foumd necessary to stand at a distamer greater or less than 30 yards from the tree, the height indicated will be in proportion to the distance. With canvas case and instructions ........................................................... Fig. 70

126
Timber Girthing Tapes, see page 45 .

## CLINOMETERS.



Fig. 71.
SM 291 - The "Per Centage " Gradient Clinometer is a reflecting clinometer constructed on the same principle as the Abney clinometer. Atter sighting the object througli the tube, the bubble is brought to the centre of its run by means of a quick motion screw. The reading of the scale will indicate percentage of the horizontal distance. The arc is graduated in units from " to 20 per cent "Elevation" and "Depression," and is read to 005 per cent. by means of a graduated collar attached to the motion screw. The instrument has a plane base of 5 inches. In case......................................................................... £8 15 0


The Verschoyle Pocket Transit, for observing the magnetic bearings of lines, which may be either on the horizontal plane or at a considerable abgle above or below the point of observation : and at the same time recording the value of their vertical angles.

The instrument is a combined prismatic compass and clinometer of special design. In use, the bubble of the spirit level is brought to the centre of its run by observation through the prism, and the object is intersected by the cross wires at the extremity of the revolving sight arm. Withont removing the instrament from theeye, the magnetic bearing and vertionlangle are read through the prism at oric and the same time. Vertical angles are read to 10 mmutes and magnetic bearings to $\frac{1}{2}$ degrees.

Theinstrument weighs II ozs., and is used in the hand or can be attacherl to a special tripod with the necessary motions.
SM 292 - The Verschoyle Pocket Transit, in leather sling case


[^20]THE GEOLOGICAL CLINOMETER AND COMPASS.


Fig 73. Cluorneter and Compriss.

SM 294-The Geological Clinometer and Compass, made at the suggestion of a Professor of the School of Mines. Square mahogany box with cross spinit levels and double sights for taking inclination and declination. Pendulum clinometer with stop and scales of degrees and percentage scale. Compass with metal dial divided to single degrees from 0 to $360^{-}$and with cardinal points, the E and W: being transposed so that reading can be taken from N , end of needle, bar needle with agate centre, sliding weight to correct dip, and check and locking stop). The colge of case forms a stranght edge for obtaining general slope of hills, dip and strike of strata, and for plotting. Size $3 \times 3 \times 1$ ins.

Fig. $73 \quad$ £3 $10 \quad 0$

## BRIDGE SIGHT COMPASS AND CLINOMETER.

SXI 295.-Bridge Sight Compass and Clinometer,


Fig. 74. Sight Comprass and Clinometer with bronzed brass mounts and foldiog sights. Metal dial Compass Eircle divided to single degries from of to $360^{-2}$ right round. and with E. and W cardinal points transposed. Bar needle with agate centre, sliding weight to correct dip aud thek and ctseck stops. Pendulum elimometer with seale ot degrees divided each way from of to 90 for Rise" and "Fall," atid with supplemental "yer centage "scale showing the ratio to the horizontal of the rise or fall of the gradient.
The bar with sights is piroted at the ends and can be folded down at the side, making the instrument that for the pocket. For taking magnetic bearings or inclunes then sights are turned up as illastrated. The compass box is held in a horsontal plamo for taking bearings and in a vertical plane for takiag inclines. With the sights folded down the straight edge forms a sighting line for ascertaining dip of strata, or a contact surface for measuring slopes of inclined surfacis, stoke of strata, etc. Size, $2 \frac{1}{1}$ inches dameter by if inch deep. Leather pocket case.

Fig. 7t £1 $17 \quad 6$
J. H. Steward, Ltd.. 406, Strand, and 457, West Strand, London, W.C.2.


Fig. 75. The Clino-Dial.
The Clino-Dial, or Pocket Transit, consists of a mining dial or surveying compass combined with a clinometer. It embodies the principles of the Brunton Dial with modifications, and is much used for preliminary surveys on the surface and in mines, for ascertaining magnetic bearings, vertical angles or clinometric degrees, railway gradients, siopes, dip and strike of strata. It can also be used for plotting with the plane table and for plombing. Sights can be taken at any angle of elevation or depression and the angles read without the aid of an assistant. The instrument was designed for use in the hand, but it can be attached to a tripod when fore and back sighting, and for rumning long tangents and vein tracing.

The Compass circle is divided to single degrees, and figured from 0 to 360 right round. The E. and W points are transposed and courses are read from the $N$. end of the needle, except when the sight is taken from the N . side of the dial, when the course is read from the $S$. end. There is a rack with pinion for setting off magnetic variation. The needle is the bar pattern with jewelled centre and riding weight for correcting dip. There is an automatic locking stop to prevent wear when travelling, and an independent stop to keep the needle clear of the clinometer when measuring vertical angles.

The Clinometer reads by vernier to 5 minutes, the attached spirit level being brought to the centre of its run by a lever at the back of the instrument. A second spirit level mounted at right angles to the clinometer level ensures holding the compass dial in a horizontal plane when taking courses.

The Sights can be adjusted to any angle and consist of a hinged mirror and open sight, with supplementary apertures and point sights, which are also hinged.

The Metal Box is made of aluminium alloy, with two sides fimished off plane and paralled to the line of sight for use as planes of contact for ascertaining slopes, gradients and for plotting and plombing,

The weight of the Chno-Dial is about 9 ozs. and being 3 inches in diameter, it can be conveniently carried in a side pocket.

| 51297 - The | ¢6 0 |
| :---: | :---: |
| SM 297.-Leather Case, with shoulder strap ............ extra | 12 |
| SM 298-Brass Telescopic Tripod, with universal head | £2 10 |

J, H. Steward Ltd., 406, Strand, and 457, West Strand, London, W.C. 2.

## PRISMATIC ALTAZIMUTH INSTRUMENTS.



1igg. 76. Prismatio Compass and Climometer.
The Prismatic Altazimuth, consisting of a prismtatic compass cotrbined with a disc clanoneter, is a useful instrument for measuring angles in the horizontal plane by mestrs of the compass, and in the vertical plane by means of the clinometer. The angle is read thraugh the prismatic lens simaltaneously with the sighting of the object. The compass and clinometer are divaled to $\frac{1}{2}$ degrees, and can he read by estimation to 15 minutes or less. The base of the instrument forms a plane of contact for ascertaming slopes and gradients and can also be used as a sight fot measuring angies of slope in protile. These angles are read from a scale on the face of the clinometer disc by means of an index lime etchod on the glass. An additional "per centage' scale gives the ratio to the horizontal of the rise and fall of the gradient The instrument is 23 inches diameter and check and locking stops are fitted to both compass and clinometer. It can be used either in the band or attached to a tripod. Fig. 76.

SM 299.- The Prismatic Altazimuth with card dials in leather case with
shoulder strap
£5 00
SM 300 -..........ditto .........with engine divided aluminium ring to compass,
and metal scale to clinometer, Recommended for use in hot and moist
climates. Leather case with shoulder strap.......................... £5 $\mathbf{1 5} \mathbf{0}$
SM1 301 -Reversible Azimuth Mirror and tinted glasses as Fig. 77.

$$
\text { Extra \&1 0 } 0
$$

Tripod Stands, suitable for the Prismatic Altazimuth, Nos. SM 314, 317,318 and 320 , page 61.

[^21]
## PRISMATIC COMPASSES.



Fig. 77.
Prismatic Compass, with bronzed brass mounts and cover. Aluminium ring divided to half degrees. Needle with agate centre and sliding weight for adjusting dip. Check and lock stops. Reversible azimuth mirror for taking steep sights above or below the horizontal. Tinted glasses for observing sun's bearing. Adjustable prism reader. Threaded fitting to base for attaching to a tripod. Leather case with shoulder strap, Fig. 77.

The diameters stated are the diameters of the graduated ring. The outside diameter of the boxes is about $\frac{1}{2}$ inch larger.
SM 302.-21 ins. diameter, £4 10 0 SM 304-3 $3 \frac{1}{2}$ ins. diameter, £5 100 SMI 303-3 ins. diameter, £5 0 0 SM 305. 4 ins, diameter, £6 00 SM 306-4! ins. diameter, \&6 150
Tripod Stands for Prismatic Compasses see page 61. Nos. SM 313. 316, 318,319 and 321.


Fig 78


Fig. 79.

SM 307 -Prismatic Compass, $2 \frac{3}{4}$ inches diameter, with fixed metal cover. Card dial divided to half degrees, with check and locking stops, adjustable reading prism. Leather sling case................... Fig. 78 \& $_{3} \quad 3 \quad \mathbf{0}$ SM 308.- The Service Mirror Clinometer, with scale on pendulum to single degrees and reading to $\frac{1}{2}$ degrees. The angle is read in a magnifying mirror simultaneously with sighting the object. Size of clinometer, diameter 23 inches, thickness $\frac{1}{2}$ inch Leather sling case.

$$
\text { Fig. } 79 \quad £ 3 \quad 3 \quad 0
$$

J.'H. Steward, Ltd., 406, Strand and 457 West Strand, London, W.C. 2.

## LIQUID PRISMATIC COMPASSES.



Fig. 80

Liquid Prismatic Compass with bronzed brass mounts and cover Aluminiam ring divifed to $\frac{1}{2}$ degrees. Agate centre to needle Mjustable reading prism The graduated alumimim rine which is attached to the magnetic needte is completely immetsed in a non-freczable liquid in which it floats, and is theus kept very steady and free from troublesome ascillations. The ring counes quillily to rest, and a series of bearings can be taken in much less time than with an ordinary prismatic compass. Any expansion or contraction of the liquid due to temperature is compensated for by the special construction of the container Shrodd are bubbles appear in the liquit, they can be imprisoned in a pateot Lrabble trap so that they cannot affect the movement of the floating ring. The compass can be lised in the hand or attached to a tripod by means of a threaded fitting. Fig, so

SM 309-Liquid Prismatic Compass, 3 in box, 2\} in. graduated ring. Leather sling case
£7 $10 \quad 0$

SM 310. ditto ......... $4 \underline{1}$ in box, $3 \underline{1}$ in. graduated ring.

9150

SM 311. Reversible Mirror to foresight for Gaking steep sights, and tinted glasses for observing sun's bearing as illustrated, Fig, 77, page 59. Additional cost if supplied with SM 309, or SMI 3IO
\&1 $0 \quad 0$
Tripod Stands suitable for Prismatic Compasses Nos. SM 313, 316, 318, 319 and 321, page 61.

SM 312 -Pocket Liquid Prismatic Compass. Pearl dial divided to single degrees, and cardinal points. Notches for laying compass on a straight line for map setting and friction ring on base to prevent slipping when used on a plane table. Size 2 ins. diameter and 1 in. deep, and similar in outward appearance to Fig. 101, page 67. Leather case ............................................................................... 0
J. H.Steward, Ltd , 406, Strand, and 457, West Strand, London, W.C. 2.

## TRIPOD STANDS.

For Prismatic Compasses and Clinometers.


Fig 81
Fie 82
Fig. 83.
Pig. 84.
SM 313-Aluminium Telescopic Tripod, heiphl 4 it cloning to 15 ins hall and ancket head with rotary horizontal motion for primmatic campass.

ع2 150
SM 314 - .........ditto........wnth she arddition of a vertical motimm vaitalle for compass or clmotreter. ……................. Fig st £3 50
SM 315 - Leather Sling Case for Nos 313 and $314 \ldots \ldots$.... \&1 50
SM 316 - Brass Telescopic Tripod, heoght 4 it 9 ins closing to 17 ins , ball and socket. heart with horizontal motion for compass... $\mathbf{£ 2} \quad 0 \quad 0$ SM 317 - .........ditto .......with the addition of a vertical motion saltalide for compaza or clinometer.

E2 10 0
SM 318. Walking Stick Mahogany Tripod, with slidine estention. height 4 ft kins . closinp to 3 ft , ball and socket hear with rotary motivn in horizontal and vertical planes for compaas or slincometer. Metal cap and fernule .... T............................... Fig k2 8350
SM 319.-Mahogany Tall Tripod, height is feet, hall and socket head with horizomal motion for compass. Leather cap........... $£ 2150$
SM 320.- ....... ditto .......with addition of vertical motion for compass or clinometer ...................................... Fig 83 £3 00
SM 321 -Light Tubular Ash Tripod, height 52 ins , sloaing to 29 inch ball and socket head with horizontal motion for oompan.

Fige 85 \& 150
SM 322 - .......ditto ........with addition of vertical motion for compan of clinometer.

E2 50
J H StEwady, 1TD 406. Stramd, AND 457 , West Strasdy Losmons, WC2,

## SIGHT COMPASSES AND DIALS.



Fin. 86. Stgitt Compriss.
SM 323-3-inch Pooket Cormpass or Dial, with Folding Sights, to sight both ways. bir neecde with agate centre and stop, raised circle

SM 324.- Leather sling case for ahove
126
This compass can be used on a plane table or can be adapted to one of the tripods illustrated on page 61
SM 325-Pocket Sight Compass or Dial, 18 inches diameter in bronzed larass bock with metal cover Ifolding sights, ber needle, agate centre and stop, metal dial divided into cardinal points and raised circle divided to every two degrees
\&2 20


Fig. 86, Prospecior's Compass,

SM 326-The Prospector's Pocket Cormpass, with aperture sight, and line in the hinged lid for taking bearings, best bir needle with jewelled centre and tocking stop. Raised circte divided to every 2 degrees. E and W. points transposed su that the beaning is read opposite the $N$. and of needle. The glass can be readily removed for adjusting the sliding weight on needle for dip, bronzed brass hox, 11 inches diameter.

Fig. 8 任 186

[^22]

Fig. 87
SMI 327. The "Steward" Liquid Pocket Compass, in froment brass hunter case of strong construction with the lid made to fold right back lor map seeteng. The V 's cut in the bow ring and lid also serve as sights for taking bearings. The compass boxe if lilled with a non-freezable liguid and bermetically sealed, and is apecially constructed to allow for any expanstion oir contrartion of the Jiquid The compass dial heing enveloped with the luquid is kept vory steady by the reustance it offers. The dial is divided to every 5 degrees and cardinal points are also disfinctly marked. The northern half of the dial is painted black and the southern balf white, with luminous \$ . and S. points Sime 2 inchers



SM 32h. The "Steward ${ }^{2}$ Liquid Wrist Compass is simular in constraction to No. 5M 327. except that the metal bunter case lias been dispersed prith, comsuleralily realucibg the exiter dimersions sa that the comprals can be worr comfortately on vhe wast. A Thluber's absering The is plamly marlsed on the trietal mesunt
Fig si


Fike 89.


Fig. 90.

SM 329.-Watch Shape Compass, if inch diameter, with brass mounts Floating cand dial divided to every 2 mels and cardinal points chock and locking stojis.

Fig. 89
66
SM 330 - The "Vedette" Compass, in bronzed metal hunver case. $1 \frac{1}{2}$ inch diameter. Floating card dial divided to every 2 inch and cardisal points Check and locking stops. The N . asid S . points and direction line in lid are treated with luminous paint............ Fig. 90 106



Fig. 91.
SMI 331. The "Traveller's" Compass, in extra strong bronzed metal case, with hinged caver made to fold right back for map setting. Sighting V's on bow ritog amd tid. Floating pearl dial, half black and half white so as to be visible in twalight, divided to every $2^{\circ}$. luminous N , and S . points and direction line on lid, agate centre, check and lock stops, red lines and Gadinal points on glass to altow for magnetic varnation and for map reading Size $1 \pm$ inches dametor.............. Fig 91 £2 $\mathbf{0} \mathbf{0}$


Fige 92


Fig 93.

SM 332-Bronzed Hunter Case Compass, whth spring Cover, Hoating pearl dial divided to every 2 ", withagate cemtre and'stop Size Id mehes diameter.

| Fig. 92 | £1 | 5 | 0 |
| ---: | ---: | ---: | ---: |
| $\ldots$ | 15 | 6 |  |
| Fig 98 | 1 | 0 | 0 | SM334-...ditto ...inxed metaldial and bar needle. Fig. $98 \quad 1000$ SM 335-Bronzed Hunter Case Compass, larger size, 1] inches diameter, floating pearl dial...



SM 338- Transparent Compass, with bar needle pivoted between two plates of optically worked Brazilian quartx, forming a strong magnifier and burming glass, Curcle with degrees and onrdimal points. Thisis an excellent horselvack compass, and if held above the head the needle can he seen at night time agamst the shy. If laid on a map, being transparent, the directions of rodeds can be readily seen. Nounted in silver, Il inches diameter............ Fig. 94 £2 150
SM 338A.-.......ditto.............ith bronzed metal mounts and optically worked glass instead of quartz
£1 5


Fig. 94.
J. H. Steward, L.td, 406, Strand, and 457. Wegt Strand, London, W.C. 2



Fig. 96.


SM 341.-Dip Needle Compass, 3 inches diameter. Adjustable vertical arc of $180^{\circ}$, reading $90^{\circ}$ to the right and left. with spirit level attached for setting the zeto of the scale in a horizontal plane, which is effected by means of a small lever. Flat base for standing on a tripod or level surface. In snap case,

$$
\text { Fig. } 97 \quad £ 5 \quad 15 \quad 0
$$

Fig. 97.

[^23]

Binnacle Compass on gimbal rings with dial floating in liguid Bright lrass binnacle and lamp. Fig. 98.


Binnacle Compass sumilar to above with top of binnacle made to remove


Fig. 98.
LIQUID BOAT COMPASSES.

Liquid Boat Compassmounteal on brass $/ \mathrm{m}$ trat rings. Dial divicted to degrees and cardimal points with jewelleilcentre Hrass trow! filled with lyond. completels envelopimp the thal and Feceging it stewly and free from pscillation An expmosive chambiet peovides for any chance of temperature Mabogany hox with statiog lizt Fig ay


Fig. 99

SM 347-3ins, slial and 18 ins, box
E2 150
SM1 318, 1 ins

- 114
$\begin{array}{lll}3 & 3 & 0\end{array}$
SM 3+9-bins.
Itins.
400


## BOAT AND CANOE COMPASSES.

> SMI 350-Boat Compass, not liquid, with $\frac{11}{1}$ inch mariner's dral wath agate centres hrass bowl and gimbal rimes, in box whth shding lid, 4 inches syuare.
> £0 150
> SXI $351 \ldots .$. ditto ...with 2 inch dial, and box 5 inches square... $018 \quad 6$
> SMI 352 ....ditto ...with + inch dial, and bax 7 inches square ... $\quad 1 \quad \mathbf{7} \quad \mathbf{6}$
> SM 353 ..... ditto , with 5 inch daal, and bot 8 inches square... $113 \quad 6$
J. H. Steward, Lid, 406, Strand, and tot West Strand, London, W.C. 2.

## LIQUID YACHT COMPASSES.

SM 354.-Pocket Liquid Compass mounted on gimbals The dial, which is $1 \frac{1}{8}$ inch diameter, is divided to degrees and cardinal points, and is completely enveloped in liquid, which keeps it steady and free from oscillation. The metal box to which the gimbal ring is attached is made to telesoope for portability when the compass is not in use. Leather outer case, $3 \frac{1}{2}$ inches diameter by $1 \frac{1}{2}$ inch deep.

Fig. 100 £4 10 0


Fig. 100. Liquid Gimbal Compass.

## THE "YACHTSMAN" PRISMATIC COMPASS.

## LIQUID AND SELF LUMINOUS.

For taking and reading bearings at night without a lantern, as recommended by Mr. Claud Worth in his book "Yacht Cruising," The compass can also be used for steering by day or night without a lantern. The edge of the dial is transparent and a luminous patch of radium compound placed under the dial illuminates the degrees and numerals, so that a bearing can be read through the prism simultaneously with sighting the object. The outer scale of bearings which is also illuminated, can be rotated and set for steering on a given bearing, on the "Verner" principle so extensively used for military work. The dial is completely enveloped in liquid and keeps steady and free from oscillation. Size 2 ins. diameter by 1 inch deep. Leather outer case.
SM 355 -
Fig. 101
J. H. Steward, Ltd, 406, Strand, and 457, West Strand, London, WC 2.

## SEXTANTS



Fig 102
R.N." Sextant.

SM 356 -The "R.N." Sextant, with very rigid triangle pattern edge bar frame. Silyer arc 7 inches radius with excess divisions, and reading by vernier to 10 seconds. Tangent scretp slow motion to vernier arm with clamp. Ground glass diffoiser to reading microscope Large size mirrors with profecting caps to adjusting screws. Set of tinted fore and back shades, Inverting telescopewith high and low power eye-pieces, Star telescope with wide angular aperture. Two shade heads for telescopes. Telescope and ring mount on rising piece with interrupted threads for quick adjustment Large handle with ivorine memo tablet. Mahogany case with sunk handle and books, and lock and key. Class A. N.P.L. certifionte...................................... 102 \&17 0
SM 357.-The "N.C." Sextant with 3 circle frame. Silver are 61 inches radius with excess divisions and reading by vernier to 10 seconds. In other respects the sextant is simblar to No. SM 356 . Tangent screw slow motion to vernier with clamp. Mahogany case with sunk handle and hooks and lock and key. Class A. NPI. certificate... £15 00

SM 358.-Mate's Sextant, with 3 circle trame Silver are 6 inches radius reading by vernier to 10 seconds. Tangent screw slow motion to vernier arm with clamp. Set of fore and back tinted shades. Inverting telescope with high and low power eye-pieces. Star telescope. Magnifier. Mahogany cast with lock and key. Class B., N.PI. certificate
£11 0
J. H. Steward, S.td, 406; Sticand, and 457, West Strand, London, W.C. 2

## SEXTANTS-Continued.

SM 359.-Sounding Sextant. Silver are 5 inches radius reading by vernier to 30 seconds. Tangent screw slow motion with clamp. Large size mirrors, but no tinted shades. Low power telescope with wide angular field and tinted shade. Mahogany case with lock and key.
\&9 150

SM 360.- Booth Bubble Sextant, and Artificial Horizon Combined, is an instrument of novel construction, specially designed for making rapid observations. Readings are taken from a graduated drum divided to 10 minute intervals and it is possible to estimate within 3 minutes. No telescope is required. Two tinted shades are so mounted that, by altering their angle, light can be regulated to the desired degree. The bubble is illuminated by an electric lamp, which also serves to illuminate the graduated drum for work at night.
£36 0

SM 361. Sextant Stand made of bronzed metal with tribrach foot and levelling screws. Motions in azimuth and altitude. Counterpoise weights. Mahogany box
£13 100

SM 362,-Leather Overcase to contain a sextant with its box, with shoulder strap. ...................................................................... £2 150


Fig. 103.

SM 363.-Pocket or Box Sextant, with arc divided on silver to measure angles up to within $120^{\circ}$ and reading by vernier to I minute. Erecting telescope sight with sun tint and alsa a plain aperture sight. Tinted shades. Reading lens. When not in use the sextant is completely enclosed in a metal cover, which when reversed as in the illustration, serves as a handle. Size $3 \times 1 \frac{1}{2}$ inches. Leather sling case.

Fig. $103 \quad £ 10 \quad 0$

SM 364. ditto. Without the telescope

6100
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.


Fig. 104. "Shadbolt" Artificial Horizon.
The "Shadbolt" Artificial Horizon and mercury reservoir combined. The glass roof M is hermetically sealed to the base, and is soconstructed that the mercury can be raised to such a height that almost its entire surface is within view, permitting the observation of very small angles of altitule. The base of the instrument forms a reservoir A , in which the mercury is stored when not in use. The mercury is never exposed to the air and cannot be lost even if the instrament is overturned. To prepare the instrument for use the valves J are opened, and the mercury is caused to flow into the upper chamber $K$ until it reaches the level $Q$ where it comes into contact with the glass roof. The valves are then closed. The bottom $B$ of the upper chamber slopes in opposite directions, and to return the mercury to the reservoir it is only necessary to open the valves J, when the meroury drains off. Any scum is feft on the sloping bottom, and can be removed after unscrewing one side of the glass roof. There are no loose parts to get lostFig. 104

SM 365 - The "Shadbolt" Artificial Horizon, with iron reservoir and mercury complete in mahogany hox

SM 366 - Artificial Mercurial Horizon, plain pattern with iron trough and separate ruot with parallel worked glasses. Iron bottle of meroury. Complete in case.
£6 10 0

SM 367-Glass Artificial Horizon, consisting of an optically workerl oblong black glass plate mounted in a bronzed brass frame with three levelling screws, and separate spirit level in box...............
£4 $10 \quad 0$

SM 36R $\qquad$ ditto $\qquad$ with parallel worked oblong silvered glass mirror
£4 100

SM 369 -........ditto...........with unbreakable worked mirror of stainless steel
£6 $6 \quad 0$

SM 370.-Reversible Glass Artificial Horizon, one surface consisting of an oblong optically worked black glass plate and the reverse surface a parallel worked silvered glass mirror, Metal mounts with three Ievelling screws and separate spirit level. In box
£7 $10 \quad 0$

## OPTICAL SQUARES AND CROSS STAFF.



Fig. 105.


Fig. 106.


Fig. 107


Fig. 108.

SM 371. Prismatic Optical Square, consisting of a triangular prism in metal mounts with handle. The prism folds down flat for the pocket, when the polished surfaces are protected by metal shields. For more accurately locating the position on the ground a plummet can be attached to the handle.
.....
..................................... Fig. 10
\&1 10
SM 372.-Prismatic Optical Square, consisting of a five sided pentagonal prism mounted in metal with folding handle. This optical square is easier to manipulate than the triangular prism No. 371. It has a wider field of view and gives a more distinct and better illuminated, immovable image. A plummet can, when required, be attached to the handle.

$$
\text { Fig. } 107 \quad \text { £1 } \quad 5 \quad 0
$$

SM 373 - Prismatic Optical Square and Cross Staff, consisting of two triangular prisms of the same type as the prism in No. 371, mounted one above the other. With this combination of prisms it is possible to lay out a straight line to right and left of a point, and at the same time to lay out right angles in both directions. A plummet can be attached to the handle.

Fig. $105 \quad$ £1 $15 \quad 0$
SMI 374.-.......ditto........consisting of two pentagonal prisms of the same type as the prism in No. 372
£2 126
SM 375.-Optical Square, consisting of two plane mirrors mounted in a flat circular metal box about 2 inches diameter and arranged to reflect an angle of $90^{\circ}$
£1 100
SM 376-Cross Staff Head, octagonal pattern, $2 \frac{1}{2}$ inches diameter, for setting out angles of $45^{\circ}$ and $90^{\circ}$. Socket for attaching to a wooden staff.

$$
\text { Fig. } 108
$$

126

[^24]
## SURVEYING ANEROIDS.

The "Steward " Surveying Aneroids for measuring heights and for determining differences in gradients and rapidly laying down contour lines. In geological surveys the thickness of horizontal beds can be measured with sufficient accuracy, and the heights of a geological section across country can be determined if the distances are known (unknown distances can be measured with the Steward Pocket Telemeter, see page 47). These ancroids are also most useful to meteorologists for foretelling coming changes of weather.

As the greatest accuracy oltainable is required when surveying with an aneroid, instruments of the hest quality only as supplied by I. H. Steward, 1.td., should be cmployed. Theseareconstructed with carefully prepared metals and the movements are compensated so as not to be affected by temperature, and are thoroughly matured betore being finally finished and adjusted.

Surveying aneroids are frequently madeswith the scale of altitudes divided into unequal parts, and in order to get the nearest approach to accuracy when measuring altitudes with them, it is necessary that the zero of the altitude scale should start from some fixed point on the barometrical scale, which is usually at 30 or 31 inches of pressure. Consequently, when measuring the difference of height between two stations it is necessary to take two readings: one at the first station, and another at the second station, delueting the lesser reading from the greater in order to arrive at the difterence in height. This method causes delay and is a frequent souree of error

The Steward Surveying Aneroids are constracted on a different principle so that the seale of altitudes is divided into erqual parts. The great advantage of this method is that the zero of the altitude scale can start from any point on the barometrical scale withont introducing an error. This refluces the operation of measuring beights to the greatest simplicity, also considorable time is saved and sources of error chiminated.

To measure the height between two stations with a Steward Surveying Aneroid, the zero of the altitule seale is set opposite the index band when at the first station. At the second station, the different position of the index hand brought about by the alteration in atmospherical pressure, will indicate the difference in height between the two stations. No calculation is necessary. If the maximum of accuracy is required, as when surveying, note should be taken of the air temperature at the time of observation, and should this be higher or lower than ing-Fahr, a correction should be made as explained in the paragraph marked "Temperatore".

When selecting an aneroid, the altitude scale should exceed by about 2,000 feet, the hugbest allitide that is likely to be attaned during the survey. This is necessary in order to aflow sufficient margin for any change of barometrical pressure that may take place

Thermometer. We do not recomimend a thermometer to be attached to an anerod. In that position it is of little use for survey purpases, and should it get broken the aneroid might be hopelessly rumed.

For taking the air temperature when measuring altitudes, a separate thermometer should be used. For this purpose the Swing Thermometer (SM 411, page 76), is very sutable This is attached to a cord a hont three feet long, and whirled round until the mercury remains stationary. The reading will then give the air temperature-

Temperature. The Steward Surveying Aneroids are compensated so that therr action is not affected by temperature, and they indicate the actual pressure of the atmosphere no matter what the temperature is. The atmosphere itself is, however, susceptible to changes of temperature, and its weight and density varies according to the temperature. The altitusle scales of the Steward Surveying Aneroids are computed for an air temperature of $50^{-}$Fabr., and the height indicated would be correct for that temperature. Should the temperature of the air at the time of obsetvation differ from $50 \cdot$ Fahr., a correction is necessary to arrive at the true altitude. For all practical purposes it is sufficient to add 2 per cent. to the observed altitude for every 10 degrees abovo 50 . Fahr., or deduct 2 per cent. for every 10 degrees below $50{ }^{\circ}$ Fahr.

[^25]
## THE STEWARD HYPSOMETRIC ANEROID.



Fig. 109. The Hypsometric Aneroid, with altitude scale to 10,000 feet
The scales of aneroids constructed in the usual way are of necessity irregularly divided, and to measure altitudes with accuracy various calculations have to be made. These operations, which cause delay and form a source of error, are eliminated by the special construction of the Hypsometric Aneroid, which permits the employment of an altitudescale, divided into equal parts, and forming a complete circle with an adjustable zero, the scale of ascents being to the left of zero and the scale of descents to the right. The operation of measuring an altitude is thus reduced to the greatest simplicity, the altitude being read direct from the altitude scale to as close as 5 feet without the application of a vernier, and without any calculations. By a special arrangement of the reading lens there is no error of parallax, and the movement being compensated, changes of temperature do not affect the reading.

The aneroid is carried in a specially designed sling case, and it can be set and used without removing it from the case. The altitude scale is rotated by rack and pinion, and when set, automatically locks so that it cannot shift in transit. A pointer on the circumference can be set to any reading for reference. A swing thermometer for ascertaining the temperature of the air is fitted in the leather case. The diameter of the dial is $3 \frac{1}{2}$ inches.
SM 377.-Steward Hypsometric Aneroid, with Swing Thermometer,
in leather sling case. Altitude scale to 6,000 feet above sea level, divided
to 10 feet and reading to 5 feet.
£12 10
1215
13
10
14
10
12
10
12
10
13
15 0
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W C 2.

THE STEWARD HYPSOMETRIC ANEROID.


Fig, 110. Full size of dial.
Method of Reading the altitude soale of the Steward Hypsometric Aneroid described on page 73 . The illustration Fig. 110 shows the full size of the dial, which is $3 \frac{1}{\text { inches diameter. The reading lens } L \text { (exaggerated }}$ in the illustration for clearness) which is attached to a movable ring, must be drawn out about an imele so that its rod can pass over the mount of the pinionH. Set the lens I over the index hamd $F$ and bold the aneroid at a convenient distance so that the white lines on the lens mount can be seen at the same time as the index hand is seen through the lens. Adjust the lens so that the index hand and the white limus on the lens mount appear in the same line as shown in the illustration. This will prevent any parallactic error. If an "ascent" has been made, the index hand F will have travelled over the black" ascent " scale to the left, and the altitude must be read from zero to the left. If a "descent" has brun made the index hand will have travelled over the red " descent" scale to the tight, and the altitude must be read from zero to the right. In the illustration it will be seen that the index hand $F$ is to the left of zero, consequently it indicates an "ascent." Reading from zero to the left the index band is seen to have passed 1,500 feet ( 1,000 feet is shown just outside the lens mount and 5 representing 500 is on the right-hand edge of the lens) and to stand half-way between the 20 line on circle C and the subdividing 30 line on circle B . The reading is therefore 1,525 feet. The numerals $10,20,30$ and 40 , shown in illustration under the lens, are not engraved on the instrument as it would overcrowd the scale. The movable pointer $P$ can be set to any reading on the barometrical scale S for reference during the survey.

Directions for Use are sent out with each instrument.
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.


Fig. 111

The "Steward" Surveying Aneroids are of the best quality and of the most approved construction, as described on page 72 . The mounts are of bronzed brass and the scales are divided on silvered metal. The movement is compensated and is not affected by temperature. The altitude scale is divided into equal parts, and is movable, so that the zero can be set opposite the index at any altitude within the range of the scale without introducing error. No calculations are necessary when measuring heights. There are two sizes. The smaller size known as a Watch Aneroid is 2 inches diameter Fig. 111 illustrates a watch aneroid with altitude scale of 10,000 feet divided to every 50 feet. The larger size is known as a Pocket Aneroid, and is 23 inches diameter. The larger size admits of a more open scale.

SM 385.-Watch Aneroid, with altitude scale of 6,000 feet, divided to every 50 feet, in snap morocco case


SM 391.-Pocket Aneroid, with altitude scale of 6,000 feet, divided to every 25 feet, in morocco snap case.


Metric Scale. These Aneroids can be supplied with metric scales, the pressure scale being divided to millimetres, and the altitude scale to every 20 metres.
SM 397.-Watch Aneroid, with altitude scale of 2,000 metres, in morocco


SM 407.-Solid Leather Case, with shoulder strap, for any of the above
aneroids ................................................................................. $\mathbf{1 2}$
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W. C. 2.


Open Range Surveying Aneroid for use in altitudes not exceeding 4,000 feet above sea level. This aneroid is of the same quality and construction as the surveyors' aneroids described on page 75 . The maunts are of bronzed brass and the scales are divided on silvered metal. The movement is compensated and is not affected by changes of temperature. The altitude scale is movable and is divided into equal parts so that the zero can be set opposite the index hand at any altitude within the range of the scale without introducing errors and no calculations are necessary when measuring heights (see page 72). The scale is divided to every 10 feet up to $\mathbf{4 , 0 0 0}$ feet. Fig. 112.

SM 408 - Watch Size, 2 in. diameter, in snap case £5 0 0

SM 409 -Pocket Size, 23 in. diameter, with more open scale.

SM 410.-Leather Sling Case if required .......................................
SM 411.-Swing Thermometer for takng air temperature as mentioned on page 72. Sheathed in metal with ning at end.

106

## MERCURIAL MOUNTAIN BAROMETER.

SM 412-Mercurial Mountain Barometer for determining altitudes from indications of barometrical pressure. The barometer is constructed on the Fortin principle with the pressure scale ranging from 32 down to 12 inches with a corresponding metric scale and is suitable for measuring altitudes up to 20,000 feet above sea level. It reads by vernier to 0002 inch. A standard thermometer is attached. In use the barometer is suspended from a tripod and when carried it is enclosed in a leather case with shoulder strap and the tripod legs are strapped outside $\quad$ £22 $\quad \mathbf{0} 0$

## BOILING POINT THERMOMETERS.

SM 413-Hypsometer or Boiling Point Thermometer for ascertaining altitudes from the temperature of vapour given off from boiling water. This instrument is a useful check on the readings of an aneroid barometer, and consists of a thermometer with a finely divided scale graduated on its stem, and a portable apparatus with spirit lamp for boiling water, so arranged that the thermometer can be suspended above the water and completely enveloped ith the steam.

The boiling apparatus with thermometer and wind screen complete packs into a leather sling case about $7 \times 3$ inches..............................
£5 100
SM 414-Spare Thermometer
100

[^26]
## BAROMETERS AND THERMOMETERS.



Fig, 113: Barograph

The Barograph for making a record of fluctuations in barometrical pressure, showing the hour at which fluetuations take place. The instrument is left at a fixed station during a survey by aneroid or boiling point thermometer, and by comparing its readings with those obtained in the field at the same hour, altitudes can be computed with greater accuracy There is a space on the chart paper for every day of the week, and unless ordered otherwise they are graduated from 28 to 31 inches of pressure for use at stations between sea level and 1.000 feet above. For use at higher altitudes than 1.000 feet, or in mines below sea level, the barograph can be specially adjusted, and the charts graduated to correspond at a small extra cost.
SM 415-Barograph of best quality, compensated so as not to be- affected by temperature, in oak or mahogany case $12 \times 7 \times 6$ inches, with 52 weekly chart forms and bottle of ink.

E11 110
SM 416.-.......
ditto .........encased in copper
11110
SM 417. - Thermograph for recording variations in temperature in the same way as the barograph records pressure, and showing what the temperature was at any hour. The instrument is encased in copper. Size $11 \times 6 \times 6$ inches. With 52 weekly chart forms, with scale ranging from $0^{\circ}$ to $100^{\circ}$ Fahr, , and bottle of ink. (The range of scale can be varied to meet requirements)
$\boldsymbol{E 1 0} 10 \quad 0$
SM 418 -Standard Mercurial Barometer, Fortin's principle, reading by vernier to 01 inch and also 1 millimetre. Attached thermometer with Fahrenheit and Contigrade scales..

E10 $10 \quad 0$
SM 419-Standard Maximum and Minimum Thermometer. A pair of extra portable registering thermometers, divided on stem and with metal scales in mahogany box $61 \times 2 \frac{1}{2} \times 1$ inch

E3 $15 \quad 0$
SM 420.-Pooket Registering Maximum and Minimum Thermometer, with Fahrenbeit and Centigrade scales on ivory. Snap moroceo case, 4 inches long

E2 20
SM1 421 . ........
ditto ......... 6 irmehes long
250
SM 422 -Portable Mason's Wet and Dry Bulb Hygrometer, divided on stem with metal scales, in mahogany box $78 \times 3 \times 2$ inches, with N.P.L. Verification Certificate
\&4 26
SM 423.-Whiriing Hygrometer in leather sling case.................. 1150
SM 424.- Swing Thermometer for taking air temperature, concased in
SM 425,-8-inch Mercurial Thermometer with tube sunk in boxwood, Ealirenheit and Centigrade scales 56

SM 426.—.........ditto .......... Faharenheit scale only ................... 30
SM 427.-Pocket Mercurial Thermometer with tube sunk in 4 inch boxwood scale, Fahrenheit and Centigrade........................................ $5 \quad 6$
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W.C. 2.

## ANEMOMETERS OR AIR METERS.

For measuring the velocity of air currents and wind by recording the revolutions of a circular fan on a dial. For use in mines, tunnels, sewers, ventilators and public huldings, and for ascertaining the velocity and pressure of wind.


Fig. 114. Biram Anemometer.


1ig 115. Peclestal Anembmeter.

SM 428 - 3-inch Biram Anemometer for registering the velocity of any current of air up to a speed of 1,000 feet per minute Dials divided to every foot up to 1 fimm feet Starting and stopping action, and attachment for settimg loands back to zera. Suspensory ring and foot. In case with chati of corrections..................... Fig. 114 £5 $15 \mathbf{0}$

SM 429.-4-inch..... ditto ..........for yegistering the velocity of air current up to a speed of 3,000 leet por minute- Dinls divided to every foot up-to 100,000 teet. In case with chart of corrections................. \&6 $6 \quad 0$

SM 430.-High Speed Anemometer similar in design to Fig. 114, but specially constructed for registering very strong blast currents up to a velocity of 10.500 foet per minnte Dials divided to every 20 feet ury to 200,000 feet Starting and stopping action, and attachment tor setting fands back ta kero Suspensory ring and foot. In case with shart of corrections. Note-The lowest velricity this anmemometer will register is 500 foet per minute.
£8 150

SM 431-Pedestal Anemometer for registerang the velocity of air currents up to 3,000 teet per munite. Dials divided to every foot up to 100,000 feet. Starting and stopping action, and attretiment for setting hands back to eevo. With chart of corrections in box about $31 \times 3 \frac{1}{2}$ inches. Fig 115 \& $6 \quad 6 \quad 0$

SM 432 - Pocket Biram Anemometer in the form of a hunter watch with linged covers size 2 incloes diameter by f inch thick Dials divided to every foot up to 1,004 feet startrues and stopping retion (nat zero setting). Suspensory ring. With chart of carrections £8 $\mathbf{1 5} \mathbf{0}$

[^27]
## RECORDING TIDE GAUGES.



Fig. 116.

SM 433.-Vertical Recording Tide Gauge for automatically recording the rise and fall of tides, and the state of the tide at any time of the day; and alterations in the level of water in reservoirs, docks and canals.
A vertical drum 10 inches high is rotated once in seven days by clockwork, and carries a graduated paper chart with a space for each day of the week. The rise and fall of the water is recorded by a pen or pencil actuated by a float to which it is counected by a wite.

The entire instrument excepting the float is enclosed in a cabinet $2 \mathrm{ft} .4 \mathrm{ins}, \times 1 \mathrm{ft} .9$ ins, $x 1 \mathrm{ft} .4 \mathrm{ins}$. with glass door and sides, and can be set up at any conventient height above high water mark. With supply of 500 chart forms.

Fig. 116 £110 $0 \quad 0$

SMI 434.-Horizontal Recording Tide Gauge with horizontal drum 26 inches long, and pendulum driving clock. Copper float and reduction gear to accommodate any specified rise and fall of tide. Drum 24 inches circumference giving a time scale of 1 inch per hour. Capacity 36 feet rise of tide. With 400 chart forms................................. $\mathbf{\Sigma 1 1 7} 00$
SMI 435.-Cabinet with hinged glass door for SM 434
$16 \quad 0 \quad 0$
SMI 436.-Automatic Water Level Recorder for use in rivers, reservoirs, etc. The apparatus is mounted on a cast iron pedestal, the total height being 5 feet. A vertical drum is driven by a clock with lever escapement and makes a complete revolution once in seven days. A paper chart is attached to the drum and the level of the water is traced on the chart by a pen connected with a copper float. The chart shows days and hours and the scale can be made to order with any range from I to 20 feet. A steel dome is pravided to completely cover the apparatus and protect it from weather. The dome is removed for inspection of the chart.

A float trumk of suitatie diameter to allow the float to rise and fall with the water cas be suyplied, the price depending on the length of trunk required. which is governed by the height of the instrument above lowest low water mark.

When ordering a recorder it is necessary to state (1) The full range of tide that has to be recorded. (2) The distance from the lowest low water mark to the position where the recorder is to be fixed

[^28]
## WATER CURRENT METER.



Fig 117. Water Current Metes
SM 437 - Water Current Meter, for the in rivers, streams and reservoirs, for ascurtamime the tate of tlow of the cirrent or tide at different dupths, or the volume of water diocharged from a reservoir. The instrament is clamped to a pole at shitatide length and submerged for a given time. A propeffer drives round in forizontal spindte which is geared to counting wheels and is kepi facon the currut by a rudder. The counting wheels indicate the rate of blow loy single feet op to 8 miles and can be thrown if amel out of gear when subtmerged, by at cord running down the pole, or they can lie leqp coontantly in geai ley a sereev stop. Tig. 117 \&8 100

Electric Cuprent Meters tou detrmining the flow of water in rivers. harbours of awnsa Dutlits constructod for dilferent conditions of service. Estimates given on receipt of requiretrents


Fig. 115

## THE DEELEY

## FRICTION MACHINE.

For isompribing easily and accurately the Inbricating value of vils, aloo the oiliness or efficiency by detcrnimimig the stistic Iriction between any desired metals Fig Ils

SM 438 - "Simplex" Morle …............ $£ 50$ 0 0 SMI +38A- Caboratioty " Model ......... 8500

Dosrruptive parmpiniet statiog the panciples on which the miochine is lased. with directions for besting enls tree on application.
J. H. Steward, I.tal, 4015, Stuand, and 457, West Strand, London, W.C. 2.

## HELIOGRAPH.



Fig. 119

SM 439.-Heliograph with 5-inch Mirrors for throwing the sun's rays to a distant station for surveying observations and for signalling. Signalling mirror with Morse key for flashing signals, and fitted with horizontal and vertical slow motions for following the apparent motion of the sun from east to west and in altitude Solid "Sight Arm" two Sighting Rods -one solid and the other with two joints-for rapidly elevating and depressing or getting a lateral motion: Duplex Mirror for use when the sum and distant station are in opposite directions. Leather case, with shoulder and waist straps for carrying the heliograph and containing spare mirror, spare parts, and an adjusting tool. Mahogany tripod with metal protecting cap, anchoring hook and carrying strap.

Fig. II9 £14 140
SM 440.-Begbie Lamp, a very powerful lamp thurning mineral oil, suitable for observing a distant station at night, and for signalling by Morse Code, for which purpose the lamp is fitted with a louvre shutter worked by a signalling key. Sighting tube on top of lamp and threaded fitting underneath for attaching to the heliograph tripod. Box lft. square with carrying handle.
\&4 $10 \quad 0$
SM 441-Separate Tripod for lamp, if required


Fig. 120.

SM 442.-The "Orilux" Lamp with switch for constant light and dead beat key for Morse signalling. Although designed for military work, many thousands being used during the late Great War, the lamp is usefut in many ways to the surveyor. The "Orilux" battery in combination with the "Orilux" bulb gives about is hours of intermittent light. In leather case to go on the belt.

$$
\text { Fig. } 120 \quad \text { \&1 } 5 \quad 0
$$

SM 443.-" Orilux "re-fill battery 1/9 SM 444.-"Orilux" Spare Bulb, 1/-

[^29]

Fig. 121.

Moul's Hand Tachometer is an instrument complete in itself and does not require the use of a watch or other time indicator. It furnishes the simplest method of ascertaining :-
(1) The revolution rate per minute (R.P.M.) of revolving objects such as engine shafts and spindles.
(2) The surface, cutting or periphery speeds in feet per minute (Ft, P.M.) of travelling objects such at fly wheets, pulleys, belts, drums, lathes, planees.
(3) Speed variations of a cyclic character (tumting).
(4) Belt slip and consequently waste of nower

The moment the spindle of the tachometer is beld against the object under test, a ruading is given independent of the direction of rotation. Revolution rate is instantancously imficated on a dial, and the rate and extent of any change of speed is constantly fndicated.

The action of the tachometer is due entirely to meehanical force; and its indications are unaffected by temperature or the presence of magnetic foree

There are seven patterns indicating a total range of speeds from 30 R.P.M. to 16,000 R.PM Fach pattern has a different range of speeds as enumerated, so that the most suitable pattern for the purpose can be selected. Fig. 121
The prices inchude a carrying case with the necessary accessories.
SM 445-C 1 Tachometer, Speed Range 60 to 2, 400 R.P.M $\begin{gathered}\text { e5 } 10 \quad 0\end{gathered}$
SM 446.-C 2....ditto........... . . 100 to 4,000 R.P.M. 510 o
SM 447.-C 3..... ditto .......... 300 to 12,000 R.PM.
$510 \quad 0$
SM 448.-C12 ditto .........
SM 449- C 14 ditto ......
30 to 4,000 R.P.M.
$610 \quad 0$
60 to 8,000 R.P.M.
$610 \quad 0$
SM 450-C16 ditto .......
120 to 16,000 R P. AI.
6100
10 to 16,000 R.P. M .
8150

## MOUL'S TACHOCRON.

SM 452 - Moul's Tachocron is a pocket instrument consisting of an antimagnetic chrobometer combinel with a revolution counter It automatically gives positive repdings of the revolution rate per minute of the linear speed in foet per minote In cases where shaft centres are inaccessithe, the rocolution tate ean be determined by using the measuring disc supplicel with the instrument and coaverting the peripheral speed reading to the corresponding revolution rate. The reading unit $=6$ seconds. The watch is wound before each roading by simply pressing on a lever, which at the sumb time sels the counting mechanism to zera, doing away with the necessity of re-setting the counter after taking a test. The Tachouron is suitable for speeds up to 30,000 revolutions per minute, In case $41 \times 3 \frac{1}{2} \times 1 \frac{1}{2}$ inches,
£3 150

[^30]
## WATCHES-CHRONOGRAPHS-CHRONOMETERS.



Fig. 122


Fig. 123


Fig. 124.

SM 453.-Waterproof Surveyor's Watch. Half-chronometer movementfully fewelled-compensated for temperature. Up and down indicator. Silver case, screwed together with waterproot joints, and waterproof cap to winding button. The watch can be immersed in water without sustaining injury

Fig. 122 £55 0
SM45t. The "Bisley "Watoh as supplied to the National Rifle Association. A strong knocka bout keyless watch. Solid nickel case...... £2 20 SM 455-The "Cbynite "Wrist Watch. Black dial with lummons dot at each hour and luminous hands. Silver case................. £3 15 o
SM 456.-The "Engineer" Chronograph Watch. Lever escapement fully jewelled, compensated for temperature and non-magnetic. The large hand of chronograph records fifths of seconds and the small hand minutes to 30 minutes. Silyer case. Starting, stopping and fy-back action
SM 457.- "Service" Chronograph Watch, similarg. 12. £15 15 o SMI 456 , with second quality movement ........................ 888 SM 458 ditto....
with oxidised steel case.
SM 4581 Split Seconds Stop Watch for recordine tim 5176 Stopping, starting and fly back: actions. The large hand s recent of time, seconds up to 60 seconds and the small hand minutes to 30 minntes. Nickel-plated case

Fig. 124 £ $10 \quad 0$
SM 459.- 30-minute Chronograph with stopping, starting and fly back action. Records fifths of seconds to 60 seconds and mixutes to 30 minutes. Nickel-plated case..

220
SM 460-30-minute Chronograph with starting, stopping, Dy back and follow-on action. Suitable for calculating the total length of time taken in carrying out an operation, allowing for interruptions.
£2 $10 \quad 0$
SM 461 . Yacht Timing Chronograph showing seconds and minutes to elapse before the second gun. As each minute elapses a red disc vanishes from the dial up to 5 minutes, 2 inch dial graduated to seconds and fifthe up to 60 seconds with bold numural at every 5 seconds. Starting and set-back action. Nickel case.................................... £3 5 o
SMI 462 - Yacht Timing Chronograph. $1 \neq$ inch dial, graduated to seronds up to 60 scoonds with bold numeral at every 5 seconds. Supplemental dialindicating minutes up to 5 minutes. Starting, stoppiag and fly-back SM 463-Marine Box Chronometer with 2-day movement of best construction as supplied to the Admiralty. Fully jewelled, compensated for temperature silvered metal dial with up and down indicator, mounted

J. H Steward, Ltd, 406, Sthand, and 457, West Strand, London, W.C. 2.


Fig. 125.

## SUN DIALS.

If accurate time is required a pedestal sun-dial mast be constructed specially for the locality in which it is to be used, and it is necessary to state the locality when ordering.

Horizontal Sundial with full instructions for fixing Fig. 125.


SOLAR CHRONOMETER.
The "Ferguson" Solar Chronometer will give withont calenlation "Local Mean Time" or "Standard Time," and is of service for setting olocks in sut of the way places. It is portable, and packes in a box for transport In tse the ehronometor is placed in any place, in or out of doots, where the sin is shining. A level surface is not necessary, as the chronometer is complete in itself, and can the placed in position by its own indications. rio magnetic compass or spitit level being requered. An explanatory booklet accompanies each ítstrument.
Fig 126
SM 467.-Model A. "Ferguson's Solar Chronometer, if inches diameter. Adapfed tor ase in any country between 60 North and $60^{\circ}$ Sonth latitude.............................................Fig. J26 £5 150 SM 468-Model E. "Ferguson" Solar Chronometer, lif incheo diameter: Adapted for lise in any cumntry ............................... £6 150 SM 469-Solar Compass Attachment, which is an loteresting aldition, for use in connection with the Clininmeter lor ascertainong true North.
£1 $10 \quad 0$


SMI 470-Pocket Universal Sun-dial, for the in any latitude, $2 \frac{1}{2}$ iaches diameter, hour ring divided on lace and edge for s , and S. latitudes with reversible gnotion. Eolding latitude are of tegrees. Bar needle to compass with agate eentre atd stop and sliding weight for correcting magnetic dip, corapass dial derided to every twa degrees, with double set of cardital points for N. and S latitudes, cross spirit levels and levelling surew. Io cise, with equations of time and instructions.
Fig. I27
£6 $10 \quad 0$

[^31]

Fig. 128. The "Portable " Transit.
The "Portable" Transit, for obtaining correct local time and for determining the true right ascension of a star by observation of its passage across the celestial meridian. Reversible telescope, brass-with bronze finish. Diagonal transit eye-piece with 1 horizontal and 5 equi-distant vertical lines. Altitude Circle, 5 inches in diameter, divided on brass and reading by vernier to 1 minute. Spirit level on vernier arm with antagonising screw adjustment, and graduated striding spirit-level to cross axis Pieroed axis with reflector and lamp for illuminating the wires at night time. Solid cast iron stand with meridional adjusting screws at base, and azimuthal adjustment to upright. Polished pine case to contain telescope, Jevels and apparatus.................................................. Fig. 128.
SM 471. The "Portable " Transit, telescope with object glass $1 \frac{1}{3}$ inch diameter and 12 inches focal length............................. £30 $\mathbf{0} \mathbf{0}$ SM 472.-........ditto.........telescope with object glass $1 \frac{1}{2}$ inch diameter and 15 inches focal length
£35 0 SM 473.-.........ditto.........telescope with object glass 11 inch diarneter and 18 inches focal length......................................... £40 0 0
Observatory Transits for fixing permanently in Observatories, constructed to meet requirements. Estimates given.

Astronomical Telescopes. Catalogue sent free on application.
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W.C. 2.

## STEREOGRAPHIC PROTRACTOR.



Fig. 129

SM 474, The "H.S." Stereographic Protractor for drawing circular arcs of large radii Range of scale from $40^{\circ}$ to $90^{\circ}$ Gun metal frame and multiple steel spring constructed to give regular curvature by bending. In case ..............................................ig. 129 £7 10 0

## THE " HERBERT SMITH'" REFRACTOMETER.



For determining Refractive Indices of Gem Stones and Minerals and approximately of Liquids and Fats, without calculation to 01 and by estimation to 001 . The instrument will accommodate large or small specimens, Fig, 130

> | SM 475.-Refractometer in box, and descriptive pamphlet ... |
| :--- |
| $\begin{array}{l}\text { £9 } 10 \\ 0 \\ \text { SM } 476 \text {.-Twa bottles of necusbary refracting liquid in box..... }\end{array}$ |
| 15 |

POCKET MAGNIFIERS.


Fig. 131.


Fig 132

SM 477.-Aplanatic Compound Magnifier for examining minerals and gems. Magnifymg power $\times 10$. Wide visual amgle, flat field, great working distance. Nickel metal mounts......... Fig. 131 £1 $\mathbf{1} 0$
SM 478. -Doublet Lens mounted in aluminum. Pover of one lens $\times 5$ and of the two combined $\times 8$........................... Fig. 132
SM 479-Single Lens........ditto..........power $\times 5$.................. 76
SM 480.- Scale of Hardness for identifying stones by scratching, consisting of five fragments of minerals, ot $6,7,8,9$ and 10 degrees of hardness in metal holders with leather purse.
\&1 $10 \quad 0$ List of Instruments for use in the study of Mineralogy, Petrology and Crystallography, and for the detection of imitation gem stones free on application.
J. H. Steward, Ltd.. 406, Strand, and 457, West Strand, London, W.C.2.


SM 609.-Circular Transparent Protractors, graduated to $360^{\circ}$ in half degrees
4-inch, 1/6

6-inch, 3 -
8-inch, 5/6
SM 610.-Semi-Circular
Transparent Protractors, graduated to $180^{\circ}$ in half degrees.
4-inch, 1 -
6-inch, $2 / 6$
8 -inch, 3/6

## RECTANGULAR PROTRACTORS.

Rectangular Protractors $6 \times 1\}$ inches. Degrees of angle are protracted along the top and side bevelled edges and figured from 0 to 360 . The bottom bevelled edge is divided to inches and 8 ths, and on the face are 8 open divided scales, $\frac{1}{h}, \frac{1}{2}, \frac{3}{b}, \frac{1}{2}, \frac{1}{6}, \frac{3}{1}, \frac{2}{8}$ and $I$ inch to foot and a scale of chords. On the reverse are $\frac{1}{2}$ and 1 inch Diagonal Scales and 6 open divided scales, $30,35,40,45,50$ and 60 to inch.
SM 611-Boxwood 2/6.......................................................-Ivory 13/6
]. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W C 2.

PROTRACTORS WITH VERNIERS.


Fig. 153. Circular Frotractor with Vernier Arms.

SM 613.-6-inch Brass Circular Protractor with suale engine divided on silver with two semiers readiag to 1 minute Two folding arms with springs to automatically hift paints off paper. Tangent screw fine adjustment and clamp. Mahogany box............. Fig 153 £9 0 o

SM 614.-6-inch Brass Circular Protractor, with one fixed radial arm with strasght edge and marking point, divided on brass and reading to I minute by vernier. In mahogany box

E4 00

## STATION POINTERS.

SM 615-Station Pointer, with B-inch circle divided on silver to $360^{\circ}$ with two verniers reading to I munute, tangent screw fine adjustments and clamps to movable arms, which are 12 inches long, with lengthening bars, making a total length of 24 inches. In mahogany box with magnifier
£15 150

SM 616.-Station Pointer, with 6-inch circle, livided on brass, with two vermiers reading to 1 minute but without tangent screws, anns 12 -inchos long. In malrogany box with magulier.
£10 150

SM 617. Transparent Station Pointer with ti-inch iransparent celluloid circle divided to $\frac{1}{}$ degrees. Netal arms. It inches long. In
$\qquad$

SM 618.-......Ditto............with transparent arms ........................... 12100

1. H. Steward, Ltd, 406, Sikand, and 457, West Strand, London. W.C. 2.


The Pantagraph, for reducing and enlarging plans. Scales of proportions engraved on arms. Sliding heads with sockets adapted to hold either pencil, tracer or fulcrum point, and fitted with clamps. Cord for raising pencil when it is required to pass over any part of the plan. The pantagraph is made in two patterns, the "bar pattern," as illustrated, Fig. 154, and the "tubular pattern." The arms of the latter are constructed of square brass tubes, and it is a lighter instrument and more free from friction and vibration than the "bar pattern" pantagraph.


## TUBULAR PATTERN PANTAGRAPHS.

| SMI 625-18-inch | Tubular | Pattern Pantagraph, brass, | £14 | 0 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SM 626-24-inch. | ditto |  | 15 | 0 |  |
| SM 627-30-inch. | ditto |  | 18 | 0 | 0 |
| SM 628-36-inch. | ditto |  | 20 | 0 | 0 |
| SM 629 -42-inch. | . ditto |  | 22 | 0 | 0 |
| SM 630-48-inch | ditto |  | 24 | 0 | 0 |

## SIMPLEX PANTAGRAPH.

SM 631-18-inch "Simplex" Pantagraph for copying, reducing and enlarging. Drawings and plans can be reduced tosixteen different ratios or enlarged four times. The wood bars are furnished with brass fittings to give freedom of action. Complete with tracing and pencil points, and weighted fulcrum
£1 50

## EIDOGRAPHS.

The Eidograph, for enlarging and reducing plans and maps in various proportions and also for copying same. The arms and beam are of tubular construction with verniers to the scales. Adjustable ball beatings ate fitted to the fulcrums to secure freedom of movement and the instrument can be well balanced by a series of balance weights. The Eidograph is packed in a hatdwood case and is made in two sizes.
SM 632.-30-inch size
$\begin{array}{rll}£ 33 & 0 & 0 \\ 36 & 0 & 0\end{array}$
J. H. Steward, Lid., 406, Strand, and 457, West Strand, London, W. C.2.

## PLANIMETERS.

The Planimoter is an instrument for mechanically measuring the atea of a plane surface on a plan or map. The irregular outline of the area is followed by a tracing point causing motion to the mechanism, and the computation is arrived at by multinlying the reading recorded on a graduated wheel by a given factor


SM 634 -Amsler's Planimeter, made of clectrum, with fixed index and counting disr readmg in square inches only. Range, circle of 18 -inches diameter. In casce With instruetion……........Fig. 155 £4 18 6

SM 635.-Amsler's Planimeter, made of clectrum, with mavable index which can bu set to recurd measurements of areas in either of several units of seales - - queare inches, square contimetres, square feet to scales of !. f. \& and $\frac{1-\mathrm{ncf}}{\mathrm{l}}$ to the lont, acres to scales of sho $2 \frac{1}{2}$ and 6-inches to the mile Range. circle $2 t$-inches diameter. In case With instructictis ….............................................Fig. 156 £5 12 6
SM 635. - Amsler's Planimeter, similar to No. SMI 635 but with the addition of gauge prants for measuring the mean height of stoam indicator diagrams. Range, circle of Sh-mehes diameter; Jength of diagrams 2 to 8 -inches. In case. With instructions......... £5 17 6

## COMPUTING SCALES.

SM 636 -Computing Scale, contaming any two scales............. \&1 17 . 6
SM 637,-Universal Computing Scale, contaming cight scales, 1, 2, 3, 4. $\sigma_{2}, 6$ chams tor an inch, binches to the mile, and giom. complete in

SM 63S.-Extra seales made to fit same, 5- vach
J. H. Steward, Ltu, to6, Strand, and 457 Mest Strand, London, W C 2.

## SLIDE RULES.



## Fig. 157. "Standard " Slide Rule.

The "Standard" Slide Rule with white celluloid facings. Four logarithmic scales, A. B. C. \& D. on the face, and on the reverse of the Slide, Scales of Sines, Tangents and Equal Parts, This Rule will enable calculations to be worked out in multiplication, division, proportion, combined multiplication and division, the finding of squares, square roots, cube and cube roots, the solution of plame triangles and trigonometrical computations, and the logarithms of numbers. Fig. 157.
SM 639-10-inch "Standard" Slide Rule in case ............ \&1 10
SM 640.-15-inch......ditto ......................................................... 2220
SM 641.-20-inch......ditto .......................................................... 2150

SM 647-10-inch "Students" Slide Rule with white celluloid facing with the A B. C. \& D. Logarithmic scales as in the "Standard" Rules, $\begin{array}{lll}\text { but without scale of Sines and Tangents. In case................. } & 10 & 6\end{array}$


Fig- 158. "Pocket " Slide Rule.
SM 642.-5-inch "Pocket" Standard Slide Rule with white celluloid facings. Fully divided with the same number of divisions as No. SM 639. Owing to the closeness of the divisions they are difficult to read with the naked eye, but they are rendered quite distinct by means of a magnifying lensattached to the cursor. Incase... Fig. 1n8 £1 0

SM 643.-5-inch "Pocket" Slide Rule with white celluloid facings. About half the divisiors on SM 639 and Scale of Sines and Tangents. without magnifier. In case

126
SM 644-4-inch "Lilliput" Pocket Slide Rule with white celluloid facings. Open divided as SM 643. Suitable for pocket book. Size ${ }_{6}$-inch wide by ${ }_{16}^{3}$-inch thick. In case ................................. 86

## METAL SLIDE RULES.

SM 645.-10-inch Metal Standard Slide Rule constructed entirely of a light tough metal coated by a special process giving a durable surface. This rule is unaffected by climatic influences. In case................... \&1 10
SJI 646.-10-inch......ditto ........... with the addition of an inverted scale in centre of slide for solving Inverse Proportion, and simplifying calculations involving three factors. In case
£1 70
J. H. Steward, Ltd, 406, Strand, and 457, West Straxd, London, WC. 2.

## SLIDE RULES - Continued.




#### Abstract

SM 648-10-inch "Rietz" Slide Rule, with white celluloid facings containing the same scales as the Stamdard Slide Fule Fig. 157, and in addition two scales of cutes and equal parts on the face and a central inverted scale on the slide onabling reciprocals of any number to be found directly, and for easily solying Inverse Proportion. The central scale on the reverie of the stide is a scate of small angles. Siness and 

In case §4 $0 \quad 0$


SM 650-10-inch "Precision " Slide Rule with white celluloid facings The logarithmic scales an this Rule are 20-inches, so that the precision of a 20 -inch Rule is contained in if 10 -inch length. On the faces of Slide and Kule are the A B. C. and D. Scales, and the scale of Equal Parts, On the reverse of the Slide are the scales of Sines and Tangents, and on the eige of the 1 kule are scales of (ulas and Small Sme and Tangent angles. in case.
£1 150

SM 651, 10-inch Electrical and Mechanical Engineer's Slide Rule with white celluknal facings. In addition to the usual A. Is. C. and D Scales and Sines and Tangents, it carrics a continuous Log-Log Scale 11 to 100.000 on the face, and underneathe the Slide are two sets of Jogarithmic grauluations for caloulating emociency of dynamos, output in kilowatts, effective horsc-power, loss of potuntial, current strength, etc, In case
£1 116

SM 632.-20-inch ..... ditto
£4 $0 \quad 0$

SM 653.-10-inch K. \& E. Log-Log Duplex Slide Rule, has the two faces fally graduated on both sudes. On the front face are the usual A. B. C. and D logarithric scalcs, with a scale of Sines in the centre of the Slide. On the reverse is a Log-Log Scale in three parts 101 to 22,000 for determining alfy root of power of any quantity ap to 22,000 at one setting. Scale of Tangouts and $C$ and inverted $C$ Ecales arranged so that the tankent or co-tangent of any angle from $5^{\prime} 43^{\prime}$ to $84^{\circ} 17^{\circ}$ can be read or used as a factor. D scale and scale of equal parts. There is a frameless carsor on the front and on the reverse the index line encircling the rule and enabling coinctume points on cither face to he found The arrangement of the Scales sintplifies calculations and reduces the mumbef of operations for many problems involving three or more factors. In case and manual...
£3 $10 \quad 0$
J. H. Steward, Lti, +06, Strand, And tit, West Strand, London, W.C 2.

## SLIDE RULES-Continued.



## Fig. 160. Hall's Nautical Slide Rule.

SM 654.-Hall's Nautical Slide Rule divided on boxwood, $13 \times 2$-inches, with two sliding pieces-specially designed for "the reduction of an Ex-Meridian Sight" and "the correction of chronometer sights for error in Latitude" or " the correction of Ex-Meridian sight for error in Longitude." It also shows corresponding Departure and Longitude in any Latitude; the Dip for different heights of the eye and the values of trigonometrical ratios of angles. In addition it fulfils the purposes of an ordinary slide rule for multiplication, division and proportion, the solution of right-angles and plane triangles. In case with instructions ..................................................... Fig. 160 £1 $7 \quad 6$

SM 655.-10-inch Anido Slide Rule with white celluloid facings. This rule will perform all the operations that can be performed with the "Standard" Slide Rule Fig. 157, and in addition it possesses the following exclusive features (1) Scales whereby any number can be raised to any power whether positive, negative, fractional or integral. (2) Greatly improved scales of sines and cosines. (3) Logarithms to base e. Also other devices to make the user independent of mathematical tables. In case and booklet of instructions
£1 $10 \quad 0$

## CURSORS FOR STANDARD SLIDE RULES.

For 5 -inch and 10 -inch Rules.SM 656-Framed,........................ 3 6 SM 657.-Frameless ..... 46For 15 -inch and 20 -inch Rules.
SM 658.-Framed.....................5/6 SM 659-Frameless ..... $6 / 6$Magnifying Lens cemented on cursors of Standard Slide Rules
SM 660-5-inch and 10 -inch.... ..... $3 / 6$
SM 661.-15-inch and 20-inch.. ..... 56
SM 662.-Manual of Instruction for the Slide Rule. By Charles N. Pickworth, WhSc. Contents. Mechanical and Mathematical Principles of Slide Rule. Multiplication. Division. Continued Multiplication, and Division. Reciprocals. Proportions, Squares and Square Roots. Cubes and Cube Roots. Methods of obtaining Power and Roots. Continued Operations. Trigonometrical Applications. Stiff Clath... 36


SM 663.-The "Halden" Calculex is a slide rule in circular form and consists of two dials back to back, each dial being protected by a rotating glass on which a "cursor " line is engraved The centre of the dials and either glass can be rotated independently of each other. The front dial contains two logarithmic scales for multiplication, division, proportion, etc., and a scale of square roots. The back dial contains soales of angles and cube ronts and a scale for inverse proportion. Size of calculex, 21 -inches diameter by $\frac{1}{f}$-inch thick. In case, with booklet,

[^32]

Fig 162
SM 664- Type H Fowlor Calculator. Front Dial with sis scales for calculatrons involving multiplication aad division, logarithums, reciprocals, square roots, sines and tangents of angles. On the Back Dial is a scale of culves and cubo roots. In leather case with instructions \& $0 \mathbf{1 8} \mathbf{0}$
SM 665-Type RX Fowler Calculator. Front Dial comprises an outer scale in a complete circle equivaleot in length to 6 -7-inches, for multiplication and division and is similar log scale 30 -inches long on six mner circles for the when a kreater digree of acouracy is required The Back Dial is similar to the Front Dial of Type $H$ and gives squaros. rocts, sines, tangents, logs and reciprocals. In leather case with instructions.


Fig 163

The Fowler Circular Slide Rule. Designed with the scales to read edge toedgeafter the manner of an ordmary straight slide rule The two dials which are $2 \frac{1}{2}$-inches diameter are fifted back to back in a simular way to the Fowler Calculators. Fig 163 Mlustrates the Front Dial and is used for multiplication, division, syuares, square roots, proportion, percentages. fractions to decimals, decimals to fractions, logarithms, natural or $\log$ tangents, sines and log sines for angles th to $90^{-}$, gauge points, etc. The Back Dial is used for cibes and cube roots, simes and log sines for small angles 35' to $55^{\prime}$ and reciprocals.

[^33]J. H. Sieward, Ltd., 406, Stieand, dno 457 , West Strand, London, W. C 9.

SLIDE RULES-Continued.


Fig. 164. Fuller's Calculating Scale.
SM 667. Fuller's Spiral Calculating Scale consists of a cylinder, which can be moved up or down and around an inner cylinder and is provided with indices. The logarithmic scale is arranged spirally on the outer cylinder and is the equivalent of a straight scale of 500 -inches rendering it possible to obtain four figures in a result. Besides the operations of multiplication and division, results requiring the reciprocals, powers, roots or logarithms of numbers can be obtained. The instrument is contained in a wooden case which also acts as a support when the instrument is in use. Complete with instructions. Fig 164. £6 10 o

SM 668.-Fuller's Spiral Calculating Scale as No. SMI 667 with the addition of a scale of Sines on the fixed cylinder for the solution of triangles. In case, with instructions............................. \&7 10 0


Fig. 165. Otis King Calculator.
The Otis King Calculator consisting of two metal cylinders on which spiral logarithmic scales are mounted. The smaller cylinder is free to slide and rotate within the larger cylinder, on which there is an adjustable tubular cursor. The size of the calculator when closed is $6 \times 1 \frac{1}{6}$-inches and it extends to 10 -inches. The length of the spiral scale is 66 -inches, giving very open divisions. There are two models. Fig. 165.SM 669.-Model K. Otis King Calculator for Multiplication, Division,Proportion and Percentages, with black cursor. In case withinstructions\&1 26
SM 670-Model L ditto

$\qquad$
which gives in addition Powers and
Roots of numbers ..... \&1 26

[^34]

511671 - 8-inch Oak Case, bound outh metal, with fitt-out tray conitaming the following Jirat prade Enghsh edectrum instruments with nat and bolt nowde poants

1) ingele Composs, double jounted, with seetor head jomted pen and pencil legs with benged miti to pors and leugtheaine bar, 5-inch Hair Divider witts sector heal
Bow Pen and Bow Eencil wilk sector heade and double knee joints Set of 3 sporng Fows pern, pencil and divider,
 4)-minh Drasmige Den with round isory hamile and solid nib, Ericker with wary framile and shase needten.

SM 672,-9-inch Oak Case bound with metad weth ift-out tray contaiuing first grade Engish deatram instrilments as in No SN1 671, with the addition of a batucis Promortional Compons Iulty divaled with scale of Lanes, linear Ratine, Plaws and Simis
\&9 $10 \quad 0$
 tirst gradi- Fmgish cledram instomatuts as in Xo Sy Gil, with the



Cases of Instruments made up to meet individual requirements.



SM 674.-8-inch Oak Case with lift-out tray containing second grade English electrum instruments with nut and bolt needle points. 6 -inch compass with sector head and double knee joints, jointed fen and pencil legs with hinged nib to pen, and lengthening bar, 5 -inch Plain Divider,
Bow Pen and Bow Pencil with double knee joints, Set of 3 Spring Bows, pen, pencil and divider, 6 -inch Drawing Pen with round ivory handle and hinged nib, $4 \frac{1}{2}$-inch Drawing Pen with round ivory handle and solid nib,


## 17ig, 168. \&4 100 (Scales and Set Squares extra).

SM 675-13-inch Japanned Metal Box with lift-out tray containing the following second grade English electrum instruments with nut and bolt ncedle points.
6-inch Compass with sector head and double knee joints, jointed pen and pencil legs with hinged nib to pen, and lengthening bar,
5 -inch Plain Divider,
Bow Pen and Bow Pencil with double knee joints,
$6-i n c h$ Drawing Pen with round ivory handle and hinged nib, $4 \frac{1}{2}$-inch Drawing Pen with round ivory handle and solid nib, 6-inch Boxwood Protractor and 6-inch ebonite Parallel Rule $\quad$ §4 $10 \quad 0$ There is space under the tray to contain 12 -inch scales and requisites.
J. H. Sieward, Ltd, 406, Strand, and 457, West Strand, London, W.C 2 .


SM 6iti-Pocket Morocco Case, lined with silk velvet, containing the following first grade English electrum ingtruments with nut and bolt needle puints.
6-incli Compass with sector hoad and double knee joints, jointed pen and pencil legs with himged mbs to pen, and lengtbeniog bar, 5 -inch Hair Diveler witir sector head,
Borv Pen and 1 sowe Percil with sector heads and double knee joints. Set of a Sprang Brows, pen, pencil ind dividet, 6-inch Drawing Pef with square on ivory bandle and hinged mib, 4 $£$-igch Drawing Pen with risund ivory hacolle and solid nib,
Pricker with ivory thadle and spame needtes.
Combined Adjusting Key, Knife and Lead File ... Fig. I69 £6 10 0
SM167T- Pocket Tapanned Hetal Case containing the same instruments as No. SM 群右
£6 150
SM 675.-Pocket Leatherette Case containing the following second grade English electrum instraments with nut and lolt needle points.
6-inch Compass with sector head and double koee joints, jointed pen and pencil legs with himged mib to peri and lengthening bar.
5-unch Hair Divider with seetor hesid.
Bow Pen and Bow Petral with dauble knee joints,
Set of 3 Spiting Rows, pen, peneil and divider,
6-inch Drawing Pen with round ifory handle and hanged nib. 4d-inch Drawng Pen with round ivory handle and solyd nib, Adjustiag Key
£4 150
SM 679.-Pocket Leatherette Case containing second grade Entlish electrum instruments is in No. SM 678, but omitting the Bow Pen and Bow Pencil
£3 150

[^35]
## POCKET DRAWING INSTRUMENTS.



SM 680.-Small Size Pocket Snap Case, $6 \times 3 \frac{1}{2}$-inches containing the following first grade English electrum instruments. $4 \frac{1}{2}$-inch Bow Compass, with double knee joints, sector head and nut and bolt needle point pen and pencil legs with hinged nib to pen, and lengthening bar making it possible to describe circles up to 16 -inches diameter; 4 -inch Hais Divider with sector head: $4 \frac{1}{2}$-inch Drawing Pen with square on ivory handle and hinged nib.............................................. 170 £2 50
SM 681-Small Size Pocket Snap Case containing the same instruments as in No. SM 680 and in addition a Spring Bow Pen and Spring Bow Pencil with nut and bolt needle points.
£2 176


Fig. 171, Napier Compass open and closed.
SM 682.-Napier Compass forming a very compact pocket set of English electrum needle pointed instruments, comprising a $4 \frac{1}{2}$-inch Compass with double knee joints and pen, pencil and divider points. When fully extended it will describe a circle 15 -inches diameter, and when closed it is no larger than a pen knife $2 \frac{3}{4}$ inches long. With case

Fig. 171 £2 50
SM 683.-Napier Compass same as No. SM 682 but with plain instead of needle points. With case............................................ £1 10 0


Fig. 172. Pillar Compass closed, extended and showing one bow:
SM 684.-Pillar Compass is a little less portable than the Napier Compass and forms a very complete set of English electrum needle pointed instruments comprising a 5 -inch Compass with double knee joints, pen, pencil and divider points; Bow Pen and Bow Pencil. When fully extended it will describe a circle 14 -inches diameter and the bows are useful for small work. When folded it is 3 I -inches long. With case Fig. 172 气2 156
SM 685.-Pillar Compass, the same as No. SM 684 but with plain instead of needle points £2 70
J. H. Steward, Ltd,, 406, Strand, And 457, West Strand, London, W.C. 2 .

## MACHINE MADE DRAWING INSTRUMENTS.



SM 686. Wallet Case containing the following first grade English machine made electrum instruments, with reversible needles having a shouldered point one end and a tapered point the other. The two compasses and the Hair Diviter have a central guide to the head so that the handle always remains vertical when the legs are opened or closed
6 -inch Compass with double knee joints, pen leg, percill leg and lengthening bar.
5
41 -inch Bow Compass with tlouble knee joints, pen and pencil legs, Set of S3 Spring Bows, pen, pencel and divider
6 -inch Drawing Fen with square onf ivory handle,
5-inch Drwwing Pen with round ivory handle,
Screw Driver, -pare seedles and Berx of Leads ......Fig. 173 £3 $18 \quad 6$
SM1687-Wallet Case contaioing the following second grade English machine made electrum instruments with reversible needles and plain heads to the compasses and divider.
6-ind h Compass with double knee jounts, pen leg. pencil leg and lengthering har.
54 -inch Plain Dexider.
${ }_{5} 1$ inch Kow Compass with drouble loour juints, pen and pencil legs, Set of 3 Sprine Bows, pen. jereol ated divider,
$6-$ mich and 5 -anch Drawing Pens witb metal hardles,
Adjustug Key and Box of Leads
£2 50
SM 688 - Wallet Case in Na. SM lis7 but without the $+\frac{1}{2}-1 n c h$ Brow Compass and 5-imeh Drawamg Pen........................................................ 15 0
SM G89-Wallet Case cont,uning the mallusing becond grade English machine made electrum instroments with reversible needles,
6-inch Compuss wath plain head, dauble leoee joints, pen and pencil legs. 6-inch Drawing Pen.
Spring Bow Feo ami Syming How Procil
Key and Box nit Lemals
£1 26
SM 690,-Wallet Case contaning finch Compass wath reversible needles and pen and procil legs; 6 -midh Drawing Pen, Key and Box of Leads

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J. 11. Stewabd, 1.tD, 40if. Strand, ann 457, Wes1 Stiakd, London, WC. 2.

## "STUDENT" DRAWING INSTRUMENTS.

Foreign make.


SM 691.- "Student" set of electrum drawing instruments with reversible needle points with tapered point at one end and shouldered point at other, in pocket leatherette case comprising :-
$5 \frac{1}{2}$-inch Compass with double knee joints, pen and pencil legs and lengthening bar,
$5 \frac{1}{2}$-inch Divider,
Set of 3 Spring Bows, pen, pencil and divider,
5 -inch Drawing Pen,
Metal handle for using pen and pencil legs of compass as an additional drawing pen and pencil,
Compass Key and Box of Leads.
Fig. $174 \quad$ £1 5
SM 692.- "Student "set of electrum drawing instruments with reversible needle points, in pocket leatherette case comprising :-
$5 \frac{1}{2}$-inch Compass with double knee joints, pen and pencil legs and lengthening bar,
51 -inch Divider,
$\overline{5}$-inch Drawing Pen.
Metal Handle for use with pen and pencil legs of compass,
Compass Key and Box of Leads
SM 693.-"Student" pocket leatherette case containing 51 -inch electrum compass, with reversible needle points, double knee joints and pen and pencil legs.
5-inch Drawing Pen,
Metal Handle for use with pen and pencil legs of compass,
Box of Leads
86
J. H. Steward, Ltd., 406, Strand, and 457, West Strand, London, W.C.2.

## DRAWING INSTRUMENTS.



Fig. 175.
SM 694.- Half Set, first grade Englishe clectrum instruments cunsisting of b-inch Compass with sootor head and double knee joints, nut and luit medle points, jointed pen with hinged mb, jointed penal and divider legs, and lengthening bar
 SM 696 -......ditto...........irst grade as No. SM 694 but with
$4 \frac{1}{-i n c h}$ compass
 +1-inch тотравви ................................................................. 190


Fig. 176.
SM 69k. - Half Set, first graple English mactume made electrum instruments consisting of -Getrich compass with central guide to fead se that handte afwayb emains vertical when legs are ajemed or etobed, domble hroe joints, teversible needles howitig shoultierad point one and and tapered point the other, pen, pencil and divider logs and lengthening bas

Fiis. 176
SM 700 ditto ...seramd grade nathene made Englishelectrum instruruents comsisting ot 6 -minch Cormpass with double knce joints, reverable ifeedth pounts, pen peneif and divader legs and tengtlomine bar


Fig. 177.
SM 701.-31-inch Bow Pen, ferst qride Fingti-h electram, sector head, duuble kuce foints, nut aoul bolt ofedle points ...... Fig. $17714 \quad 0$
SML 702 - 3 -inch Bow Pencit, first gratle ...ditto.... Fig. 177. 140
SM 703-31-inch Bow Pen, secuni gravle..... ditto ....................... 10 6
SM 704-3y-inch Bow Pencil, second grade ditto .................... $10 \quad 6$
SM 705 - 4 -inch Bow Compass, mak hme made with double knee joints, reversible needle ponts and interchangeable pen and pencil legs

SPRING BOW COMPASSES.


Fig. 178
Flat Springs. Side Screws.


Fig. 179.
C Springs. Central Screws.

SM 706-Spring Bows, first grade English hand made with flat springs, side screws, nut and bolt needle points. The set of three, pen, pencil and divider, in case...... Fig. 178 A single Spring Bow from sel No. SM 706. $\mathbf{7} / \mathbf{6}$.

SM 707.-..ditto..........with flat springs and central serews. The set of three, pen, pencil and divider, in case ........... A single Spring Bow from set No. SM 707. 96.
SM 708.-Spring Bows, first grade English machine made with C springs, side screws and reversible needles with shoulder and taper points. The set of three, pen, pencil and divider, in case

A single Spring Bow from set No. SM 708, 5-
SM 709.-....ditto............ with C springs and centralscrews. The set of three, pen, pencil and divider, in case ......... Fig. 179 A single Spring Bow from set No. SM 709. 6/6

SM 710.-Spring Bows, second grade English machine made with C springs, side screws and reversible needle points. The set of three, pen, pencil and divider, in case.

140 A single Spring Bow from set No, SM 710. 3/6


Fig. 180.

[^36]

IIg. 181. Beam Compass, with plain points.
SM 714 -Beam Compass, to fit on beam lath of any length, electrum with needle points, pen and pencil legs, screw fine adjustment and 24 -inch lath. $\qquad$
SM 715 ....... ditto......with plain instead of needle points
Fig. $181 \quad 1 \quad 7 \quad 6$
SM 716.-Roller Beam Compass to fit on lath of any length, electrum, with needle points, pen and pencil legs and 24 -inch lath ...... $110 \mathbf{0}$
SM 717 -Extra Beam Lath for either of above. 24-inch $\mathbf{2}$ - 30 -inch 2 6, 36 -inch $\mathbf{3}$ - 42 -inch 36, 48 -inch $\mathbf{4}$ -
SM 718 - Snap Case for heam compass...
56
SM 719.-Universal Beam Compass with rollor adjustment to ont head. Adaptable for use with atay ordinary pen or pencil. Adjustable needle point. Frice of the two beads and a 12 -ntich beam.. 110

## PROPORTIONAL COMPASSES.



Fug. 182.
SM 720-6-inch Electrum Proportional Compass with scale of lines for reducing and enlarging drawings in given proportions and scale of circles for divoling the circumference of a cirde into a given number of equal parts. Slidiong adjustrient.
£1 10 0
SM 721 - 6-inch Electrum Proportional Compass with scale of lines and also scales of Limear Ratios for dividing limes into iractional parts. Plans for reducing and enlarging areas of plans, solids for reducing and entarging the contents of $a$ solad in givon proportiona Shding adjustment,
£1 150
SM 722. G-inch Electrum Proportional Compass fully divided as No. SM 721, with acrew bar adjustment................................ \&2 15 . 0
SM 723. 6-inoh Proportional Compass tally divided as No. SM 721, with points turmed down at right angles, which permit of their being re-set if damaged Siding adjustrient
£2 $10 \quad 0$
SM 72t- 9-inch Electrum Proportional Compass, fully divided as No. SM 721 Sliding adjustment
SMI 725-9-inch.....ditto........werth turn down points as No. SMI 723. Sliding adjuitment ............................................................... 10 0
SM 726 Cases for 6 -inch Proportional Compass, straight points, 56, turned points, 7 -.
SM 727 -Cases for 9-inch ditto straight points, 86, turned points $11 / 6$.


## DRAWING PENS, Etc.



SM 728.-Drawing Pen, 6-inch with hinged lift up nib and extra stiff back mib, square on ivory handle ......................... Fig. 190

86
SM 729.-Drawing Pen, 6-inch or $4 \frac{1}{2}$-inch with round ivory handle and hinged turn up nib
SM 730-....ditto......with square on ivory handle.............. Fig. 185
SM 731.-Drawing Pen, 6 -inch or $4 \frac{1}{2}$-inch with round ivory handle and plain steel mib

Fig 1s3
SM 731A.-.... ditto .........with square on ivory handle
SM 732.-Drawing Pen, $4 \frac{1}{2}$-inch, tapered ivory handle, extra fine plain steel nib ................................................................ Fig. 186

5-
SM 732A.-Students Drawing Pen, $\bar{j}$-inch, metal handle and plain steel nib
SM 733.-Bordering Pen, 6-inch, with tongue to hold large supply of ink, round ivory handle

86
SM 734, Road or Double Pen, 6-in, for drawing parallellines, Fig. 184 10SM 735.-Road or Double Pencil 10 -

J. H. Steward, Ltd., 406, Strand, And 457, West Strand, London, W. C. 2

## DIVIDERS.

$$
\begin{aligned}
& \text { Fig. } 192 \text {. } \\
& \text { SM } 743 .-5 \text {-inch Divider, best English clectrum, sector joint Fig. } 192
\end{aligned}
$$



Fig. 194 Hais Divider
SML 748 - 5-inoh Divider, best Ergglish electrum, sector joint and hair spring adjustment ........................................................tg. 194 9 9/6


Fig. 190 Pocket Divilets with sheatis.
SM 749-3-inoh Pocket Divider, with sheath, English electrum sector joints .................................................................... 96
SUI 750.-4-ineh..... ditto............... ditto...................................... 106
SMI 751.-5-inch..... ditto .................ditto ..................................... 11 1/6


Fig 196. Folding Divider
SM1 752 - 4-inch Folding Pocket Divider, in electrum..... Fig. 196 66


Fig. 197.
SM 753-5-inch Chart Dividers, with cross action for use with one hand.
Fig. 197
116
J. H. Steward, Ltd. 406, Strand, axd 457. Wesi Sirand, London, W C.2.

## PLOTTING AND DRAWING SCALES.



Fig. 198. Fully divided scale and flat section.
These scales are cut on to the material by a special dividing engine, ensuring great accuracy, and are graduated either on boxwood, white celluloid attached to a boxwood base, or ivory

Chain Scales, flat section, with two opposite bevelled edges fully divided in either of the following ways :-
(a) Both edges alike, $10.20,30,40,50$ or 60 divisions to the inch
(b) With a different scale on each edge such as $10 \times 20,30 \times 40,50 \times 60$.
(c) With either $10,20,30,40,50$ or 60 divisions to the inch on ane edge and corresponding feet on the opposite edge.
Boxwood. Celluloid. Ivory
Edges.

Ordnance Scales, flat section, with two opposite bevelled adges fully divided with either of the following scales :- $25^{3} 0$ or 25.344 inches to the mile, $\frac{1}{200}$ or 1056 feet to the mile. $20 \frac{1}{6} \sigma 0$ or 6 -incnes to the mile, $10 \frac{1}{2} \sigma$ or 5 fect to the mile, $11,88,22,44$ or any omer ordnance scale to order.
(d) Both edges divided alike. (e) Different scales on opposite edges.

Boxwood, Celluloid. Ivory Edges.
SMI 759.-6-inch Ordnance Scale, flat section,
fully divided on two edges, as $d$ or e.............. 2- 4- 10 -
 3- 6- 256 SMI 761.-18-inch......ditto................................. 7- 12 -

Metric Scales, flat section, with two opposite bevelled edges fully divided in either of the following ways:-
(f) Both edges alike, 001, 002, -003, -004, -005, 006 .
(g) Either of aforementioned scales on one edge, and feet equal to metres on opposite edge for reducing metric measurements to English.
(h) Parts of at inch on one edge such as $\frac{1}{6}, \frac{1}{2}, \frac{1}{2}, 1-$ mech, etc, and metres equal scale on opposite edge for reducing English measurement to metres.
(j) Millimetres on one edge and tenths or eighths of an inch on opposite edge.

Boxwoor, Celluloid. Ivory, Edges.
SM 762. 6-inch Metric Scale, flat section, fully
divided as I $g$, $h$ or $j$.........................................
SM 762a.-12-inch......ditto .............................
SM1 763. - 18-inch.....ditto ............................
SM1 765. - 3-inch.....ditto...................................

| $2-$ | $4-$ | $10-$ |
| :---: | :---: | :---: |
| $3 /-$ | $6 /-$ | 256 |
| $7-$ | $12-$ | - |
| $13-$ | $2-$ | $5-$ |
| $2-$ | $3-$ | 76 |

J. H. Steward, Ltd. 406, Strand, and 457, West Stpand, London, W C. 2.

## ENGINEERS' AND ARCHITECTS' SCALES.



Fig. 199. Open divided scale and oyal section
Engineers' and Architects' Scale, nval section, open, divided an four bevelled edges in either of the following ways :-

( $m$ ) Four scales, one on each edge, $\frac{1}{4}, \frac{1}{1}, \frac{1}{2}$, and 1 inch.
(n) Four scales, one on each edge, in, $\frac{7}{6}$ if an I 3 -inches. Bowwond. Celluloid. Ivory. Edges.
SM 766.-6-inch Open Divided Scale, oval
section, divided of 4 edges, as $l$, 12 , or $\% \ldots . . .3$ 3/- 6.6 12/-
SM 767.-12-inch.....ditto ............................... 4- $\mathbf{4 -}$ - 10 -
SM 768.-18-inch.....ditto ............................ 9/- 19-

Armstrong Scale oval section, open divided on 4 bevelled edges, 2 seales on each edge, $\frac{1}{6}, \frac{1}{6}, \frac{3}{8}, \frac{1}{2}, 1,12,3$-inches,

Boxwoof. Cellatoid. Ivory Edges


Engineers' and Architects' Scales, oval section, fully divided on four bevelled edges in wher of the following ways :-
(8) Containing to b, $\frac{1}{}$ and 1 inch
(t) Containin! \& , If and 3 -inches.


Engineers' and Architects'Scales, flat section, fully divided, with two scales on cxporsite bevelled edges in either ot the following ways i-
(a) Roth odges alike, with cither of the following scales: $\frac{3}{10}, \frac{1}{2}, \frac{3}{2}, \frac{1}{3}$ 1. 4. 1. 1 $\frac{1}{2}$ or 3 -miches, fally divided throughout
(r) With a different scale on eache edge, as 1 and $\frac{1}{2}, \frac{1}{2}$ and $\frac{1}{4}, 11$ and 3 , s and of full sizo and halt size.

Boxwond, Cellaloid. Ivory Edges.
SM 774-6-inch Fully Divided Scale, flat section.
 SM 775.-12-inch. ....ditto ............................ 3 - 25 6 SM 776.-18-inch.....stitto ............................. 7- 12-

Special Scales. Iny-kind of scale divided to order and cases fitted up with sets of scales as solected
J. H. Steward, LTA. 406, Strand, and 457 . Whst Strand, London W.C.


2-feet 4-fold Pocket Rule, folding to 6 -inches with 4 bevelled edges : divided inches to $\frac{1}{8}, \frac{3}{16}, \frac{7}{12}$, $\frac{1}{10}$ ths and centimetres to millimetres on the faces; with 8 open divided scales on bevelled edges $\frac{1}{4}, \frac{1}{6}, \frac{1}{2}$. 1-inch, $\frac{3}{8}$. $\frac{3}{4}, \frac{1}{14} \frac{1}{10}$-inch. Fig. 200.
SM 777.-Boxwood $6 / 6$ SM 778.-Ivory £2 100 SM 779.-2-feet 4-fold Plain Boxwood Rule, folding to 6 -inches, divided to inches $\frac{1}{8}, \frac{1}{10}, \frac{1}{12}, \frac{1}{16}$ ths 30 SM 780.-1-foot......ditto.........folding to 3 -inches, divided to inches, 10. $\frac{1}{8}, \frac{1}{16}$ ths


Fig. 202. 12-inch Rule,

SM 781.-6-inch Folding Steel Rule, $\frac{1}{2}$-inch wide, with rounded ends, marked on one side into inches and 16 ths, and centimetres into millimetres .............................................................. Fig 201
SM 782.-6-inch...ditto...16ths, 32 nds, 64 ths, 10 ths, 20 ths, 50 ths, and 100 ths 2 SII 783 - $\mathbf{1 2}$-inch Folding Steel Rule, $\frac{1}{2}$-inch wide, folding to 4 -inches, with rounded ends, marked on one side into inches, 16 ths, 32 nds, and 64 th . metres, millimetres and half millimetres .................. Fig. 202 2/9

## STEEL RULES WITHOUT JOINT.



Fig. 203. Steel Rule. Steel Rules made in one piece, not folding. The 4 -inch and 6 -inch rules are $\$$-inch wide; 12 -inch Rules $1 \frac{1}{8}$-inch wide. Lengths
4-in. 6-in. 12-in.

SM 785. Steel Rule, divided on two edges-inches to 10 ths and 16 ths

| $1 /-$ | $1 / 3$ | $2 /-$ |
| :--- | :--- | :--- |
| $1 / 9$ | $2-$ | $3 / 3$ |

SM 787.-...ditto ..... divided on two edges-inches to 16 ths, $32 \mathrm{nds}, 64 \mathrm{ths}$, and millimetres to halves. Fig. 203

1/9 2- 3 -
SM 788.-...ditto......divided on four edges-inches to 8 ths, 16 ths, 32 nds, 64 ths, 10 ths, $20 t \mathrm{hs}$, 50 ths, 100 ths and millimetres to halves

2
26
4-
H. Steward, Lid, 406, Strand, And 457, West Strand, London, W.C. 2.

## MICROMETER CALIPER GAUGES.



Steel Mioromater Caliper for making measurements by thousandths of an inch. Fig. 204. Six sizes as follows:-
SM 789.-1-inch Miorometer Caliper for making micasarements from 001 to 1 imeh

E1 66
SM 790 , 2-inch...ditto.......neaspring from 1 inch to 2 inches $\mathbf{1} 10$ 0
SM 791 - 3-inch...ditto..... ditto 2 inches to 3 inches $112 \quad 6$
SM 792 4-inch..ditto..... ditto 3 inchestotinches $115 \quad 6$
SM 793 - 5-inch...ditto...... ditto 4 inchesto 5 inches $\mathbf{2} \mathbf{0} \mathbf{0}$
SMI 794 - 6-inch...ditto...... ditto 5 itrehes tofinches $\mathbf{2} \quad \mathbf{2} 0$
SM 795,-Complete Set of Micrameter Calipers Nos SM 789 to
SM 794 in a case
$£ 11176$


Fig. 205
Length of scale. Inches 3
SM 7 06 - Steel Caliper Gauge, divuded on one side, inclies to 32 nd with correspondirig scale of centimptres to millmetres and halves, with clamp to slidemg jaw ....................... Fig. $205106 \quad 116 \quad 126$ SM 797 —.....ditto.....divided on both sides, inches into 32 nds, 48 ths, 50 ths, millimetres and halves
SM 798-Vest Pocket Steel Caliper Gauge divided on one side with $1 \frac{1}{1}$-inch scale to 64 ths with corresponding scale of centimetres inta millimetres and balves. Total length $2 \frac{1}{8}$ inches with ring for attaching to chain

[^37]SET SQUARES.

SM 799-Transparent Set Squares with
square edges, 45
Fig. 206
SM 800.-.....ditto......... $60^{\circ}$... Fig. 207
SM 801.-Transparent Set Squares, open centre, bevelled edges, $45^{\circ} \ldots \ldots$.
1/3 2-3/ 5 - 59
SM 802.-......ditto......... $60^{\circ}$...............
1 - $1 / 4$ 2/- 3 - 4 -
SM 803 -Vulcanite Set Squares, with square edges, $45^{\circ}$............... Fig. 208

| $1 /-$ | $1 / 6$ | 26 | $3 / 6$ | 46 |
| :--- | :--- | :--- | :--- | :--- |
| -8 | $1 /-$ | $1 / 6$ | 26 | 36 |



Fig. 210.


Fig. 211.

Adjustable Set Square made of transparent celluloid with an are of $90^{\circ}$. At zero it is a set square of $45^{\circ}$, and can be fixed at any other angle up to $90^{-}$. It is made with a base of 7,10 or 12 -inches. Fig. 210. SM 805.-7-inch 56 SM 806.- 10 -inch. 9- SM 807.-12-in. 12 6

Clinograph or afjustable set square made of mahogany with friction tight movable arm, in two sizes. Fig. 211. SM 808. 7 -in.

## T SQUARES.

Length of Blade, inches $18 \quad 24 \quad 31 \quad 36 \quad 42 \quad 54$
SM 810.-Hardwood, taper blade
6/-

SM 812.-Mahogany, parallel blade with two ebony edges and double shifting stock

166 20-23/6 26-28/6 35-

## PARALLEL RULES.




## DRAWING BOARDS AND TRESTLES.

Engineers' and Architects' Drawing Boards, of finest pine, with mahogany battens tastened with wrews, which work in brass slots. One edge inlaid with ebony:-
SM s22-23 by 16-melies
$511823-32$ by 23 -inclics (tumpertal)

| £0 | 18 | 6 |
| ---: | ---: | ---: |
| 1 | 7 | 6 |
| 2 | 2 | 0 |
| 2 | 15 | 0 |
| 0 | 9 | 6 |
| $£ 2$ | 5 | 0 |
| 2 | 7 | 6 |
| 3 | 17 | 6 |
| 4 | 2 | 6 |

[^38]GURVES, SPLINES, \&c.


Fig, 21t. Railway Curves.

Cardboard.

Hard- Transwood.

SM 831 - Railway Curves, set of 25 , from $1 \frac{1}{2}$ to
30 -inches radius, in mahogany case. Fig. 214 radius
ditto....................................... 100 , 240 inches radius

22
326
60 -
40 -
63- 1076

| $22-$ | $32 / 6$ | $60 /-$ |
| ---: | ---: | ---: |
| $40 /-$ | $63 /-$ | 1076 |
| 676 | 1176 | $195-$ |



SMI 834 -Ship and Yacht Curves of various patterns cut to onder in pearwood or transparent celluloid. Prices $2-$ to $7 / 6$ each acconding 10 dimensions
Splines or Penning Battens, set of 20 assorted sections and sizes from I8-inches to 5 -feet in case.
SM 835.-Lancewood.... £2 150 SM 836.-Celluloid..... £5 150 Single Splines cut to order any length and section.
SMI 837 . Spline Weights about 6-1hs.. covered with leatherette witl mahogany base ........................................................ each 15SM 838. French Curves, assorted patterns, pearwood......... each 1S.VL 839 - ......ditto.........transparent celluloid, 6-in, 3 6, 8-in, 4-, 10-in, 5-


Fig. 216.


Fig. 217.

SII SH1-Flexible Curves of steel, which will retain any shape given Fig. 216 9-inclses $36 \quad 12$-inches 5/3 18 -inches 7/-
SM stl-........ditto......................... for long curves. Fig. 217. 2 -feet $8 \mathbf{3} \quad 3$-feet 113 -feet 143 j-feet $17 / 3$
S.I 842. Parabola, Eqn. $y=x^{2}$, unit 1 -inch. Axis, focus and latus rectum marked. Transparent celluloid................................................ 12 SM 843. Hyperbola: (Rectangular). Eqn. $x y=$ I-inch Axis marked, Transparent celluloid....................................................................... 1/2
SM 844 -Ellipse: Major axis 3 -inch, minor axis 2 -inch. Axes and foci marked. Transparent celluloid........................................................... 12
SM 845 -Cycloid: Roulette of circle 2-inch diameter. Central ordinate marked. Transparent celluloid.......................................................... $1 / 2$
SM 846 - Cubic Curve : Eqn $y=x^{3}$, unit 1-inch.................................... $1 / 2$
J. H. Steward, Ltd. 406, Strand, and 457, West Strand, London, W.C. 2.

## DRAFTING MACHINE.



Fig. 218. Harizontal Drafting Machine
The Drafting Machine can be attached to any clrawmg Loard or table and it does the work of the T Square Sct Square Protractor and 1)rawing Scale. As lines can be mossurnd, locatod and drawn in one operation, much labour and time is saved by its ase.

The Drafting Mrehine corsists of a Square formed by two drawieng seates held at right angless $t o$ one another, and connected to a rotary protractor, Which is attached to one end of a flexable arm, conshating of two pervotted parallelograms, by which a parallel mution is obtained, The square can he moved about the tward io alt directions and placod aver any spot, whilst always retaining its origional angle

An anchor plate attached to the board serves to conneer the man buce to the board. Hy baving additional ainchor phates the same machone can be used on any nttmler of tomets.

The pair of scales forming the square usually consists af ome 12 -ncte and one 18 -inch scale, each beitig divided in at simbar manike. They are interchangeable aud reversible Any number of soales of different longth and divided in any requiced manner, fon be supplied for the satne machote The graduations are on whute cellobleid

The scales serve as straight edges for drawiag with the pencil. Lior inking in a plafos straght wige can low substituted.

The square can be set tor itrawing limes at anly required angto and automatically stops at the principal angles of 30 ta, bo and 90 It can alao be fixed at any intermedtate angle by a clanp.

The Dratting Machine is made in two patterns, one for use on Hurtzomal boards, Fig els, and the ither for the on Vettical or inclaned boand-
SM 847.-Horizontal Drafting Machine for dwoble elephant is? 29-inchif board .............................t., SM 848.......ditto ........... Intiquatian (5.) 32-inchi board... $1110 \quad 0$
 board ................................................................................... 14100 - SM 850._.....ditto..........Antiquarian (3t 32 -incbiboard .... 15000 The above prices ate exclusive of the scalles frarticulars of which are given below :-

SM 851 - Scales divaded as required with mietal fitting for attaching to the drafting machine. A pair of seales is necessary in form the square and they are simularly diviled on two cilges
12-inch.....9-9-18-inch..... 136 24-mell..... 176 36-ineh.... 24 -
SM 852.-Straight Edge for inking in with metal fitting.
6-inch...... 7 - 12 -incle..... 10 - 1 -inch..... 13- 24 -inch..... 186
SM 853. Anchor Plate for attaching Draiting Machine to additional bnard ...................................................................each £1 26
J. H. Steward, Lto. 406, Strand, and 437. West Strand, London W C. 2.

## COPPER STENCIL PLATES.

## 

Fig. 219. Fig. 220. Fig. 221. Fig. 222. Fig. 223. Fig. 224. Fig. 225 Alphabets consist of 26 letters and "\&." "Capital" and "lower case" letters are the same price.

Numerals. - A set consists of the ten numerals and No.
Words are charged at the rate of so much per dozen letters.

Height of letters SM. 854.-Plain Block, Al-
phabet …..........Fig. 225 4/- $4 / 4 \quad 4 / 9 \quad 5 / 9 \quad 6 / 6 \quad 73181-$ SM 855 - Ditto, set of numerals $2-22 \quad 2 / 6 \quad 2 / 9 \quad 3-3 / 6$ SM 856-Ditto, words per doz. letters SM 857 Shaded Block, AIphabet ……......Fig. $223-1 \begin{array}{lllllll}5 / 8 & 6 / 3 & 76 & 8 / 9 & 9 / 6 & 12 & -\end{array}$ $\begin{array}{lllllllll}\text { SM } 858 \text {. -Ditto, set of numerals } & 210 & \mathbf{2} 10 & \mathbf{3} & \mathbf{3} & 10 & 4 / 3 & 4 / 6 & 6 / 6\end{array}$ SM 859.-Ditto, words per doz letters ................................ SM 860. Plain Roman, Alphabet …….......Fig. $221 \quad 4 /-\quad 4 / 4 \quad 4 / 9 \quad 5 / 9 \quad 66813019 /-$ SM 861 Ditto, set of numerals SM 862 -Ditto, words per doz. letters ............................... SM 863-Shaded Roman. Alphabet …..........Fig. $220 \quad \begin{array}{lllllll}58 & 6 / 3 & 7 / 6 & 8 / 9 & 9 / 6 & 12 /-\end{array}$ $\begin{array}{lllllllll}\text { SM } 864 \text {-Ditto, set of numerals } & 210 & \mathbf{2 1 4} & \mathbf{3} / 10 & 4 / 3 & 46 & 6 / 6\end{array}$ SM 865 -Ditto, words per doz. letters ................................ SM 866-Old English. A1phabet ….........Fig. 224 - 6/- 7/- 8/-9/-106 126 SM 867 -Ditto, set of numerals - $3-3 / 6$ 4/- $4 / 6 \quad 536$ SM 868 -Ditto, words per doz. letters ............................... SM 869-Ornamental. Al$\begin{array}{llllllll}\text { phabet.......Figs. } 219 \text { \& } 222 & - & 76 & 8 / 6 & 9 / 6 & 106 & 116 & 16 \text { - }\end{array}$ SM 870. Ditto, set of numerals - $\quad \begin{array}{llllllll}39 & 43 & 4 / 9 & 5 / 3 & 5 & 9 & 8 \text { - }\end{array}$ SM 871 -Ditto, words per doz. letters

M 872 - Ornamental Headings and word plates cut to order
SM 873 -Ornamental Corners and borders ............ $\quad 2.6 \quad 364046$


Stencil Plates of any design cut to order.
SM 876.-Stencil Ink........................................................................................ - 9
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## FIELD AND LEVELLING BOOKS.

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$2 / 6$
SM 879-Level Book, $7 \times 42$-inches with columns for Back Sight, Intermediate, Fore Sight, Rise, Fall, Height above base, Distance and Remarks.
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## DRAWING PAPER.



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Detail Paper in rolls ............... Width in inches 30 to 60 SM 889 -Price per roll of 50-yards ....................... 7-10-14 -

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## SECTIONAL PAPERS.

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