CATALOGUE. S.M. SECTION

SURVEYING DRAWING AND NAUTICAL

INSTRUMENTS

J. H. STEWARD, LTD.

Opticians and Scientific Instrument Makers 406, STRAND & 457, WEST STRAND LONDON, W.C.2

ESTABLISHED 1852.

PHONE GERRARD 1867

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BUSINESS TERMS.

This Catalogue is the SM Section, and cancels all previous editions.

When ordering, the catalogue number and letters opposite the instrument referred to should be quoted.

For the convenience of customers abroad Telegraphic Code Words are given at the end of the catalogue.

Any instrument not specified in the catalogue can be constructed or obtained for clients, and estimates and descriptions furnished when required.

The prices quoted are Net for Cash exclusive of packing, which is charged at cost price.

Customers who have no ledger account with us should forward a remittance to the value of the goods ordered, or give the usual references. Payment can'be made[by Cheque, Banker's Draft or Postal Money Order, either of which should be made payable to J. H. Steward, Ltd., and crossed———& Co.

In the case of foreign shipments it should be arranged for payment to be made in London, against shipping documents.

Carriage is paid by J. H. Steward, Ltd., to any place in Great Britain on orders of over f2 in value except in the case of a few bulky articles such as Drawing Boards.

To prevent error, customers ordering through their agents are respectfully requested to mention our name and address on the indent, and if possible

also to advise us direct, enclosing a copy of that portion of the indent referring to our instruments.

Caution. We regret to have to caution the public against purchasing substitutes or inferior imitations of our instruments. It has come to our notice that such have been offered both at home and abroad.

Experimental Work carried out under personal supervision.

Repairs of all Optical and Scientific Instruments undertaken.

The Only Addresses of J. H. STEWARD, LTD., are as follows :-406, Strand, on the north side, *between* the Adelphi and Vaudeville Theatres, and opposite the Hotel Cecil.

457, West Strand, on the north side, at the corner of Trafalgar Square.

Business Hours, 9 a.m. to 6 p.m.; Saturdays, 9 a.m. to 1 p.m. Telephone ... GERRARD 1867. Inland Telegraphic Address ... "TELEMETER, RAND, LONDON." Cable Address "TELEMETER, LONDON."

Telegraphic Code Words will be found at end of Catalogue.

INTRODUCTION.

2. 2

Since the last edition of this catalogue of Surveying and Mathematical Instruments was issued, many improvements both optical and mechanical have been incorporated in various instruments, as experience showed them to be advantageous.

The long business relations which the firm of J. H. Steward, Ltd., has enjoyed with members of the Surveying and Allied Professions, and as contractors to H.M. Government, has put within their reach facilities for gaining practical experience which could not be otherwise obtained.

Opportunity is here taken of thanking those clients who have made valuable suggestions and have so generously placed at our disposal the results of their practical experience.

We have every facility in our Repair Department for repairing any make of Surveying and other Scientific Instruments, and also for carrying out experimental work and for constructing instruments to special specification.

We would draw attention to other departments of the business, of which further details will be found at the end of this catalogue.

Particulars of any instrument not dealt with in this catalogue will be furnished on request.

The firm of J. H. Steward, Ltd., has been established for more than 70 years, and has had the honour of supplying many instruments to various Government Offices, Public Institutions and Companies, some of which are enumerated below, and are offered as references to intending purchasers.

Various Departments of H.M. Government.

Admiralty and War Office.

H.M. Council of India.

Crown Agents for the Colonies.

The Foreign Governments of Argentine, Belgium, Brazil, Bulgaria, Chili, China, Egypt, Italy, Japan, Portugal, Russia, Siam, United States of America. Universities, Schools and Technical Institutes at Home and Abroad Railway, Steamship and Telegraph Companies. National Rifle Association. National Artillery Association.

Theodolites.

THEODOLITES AND TACHEOMETERS.

The following is a general description applicable to theodolites described in this Catalogue. Other details are indicated in the description of each type of instrument.

Material.—Virgin metal only is used free from magnetic impurities— Care has been exercised to use only those metals which, by long experience, have been found to be most suitable for the different parts of the theodolite.

The Circles are graduated on solid silver except those of the "Explorer's" Theodolite, SM 32 Horizontal Circles are graduated in the sexagesimal system to 360 degrees and are figured clockwise. Vertical Circles are figured in quadrants from 0° horizontally to 90° vertically. The circles can be graduated or figured in any other way to meet the requirements of the purchaser. In some cases this may entail extra cost. The circles are read either by vernier or by micrometer microscopes as stated in the specifications.

The Standards are specially rigid and a screw adjusting sliding piece is fitted to one standard, for adjustment of the bearings of the transit axis, so that the telescope will transit on a vertical line. A Striding Level (SM 91, page 26) can be supplied for this purpose. (This does not apply to the "Explorer's" Theodolite SM 32, or the "Compact" Micrometer Theodolite, SM 25, the transit axes of which are not reversible).

Slow Motion and Clamps. Tangent screws to the slow motions work against opposing springs, preventing back lash. Clamps are so designed as not to disturb the centres or transit axis.

Telescopes. There are three distinct types fitted to Theodolites, the optical system being different in each type: (1) The "Ordinary" Telescope. (2) The "Internal Focussing "Telescope. (3) The "Anallatic "Telescope.

The "Ordinary" Telescope has a rack and pinion focussing adjustment to the tube which carries the object-glass, and the length of the telescope varies according to the distance of the object. When using this type of telescope for measuring the distance of the surveying staff, by means of stadia lines in the diaphragm, it is necessary to add a "constant" to the stadia measurement in order to obtain the distance of the staff from the centre of the theodolite. The "constant" is the sum of the equivalent focus of the object-glass and the distance of the object glass from the centre of the theodolite. The "O.S." Theodolite (page 12) is fitted with this type of telescope.

The "Internal Focussing' Telescope differs from the Ordinary Telescope in several details. The focussing operation is performed by the movement of a negative lens, introduced between the object-glass and the eye-piece, which remain stationary, and the length of the telescope never varies. When measuring the distance of the surveying staff by means of stadia lines in the diaphragm, the "correction" to be added to obtain the distance from the centre of the theodolite is so small as generally to be considered negligible. The "correction" is equal to about two-thirds of the equivalent focus of the object-glass which in the case of "Rectiform" Theodolites (page 6), is under six inches, and is less than can be plotted except on large scales.

The Internal Focussing Telescope is less liable to get out of collimation than the ordinary telescope; the two ends of the telescope being practically scaled, dirt and wet are excluded : as the telescope always remains the same length its balance is not disturbed. This type of telescope is fitted to the "Rectiform" Theodolites (pages 6 to 10).

The "Anallatic" Telescope has an optical system specially designed for taking linear measurements by means of stadia lines in the diaphragm. A positive lens introduced between the object-glass and eye-piece, has the effect of referring all linear measurements automatically to the centre of the theodolite and there is, therefore, no " constant " to be added. The telescope is larger and more powerful than the two telescopes previously described, and has

THEODOLITES AND TACHEOMETERS-Continued.

a longer range. This type of telescope is fitted to theodolites known as Tacheometers (page 14).

The Eyepiece supplied with each type of telescope inverts the object. An crecting eyepiece which gives an upright image can be supplied, but is seldom used by surveyors as the necessary additional lenses lessen the resolving power of the telescope and shorten the range. For observing angles of great altitude a diagonal eyepiece can be supplied (SM 87, page 26).

The Magnifying Power of the telescope stated in the specifications is the power that has been found to give the best results under general conditions. Higher powers than those stated can be substituted, but it must not be overlooked that an increase of power diminishes the brightness of the object, and restricts the field of view.

Resolving Power is largely governed by conditions of light. The approximate distance at which the telescopes will resolve '01 foot on the staff is from 800 to 1,000 feet. In the case of Tacheometers (page 14), the distance is increased 20 per cent., while in the case of the small theodolites (SM 32, SM 34), the distance is 20 per cent. less.

Diaphragms. The telescope can be fitted with either of the diaphragms illustrated on page 26, and diaphragms of different designs can be supplied to order. Unless ordered otherwise, theodolites are sent out with a web diaphragm in the telescope and a spare glass diaphragm packed in the case. Diaphragms are mounted in interchangeable cells, and in the event of damage, a diaphragm can be removed with the extractor tool supplied with the theodolite, and the spare diaphragm can be inserted in its place without disturbing the collimation adjustment. Unless otherwise ordered, stadia lines in diaphragms are spaced to read one unit on the staff for every hundred of distance.

The Spirit Levels are accurately machined and ground, and are graduated on the glass to read well within the limits of the instrument. The principal level is mounted on the vernier arm of the vertical circle, except in the case of the Railway Theodolites (SM 3 and SM 17), when it is mounted on the telescope. Tacheometers (page 14) have a level mounted on the telescope in addition to one on the vernier arm. A level is mounted on the horizontal plate of all theodolites.

A striding axis level (SM 91) for adjusting the bearings of the transit axis can be supplied to order.

Compass. Unless ordered otherwise, the compass supplied is of the trough pattern. A circular compass can be substituted if preferred. The needle is of the edge bar type and is furnished with a sliding weight for adjusting the dip.

The Levelling Base is attached permanently to the theodolite and has a 3-screw levelling system. A 4-screw levelling system can be substituted if desired.

The Centering Device is embodied in the instrument and is not attached to the tripod unless so ordered.

Case. The theodolite, with its accessories, is securely packed in a mahogany case with hook fastenings and lock. The shoulder strap is detachable.

Outer Carrying Cases of leather or canvas with shoulder strap, are made to contain the theodolite in its mahogany case, and are quoted for separately on page 27.

A Tripod is included with each theodolite as specified. The various types are illustrated on page 25.

Specifications may alter slightly as improvements are introduced.

Transit Theodolites.

"RECTIFORM '' THEODOLITES.

Reading by Verniers.



6

Fig. J. Transit Theodolite.

Transit Theodolite. Horizontal and vertical circles, 5-inches diameter, graduated on silver and reading by opposite verniers to 20 seconds. Reading magnifier to each vernier with spiral locussing adjustment. The horizontal circle is graduated on the sexagesimal system and is figured to read in a clockwise fashion from 0 to 360. The vertical circle is divided into 360°, and is figured in quadrants from 0 horizontally to 90° vertically, right and left. Any other method of figuring can be substituted at option of the purchaser. The horizontal circle is completely covered with a metal dust and water shield in which are glass windows over the reading apertures with light reflectors. The windows can be opened for the removal of any moisture that may condense on the underside.

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TRANSIT THEODOLITES .- Continued.

Slow Motion with clamp to both circles and to the main centre.

Telescope with internal focussing system described on page 4. Magnifying power $\times 25$ diameters, equivalent focus 9.2 inches, angular field 1° 35′. Inverting eyepiece with spiral focussing adjustment and scale by means of which it can be rapidly set to focus. Rayshade to object-glass. Two diaphragms mounted in interchangeable cells, described on page 5. Unless ordered otherwise, the theodolite is sent out with a web diaphragm in the telescope and a spare glass diaphragm packed in the case. The glass diaphragm has lines spaced 1:100 for stadia measurements. The telescope is mounted so that it can transit both ends, and there are means for adjusting the transit axis (see page 4), which is reversible in the standards.

Levels. The principal spirit level is mounted on the vernier arm of the vertical circle, and a spirit level is also mounted on the horizontal plate.

Levelling Base attached permanently to the instrument with a 3-screw levelling system. The screws are furnished with dust caps.

Centering Device embodied in the instrument, giving movement of ?-inch in all directions.

Compass of the trough or long pattern with edge bar needle with sliding weight for adjustment of dip. This is priced separately.

Accessories. Tinted sun glass for eyepiece of telescope—Extracting tool for diaphragm—Plummet with suspension hook and cord—Screw-driver and tommy-pin—Camel hair brush—Waterproof theodolite cover for use in the field.

Mahogany Case to contain the theodolite which is packed in one piece. Detachable leather shoulder strap.

Tripod either with solid legs or open framed legs (see page 25). Three metal feet are cast on the trivet stage of the theodolite so that it can be set up on a wall or other support without the tripod.

SM	1 5-inch Transit Theodolite as specification in mahogar accessories, and tripod Fig. 1	£50	0 Wi	th O
SM	2Trough Compass attached to the theodolite	2	0	0
	SM 2a,Complete	£52	0	0
SM	3.—5-inch "Railway" Transit Theodolite. The sam but without the vertical circle and with the principal level mo telescope for levelling purposes, instead of on the vertical In mahogany case with accessories, and tripod	unted vernie £44	SM on t r ar 0	l, he m.
SM	4.—Trough Compass attached to theodolite	2	0	0
	SM 4a.—Complete	£46	0	0

Variations and Accessories see pages 25 to 27.

TRANSIT THEODOLITES .- Continued.

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SM 5 .- 5-inch "Mining " Transit Theodolite. The same as SM 1, with the following modifications. (I) The vertical as well as the horizontal circle is completely enclosed in a metal dust and water shield with glass windows over the reading apertures. (2) The centering device is designed so as to allow an increased range of movement of 21-inches. (3) Reference marks are engraved on both sides of the transit axis of telescope for accurately centering under a point by overhead plombing. (4) The tripod has adjustable sliding legs for use in confined positions (see SM 75, page 25). Mahogany Case to contain theodolite and accessories, with shoulder £57 0 0 strap SM 6. Trough Compass attached to theodolite 2 0 0

> SM 6a.—Complete £59

SM	7 5-inch	** Mining	" Transit	Theodoli	te.	The	same	as	SM	5,
	with the ad-	dition of the	auxiliary tel	escope SM	43 on	page	15	£70	10	0
SM	-Trough	Compass	attached to	theodolite			ter.	2	0	0
				and the						

SM 9.—Complete £72 10 0

Variations and Accessories.

Verniers can be arranged to read to 30 seconds or 1 minute. Circles can be divided centesimally instead of sexagesimally.

The Principal Level can be mounted on the telescope instead of on the vernier arm

The 4-screw Levelling System can be substituted for the 3-screw system, Accessories for Theodolites will be found on pages 25 to 27.

- SM 11.-Shaft or Tunnelling Theodolite with hollow centre to the vertical axis so that sights may be taken vertically down a shaft through the head of the tripod which is erected over the shaft. Complete specification given on application.
- SM 12 -Mine Surveying Outfit consisting of Transit Theodolite and Sighting Targets for underground survey and Tripods, constructed to meet special requirements.

"RECTIFORM "MICROMETER THEODOLITES.



Fig. 2. Micrometer Theodolite.

Micrometer Theodolites. By subdividing the divisions of the circle by means of a Micrometer Microscope a much closer and more exact reading is obtained than can be obtained when the divisions on the circle are subdivided by a vernier. With the exception of the method of reading the circles by micrometer microscopes, this series of theodolites is constructed on the same lines as those specified on pages 6 to 8, and the general remarks on pages 4 and 5 also apply to these theodolites. The details of the Slow Motions—Telescope and Diaphragms—Levels and Levelling Base—Centering Device—Compass—Accessories—Tripod—are identical with those given on page 7.

SM 13.—5-inch Micrometer Transit Theodolite as specification with 5-inch Horizontal and 5-inch Vertical Circle and micrometer microscopes on both circles, reading on drums to 10 seconds and less by eye estimation. Both circles are completely enclosed in a metal dust and water shield, but in the illustration the vertical circle is shown without the shield. Packed in two mahogany cases with shoulder straps, to contain theodolite and accessories. Tripod either solid or open framed. Fig. 2 £70 0 0

SM 14 .- Trough Compass attached to theodolite

SM 14a .- Complete £72 0 0

0

0

Micrometer Theodolites.

MICROMETER THEODOLITES.—Continued.

SM 15 .- 5-inch Micrometer Transit Theodolite the same as SM 13, except that Micrometer Microscopes reading to 10 seconds are fitted to the horizontal circle only; the vertical circle is fitted with verniers reading to 20 seconds..... £64 0 0 SM 16.—Trough Compass attached to theodolite 0 0 SM 16a.—Complete £66 0 0 SM 16b.-The Vertical Circle of SM 13 and SM 15 can be made 4-inches diameter instead of 5-inches at a reduction of £4 0 0 SM 17 .- 5-inch " Railway " Micrometer Transit Theodolite the same as SM 13, but without any vertical circle. The principal spirit level is mounted on the telescope for levelling purposes. Other details are the same as for SM 13..... £58 0 0 SM 18 .- Trough Compass attached to theodolite 2 0 0 £60 0 0 SM 18a.—Complete

SM 19.—" Mining " Micrometer Transit Theodolite the same as SM 13, with the following additions and modifications.

(1) Light Shafts are fitted to illuminate the graduations of the horizontal circle by artificial light. A light shaft consists of a vertical tube with a rotary prism mounted on the top end. Any form of artificial light such as the "Orilux" lamp described on page 81, can be used, and the prism can be adjusted to throw the light from any direction on to the graduations of the horizontal circle. When the theodolite is used for surface-work the prisms are removed when the graduations will be illuminated from the sky.

(2) The centering device is designed to permit an increased range of movement of 2}-inches.

(3) Reference marks are engraved on both sides of the transit axis of the telescope, for accurately centering under a point by overhead plombing.

(4) The tripod has adjustable sliding legs for use in confined positions (see SM 75, page 25).

Packed in two mahogany cases with shoulder straps	£76	0	0
SM 20Trough Compass attached to theodolite	2	0	0
SM 20a.—Complete	£78	0	0
SM 21" Mining " Micrometer Transit Theodolite SM 19 with the addition of the Auxiliary Telescope page 15	the sa describe £89	me ed 10	as on 0
SM 22Trough Compass attached to theodolite	2	0	0
SM 22a.—Complete	£91	10	0

Alternatives to " Mining " Micrometer Theodolites.

- SM 24. The Vertical Circle of SM 19 and SM 21 can be fitted with verniers in place of the micrometer microscopes at a reduction of £6 0 0

Variations and Accessories.

Circles can be graduated centesimally to 400 grades instead of to 360 degrees.

The Principal Level can be mounted on the telescope instead of on the vernier arm.

The 4-screw levelling system can be substituted for the 3-screw system. Accessories for Theodolites will be found on pages 25 to 27.



THE "COMPACT" MICROMETER THEODOLITE.

> An extra portable and very accurate TRANSIT THEODOLITE. Adopted by H.M. Government,

Fig. 3.

The " Compact " Micrometer Transit Theodolite. Horizontal and vertical circles 34-inches diameter graduated on silver and reading by micrometer microscopes to 10 seconds and less by eye estimation. Two opposite micrometer microscopes are fitted to the horizontal circle and a single micrometer microscope to the vertical circle.

Slow Motion and clamp to both circles and to main centre.

Telescope with internal focussing system described on page 4, with inverting eyepiece-Magnifying power >15 diameters-Glass diaphragm with stadia lines spaced 1:100 for measuring distance-Telescope arranged to transit both ends.

Levels. Principal spirit level mounted rigid with reading microscope of vertical circle, and a spirit level mounted on the horizontal plate.

Levelling Base attached permanently to the instrument with a 3-screw levelling system.

Centering Device and Compass can be supplied if required and are quoted for separately.

Mahogany Case to contain the theodolite packed in one piece, and the Detachable leather shoulder strap. Size of case 13×74×74 accessories. inches. Weight of the theodolite with the case, approximately 12 lbs.

Tripod. Light pattern with open frame legs

5M 2031-inch "	' Compact	" Micromete	r Theodolite	18	specified.	in
mahogany case	and tripod	***********************	Fig	. 3	£57 0	0

ACCESSORIES.

SM 26Trough Compass	2	0	0
SM 27Centering Device	2	0	0
SM 28 Spirit Level mounted on telescope	2	2	6
SM 29Outer Canvas Case with shoulder strap	3	0	0
SM 30 -Outer Solid Leather Case with shoulder strap	4	15	0





Fig. 4. £45 0 0

SM 31.—The "O.S." Transit Theodolite. Horizontal and vertical circles 5 inches diameter, graduated on silver and reading by opposite verniers to 20 seconds. Horizontal circle protected by a top plate with reading aperture.

Slow Motion with clamp to both circles and to main centre.

Telescope of the "ordinary type" described on page 4. Two inverting eyepieces, powers $\times 18$ and $\times 10$. Two interchangeable diaphragms as described on page 26, a web diaphragm in the telescope and a spare glass diaphragm with stadia lines spaced 1,100, packed in the case. The telescope transits both ends. There is an adjustment to the transit axis which is reversible in the standards.

Levels. The principal spirit level is mounted on the vernier arm of vertical circle, and a spirit level is mounted on the horizontal index plate.

3-Screw Levelling Base attached to the theodolite.

Centering Device embodied in the instrument giving a movement of ‡ inch in all directions.

Trough Compass with sliding weight to needle for adjusting dip.

Accessories. Tinted sun glass for eyepiece-Extracting tool for diaphragm-Plummet-Screw Driver-Tommy Pin.

EXTRA PORTABLE THEODOLITES.



Fig. 5.

SM 32.-3-inch "Explorer's" Transit Theodolite-3-inch horizontal and vertical circles graduated on hardened gun-metal and reading by single verniers to one minute-Hand reading lens-Slow motion with clamp to both circles and to main centre-Telescope of the ordinary type described on page 4, with inverting eyepiece giving a power of × 8-Webbed diaphragm-Telescope transits eye-piece end-Principal level mounted on telescope and a level on the horizontal plate-Circular compass-Levelling base attached to instrument with 4-screw-levelling system-Tripod with sliding legs.-Box for theodolite 12 × 44 × 44 inches-Approximate weight of the theodolite in its box,

SM 34.-3-inch "Mountain" Transit Theodolite. Horizontal and vertical circles 3-inches diameter, divided on silver and reading by opposite

- verniers to 30 seconds—Reading microscope to each vernier. Circular compass with bar needle. Telescope with internal focussing system described on page 4: power $\times 15$. Telescope mounted to transit both ends, with adjustment to transit axis which is reversible in the standards. Principal spirit level mounted on the telescope and a level on the horizontal plate.
- Levelling base attached permanently to the instrument with 3-screw levelling system or 4-screw if preferred-Tripod with sliding legs.

Weight of theodolite in its mahogany case about 10 lbs. ... £45 0 0

ACCESSORIES FOR MOUNTAIN THEODOLITE.

SM 35. Centering Device to theodolite	2	0	0
SM 36 Outer Leather Case with shoulder strap	4	0	0
SM 36a - Outer Canvas Case with shoulder strap	2	15	0
SM 37Canvas Case for tripod	2	0	0
Accessories for Theodolite pages 25-27.			

Tacheometer.

ANALLATIC TACHEOMETERS.

These Theodolites are constructed on similar lines to Fig. 1, page 6, but the telescope is larger, and the uprights are slightly taller to permit the telescope to transit. Also a large spirit level is mounted on the telescope in addition to the level on the vernier arm of the vertical circle.

Anallatic Tacheometer. Horizontal and vertical circles, graduated on silver on the sexagesimal system of 360° and reading by opposite verniers (if ordered specially the circles can be graduated on the centesimal system of 400 grades). The horizontal circle is completely covered with a metal dust and water shield with glass windows over the reading apertures and light diffusers.

Slow Motion with clamp to both circles and to main centre,

Anallatic Telescope as described on page 4. Inverting evepiece giving perfect definition over a wide field. Magnifying power $\times 28$. Two interchangeable diaphragms as described on page 26, one in the telescope and a spare one packed in the case. The stadia lines on diaphragm are spaced to read 1:50 and 1:100. Telescope mounted to transit both ends, with means of adjusting the transit axis which is reversible in the standards.

Spirit Levels. Two large levels, one mounted on the vernier arm of vertical circle and one on the telescope for taking levels without having to set the vertical circle to zero. A spirit level is also mounted on the horizontal index plate.

Levelling Base attached permanently to the instrument, with a 3-screw levelling system.

Centering Device embodied in the instrument giving a movement of f-inch in all directions.

Accessories Tinted sun glass for telescope and ray shade to the object glass; extracting tool for diaphragm; plummet with suspension cord; screw driver and tommy-pin; camel hair brush; waterproof cover for protecting theodolite in the field.

Mahogany Case to contain Tacheometer and accessories, with fastening hooks, lock, and detachable shoulder strap.

Tripod with solid legs or open framed legs (see page 25). Three metal feet are cast on the trivet so that the instrument can be set up on a wall without a tripod.

SM 39a. -- Complete £70 0 0

SM 40.—6-inch Anallatic Tacheometer both horizontal and vertical circle 5-inch diameter and reading by verniers, the horizontal circle to 20 seconds and the vertical circle to 10 seconds...... £72 0 0

SM 41a.-Complete £74 0 0

Accessories for Tacheometers see pages 25 to 27.

THE SOLAR ATTACHMENT.



The Solar Attachment is used in. connection with a transit theodolite for establishing the true meridian, or N. and S. line, by observation of the sun. Being unaffected by local attraction or diurnal variation, lines can be run and horizontal angles measured with an accuracy unattainable with a magnetic compass. The attachment can be fitted to any transit theodolite, and consists of a small solar telescope furnished with a prism eye-piece, webbed diaphragm, spirit-level, and sights for getting the sun into the field of view. The telescope is mounted between twostandards at the extremity of a polar axis, and can be rotated, elevated and depressed.

The polar axis is attached to the telescope of the theodolite and can be inclined to correspond with the inclination of the earth's axis, the inclination being indicated on the vertical circle of the theodolite. Tangent-screw fine adjustment and clamps are provided.

Latitude and time from apparent noon can also be ascertained by means of the solar attachment.

SM 42.—Solar Attachment, price when ordered with the theodolite Fig. 7 £23 0 0

THE AUXILIARY TELESCOPE.

FOR MEASURING STEEP ANGLES.



Fig. 8.

SM 43.—The Auxiliary Telescope for attachment either to the top of the telescope of a transit theodolite as illustrated, or to the side of same. Its object is to allow steep angles to be measured, which cannot be measured by the main telescope owing to the interference of the horizontal circle. It is specially useful for mine surveying and can be employed for transferring bearings down a shaft and for plombing. By means of a fine adjustment, the line across the diaphragm, can be set by the surveyor in the same plane as the line of collimation of the main telescope. A counterpoise prevents

Accessories for Theodolites see pages 25-27.

The Bridges-Lee Photo Theodolite.



16



SM 44.—The Bridges-Lee Photo-Theodolite consists of a photographic camera made of aluminium and mounted on a divided horizontal circle that can be levelled, rotated, and clamped as an ordinary theodolite. Inside the camera is a magnetic compass having a transparent cylindrical circle of degrees which can be brought against the sensitive plate when the dark slide is in position. The compass in operation turns to the magnetic bearing, and as the light passing through the lens also passes through the compass ring the degrees are photographed on the negative at the same time as the view. In addition to this, horizontal and vertical wires are so placed that they are reproduced on the negative as lines, and a transparent scale, which is also photographed on the negative, shows actual proportions of the projected objects and ensures accurate measurements. A faithful record of the necessary data is thus obtained on the photograph itself, and a note book is unnecessary. This means a saving of time and reduction of risks of error.

The photographic system of surveying, especially in hilly countries, has been proved to be cheaper and quicker than any other method.

The instrument is finished in best style, and, beside the firm openframe tripod and usual adjustments and spirit levels, has a telescope fixed to the top of the camera, with vertical arc and a reading microscope. The horizontal circle reads by vernier to minutes of arc. A photographic rectilinear lens and iris diaphragm, and six double dark slides for 5 by 4 sensitive plates are included Mahogany case..... Fig. 9 £45 0 0



SM 45.-6-inch Hedley-Steward Dial with double folding sights, mounted on a swinging frame so that inclines and bearings may be taken simultaneously. Horizontal circle reading by vernier to 3 minutes. Lock to swinging frame for converting instrument to a plain dial. Bar needle to compass with dip adjuster. Cross levels on dial. Vertical arc divided to degrees and reading by estimation to ½ degrees. Tripod with sliding legs for quick levelling and for use in shallow seams. 4-screw levelling head with clamp to horizontal motion. Wood case for dial. Fig. 10 £25 10 0

SM 46......ditto.......with fine adjustment to horizontal motion; vertical arc reading to ½ degrees by vernier, quick levelling spherical head combined with 4-screws. Wood case for dial...... £28 10 0

SM 47.-....ditto.....same as SM 46, with addition of a telescope which interchanges with the sights which are removable. A spirit level is attached to the telescope......£38 10 0

Sighting Lamp-Lamp Cup-Flummet Lamp to requirements.

Surveyors' Levels.

SURVEYORS' LEVELS.

Owing to the various forms of Surveyor's Levels in use it is not possible to give a general specification applicable to all the levels enumerated in this catalogue. For convenience of comparison, the levels have been placed in two groups and the following notes may assist a purchaser in selecting the level most suitable for his purpose.

Group 1.—Consists of levels which are set up and operated by the method most generally in use. In this group the sighting telescope with the attached principal level is *rigidly fixed* at right angles to a vertical axis, and the adjustment of setting the axis perfectly perpendicular, so that the line of collimation remains horizontal in all positions of the telescope, is performed by foot screws. This group of levels depends for accuracy mainly on the perfection of the vertical axis, and the relation between the axis and the line of collimation. The following levels belong to this group SM 53 to SM 69.

Group 11.—Consists of levels in which the sighting telescope with the principal spirit level is *not rigidly fixed* to the vertical axis, but is pivotted to it in such a way that the telescope can be tilted in a vertical plane independently of the rest of the instrument. In this group the vertical axis need not be absolutely vertical and accuracy does not depend on its perfection, neither is it necessary that the line of collimation should be at right angles to the vertical axis approximately vertical by means of a small attached circular spirit level and the foot screws or spherical joint in the case of the "Rapid" Level, SM 71. The final adjustment of the line of collimation is made by bringing the bubble of the principal spirit level to the centre of its run by means of the fine screw below the eye end of the telescope. The final adjustment is gone through at each observation of the staff, and enables one to bring the bubble accurately to the centre of its run at every sight. The levels belonging to this group are SM 50, 51, 71.

The instruments of each group have their own advantages as follows,

The Dumpy Levels in Group I. being of very robust and rigid construction, are calculated to best withstand rough usage without getting out of adjustment.

The Tilting Levels in Group II. are considered more simple and more speedy to operate. Although the line of collimation has to be finally adjusted before each observation of the staff, it must be remembered that "reversions" are unnecessary and little time is needed to adjust the foot screws.

Telescope. Surveyors' levels are fitted either with an "Ordinary Telescope" or an "Internal Focussing Telescope," which are described on page 4.

The Magnifying Fower stated in each specification is the power that has been found to give the best results. The Resolving Power of these telescopes, or in other words, the distance at which 0.01 ft on a surveying staff can be read by a person with good eyesight in a good light is from 600 to 1,000 feet, except in the case of the telescopes of the small levels on page 24, of which the range is about half that distance.

"RECTIFORM " TILTING LEVEL.



Fig. 11. "Rectiform "Level with Compass. The "Rectiform "Level is a tilting level the main features of which are described on page 18, under Group II.

The Main Spirit Level is mounted at the side and the bubble and graduations are illuminated by a reflector underneath and can be read in a hinged mirror without moving from the eye-piece end of the telescope.

The Telescope has an internal focussing system described on page 4, with glass detachable diaphragm with stadia lines 1:100 unless ordered otherwise-Inverting eye-piece with screw focussing adjustment and dioptre scale for quick setting-Rayshade to object glass with cross sighting slits and scale of degrees for measuring angles from 0° to 20° above and below the line of sight of telescope-Pointer sights on top of telescope for quickly aligning the object. The telescope is secured to the vertical axis by a pivot and can be tilted in a vertical plane by a screw with micrometer drum at the eye end. The other end of telescope bears on a spring plunger ensuring accuracy of movement. The scale on the drum is divided into 50 equal parts and the movement of one division or 1/50th of a revolution, tilts the telescopeor line of collimation 1 in 50,000. Ten revolutions of the drum tilt the line of sight to a reading of 1 ft. on a surveying staff erected vertically 100 ft. distant or 1/100, so that one revolution of the drum would read 1/10th of a foot vertical interval on a staff 100 ft, distant or 1:1000. The micrometer drum serves for linear and grade measurements.

Clamp and Slow Motions to main axis.

Tribach and 3-foot screws embodied in the instrument.

Circular Compass mounted at side of telescope and detachable, reading by lens from eye end of telescope (quoted separately).

Tripod either with solid or open framed legs (page 28) Mahogany Case with shoulder strap.

SM 50.—9-inch "Rectiform "Level as specified. Telescope with objectglass 1.5-inch aperture—Power x 25. Case and tripod. Fig. 11 £29 0 0

SM 51.—11-inch "Rectiform" Level as specified. Telescope with objectglass 1.65 inch aperture—Power × 30—Case and tripod...... £30 10 0

Accessories for Levels pages 25-27.



ENGINEERS' DUMPY LEVEL.



Fig. 12

"Engineers'" Dumpy Level with telescope body and main centre in one piece giving great strength and rigidity. Very sensitive main spirit level and cross level. The telescope is of the "ordinary" type described on page 4, with extra strong rack and pinion focussing adjustment to the object glass; webbed diaphragm unless ordered otherwise. Tangent screw slow motion to main centre with clamp. 3-screw levelling adjustment embodied in the instrument with means of taking up any wear of the levelling screws. Three small feet cast on the trivet stage permit the level to be used on a wall or other support without its tripod. Solid round pattern mahogany tripod (SM 77). Mahogany box with hook fastening and lock. A compass if required can be attached to a small fitting on the telescope and is quoted separately. Fig. 12.

- SM 53 10-inch "Engineers'" Dumpy Level as specified, "ordinary" telescope with object-glass 1.45 inch aperture and magnifying power × 15.
- SM 54.-12-inch......ditto.....; "ordinary" telescope with objectglass 1.55 inch aperture and magnifying power × 18...... £23 0 0
- SM 55.—14-inchditto...... ordinary " telescope with objectglass 1.65-inch aperture and magnifying power x 21...... £25 0 0

Accessories for Surveying Levels, pages 25-27.

DUMPY LEVELS.



Fig. 13. Dumpy Level, with Compass.

Dumpy Level with axis and limb made in one casting. Telescope of the "ordinary" type, described on page 4, with rack focussing adjustment to object-glass end. Ray shade and shutter. Webbed diaphragm unless otherwise ordered. Very sensitive main spirit level and cross level. Three levelling screws with base plate permanently attached to the instrument and with means of taking up any wear of the levelling screws. Solid round pattern mahogany tripod (SM 77). These Dumpy Levels are made either with or without a compass. The compass has a floating aluminium ring divided to half degrees, and is furnished with a locking stop, and reading microscope. The extra cost of the compass is quoted separately. Mahogany box with hook fastenings and lock.

- 1.65 inch aperture. Power × 21. £20 0 0

- SM 64.—4-Screw Levelling Adjustment can be supplied in place of the 3-screw system at same price.

Accessories see pages 25-27.



Fig. 14. Y Level, with 4 Screws, without Compass.

Y Level with telescope reversible in its supports, one support being adjustable vertically. The telescope is the "ordinary" type described on page 4, and has rack locussing adjustment to object-glass end. Ray shade and shutter. Webbed diaphragm unless ordered otherwise. Graduated bubble to underside of telescope. Tangent screw fine adjustment with clamp to axis. Levelling head with 4 screws, as illustrated Fig. 14 or 3 screws with locking plate permanently attached. Mahogany box with lock and key. The prices quoted include a solid round pattern mahogany tripod (SM 77). These levels are made with or without a compass. The compass has a floating aluminium ring divided to ½-degrees with locking stop and reading microscope, and the extra cost of same is quoted separately.

SM 65 12-inch Y Level as specified without compass, object-	glass .	1.4
inch aperture. Power × 18 £2	6 0	0
SM 6614-inchdittoobject-glass 1.55 inch aperture	Pov	ver
×21£2	8 0	0
SM 6716-inchdittoobject-glass 1.55 inch aperture	Pov	ver
× 24£3	0 0	0
SM 68 - Circular Compass to either of above levels. Extra f	3 0	0
Accessories pages 25-27.		

THE "COMPACT" DUMPY LEVEL.



Fig. 15. The "Compact " Dumpy Level.

The "Compact" Dumpy Level is very portable and light in weight, but at the same time it is strong and capable of most accurate work.

The Principal Level is mounted at the side of the Telescope. Instead of the usual cross level, a circular spirit level is placed at the side over the main spirit level. This arrangement is very convenient for quickly setting up the instrument.

The Telescope has an internal focussing system, described on page 4. The eyepiece is focussed on the diaphragm by a rotary motion. The adjusting screws of the diaphragm are concealed and are protected by a metal cover. The total length of the Telescope is 10-inches. The focal length of the object-glass is 9-inches, and its aperture 1.4 inch. Magnifying power is $\times 24$ diameters.

The Levelling Head is the 3-screw pattern with an adjustment to the levelling screws for taking up any wear, and is permanently attached to the instrument.

The Horizontal Circle is divided to every 2 degrees and can be read to 1 degree or less by estimation. This is useful for laying out angles or building sites, boundary lines, bridge and railway work. There is a tangent slow motion to main centre with clamp.

The Tripod is of the open frame pattern, light and strong.

Mahogany Case for Level $11\frac{1}{2} \times 5\frac{1}{4} \times 5\frac{1}{4}$ inches. The weight of the level is 41 lbs., and the box $2\frac{1}{4}$ lbs.

SM 69.- The " Compact " Dumpy Level Fig. 15 ... £18 15 0.

Builders' and Drainage Levels.

DRAINAGE AND BUILDERS' LEVELS.



Fig. 16.

SM 71.- The "Rapid " Level for drainage, agricultural and building work. Telescope " ordinary " type described on page 4, with rack focussing adjustment, object-glass 1.2 inch aperture, magnifying power ×12, sufficient to read a levelling staff at 300 feet; stadia lines on glass diaphragm 1:100 for measuring distances.

Principal Level with hinged mirror for reading from eye end of telescope. Horizontal Circle divided to single degrees for laying out building sites, boundary lines, etc.

Portable Tripod with sliding legs.

Spherical Joint for rapidly levelling the instrument by means of a supplemental circular bubble on the base. It is then only necessary to direct the telescope to the levelling staff and bring the main bubble to the centre of its run by the milled head under the eye-piece as explained on page 18. The entire operation is performed without moving from the eye end of telescope.

Leather Carrying Case with Shoulder Strap 9×5×4 inches. Fig. 16 £10 0 0 Portable Levelling Staff (see No. SM 207, page 39).



S.M 72-8-inch Drainage and Agricultural Level. Telescope " ordinary " type, described on page 4, with object-glass, 0.9 inch aperture, magnitying > 10, with DOWEL metal protecting cap and sliding focussing adjustment. Webbed diaphragm. Levelling head with 4 screws. Wood case, Round pattern tripod. Fig. 17 £7 7 0

ACCESSORIES.

TRIPODS FOR THEODOLITES AND LEVELS.





with which the friction of all three legs can be regulated simultaneously, Fig 18 £4 0 0

- SM 74.—Tripod with Open-Frame Legs. Metal head with ball joints as No. SM 73, and spanner for regulating friction...... Fig. 21 £5 10 0
- SM 75.—Tripod with Three Sliding Legs. Metal head with bail joints as No. SM 73. All three legs can be adjusted to various lengths and rigidly clamped. Useful on uneven ground and for mining £5 10 0

- SM 78.—Quick-Levelling Head. Any of the tripods described above can be supplied fitted with a quick levelling spherical head, which permits a rocking movement in every direction. Extra cost £3 0 0

Tripods for small instruments see page 61.

Accessories for Theodolites and Levels.

ACCESSORIES FOR THEODOLITES AND LEVELS. DIAPHRAGMS.



Diaphragms for the telescopes of surveying instruments are made in many patterns and a few of those most generally in use are illustrated. The lines are either webs or markings on parallel worked glass discs, and occasionally these are replaced by platinum indium points.

Theodolites are sent out with two interchangeable diaphragms, a web diaphragm pattern B and a glass diaphragm with stadia lines spaced 1:100 pattern E, unless ordered otherwise. Two parallel vertical lines ruled close together for sighting on a plummet line are sometimes substituted for the single line in illustration E.

Dumpy Levels are sent out with a web diaphragm C : and Y Levels with a web diaphragm R. Glass diaphragms can be substituted if preferred.

SM 79 Webbed Diaphragm A, B, or C.	12	6
SM 80Glass Diaphragm A, B, or C.	15	0
SM 81Glass Diaphragm with stadia lines E or F	17	6
SM 82Webbed Diaphragmditto	15	0
SM 83 Point Diaphragm with platinum indium points £1	5	o
SM 84 ditto with stadia points	15	0
Any other design of diaphragm made to order. Unless otherwise	order	ed.
stadia lines are spaced to read I per 100 of the distance on the su	TYEN	ng

the second se

staff.

EYEPIECES.

SM 85Inverting Ramsden Eye-piece-high at low power	£1	0	0
SM 86. Erecting Eye-piece giving an upright image	2	0	0
SM 87 Inverting Diagonal Eye-piece for taking steep angles of	ele	vati	on
with theodolite	£2	10	0
SM 88 — Erecting Diagonal Eye-piece ditto	3	0	0

SPIRIT LEVELS.

SM	89. Spirit Level in metal mounts for fixing on the telescope	01.4	5-10	sch
	or smaller theodolite	£2	2	0
SM	90ditto	2	5	0
SM	91 Striding or Axis Level in metal mounts with legs for	testi	ng	the
	adjustment of the transit axis of a theodolite telescope	£2	10	0
SM	92 Spare Spirit Level unmounted for the vernier arm of ve	rtica	l cir	cle
	of a 5-inch theodolite		7	6
SM	93		9	6
SM	94 Spare Spirit Level for the telescope of a 5-inch theodolit	e-	7	6
SM	95dittofor a 6-inch theodolite		9	6
SM	96 Spare Spirit Level for the horizontal plate of a 5-inch	the	oilol	lite
			5	6
SM	97.—dittolor a 6-inch theodolite		7	6
	For particulars of other spirit levels see page 36.			

ACCESSORIES FOR THEODOLITES AND LEVELS— Continued.

Illuminating Apparatus for Theodolites when working underground or at night on the surface.

- SM 98.—Electric Outfit for illuminating the telescope diaphragm through the pierced transit axis, consisting of an incandescent bulb, dry battery, terminals, fittings and the necessary flexible wire so arranged as not to get entangled when using the theodolite. £3 0 0
- SM 100.—Electric Outfit for illuminating the telescope diaphragm as SM 98 and also for illuminating the micrometer microscopes on the circles of a theodolite. Complete with necessary bulbs, fittings, battery, connecting wires and a rheostat for regulating the illumination. £10 0 0
- SM 101. Oil-Light Outfit for illuminating the telescope diaphragm through the pierced transit axis of a theodolite, consisting of a silvered reflector and oil lamp on a support attached to one of the standards... £3 0 0
- SM 102 Prism Reflector fitted to the object-glass end of telescope so as to illuminate the diaphragm by a lamp held at the side...... 15 0

PLUMMETS.

Plummets, solid brass with steel point, cord with grip runner and suspension hook.

SM	104 -4 ozs 5 -	SM 105-6 ozs.	5 6	SM	106.—8 ozs.	6/-
SM	10712 ozs. 7 -	SM 108,-1 lb.	10 -	SM	1092 lbs.	15/-
SM	110. Adjustable	Plummet with quid	k pitch	thread i	lor making	final
	adjustment over a	point, weight 6 ozs			1	5 0

OUTER CARRYING CASES.

For THEODOLITES and LEVELS.

These cases are designed to contain the Theodolite or Level in its mahogany box. The leather cases are lined with felt and have a leather shoulder strap. The canvas cases are bound with leather with the top and bottom lined inside with felt and have a web shoulder strap.

Theo	dolite Outer Cases.		Canvas.	Leather.	
Theodoli	tes Nos. SM 1, 3, 5, 15,	17			
	31, 38	SM 1114	E3 10 0	5M 111A. £5	6 0
2.1	Nos. SM 7, 40	SM 112	3 17 (S SM HIZA, - 5	17 0
52	Nos. SM 13, 19 (2				
	Cases)	SM 113	6 0 0	0 SM 113A 8	6 0
	No. SM 21 (2 cases) SM 114	6 10	0 SM 114A 9	0 0
	Level Outer	Cases. C	anvas.	Leather.	
Levels.	Nos. SM 50, 51, 53, 58.	SM 115	£3 0 (SM 115A. 4	8 0
	Nos. SM 54, 59	SM 116	3 5 (5 SM 116A 4	12 0
	Nos. SM 55, 60	SM 117	3 10	0 SM 117A 4	17 0



Fig. 26. Topographer's Plane Table.

SM 118.—The Topographer's Plane Table, with rollers to carry a continuous length of paper 18 inches wide. The board is framed, and has a working surface of 18 × 14-inches. The rollers are fitted below the surface so as not to interfere with the movement of the alidade, and the paper passes through slits, leaving the two ebony edges free to work from with a T square. A metal fitting underneath fits into a socket in the head of tripod and the board can be rotated and clamped in any position. The tripod has telescopic legs for levelling..... £13 10 0

SM 121. Complete Outfit Fig. 26... £23 10 0

SM 125 .-- Complete Outfit £25 10 0

Levelling Heads and Slow Motion in azimuth (page 29).

Accessories for Plane Tables see pages 33 to 36.

THE "C.E. " PLANE TABLE.

- SM 126.—The "C.E." Plane Table Outfit. Board 24×18 inches with metal battens. The paper is punned on to the board. Firm tripod with telescopic legs as in illustration, Fig. 26, for levelling. A fitting underneath the board goes into a socket in the head of the tripod, and the board can be rotated and clamped in any position £10 10 0

- SM 130.— The "C.E." Plane Table Outfit. Board 30 × 24 inches and Tripod with telescopic legs of same design as SM 126...... 11 10 0

LEVELLING HEADS AND SLOW MOTION.

SM	134Quick-Levelling Spherical Head fitted to the Tripod of Plane
	Tables Nos. SM 118, 122, 126 and 130 £2 0 0
SM	135 - 3-Screw Levelling Head fitted to the Tripod of Plane Tables
	Nos. SM 118, 122 126 and 130 £2 0 0
SM	136 Combined 3-Screw and Quick-Levelling Head fitted to the
	Tripod of Plane Tables Nos. SM 118, 122, 126 and 130 £4 0 0
SM	137Slow Motion in Azimuth combined with a 3-screw levelling head

fitted to Tripods of Plane Tables Nos. SM 118, 122, 126 and 130. £4 17 6



SM 138 — Indian Pattern Clinometer with folding sight vanes, and spirit level with adjusting screw, for use with plane table. Two scales on the taller vane, one giving angles of depression and elevation up to 23°, and the other a scale of tangents for ascertaining the relative heights of objects. In leather case, $9\frac{1}{2} \times 1\frac{1}{2} \times 1\frac{1}{2}$ inches. Fig. 27... £5 10 0

SM 139.—.....ditto......with the scale of degrees divided to 20 minutes, and with a sighting index on the taller vane with rack adjustment. In leather case.

£7 15 0

Fig. 27.

Accessories for Plane Tables see pages 33 to 36. Plane Table Outfits made to meet special requirements.



Fig. 28. effit. Board 24 × 18 inches with metal batten

SM 140 - Plane Table Outfit

200	140 Flane Lable Outrit, Doard 24 × 18 mones with metal battens,
	and rigid crutch pattern tripod with large head ensuring steadiness to
	board which rotates on a metal racer ring and can be set and clamped in
	The second in the second interaction of the second claimper in
	any position
SM	14115-inch Boxwood Alidade with 41-inch folding sights, bevelled
	edges with scales of inches to 10ths and centimetres to millimetres or
	other scales as desired (SM 173) 115 0
SM	1424-inch Metal Trough Compass (SM 182) 1 5 0
SM	143 - 3-inch Metal Mounted Spicit Level (SM 179) 15 6
SM	144.—Waterproof Canvas Case with shoulder strap for Board 1 15 0
	CALLE Complete Dutch CALLE C
	SM 145.—Complete Outrit 213 15 6
SM	146Plane Table Outfit Roard 30 v 21 inches and Trinod of same
2191	How Plane lable Count hourd and 24 menes and impod bi same
	design as No. 5M 140
SM	147.—15-inch Boxwood Alidade as SM 173 1 15 0
SM	148.—4-inch Metal Trough Compass as SM 182
SM	149 - 3-inch Metal Mounted Spirit Level as SM 179 15 6
SM	150.—Waterproof Canvas Case with shoulder strap 2 5 0
	SM 151 - Complete Outfit £15 5 6

Any of the above items may be omitted and price deducted. Accessories for Plane Tables see pages 33 to 36.



Fig. 29. Portable Plane Table.

SM 152 - "Portable !! Plana Table 15 1

SM	102 Portable Plane Table, 15 inches square, made of deal with
	battens underneath Tripod with sliding legs extending to 4 feet 9 inches
	and closing to 2 feet, with head attached to the board. The table can be
	turned round and clamped when " set " £2 15 0
SM	153 - Boxwood Alidade, 12 inches long with 2 inch metal fall
	sight vanes, and bevelled edges divided with scales of inches to low
	centimetres to millimetres or as desired. The waves can be
	by a string enabling rays to be taken on steen slopes
SM	154 - Wood Trough Company with all all all all all all all all all al
0.5.8	9 6
SM	155Waterproof Canvas Cover, for board, with shoulder strap and
	pockets for alidade and compass
	SM 156 Complete Outfit Fig 90 65 10 0
SM	157 // Bentable // Blass Train
.5.u	with larger table 18 mane Table, and Tripod, similar to SM 152 but
	with larger table, 14 inches square £3 5 0
SM	158. Boxwood Alidade, similar to SM 153, but 15 inches long
	1 15 0
SM	159Wood Trough Compass, same as SM 154
SM	160 - Waterproof Canves Course in the
	pockets for alidade and composer, for board, with shoulder strap and
	17 6
	SM 161.—Complete Outfit £6 7 0
	Accessories for Plane Table
	a label for third labies see pages 33 to 36

STUDENT'S PLANE TABLE.



Fig. 30.

SM 163.—Regulation Cavalry Sketching Board with metal rollers carrying I yard of paper. Working surface 7½ · 5 inches. Rotating compass for setting board to "working meridian." Pendulum clinometer at back with sights. Straight edge ruler Scales of parts of an inch and yards, 2 miles - 1 inch, divided on edges of board... Fig. 30 £2 17 6



Camera Lucida, to attach to a plane table to assist in drawing objects in true perspective. Consisting of a prism attached to a telescopic rod, with adjustments enabling the prism to be placed in any position above the plane table. The draughtsman, on looking down through the prism, sees an image of the object on the plane table simultaneously with the pencil point. The brilliancy of the image is regulated by an adjustable diaphragm and a tinted glass. Two lenses are sometimes fitted to relieve the eve from latigne.

SM 164.—The Camera Lucida, with adjustable diaphragm and tinted glass, in case. £3 15 0

SM 165 — Ditto, with the addition of lenses, in case, Fig. 31 £4 10 0



The "Rowe" Alidade with Telescope Sight, designed by Lt.-Col. G. H. Rowe, R.A. In constructing this instrument the object has been to obtain an alidade for the plane table that can be quickly and conveniently used and of which the different parts will be quite rigid and free from lateral play At the same time the weight has been reduced without sacrificing stability by tooling out all unnecessary metal and by shaping off the base.

The gunmetal straight edge is 18 inches long and is mounted on an adjustable parallel bar. Two cross spirit levels are mounted on the base.

The telescope is mounted between trunions on a ribbed pillar and is very stable. It has a magnifying power of $\times 10$ diameters and is fitted with rack and pinion focussing adjustment. The eye-piece is also fitted with rack and pinion. The lines of the diaphragm are ruled on glass and read 1 per 100 of base for stadia measurements.

The vertical motion of the telescope is provided with a clamp and a spring tangent slow motion actuated by a milled head.

The main spirit level is mounted on the arm which carries the graduated arc and is brought to the centre of its run independently of the telescope by means of a worm-wheel adjustment.

The vertical arc is divided on silver to a scale of natural tangents and reads to a pointer which is attached to the telescope together with the reading microscope. If preferred the arc can be divided to degrees of arc.

The reading microscope and the adjusting screws all being at the eye-piece end of the telescope the instrument can be conveniently and quickly used.

Plane Table Accessories.

ALIDADES FOR PLANE TABLES.



Fig. 33.



Fig. 34. Alidade with Telescope.

SIGHT RULES AND ALIDADES.

For Plane Table.



Fig. 35. Boxwood Alidade.

SM 172.-12-inch Boxwood Alidade, with 3-inch folding metal sights with holes for string attachment for taking rays on steep slopes, bevelled edges divided to inches and 10ths and millimetres. Fig. 35 £1 10 0 1 15 0 SM 174.-18-inch......ditto......with 4-inch sights 2 0 SM 175 .- 18-inch Metal Alidade with 4-inch folding double sights. recessed bevelled edge divided to 10ths of an inch or millimetres. This is similar to the alidade illustrated in Fig. 26, page 28 Mahogany box £5 0 0



Fig. 36. " Travers " Sight Rule.

Any other scales than those mentioned can be divided on the alidades to order.
Plane Table Accessories.

SPIRIT LEVELS.





SM	180Simple Spirit	Level	plain	bubble	tube	mounted	in metal	with
	4-inch base							56
SM	181 Circular Spirit	Level	for pl.	ane tabl	e			36

TROUGH COMPASSES.



Fig. 38. Metal Trough Compass.

SM 182 -4-inch Metal Trough Compass, bar needle, 3-inches long, with jewelled cap, adjustable dip weight and locking stop. Graduated arc of

	degrees at the two extremities Fig. 38 £1 E	5	0
SM	183.—5-inch ditto with 1-inch needle 1 17	7	6
SM	184. 6-inch Metal Trough Compass with bar needle 5-inches li jewelled cap, adjustable dip weight and arcs of degrees, in mahog box	onį an	sty O
SM	185.—4-inch Plain Trough Compass encased in wood, with 21- flat needle with jewelled centre and locking stop, reading into zero l at extremity	inc ine 9	h :5 6
SM	186 ditto without locking stop	7	6

PLUMB-FORK.

SM 187.—Plumb-Fork for determining the point on the ground which corresponds with a given point on the paper on plane table. One arm terminates with a pointer which is set to any given point on the paper. The other arm is placed under the board with the terminal hook plomb with the pointer. A plummet suspended from the hook determining the point on the ground corresponding with the given point on the paper.

SM 188 .- Plummet for use with the plumb-fork

17 6

LEVELLING STAVES AND RANGING POLES OR PICKETS.



Levelling Staves.

LEVELLING AND STADIA STAVES.

TELESCOPIC STAVES.

Telescopic Levelling Staff made of mahogany in three sections, the upper and smaller sections telescoping into the lower section. Scale graduated on a recessed face with paint specially prepared to resist damp and to retain its colour. Foot shod with metal and top of each section protected by a metal cap. Strong metal springs and catches to rigidly secure the section when extended. Graduations on a white ground, reading from the bottom upwards so that staff can be used partially extended. The numerals are painted on as illustrated but if desired the numerals can be inverted, so that when viewed through an inverting telescope they appear right way up. The most popular styles of graduations are illustrated, but the scales can be graduated in a variety of other ways without extra charge.

The Sopwith Telescopic Staff.—Scale divided to feet, 1 10ths, 1/20ths and 1/100ths of a foot. Each foot numbered on the left with a large red figure, and a small repeat figure between each foot, and every odd tenth numbered on the right with black figures. The figures representing the odd tenths are the depth of the sub-division they indicate, the top of each figure representing its value, while the intermediate even tenth is read from the bottom of the same figure. This arrangement prevents overcrowding. No. SM 191 is the most popular size Fig. 39

SM 189.- 18-ft. Sopwith Telescopic Staff, closing to 6 ft. 9 nucles.

		20		~	
SM	19016-ftdittoclosing to 6 ft. 2 inches	5	15	0	
5M	191 - 14-ft ditto closing to 5 ft. 4 inches	4	10	0	
SM	192 - 9-ftdittoclosing to 3 ft. 6 inches	3	15	0	
SM	193 - 6-ftditto	3	3	0	

FG 15 0

Metric Telescopic Staff constructed in the same way as the Sopwith Staff, Fig. 39, but graduated in metres sub-divided to decimetres and contimetres as illustrated on Fig. 40. Metres indicated by large red numerals with repeat dots between each metre, and decimetres indicated by smaller black numerals. No. SM 196 is the most popular size.

SM 191 6-Metre Telescopic Staff, closing to 2.2 metres	£8	10	0
SM 195. 5-Metredittoclosing to 1.9 metre	5	15	0
SM 1964.25-Metre.dittoclosing to 116 metre	4	10	0
SM 1973-Metredittoclosing to 1.5 metre	4	0	0
SM 198. 2-Metredittoclosing to U.S5 metre	3	10	0

TARGET LEVELLING STAFF.

LEVELLING AND STADIA STAVES-Continued.

Folding Levelling Staves or Stadia Rods made of pine with stout brass binding and caps at extremities, and strong hinge with locking pin. Scale the same width throughout and completely protected when the staff is folded with the graduated faces inwards. Fig. 40.

Sopwith Folding Staff with scale 21 inches wide as illustrated Fig. 40, but graduated as Fig. 39.

SM	20014-ft. Sopwith Folding Staff, closing to 7 ft	£4	18	6
SM	200a12-ftdittoclosing to 6 ft	3	16	6
SM	20110-ftdittoclosing to 5 ft	3	7	6

Stadia Folding Staff graduated to read 1:100 in feet, 1/10ths and 1/50ths of foot.

SM	202 14-ft. Stadia Folding Staff,	closing	to	7	It.		£4	18	6
SM	203-12-ftditto	closing	to	6	ft.	*********	3	16	6
SM	204.—10-ftditto	closing	to	õ	ft.		3	7	6

Metric Folding Staff with scale 64 mm, wide graduated metres, decimetres and centimetres as illustrated Fig. 40. SM 205.-4.25-Metre Folding Staff folding to 2.15 metres... £4 18 6 SM 206.-3-Metre.....ditto...... folding to 1.5 metres ... 3 7 6

FLEXIBLE STAVES.

SM 209.-6-ft. Flexible Levelling Staff with foot plate and ring at extremities. Made of waterproof material to roll up. Graduated feet,

1/IULIS and 1/IOULIS	10/0	2
SM 210 -2-Metre Flexible Levelling Staff g	raduated metres, decimetres	5
and centimetres		3

RANGING POLES AND ACCESSORIES.

Ranging Poles or Pickets made from selected wood and shod with steel points rivetted on. Painted in three colours, red, white and black, with paint specially prepared to resist damp. Fig. 42. These poles can be painted in two colours only to order.

SM 2116-ft. Ranging Poles divided to feet. Fer dozen	£3	10	0
SM 2128-ftditto	4	10	0
SM 21310-ftditto	6	0	0
SM 214 2-Metres Ranging Pole to fifths of a metre. Per doz	. 4	0	0
SM 215.—3-Metresditto	6	0	0
SM 216 Tripod Support for holding pole upright on hard ground	nd.	15	0
SM 21710-Link Offset Pole, painted in links		7	6
SM 218 ditto with metal hook for chain. Fig. 43		12	6
SM 219 Boning Rods for drainage work, painted black with wh	ite b	and	on
top. Height 3-feet. Per set of three	£1	5	0

Surveyors' Rods.

SURVEYORS' MEASURING RODS.



Fig. 44. Surveyors' 5-ft. Rod.

- SM 220.—5-feet Surveyors' Rod, natural colour wood or stained black, folding to half length with spring lock joints, and brass tips. First foot divided to inches and [ths and the rest to every 3 inches 8/6
- SM 221,ditto.........fully divided throughout to inches and iths.

- SM 224.—Leather Case for the pair of rods with pocket for brass connector. 13/6



SM 226 - 32-ins. Tropical Umbrella, 4-ft, 6 ins.

8/6

spread when open. White material lined with green, Paragon frame. Fan joint for setting umbrella at an angle. Jointed pole with metal spike for plunging into the ground.

Fig. 45 £2 17 0

Fig. 45.



Fig. 46.



Fig. 47.

SM	228Long Range	Whistle, nickel-pla	ated	Fig. 46	20
SM	229.—Flat Whistle	with two notes, n	ickel-plated	Fig. 47	20

Land Surveying Chains.

LAND SURVEYING CHAINS.



The 4-pole (66 feet) chains are divided to 100 links and tallied at every 10 links. The 100 feet chains are divided to feet and tallied at every 10 feet. The metric chains are divided to fifths of a metre and tallied at every All chains are fitted with brass swivel handles and tallies. Fig. 48. 2 metres. Length of Chain: 4 poles. 100 ft. 25 m. 20 m. SM 230.-Medium Iron Chain, 9 W.G. 14/6 18/-17 -14/6 SM 231.-Stout Iron Chain, 8 W.G. 18 -20 -18 -22 -SM 232 -- Light Steel Chain, 12 W.G., tempered and enamelled 19 6 23 -19 6 25/-SM 233 .- Stout Steel Chain, 8 W.G., tempered and enamelled 25 -30 -25 -35/-Chains in any other measurement supplied to order.

Land Chain Arrows, 15-inches long, in sets of ten.

SM	234Arrows	of	best	steel	wire,	hardened,	tempered	and	enamelled
	black			and a			Per set	of ten	3 0
SM	235 - Arrows	of i	iron w	ire	******				2 6

STEEL BAND CHAINS.





Fig. 49, On Steel Cross.



Fig. 50. On Metal Cased Reel.

The Steel Band Chain is as strong as a chain of links. It is lighter, more compact, and easier to clean. It is furnished at the extremities with brass swivelled handles. When not in use the band is coiled on either a steel cross (Fig. 49), which is included in the price, or on a metal reel with handle (Fig. 50) at extra cost, as stated on next page.

The 4-pole (66 feet) bands are divided by brass studs at every link, and numbered at every 10 links, the first and last links into 10ths. The 50 feet and 100 feet bands are divided by brass studs at every foot, and numbered at every 10 feet, the first and last foot into 10ths or 12ths. The 20-metre bands are divided by brass studs at every 5th of metre, and numbered at every second metre.

For prices see next page.

Band Chains.

STEEL BAND CHAINS—Continued.

Steel Band Chains, on Steel Cross (Fig. 49), for particulars see preceding page.

	Length of 1	Band.	4 poles.	50 feet.	100 feet.	20 metres.	30 metres
SM	$236, -\tfrac{3}{8}\text{-inch}$	wide .	20/-	14/6	24/-	20/-	30/-
SM	237 1		22/-	16/6	27/-	22/-	32/-
SM	238 3		30/-	21/-	36/-	30/-	42/-

SM 239.—Metal Reel.—The band chains can be supplied coiled on to a metal reel as illustrated (Fig. 50) in place of the cross at extra cost for the different sizes as follows: For bands 3-inch or 4-inch wide 8/- and for bands 3-inch wide 11/-.

Steel Band Chains metric and feet) 3-inch wide, etched in feet on one side and decimetres the other, coiled on a cross as illustrated (Fig. 49).

	33 feet and	50 feet and	66 feet and	100 feet and
	10 metres.	15 metres.	20 metres.	30 metres.
SM 240	20/6	29/6	36/6	54/-

SM 241 - Metal Reel as illustrated (Fig. 50) in place of the cross, 12/6 extra.

Steel Band Chains of other lengths can be supplied.

COMPOUND STEEL BAND CHAINS.

This form of band chain will be found very useful for chaining large tracts of country. It is composed of two or more sections of equal length, the first section being numbered and divided as specified, the other sections being plain. The sections which are joined together by swivels, can be used in lengths of 1, 2 or more sections. A pair of handles are provided and the bands are sent out coiled on a cross as Fig. 49. A metal reel similar to Fig. 50, can be supplied in place of the cross, the extra cost varying according to the number of sections the reel is constructed to carry. With the bands of great length, 400 to 500 teet, it is usual to have the reel mounted on a stand, owing to the weight being too great to hold in the hand. Price according to requirement. The band is made in three different widths as enumerated.

Compound Steel Band Chain, with first section divided into feet and numbered at every ten feet. Each section is 100 feet long.

Number of sections Full length of band	2 200 feet	3 300 feet	4 400 feet	6 500 feet
SM 242 - inch wide	24 6	29 -	36/-	45/6
SM 243	29/-	39/-	48/-	58/-
SM 2441	32/6	44/-	55/6	68/-

Compound Steel Band Chain, with first section divided to links and numbered at every 10 links. Each section is one chain long.

Nun Full	iber o lengt)	f section of b	and	2 2 chains	3 3 chains	4 4 chains	5 5 chains
SM 245.—18	inch	wide	125	20 -	24 6	30/-	36 -
SM 246. $-\frac{1}{8}$				27/-	32/6	39/-	45/6
SM 247				27/-	32 6	41/-	48/-

LONG STEEL BAND CHAINS.

Long Steel Band Chains made in one length of flat hardened steel wire in various widths, $\frac{1}{16}$ ths, $\frac{1}{5}$ ths, or $\frac{1}{4}$ -inch wide. The bands are made in various lengths, 3, 4 and 5 chains, 300, 400 and 500 feet. They are divided in a variety of ways to suit requirements. A common way is to divide *Chains* into links for the first chain, and the remainder of the band with a numbered brass tally at every chain; *Feet* being divided to every 10-feet for the first 100-feet, with the remainder of the band tallied at every 100-feet. The bands are sent out coiled on a steel cross or a reel can be supplied in place of the cross at extra cost. With the longer and heavier bands it is usual to mount the reel on a stand on account of the weight. Quotations given on requirements being stated.

STEEL TAPES IN METAL CASES.



Fig. 51.

"Treble "Steel Tape, &-inch wide, coiled in an oxidised metal case with semi-flush handle. This is a strong and reliable tape, and can be supplied marked on one side only or on both sides as enumerated. Fig. 51.

	"Treble " Steel Tape	marked o	ne side only-fee	et and inch	ies to 8ths.
	Length of Tape.	33	50	66	100 ft.
SM	248,	10/6	14/6	18/-	25/6
	" Treble " Steel Tape	marked or	n one side only-	metres to	millimetres.
	Length of Tape.	10	15	20	30 metres.
SM	249	10/6	14/6	18/-	25/6

"Treble "Steel Tape marked on both sides, one side feet and inches to 8ths and other side metres to centimetres and millimetres.

Length of Tape.	10 metres	15 metres	20 metres	30 metres
	and 33 feet	and 50 feet	and 66 feet	and 100 feet.
SM 250	16/-	21/6	27/6	39/-

Measuring Tapes.



STANDARD STEEL TAPES.

Steel Tape Measure in leather case with handle made to told flush, leaving no projection. This is the most accurate form of tape and is "standard" at a temperature of 62° Fahr. The tape is made in three different widths as enumerated and can be supplied marked on one side only or on both sides. Feet are divided into inches and 8ths. Metres are divided to centimetres and millimetres. Fig. 52.

Fig. 52.

Steel Ta	pe marke	I on one side,	, feet or metres.
----------	----------	----------------	-------------------

Length of Ta	pe. 25	33	50	66	100 ft.
SM 251 Width	inch 12 -	14/-	19/-	22 -	31/-
SM 252 -	14 -	16 -	23 -	28 -	39/-
SM 253	15 -	18 -	26/-	32 -	44 -
Longt	h of Tape.	10	20	25	30 metres.
SM 254 -Width	inch	15/-	24/-	30 -	34 -
SM 255 -		18 -	30/-	35 -	42 -
SM 256	a manimum	20 -	34 -	40 -	47/-

1	Steel Tape	marked	on both side	s. Feet one:	side and metre	s the other.
			10 metres	15 metres	20 metres	30 metres
	Length of 7	lape.	and 33 feet	and 50 feet	and 66 feet	and 100 feet
SM 2	57Width	1 inch	19 -	27 -	33/-	44/-
5M 2	58	1	22/-	31/-	39 -	55/-
SM 2	50	2	25 -	34/-	44 -	61/-

SM 260: The "Compact" Steel Tape, in leather case with rounded edges and "flush" handle; very convenient for the pocket. The 50-fect tape is only 23-inches diameter and weighs 63-ozs. The tape is

inch wide

Marked on one side only either (1) feet to inches and 16ths (2) feet to 100ths or (3) metres to millimetres.

Length of Lape	25	33	50	66 feet.	10	15	20 mbrs
and Brown and	10 6	11 6	16 6	20 -	13/-	18 -	22 -

SM 261.—The "Compact" Steel Tape, marked on both sides, one side metres to millimetres and other side feet to parts of an inch.

	10 metres	15 metres	20 metres
Length of Tape.	and 33 feet	and 50 feet	and 66 feet.
Studie we set	15/-	22/-	27 -

POCKET STEEL TAPES.



SM 262.—Pocket Steel Tape, in white metal case. When uncoiled the tape automatically locks at any length and recoils itself when a sliding stud is pushed aside. The tape is divided on both sides, one side to inches and 16ths, and the other side to centimetres and millimetres. Fig. 53.

Length of Lap	1 <u>6</u>	
3 leet	6 feet	12 feet
and I metre	and 2 metres	and 4 metres
6/-	9/-	15/-

MEASURING TAPES.



The "Constantia" Woven Wind-up Tape, made on a patent principle rendering it less liable to shrink than other woven tapes. Very strong and durable and strongly recommended as the most accurate tape made with the exception of the steel tape. The tape is g-in. wide, and is coiled in a leather case with handle made to fold flush, leaving no projection to catch in the pocket.

Feet are divided to inches and half-inches and numbered at every inch and foot.

Metres are divided to centimetres and numbered at every 10 centimetres.

Fig. 54.

For very precise measurements a steel tape should be used. If that is impracticable, the woven tape should be tested by comparison with a steel tape, before and after use, and allowance made for variation. Fig. 54.

SM 263.- The "Constantia " Tape, marked feet and inches one side, and links on the other side, with " flush " handle.

33 feet and 2 poles 10/6 ... 66 feet and 4 poles 15/-

SM 264 .- The "Constantia " Tape, marked feet and inches one side, and metres and centimetres on other side, with "flush" handle.

	10 metres	15 metres	20 metres	30 metres
Length of Tape.	and 33 feet	and 50 feet	and 66 feet	and 100 feet.
	10 6	12/6	15/-	21/-

LINEN MEASURING TAPES.

SM 265 - The " Treble " Wind-up Tape, in leather case with " folding " handle. Tape 30-inch wide, marked on one side only in feet, inches and half-inches, and numbered at every inch and foot. This is a useful woven tape for rough measurements but not so durable as the well-known Constantia Tape.

Length of Tape	 25	33	50	66	100 feet
	4/-	4/6	6/-	7/-	9/-

GIRTHING TAPES FOR TIMBER.

SM 266.-Timber Girthing Tapes. Constantia Tape with ring at the beginning end marked Quarter Girth on one side, and feet, inches and halves the other.

Length of Tape	110	6	9	12 feet
		1/-	1/6	2/-

Dendrometer and Auto Simplex Tree Measurer see page 54.

The Telazimeter.

THE TELAZIMETER.

The Telazimeter or Goographers' Theodolite consists of a 31-inch compass with prismatic reading microscope for taking horizontal angles and a graduated are with telescopic sight for taking vertical angles. The compass is divided to half degrees and has a supplemental sight for taking short shots underground. The vertical are reads by vernier to 5 minutes and is fitted with quick and slow motions. The telescope gives an erect image and has a spirit. level attached. A cross spirit level is also mounted on the compass box. For portability the telazimeter is mounted on an aluminium tripod which has a ball and socket head, for quickly levelling the mstrument, which can be rotated in any direction. The weight of the telazi-



meter is 34 lbs.	All states and a second states	12 10			
SM 267 The Tela	zi-	-			
meter in leather sh	ing Fig. 55.				
case $7\frac{1}{2} \times 5\frac{1}{2} \times 4$ inc	nes	10.10			
and telescopic tripo	d annen Fig. 55	£18	0	0	
SM 268 -Leather Slin	g Case for tripod if desired	1	5	0	

PERAMBULATOR WHEEL.

SM 269.— Perambulator Wheel or Viameter for measuring roads or tracks, consisting of a wheel about 6-feet in circumference mounted between forks terminating in a handle similar to a bicycle handle. The wheel is pushed over the routes and a mechanical arrangement connected with the axle registers the number of revolutions made by the wheel or it can be arranged to indicate miles, furlongs and yards...... £8 0 0

Telemeters.

THE "STEWARD" POCKET SURVEYING TELEMETER.



Fig. 56. The "Steward" Surveying Telemeter.

The "Steward "Pocket Surveying Telemeter is specially useful when a preliminary survey has to be made in a short space of time, and when the transport of cumbersome instruments is inconvenient. It affords a rapid means of measuring inaccessible distances, and is valuable as a check on salient points off the centre line. The instrument is designed to measure the two angles at the extremities of a base, forming a triangle with the object, of which the range is required. The construction is simple and not liable to derangement. Two adjustable plane mirrors are mounted on a base and enclosed in a metal tube. By rotating a collar at the end of the tube the index mirror is moved in azimuth, and the angular displacement is measured by reference to a scale of distances graduated on the exterior of the collar. The angle of double reflection can be varied several degrees on either side of the right angle, facilitating the determination of the direction of the base.

The range is read directly on the graduated scale in terms of units of the base, so that any system of measurement can be employed. By making the unit of measurement either short or long, distances of any length can be determined. The limit of distance that can be measured is governed in practical work by the length of base that can be employed and by the visibility of the object. The scale of distances is computed for a normal base of 20 units and is figured at every tenth division from 200 to 1,000, each division representing 10 units of distance. The accuracy of the indications is assured by empirically graduating each instrument. In certain operations it may be convenient to employ a base of constant ratio to the distance, and the telemeter is adapted also for this system of measurement. Results are given with great accuracy, the mean error working out at less than one per cent.

The instrument is provided with a sighting telescope of moderate power. The size of the telemeter is 41 inches long by 11 inch diameter, and the weight 10 ozs. It can be manipulated by one observer.

The Telemeter is most efficient as an instrument for rapid reconnaissance. In topographical survey from a fixed station any number of minor points can be located without intersection, and the distances from each other determined, as well as the distances from the fixed station. In traverse or route surveying the position of points on either side of the route can be rapidly determined The distance separating any two objects can be determined, although the objects may be inaccessible or invisible from each other.

A long base line, from which to carry out a survey, can be laid down, of any required length, between two points selected as stations for the ends of the base.

As an example of what the instrument is capable of doing, it may be mentioned that a complete survey of the extinct volcanoes of Nimrud, Binzol and Sipan was successfully made, and the accuracy of the results proved by intersection methods. Among other surveys the entire Western Coast of Lake Van, and also the course of the River Nile have been correctly mapped.

A paced base gives very approximate results, but where greater accuracy is aimed at, a tape should be employed for measuring the base.



THE PEDOGRAPH ROAD TRACER.





Fig. 56a.

Fig. 56b.

The Pedograph is an automatic road tracer which reduces the method of traversing to a mechanical process and enables a person without previous training to produce a map to scale of any route walked over.

The instrument consists of a recording device contained in a flat metal box about 12 inches square, and is carried by a sling in front of the operator

A compass with glass top and bottom, is let into the lid of the box and contains a pair of parallel magnetic needles, pivotted in such a manner as to remain very steady notwithstanding the jolting motion of a walk.

The route walked over is mapped on paper by a toothed wheel, which is caused to revolve by a pendulum oscillating vertically, in much the same way as the well known pedometer hammer, but much more surely.

The paper rests on a metal plate or plane table and is gripped between the toothed wheel and a smooth wheel in the lid of the box.

As the toothed wheel revolves it not only marks the paper but also imparts a progressive action to it.

In order to correctly orient the paper so that the distances recorded show the proper directions with all the angles and curves according to nature, the paper is ruled with parallel meridian lines and these are visible below the compass needles.

As the operator walks along, he keeps the meridian lines on the paper parallel to the compass needles, by turning a knob which projects from the side of the box, and which slews the paper round. This adjustment is made with every change of direction shown by the compass needles, and the plan is thus correctly oriented as it progresses.

The smooth wheel above the toothed wheel is supplied with ink from a saturated pad, which renders visible the tracing made by the toothed wheel.

The operator's position on map can be noted, and marked, and any necessary detail can be entered in a note book under a similar reference mark.

The recording device can be adjusted to plot maps to different scales ranging from a ratio of 1/10,000 to 1/100,000.

A route traced by the Pedograph (Fig. 56B.) compared with the same route on an ordnance map, showed distances to be correct within about 3 per cent. and directions within about 2 degrees of accuracy.

A large area of China has been successfully mapped with this instrument.

In hilly country all the curves of a route will be shown and reductions can be made by observations with a clinometer. The Pedograph is not suitable for use in a mountainous country. Weight of Pedograph 9 lbs. SM 270a.—The Pedograph with waterproof cover. Fig. 56a. £30 0 0

Pedometers and Map Measures.



Fig 57.

Fig. 58.

The Passometer and Pedometer are made in the form and size of a watch, and are carried in the pocket. The former registers the number of steps taken, and the latter the distance walked in miles.





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SM 276. The Abney-Steward Reflecting Level and Clinometer, as adopted by the British Government for contouring and determining angles of "depression" and "elevation." The bubble is moved by a worm wheel which obviates the danger of tilting the instrument when sighting. The telescope tubes give a distance of 7 inches between the sights, increasing the accuracy. The large arc, 2% inches diameter, gives an open scale divided to 90" each way, and reading by vernier to 10 minutes. A reading lens is attached. The supplemental " per centage " scale is useful for measuring heights of objects and for other purposes. The base of the instrument which is flat can be used as a plane of contact for ascertaining slopes, and also as a straight edge sight for obtaining profiles, side slopes, dip of strata and for plombing. The instrument fits



SM 277.- The Abney-Steward Reflecting Level and Clinometer. Large size, with extra large arc, 31 inches diameter reading by vernier to 5 minutes, and with supplemental scale giving slopes each way from 1 to 1, reading from a central indicator. Telescopic sighting tube extending to 9 inches. Large size spirit level and reflector. The adjustment for the bubble is fitted with a quick and slow motion. Key plate at back of arc for attaching instrument to a Jacob Staff when greater steadiness is desired. The instrument fits into a leather case 6 x 4 x 21 inches, with sling......Fig. 62 £6 15 0 SM 278 .- 5-foot Jacob Staff, with rocking head to carry the large size Abney-Steward Reflecting Level £1 10 0

Rapid Sketchers.



Fig. 63.

SM279.-The "Verner" Rapid Sketcher combines in one ustrument a Clinometer, a Compass, a Sighting Rule, a Protractor, and a Plotter. Its dimensions are 6 x 3 mehes. The distance between the sights when extended is 71 inches.



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Fig. 64.

SM 280.—Abney Reflecting Level and Clinometer, with wheel adjustment to bubble and arc of degrees reading to 10 minutes by vernier; supplementary percentage scale of slopes from $\frac{1}{4}$ to $\frac{1}{10}$. Plane base for placing on a straight edge for ascertaining the batter of a wall or steep side slope and for plombing, for which purpose the arc is divided up to 90°. In case, with reading lens. Fig. 64 £2 15 0



Fig. 83.

Clinometers.

SKI CLINOMETERS.

SM 282 — The "Simplex" Ski Clinometer, Mark I, for taking angles of slope either in declination, inclination or profile. "Safety" angles are graduated in degrees and figured at every 5 degrees from 15 to 35 degrees. The chinometer is made entirely of bronzed metal. In use it is held by the ring and allowed to swing freely. With instructions.

Fig. 66 15 6

SM 282a .- Solid Leather Case 4/6

SM283a .- Solid Leather Case 4/6







SM 284.- Geological Rule for ascertaining dip of strata and angles of slope A 2-ft rule with scales of inches to 1/10ths and 1/8ths, and millimetres. Two levels on

Fig. 66a.

SM 285. Mechanic's Spirit Level with micrometer screw adjustment for measuring angles of tilt of both plane and curved surfaces such as piping. The mounts are of bronzed brass and the 31 inch base has carefully machined flat and inverted V bearings. There is a range of 10 degrees elevation and depression and the graduated drums read to I minute of angle. A useful instrument in congested places and where there are obstructions. Leather case Fig. 66b £4 15 0



Clinometer Rules.



Fig. 67. Pocket Clinometer Rule, £5 5 0

SM 286.—**Pocket Clinometer Rule and Compass**, in the form of a 12 inch one-fold pocket rule. When closed the compass folds into a recess and the instrument is then very compact and flat for the pocket Dimensions, closed, $6 \ge 1$ is ≥ 1 inches. The arms are boxwood with white metal mounts and flush are divided from 0 to 90°, with supplemental scale of rise in inches per yard of horizontal run. Spirit level let into each arm. Double folding sights for sighting up or down. Compass with bar needle and stop, mounted so that it can be placed in a horizontal plane for ascertaining the magnetic bearing of an object at the same time as the angle of elevation or depression. The faces of the rule are engraved with tables for ascertaining the vertical height of a distant object and transverse or lateral distances. The edges of rule are divided to parts of an inch and millimetres. A useful instrument for ascertaining various slopes, batters, pitches, dip and strike of strata, horizontal, lateral and transverse distances, vertical heights. In leather case.

Fig. 67 £5 5 0



Tree Measurers.

AUTO SIMPLEX TREE AND HEIGHT MEASURER.

An instrument for measuring the height of trees and other objects, consisting of a combination of two scales set at right angles to one another, with an indicating pendulum and sighting tube attached.

54

The vertical scale is a scale of "distances," which is adjustable, and to which the indicating pendulum is attached.

The horizontal scale is a scale of " heights," and is engraved on the body of the sighting tube.

In use the vertical scale is first set to indicate. the distance of the observer from the tree or other object.

With the pendulum swinging free the observer sights the summit of the object, through the tube, and then clamps the pendulum.

The height of the object is read from the

" height " scale opposite the indicator line engraved along the pendulum. Heights are given in feet, yards or metres.

SM 288 - The Auto Simplex Tree Measurer in liexible sheath, with SM 289 — Stiff Leather Case if preferred instead of sheath Extra 9 6

THE DENDROMETER.



Fig. 60.

SM 200 The Woodman's Dendrometer, for measuring the height of trees, consisting of a rod 24 ins. long, folding to 12 ins. with a cord of definite length attached to its lower extremity The rod is divided to 100 parts, with bold figures at every fifth division. In use the woodman places himself at E, 30 yards from the tree BT, and with the free end of the cord held between his teeth, holds the rod RR ver-

tically in one hand and stretches the cord taut. The rod is held so that the zero at the bottom K coincides with B the bottom of tree trunk, or with a mark placed on the trunk. The eye is then raised, and the division on the rod RR coinciding with T, the top of the tree indicates the height of the tree in feet, which in the diagram is shown as 75 feet. If it is found necessary to stand at a distance greater or less than 30 yards from the tree, the height indicated will be in proportion to the distance. With canvas case and instructions Fig. 70 12 6

Timber Girthing Tapes, see page 45.

Clinometers.





Fig. 71.



The Verschoyle Pocket Transit, for observing the magnetic bearings of lines, which may be either on the horizontal plane or at a considerable angle above or below the point of observation ; and at the same time recording the value of their vertical angles.

The instrument is a combined prismatic compass and clinometer of special design. In use, the bubble of the spirit level is brought to the centre of its run by observation through the prism, and the object is intersected by the cross wires at the extremity of the revolving sight arm. Without removing the instrument from the eye, the magnetic bearing and vertical angle are read through the prism at one and the same time. Vertical angles are read to 10 minutes and magnetic bearings to $\frac{1}{2}$ degrees.

The instrument weighs II ozs., and is used in the hand or can be attached to a special tripod with the necessary motions.

SM 292.- The Verschoyle Pocket Transit, in leather sling case.

SM 293.—Special Tripod Stand, with necessary motions..... 210 0

The Geological Clinometer and Compass,

THE GEOLOGICAL CLINOMETER AND COMPASS.



SM 294.-The Geological Clinometer and Compass, made at the suggestion of a Professor of the School of Mines. Square mahogany box with cross spirit levels and double sights for taking inclination and declination. Pendulum clinometer with stop and scales of degrees and percentage scale. Compass with metal dial divided to single degrees from 0° to 360° and with cardinal points, the E. and W. being transposed so that reading can be taken from N, end of needle, bar needle with agate centre, sliding weight to correct dip, and check and locking stop. The edge of case forms a straight edge for obtaining general slope of hills, dip and strike of strata, and for plotting. Size $3 \times 3 \times 1$ ins,

Fig 73. Clinometer and Compass.

Fig. 73 £3 10 0

BRIDGE SIGHT COMPASS AND CLINOMETER.



SM 295. Bridge Sight Compass and Clinometer,

> with bronzed brass mounts and folding sights. Metal

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Fig. 74. Sight Compass and Chnometer

dial Compass circle divided to single degrees from 0 to 360 right round. and with E. and W cardinal points transposed. Bar needle with agate centre, sliding weight to correct dip and lock and check stop. Pendulum clinometer with scale of degrees divided each way from 0 to 90 for "Rise" and "Fall," and with supplemental DCL centage " scale showing the ratio to the horizontal of the rise or fall of the gradient.



Fig. 75. The Clino-Dial.

The Clino-Dial, or Pocket Transit, consists of a mining dial or surveying compass combined with a clinometer. It embodies the principles of the Brunton Dial with modifications, and is much used for preliminary surveys on the surface and in mines, for ascertaining magnetic bearings, vertical angles or clinometric degrees, railway gradients, slopes, dip and strike of strata. It can also be used for plotting with the plane table and for plombing. Sights can be taken at any angle of elevation or depression and the angles read without the aid of an assistant. The instrument was designed for use in the hand, but it can be attached to a tripod when fore and back sighting, and for running long tangents and vein tracing. The Compass circle is divided to single degrees, and figured from 0 to 360 right round. The E. and W. points are transposed and courses are read from the N, end of the needle, except when the sight is taken from the N. side of the dial, when the course is read from the S. end. There is a rack with pinion for setting off magnetic variation. The needle is the bar pattern with jewelled centre and riding weight for correcting dip. There is an automatic locking stop to prevent wear when travelling, and an independent stop to keep the needle clear of the clinometer when measuring vertical angles. The Clinometer reads by vernier to 5 minutes, the attached spirit level being brought to the centre of its run by a lever at the back of the instrument. A second spirit level mounted at right angles to the clinometer level ensures holding the compass dial in a horizontal plane when taking courses.

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The Sights can be adjusted to any angle and consist of a hinged mirror and open sight, with supplementary apertures and point sights, which are also hinged.

The Metal Box is made of aluminium alloy, with two sides finished off plane and parallel to the line of sight for use as planes of contact for ascertaining slopes, gradients and for plotting and plombing.

Altazimuth Instruments.

PRISMATIC ALTAZIMUTH INSTRUMENTS.



Fig. 76. Prismatic Compass and Clinometer.

The Prismatic Altazimuth, consisting of a prismatic compass combined with a disc clinometer, is a useful instrument for measuring angles in the horizontal plane by means of the compass, and in the vertical plane by means of the clinometer. The angle is read through the prismatic lens simultaneously with the sighting of the object. The compass and clinometer are divided to $\frac{1}{2}$ degrees, and can be read by estimation to 15 minutes or less. The base of the instrument forms a plane of contact for ascertaining slopes and gradients and can also be used as a sight for measuring angles of slope in protile. These angles are read from a scale on the face of the clinometer disc by means of an index line etched on the glass. An additional " per centage" scale gives the ratio to the horizontal of the rise and fall of the gradient The instrument is $2\frac{1}{4}$ inches diameter and check and locking stops are fitted to both compass and clinometer. It can be used either in the hand or attached to a tripod. Fig. 76.

Tripod Stands, suitable for the Prismatic Altazimuth, Nos. SM 314, 317, 318 and 320, page 61.



Fig. 77.

Prismatic Compass, with bronzed brass mounts and cover. Aluminium ring divided to half degrees. Needle with agate centre and sliding weight for adjusting dip. Check and lock stops. Reversible azimuth mirror for taking steep sights above or below the horizontal. Tinted glasses for observing sun's bearing. Adjustable prism reader. Threaded fitting to base for attaching to a tripod. Leather case with shoulder strap. Fig. 77.

The diameters stated are the diameters of the graduated ring. The outside diameter of the boxes is about & inch larger.

SM 302.-21 ins. diameter, £4 10 0 SM 304.-31 ins. diameter, £5 10 0 SM 303 .- 3 ins. diameter, £5 0 0 SM 305 .- 4 ins. diameter, £6 0 0 SM 306 .- 41 ins. diameter, £6 15 0

Tripod Stands for Prismatic Compasses see page 61. Nos. SM 313. 316, 318, 319 and 321.





SM 307 -- Prismatic Compass, 21 inches diameter, with fixed metal cover. Card dial divided to half degrees, with check and locking stops, adjustable reading prism. Leather sling case Fig. 78 £3 3 0

SM 308 .- The Service Mirror Clinometer, with scale on pendulum to single degrees and reading to 1 degrees. The angle is read in a magnifying mirror simultaneously with sighting the object. Size of clinometer, diameter 23 inches, thickness 1 inch. Leather sling case.

Fig. 79 £3 3 0

Prismatic Compasses.

LIQUID PRISMATIC COMPASSES.



Fig. 80.

Liquid Prismatic Compass with bronzed brass mounts and cover. Aluminium ring divided to 4 degrees. Agate centre to needle. Adjustable reading prism. The graduated aluminium ring which is attached to the magnetic needle is completely immersed in a non-freezable liquid in which it floats, and is thus kept very steady and free from troublesome oscillations. The ring comes quickly to rest, and a series of bearings can be taken in much less time than with an ordinary prismatic compass. Any expansion or contraction of the liquid due to temperature is compensated for by the special construction of the container. Should air bubbles appear in the liquid, they can be imprisoned in a patent bubble trap so that they cannot affect the movement of the floating ring. The compass can be used in the hand or attached to a tripod by means of a threaded fitting. Fig. 80

SM 311. Reversible Mirror to foresight for taking steep sights, and tinted glasses for observing sun's bearing as illustrated, Fig. 77, page 59. Additional cost if supplied with SM 309, or SM 310 £1 0 0

Tripod Stands suitable for Prismatic Compasses Nos. SM 313, 316, 318, 319 and 321, page 61.

Tripod Stands.

TRIPOD STANDS. For Prismatic Compasses and Clinometers.



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Fig. 81.	Fig. 82.	Fig. 83.	Fig. 84.
SM 313 — Aluminium hall and socket he	Telescopic Tr	ipod, height 4 ft., horizontal motion i	closing to 15 ins or prismatic com-
SM 314	nometer.	ddition of a vertica Fi	d motion, suitable
SM 315 - Leather Sli SM 316 - Brass Teles	ing Case for No scopic Tripod,	8 313 and 314 height 4 ft 9 ins	£1 5 0 closing to 17 ins.,
SM 317ditto. for compass or cli	with the a	ddition of a vertic	al motion suitable £2 10 0
SM 318. Walking S height 4 ft 8 ins . a in horizontal and	losing to 3 ft, ba vertical planes	I and socket heads for compass or a	sliding extension, with rotary motion linometer. Metal
cap and ferrule SM 319 Mahogany with horizontal me	Tall Tripod, 1	Fight 5 feet, hall Leather can	and socket head
SM 320 ditto. or clinometer	with addit	ion of vertical me	tion for compase
SM 321Light Tubu ball and socket h	lar Ash Tripor	d, height 52 ins., intal motion for c	closing to 29 ins., ompass.
SM 322ditto. or clinometer	with addit	ion of vertical m	tion for company £2 5 0

Sight Compasses and Dials.

SIGHT COMPASSES AND DIALS.



Fig. 85. Sight Compass.



Fig. 86, Prospector's Compass,

SM 326 - The Prospector's Pocket Compass, with aperture sight, and line in the hinged lid for taking bearings, best bar needle with jewelled centre and locking stop. Raised circle divided to every 2 degrees. E. and W. points transposed so that the bearing is read opposite the N. end of needle. The glass can be readily removed for adjusting the sliding weight on needle for dip, bronzed brass box, 11 inches diameter.

Fig. 86 £1 18 6

Liquid Compasses.



Fig. 87.



SM 328. The "Steward " Liquid Wrist Compass is similar in construction to No. SM 327, except that the metal hunter case has been dispensed with, considerably reducing the outer dimensions so that the compass can be worn comfortably on the wrist. A lubber's steering line is plainly marked on the metal mount



Fig 89.

Fig. 90.

Fig. 88.

Pocket Compasses.



Fig. 91.



		A	0.01		
SM 3	32. Bronzed Hunter Case Compass, with a	pring	cover,	Iloati	ng
I	searl dial divided to every 2°, with agate centre and	stop	Size 1	1 inch	es
1	hameter	Fig.	92 £1	5	0
SM 3	33ditto with floating card dial			15	6
SM 3	34dittofixed metal dial and bar needle	Fig.	93 1	0	0
SM 3	35. Bronzed Hunter Case Compass, larger siz	e. 11	inches di	amet	PT.
Í	loating pearl dial	Fig.	92 £1	1 10	0
SM 3	36 ditto with floating card dial	2.6.		17	6
SM 3	37dittofixed metal dial and bar needle	Fig	92 1	1 2	6
		1. 1 m			-



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Fig. 94.





Fig. 95

SM 339.-Semi-Circumferentor or Graphometer for setting out land or buildings from plotted drawings 71 inches diameter with semicircular arc divided to 1 degrees and figured both ways 0° to 180° so that angles can be laid out right round the circle. Double sights for sighting fore and back. Verniers to alidade reading to 1 minute. Magnetic compass. Ball and socket levelling head with clamp to rotating centre. Strong plain tripod. Hardwood case.

Fig. 95 £5 15 0



DIP COMPASS.

For Tracing Iron Ore.

SM 340.—Transparent Pocket Dip Needle Compass, 3 inches diameter, with suspending ring which is held in the hand when the compass assumes a vertical position by its own weight and the angle of inclination or dip is indicated by the needle on the graduated ring.

Fig. 96.



Fig. 97.

SM 341.—Dip Needle Compass, 3 inches diameter. Adjustable vertical arc of 180°, reading 90° to the right and left, with spirit level attached for setting the zero of the scale in a horizontal plane, which is effected by means of a small lever. Flat base for standing on a tripod or level surface. In snap case,

Fig. 97 £5 15 0

Boat Compasses.

BINNACLE AND BOAT COMPASSES.



Binnacle Compass on gimbal rings with dial floating in liquid. Bright brass binnacle and lamp. Fig. 98.

SM 3423 ins. dial	£3 15	0
SM 3434 ins	4 4	0
SM 3445 ins	4 15	0

Binnacle Compass similar to above with top of binnacle made to remove.

SM	345 -+	ins. dial	£6	6	0
SM	3465	ins	7	7	0

Fig. 98.

LIQUID BOAT COMPASSES.

Liquid Boat Compassmounted on brassig mbal rings. Dial divided to degrees and cardinal points with jewellod centre. Brass bowl filled with bound, completely enveloping the dial and keeping it steady and free from oscillation. An expansive chamber provides for any champer of temperature. Mahogany box with sliding hill Fig. 99.





SM 3473 ins.	dial	and	fins,	hux	 £2	15	0
SM 3484 ins			s ins.		 3	з	0
SM 3495 ins.	11	11	9 ins.	16	 4	0	٥

BOAT AND CANOE COMPASSES.

SM 350. Boat Compass, not liquid, with 21 inch mariner's di	al	WIT	h
agate centre, brass bowl and gimbal rings, in box with shding lid,	4 in	ich	es
square£	0 1	5	0
SM 351 ditto with 21 inch dial, and box 5 inches square 0	0 1	8	6
SM 352,dittowith 4 inch dial, and box 7 inches square	1	7	6
SM 353ditto with 5 inch dual, and box 8 inches square	1 13	3	6

LIQUID YACHT COMPASSES.

SM 354.—Pocket Liquid Compass mounted on gimbals. The dial, which is 1% inch diameter, is divided to degrees and cardinal points, and is completely enveloped in liquid, which keeps it steady and free from oscillation. The metal box to which the gimbal ring is attached is made to telescope for portability when the compass is not in use. Leather outer case, 31 inches diameter by 11-inch deep.

Fig. 100 £4 10 0



Fig. 100. Liquid Gimbal Compass.

THE "YACHTSMAN " PRISMATIC COMPASS.

For taking and reading bearings at night without a lantern, as recommended by Mr. Claud Worth in his book "Yacht Cruising." The compass can also be used for steering by day or night without a lantern. The edge of the dial is transparent and a luminous patch of radium compound placed under the dial illu-

minates the degrees and numerals, so that a bearing can be read through the prism simultaneously with sighting the object. The outer scale of bearings which is also illuminated. can be rotated and set for steering on a given bearing, on the " Verner " principle so extensively used for military work. The dial is completely enveloped in liquid and keeps steady and free from oscillation. Size 2 ins. diameter by 1 inch deep. Leather outer case.





SM 356 .- The "R.N." Sextant, with very rigid triangle pattern edge bar frame. Silver arc 7 inches radius with excess divisions, and reading by vernier to 10 seconds. Tangent screw slow motion to vernier arm with clamp. Ground glass diffuser to reading microscope. Large size mirrors with protecting caps to adjusting screws. Set of tinted fore and back shades. Inverting telescope with high and low power eye-pieces. Star telescope with wide angular aperture. Two shade heads for telescopes. Telescope and ring mount on rising piece with interrupted threads for, quick adjustment. Large handle with ivorine memo tablet. Mahogany case with sunk handle and hooks, and lock and key.

-

- SM 357 .- The "N.C." Sextant with 3 circle frame. Silver arc 64 inches radius with excess divisions and reading by vernier to 10 seconds. In other respects the sextant is similar to No. SM 356. Tangent screw slow motion to vernier with clamp. Mahogany case with sunk handle and hooks and lock and key. Class A., N.P.L. certificate ... £15 0 0
- SM 358 .- Mate's Sextant, with 3 circle frame. Silver arc 6 inches radius reading by vernier to 10 seconds. Tangent screw slow motion to vernier arm with clamp. Set of fore and back tinted shades. Inverting telescope with high and low power eye-pieces. Star telescope. Magnifier. Mahogany case with lock and key. Class B., N.P.L. certificate £11 0 0

SEXTANTS—Continued.

- SM 359.—Sounding Sextant. Silver arc 5 inches radius reading by vernier to 30 seconds. Tangent screw slow motion with clamp. Large size mirrors, but no tinted shades. Low power telescope with wide angular field and tinted shade. Mahogany case with lock and key. £9 15 0
- SM 360.— Booth Bubble Sextant, and Artificial Horizon Combined, is an instrument of novel construction, specially designed for making rapid observations. Readings are taken from a graduated drum divided to 10 minute intervals and it is possible to estimate within 3 minutes. No telescope is required. Two tinted shades are so mounted that, by altering their angle, light can be regulated to the desired degree. The bubble is illuminated by an electric lamp, which also serves to illuminate the graduated drum for work at night...... £36 0 0



Fig. 103. Which when reversed as in the illustration, serves as a handle. Size $3 \times 1\frac{1}{2}$ inches. Leather sling case. Fig. 103 **67 10 0**

SM 363 .- Pocket or Box Sextant,

with arc divided on silver to measure angles up to within 120° and reading by vernier to 1 minute. Erecting telescope sight with sun tint and also a plain aperture sight. Tinted shades. Reading lens. When not in use the sextant is completely enclosed in a metal cover, which when reversed as in $3 \times 1\frac{1}{2}$ inches. Leather sling case. Fig. 103 £7 10 0

Artificial Horizons.



Fig. 104. "Shadbolt" Artificial Horizon.

The "Shadbolt" Artificial Horizon and mercury reservoir combined. The glass roof M is hermetically sealed to the base, and is so constructed that the mercury can be raised to such a height that almost its entire surface is within view, permitting the observation of very small angles of altitude. The base of the instrument forms a reservoir A, in which the mercury is stored when not in use. The mercury is never exposed to the air and cannot be lost even if the instrument is overturned. To prepare the instrument for use the valves J are opened, and the mercury is caused to flow into the upper chamber K until it reaches the level Q, where it comes into contact with the glass roof. The valves are then closed. The bottom B of the upper chamber slopes in opposite directions, and to return the mercury to the reservoir it is only necessary to open the valves J, when the mercury drains off. Any scum is left on the sloping bottom, and can be removed after unscrewing one side of the glass roof. There are no loose parts to get lost. Fig. 104.

SM 368.—.....ditto.......with parallel worked oblong silvered glass mirror. £4 10 0

OPTICAL SQUARES AND CROSS STAFF.



Fig. 105.





Fig. 107.

SM 372.—Prismatic Optical Square, consisting of a five sided pentagonal prism mounted in metal with folding handle. This optical square is easier to manipulate than the triangular prism No. 371. It has a wider field of view and gives a more distinct and better illuminated, immovable image. A plummet can, when required, be attached to the handle. Fig. 107 £1 5 0

- SM 374.-....ditto......consisting of two pentagonal prisms of the same type as the prism in No. 372£2 12 6
- SM 376.—Cross Staff Head, octagonal pattern, 21 inches diameter, for setting out angles of 45° and 90°. Socket for attaching to a wooden staff. Fig. 108 12 6
SURVEYING ANEROIDS.

The "Steward "Surveying Aneroids for measuring heights and for determining differences in gradients and rapidly laying down contour lines. In geological surveys the thickness of horizontal beds can be measured with sufficient accuracy, and the heights of a geological section across country can be determined if the distances are known (unknown distances can be measured with the Steward Pocket Telemeter, see page 47). These aneroids are also most useful to meteorologists for foretelling coming changes of weather.

As the greatest accuracy obtainable is required when surveying with an aneroid, instruments of the best quality only as supplied by J. H. Steward, Ltd., should be employed. These are constructed with carefully prepared metals and the movements are compensated so as not to be affected by temperature, and are thoroughly matured before being finally finished and adjusted.

Surveying anoroids are frequently made with the scale of altitudes divided into unequal parts, and in order to get the nearest approach to accuracy when measuring altitudes with them, it is necessary that the zero of the altitude scale should start from some fixed point on the barometrical scale, which is usually at 30 or 31 inches of pressure. Consequently, when measuring the difference of height between two stations it is necessary to take two readings; one at the first station, and another at the second station, deducting the lesser reading from the greater in order to arrive at the difference in height. This method causes delay and is a frequent source of error.

The Steward Surveying Aneroids are constructed on a different principle so that the scale of altitudes is divided into equal parts. The great advantage of this method is that the zero of the altitude scale can start from any point on the barometrical scale without introducing an error. This reduces the operation of measuring heights to the greatest simplicity, also considerable time is saved and sources of error eliminated.

To measure the height between two stations with a Steward Surveying Aneroid, the zero of the altitude scale is set opposite the index hand when at the first station. At the second station, the different position of the index hand brought about by the alteration in atmospherical pressure, will indicate the difference in height between the two stations. No calculation is necessary. If the maximum of accuracy is required, as when surveying, note should be taken of the air temperature at the time of observation, and should this be higher or lower than 50° Fahr., a correction should be made as explained in the paragraph marked "Temperature." When selecting an aneroid, the altitude scale should exceed by about 2,000 feet, the highest altitude that is likely to be attained during the survey. This is necessary in order to allow sufficient margin for any change of barometrical pressure that may take place.

Thermometer. We do not recommend a thermometer to be attached to an aneroid. In that position it is of little use for survey purposes, and should it get broken the aneroid might be hopelessly runed.

For taking the air temperature when measuring altitudes, a separate thermometer should be used. For this purpose the Swing Thermometer (SM 411, page 76), is very suitable. This is attached to a cord about three feet long, and whirled round until the mercury remains stationary. The reading will then give the air temperature.

Temperature. The Steward Surveying Aneroids are compensated so that their action is not affected by temperature, and they indicate the actual pressure of the atmosphere no matter what the temperature is. The atmosphere itself is, however, susceptible to changes of temperature, and its weight and density varies according to the temperature. The altitude scales of the Steward Surveying Aneroids are computed for an air temperature of 50° Fahr., and the height indicated would be correct for that temperature. Should the temperature of the air at the time of observation differ from 50° Fahr., a correction is necessary to arrive at the true altitude. For all practical purposes it is sufficient to add 2 per cent. to the observed altitude for every 10 degrees above 50° Fahr., or deduct 2 per cent. for every 10 degrees below 50° Fahr.

THE STEWARD HYPSOMETRIC ANEROID.



Fig. 109. The Hypsometric Aneroid, with altitude scale to 10,000 feet.

The scales of aneroids constructed in the usual way are of necessity irregularly divided, and to measure altitudes with accuracy various calculations have to be made. These operations, which cause delay and form a source of error, are eliminated by the special construction of the Hypsometric Aneroid, which permits the employment of an altitude scale, divided into equal parts, and forming a complete circle with an adjustable zero, the scale of ascents being to the left of zero and the scale of descents to the right. The operation of measuring an altitude is thus reduced to the greatest simplicity, the altitude being read direct from the altitude scale to as close as 5 feet without the application of a vernier, and without any calculations. By a special arrangement of the reading lens there is no error of parallax, and the movement being compensated, changes of temperature do not affect the reading.

The aneroid is carried in a specially designed sling case, and it can be set and used without removing it from the case. The altitude scale is rotated by rack and pinion, and when set, automatically locks so that it cannot shift in transit. A pointer on the circumference can be set to any reading for reference. A swing thermometer for ascertaining the temperature of the air is fitted in the leather case. The diameter of the dial is 3½ inches.

SM 377 .- Steward Hypsometric Aneroid, with Swing Thermometer. in leather sling case. Altitude scale to 6,000 feet above sea level, divided to 10 feet and reading to 5 feet £12 10 0 SM 378.-....ditto.....10,000 feet, reading to 5 feet. Fig. 109 12 15 0 SM 379 .---- ditto 15,000 feet, reading to 10 feet. 13 10 0 SM 380,-.....ditto......20,000 feet, reading to 10 feet 14 10 0 SM 381,-.....ditto......2,000 metres, reading to 2 metres 12 10 0 SM 382.-....ditto......3,000 metres, reading to 2 metres 12 15 0 SM 383.-....ditto......5,000 metres, reading to 5 metres 13 10 0 SM 384. -..... ditto 6,000 metres, reading to 5 metres 14 10 0



Fig. 110. Full size of dial.

Method of Reading the altitude scale of the Steward Hypsometric Aneroid described on page 73. The illustration Fig. 110 shows the full size of the dial, which is 31 inches diameter. The reading lens L (exaggerated in the illustration for clearness) which is attached to a movable ring, must be drawn out about an inch so that its rod can pass over the mount of the pinionH. Set the lens L over the index hand F and hold the aneroid at a convenient distance so that the white lines on the lens mount can be seen at the same time as the index hand is seen through the lens. Adjust the lens so that the index hand and the white lines on the lens mount appear in the same line as shown in the illustration. This will prevent any parallactic error. If an "ascent" has been made, the index hand F will have travelled over the black " ascent " scale to the left, and the altitude must be read from zero to the left. If a " descent " has been made the index hand will have travelled over the red " descent " scale to the right, and the altitude must be read from zero to the right. In the illustration it will be seen that the index hand F is to the left of zero, consequently it indicates an "ascent." Reading from zero to the left the index hand is seen to have passed 1,500 feet (1,000 feet is shown just outside the lens mount and 5 representing 500 is on the right-hand edge of the lens) and to stand half-way between the 20 line on circle C and the subdividing 30 line on circle B. The reading is therefore 1,525 feet. The numerals 10, 20, 30 and 40, shown in illustration under the lens, are not engraved on the instrument as it would overcrowd the scale. The movable pointer P can be set to any reading on the barometrical scale S for reference during the survey.

Directions for Use are sent out with each instrument.

SURVEYORS' ANEROIDS.



Fig. 111.

The "Steward " Surveying Aneroids are of the best quality and of the most approved construction, as described on page 72. The mounts are of bronzed brass and the scales are divided on silvered metal. The movement is compensated and is not affected by temperature. The altitude scale is divided into equal parts, and is movable, so that the zero can be set opposite the index at any altitude within the range of the scale without introducing error. No calculations are necessary when measuring heights. There are two sizes. The smaller size known as a Watch Aneroid is 2 inches diameter. Fig. III illustrates a watch aneroid with altitude scale of 10,000 feet divided to every 50 feet. The larger size is known as a Pocket Aneroid, and is 23 inches diameter. The larger size admits of a more open scale.

SM 385.-Watch Aneroid, with altitude scale of 6,000 feet, divided to every

50 feet, in snap morocco case	£4	5	0
SM 386	4	7	6
SM 387ditto10,000 feet 50 feet. Fig. 111	4	10	0
SM 388ditto12,000 feet ,	4	15	0
SM 389ditto15,000 feet	5	0	0
SM 390ditto20,000 feet ,, ,, 100 feet	5	10	0

SM 391.-Pocket Aneroid, with altitude scale of 6,000 feet, divided to every

	25 feet, in morocco snap (case	£5	0	0
SM	392ditto 8,000 feet	t, divided to every 25 feet	5	5	0
SM	393ditto10,000 feet	t 25 feet	5	10	0
SM	394 ditto 12,000 feet	t ., ., 50 feet	5	15	0
SM	395ditto15,000 fee	t ,, 100 feet	6	0	0
SM	396ditto20,000 feet	t " " 100 feet	6	15	0

Metric Scale. These Aneroids can be supplied with metric scales, the pressure scale being divided to millimetres, and the altitude scale to every 20 metres.

SM 397 .- Watch Aneroid, with altitude scale of 2,000 metres, in morocco

Case	*********			*********	· · · · · · · · · · · · · · · · · · ·	24	5	0
SM 398dittoal	titude so	cale of	3,000 m	etres		4	10	0
SM 399.—ditto			4,000 m	etres		4	15	0
SM 400 ditto	*1		5,000 m	etres	********	5	0	0
SM 401.—ditto	-		6,000 m	etres		5	10	0
SM 402Pocket Aneroi	d, with	altitu	de scale	of 2.00	0 metres	, in m	oroc	co
case						£5	0	0
SM 403dittoal	titude so	cale of	3,000 m	etres		5	10	0
SM 404.—ditto	4.0		4,000 m	etres		5	15	0
SM 405.—ditto	ii.		5,000 m	etres		6	0	õ
SM 406ditto	**		6,000 m	etres		6	15	0
SM 407 Solid Leather	Case.	with	shoulder	r stran	for any	of the	abo	210
aneroids				" arrap,	ior any	or the	12	R
					**********			0

Open Range Aneroids.

OPEN RANGE ANEROIDS.



Range Surveying Open Aneroid for use in altitudes not exceeding 4,000 feet above sea level. This aneroid is of the same quality and construction as the surveyors' aneroids described on page 75. The mounts are of bronzed brass and the scales are divided on silvered metal. The movement is compensated and is not affected by changes of temperature. The altitude scale is movable and is divided into equal parts. so that the zero can be set opposite the index hand at any altitude within the range of the scale without introducing errors and no calculations are necessary when measuring heights (see page 72). The scale is divided to every 10 feet up to 4,000 feet. Fig. 112.

SM 408 .- Watch Size, 2 in. diameter, in snap case £5 0 0

SM 409 - Pocket Size, 21 in. diameter, with more open scale.

£5 15 0

SM 410.- Leather Sling Case if required monotonic strengthered 12 6

SM 411 .- Swing Thermometer for taking air temperature as mentioned on page 72. Sheathed in metal with ring at end...... 10 6

MERCURIAL MOUNTAIN BAROMETER.

SM 412 .- Mercurial Mountain Barometer for determining altitudes from indications of barometrical pressure. The barometer is constructed on the Fortin principle with the pressure scale ranging from 32 down to 12 inches with a corresponding metric scale and is suitable for measuring altitudes up to 20,000 feet above sea level. It reads by vernier to 0.002 inch. A standard thermometer is attached. In use the barometer is suspended from a tripod and when carried it is enclosed in a leather case with shoulder strap and the tripod legs are strapped outside £22 0 0

BOILING POINT THERMOMETERS.

SM 413 -- Hypsometer or Boiling Point Thermometer for ascertaining altitudes from the temperature of vapour given off from boiling water. This instrument is a useful check on the readings of an aneroid barometer, and consists of a thermometer with a finely divided scale graduated on its stem, and a portable apparatus with spirit lamp for boiling water, so arranged that the thermometer can be suspended above the water and completely enveloped in the steam.

The boiling apparatus with thermometer and wind screen complete packs into a leather sling case about 7 × 3 inches..... £5 10 0

SM 414.—Spare Thermometer 1 0 0

BAROMETERS AND THERMOMETERS.



Fig. 113. Barograph.

The Barograph for making a record of fluctuations in barometrical pressure. showing the honr at which fluctuations take place. The instrument is left at a fixed station during a survey by aneroid or boiling point thermometer, and by comparing its readings with those obtained in the field at the same hour, altitudes can be computed with greater accuracy. There is a space on the chart paper for every day of the week, and unless ordered otherwise they

are graduated from 28 to 31 inches of pressure for use at stations between sea level and 1,000 feet above. For use at higher altitudes than 1,000 feet, or in mines below sea level, the barograph can be specially adjusted, and the charts graduated to correspond at a small extra cost.

- SM 418.—Standard Mercurial Barometer, Fortin's principle, reading by vernier to 01 inch and also 1 millimetre. Attached thermometer with

	Fahrenheit and Centigrade scales £10 10 0	•
SM	419.—Standard Maximum and Minimum Thermometer. A pair of extra portable registering thermometers, divided on stem and with metal scales in mahogany box $6\frac{1}{2} \times 2\frac{1}{2} \times 1$ inch £3 15 (
SM	420.— Pocket Registering Maximum and Minimum Thermometer with Fahrenheit and Centigrade scales on ivory. Snap morocco case 4 inches long	
SM	421.—ditto6 inches long 2 5 ()
SM	422.—Portable Mason's Wet and Dry Bulb Hygrometer, divided on stem with metal scales, in mahogany box $7\frac{3}{4} \times 3 \times 2$ inches, with N.P.L. Verification Certificate £4 2 (B
SM	423Whirling Hygrometer in leather sling case	0
SM	424 Swing Thermometer for taking air temperature, encased in metal. Fahrenheit or Centigrade scale	1 6
SM	425.—8-inch Mercurial Thermometer with tube sunk in boxwood Fahrenheit and Centigrade scales	6
SM	426.—dittoFahrenheit scale only	0
SM	427.—Pocket Mercurial Thermometer with tube sunk in 4 include boxwood scale. Fahrenheit and Centigrade	6

Anemometers.

ANEMOMETERS OR AIR METERS.

For measuring the velocity of air currents and wind by recording the revolutions of a circular fan on a dial. For use in mines, tunnels, sewers, ventilators and public buildings, and for ascertaining the velocity and pressure of wind.



Fig. 114. Biram Anemometer.

Fig. 115. Pedestal Anemometer.

- SM 431.— Pedestal Anemometer for registering the velocity of air currents up to 3,000 feet per minute. Dials divided to every foot up to 100,000 feet. Starting and stopping action, and attachment for setting hands back to zero. With chart of corrections in box about 31 × 31 inches. Fig. 115 £6 6 0
- SM 432. Pocket Biram Anemometer in the form of a hunter watch with hinged covers Size 2 inches diameter by [inch thick. Dials divided to every foot up to 1,000 leet. Starting and stopping action (not zero setting). Suspensory ring. With chart of corrections £8 15 0

Tide Gauges.

RECORDING TIDE GAUGES.



SM 433.—Vertical Recording Tide Gauge for automatically recording the rise and fall of tides, and the state of the tide at any time of the day, and alterations in the level of water in reservoirs, docks and canals.

A vertical drum 10 inches high is rotated once in seven days by clockwork, and carries a graduated paper chart with a space for each day of the week. The rise and fall of the water is recorded by a pen or pencil actuated by a float to which it is connected by a wire.

The entire instrument excepting the float is enclosed in a cabinet 2 ft. 4 ins. $\times 1$ ft. 9 ins. $\times 1$ ft. 4 ins. with glass door and sides, and can be set up at any convenient height above high water mark. With supply of 500 chart forms.

Fig. 116 £110 C O

Fig. 116.

SM 435.-Cabinet with hinged glass door for SM 434 16 0 0

SM 436.—Automatic Water Level Recorder for use in rivers, reservoirs, etc. The apparatus is mounted on a cast iron pedestal, the total height being 5 feet. A vertical drum is driven by a clock with lever escapement and makes a complete revolution once in seven days. A paper chart is attached to the drum and the level of the water is traced on the chart by a pen connected with a copper float. The chart shows days and hours and the scale can be made to order with any range from I to 20 feet. A steel dome is provided to completely cover the apparatus and protect it from weather. The dome is removed for inspection of the chart. E62 0 0

A float trunk of suitable diameter to allow the float to rise and fall with the water can be supplied, the price depending on the length of trunk required, which is governed by the height of the instrument above lowest low water mark.

When ordering a recorder it is necessary to state (1) The full range of tide that has to be recorded. (2) The distance from the lowest low water mark to the position where the recorder is to be fixed.

Current Meter.

WATER CURRENT METER.



Fig 117. Water Current Meter.

SM 437 — Water Current Meter, for use in rivers, streams and reservoirs, for ascertaining the rate of flow of the current or tide at different depths, or the volume of water discharged from a reservoir. The instrument is clamped to a pole of suitable length and submerged for a given time. A propeller drives round a horizontal spindle which is geared to counting wheels and is kept facing the current by a rudder. The counting wheels indicate the rate of flow by single feet up to 8 miles and can be thrown in and out of gear when submerged, by a cord running down the pole, or they can be kept constantly in gear by a screw stop. Fig. 117 £8 10 0

Electric Current Meters for determining the flow of water in rivers, harbours or sewers. Outlits constructed for different conditions of service. Estimates given on receipt of requirements.



THE DEELEY FRICTION MACHINE.

- For ascertaining easily and accurately the lubricating value of oils, also the oiliness or efficiency by determining the static friction between any desired metals. Fig. 118
- SM 438 "Simplex" Model £50 0 0

Descriptive pumphlet stating the principles on which the machine is based, with directions for testing oils, free on application.

Fig. 118

HELIOGRAPH.



SM 439.- Heliograph with 5-inch Mirrors for throwing the sun's rays to a distant station for surveying observations and for signalling. Signalling mirror with Morse key for flashing signals, and fitted with horizontal and vertical slow motions for following the apparent motion of the sun from east to west and in altitude. Solid "Sight Arm" two Sighting Rods -one solid and the other with two joints-for rapidly elevating and depressing or getting a lateral motion. Duplex Mirror for use when the sun and distant station are in opposite directions. Leather case, with shoulder and waist straps for carrying the heliograph and containing spare mirror, spare parts, and an adjusting tool. Mahogany tripod with metal protecting cap, anchoring hook and carrying strap.

Fig. 119 £14 14 0

SM 440.—Begbie Lamp, a very powerful lamp burning mineral oil, suitable for observing a distant station at night, and for

signalling by Morse Code, for which purpose the lamp is fitted with a louvre



Fig. 120.

SM 442.—The "Orilux" Lamp with switch for constant light and dead beat key for Morse signalling. Although designed for military work, many thousands being used during the late Great War, the lamp is useful in many ways to the surveyor. The "Orilux" battery in combination with the "Orilux" bulb gives about 18 hours of intermittent light. In leather case to go on the belt. Fig. 120 £1 5 0

SM 443 .- " Orilux " re-fill battery 1/9

SM 444.-" Orilux " Spare Bulb, 1/-

Tachometers.

MOUL'S HAND TACHOMETER.

Moul's Hand Tachometer is an instrument complete in itself and does not require the use of a watch or other time indicator. It furnishes the simplest method of ascertaining :—

82

 The revolution rate per minute (R.P.M.) of revolving objects such as engine shafts and spindles.

(2) The surface, cutting or periphery speeds in feet per minute (Ft. P.M.) of travelling objects such as fly wheels, pulleys, belts, drums, lathes, planers.

(3) Speed variations of a cyclic character (hunting).

(4) Belt slip and consequently waste of power.

The moment the spindle of the tachometer is held against the object under test, a reading is given independent of the direction of rotation. Revolution rate is instantaneously indicated on a dial, and the rate and extent of any change of speed is constantly indicated.

The action of the tachometer is due entirely to mechanical force, and its indications are unaffected by temperature or the presence of magnetic force

There are seven patterns indicating a total range of speeds from 30 R.P.M. to 16,000 R.P.M. Each pattern has a different range of speeds as enumerated, so that the most suitable pattern for the purpose can be selected. Fig. 121.

Fig. 121.

The prices include a carrying case with the necessary accessories.

2WI	4400	1 fachometer,	Speed	Range	00 10	2,400	R.P.M.	25 10	0
SM	446.— C	2ditto	- 10	-	100 to	4,000	R.P.M.	5 10	0
SM	447C	3ditto		14.	300 to	12,000	R.P.M.	5 10	0
SM	448 C	12 ditto		1.4	30 to	4,000	R.P.M.	6 10	0
SM	449. C	14 ditto	- 10	20	60 to	8,000	R.P.M.	6 10	0
SM	450 C	16 ditto	- 10		120 to	16,000	R.P.M.	6 10	0
SM	451C	22 ditto		100	40 to	16,000	R.P.M.	8 15	0

MOUL'S TACHOCRON.

WATCHES-CHRONOGRAPHS-CHRONOMETERS.



Fig. 122.

Fig. 123.

Fig. 124.

- SM 453.-Waterproof Surveyor's Watch. Half-chronometer movementfully jewelled-compensated for temperature. Up and down indicator. Silver case, screwed together with waterproof joints, and waterproof cap to winding button. The watch can be immersed in water without sustaining injury Fig. 122 £55 0 0 SM454.- The '' Bisley '' Watch as supplied to the National Rifle Association. A strong knockabout keyless watch. Solid nickel case £2 2 0 SM 455 - The " Cbynite " Wrist Watch. Black dial with luminous dot at
- each hour and luminous hands. Silver case £3 15 0 SM 456 .- The "Engineer" Chronograph Watch. Lever escapement fully jewelled, compensated for temperature and non-magnetic. The large hand of chronograph records fifths of seconds and the small hand minutes to 30 minutes. Silver case. Starting, stopping and fly-back SM 457 -" Service " Chronograph Watch simila

	SM 15" watch, similar in construction to
	SM 450, with second quality movement £8 8 0
SM	458
SM	458ASplit Seconds Stop Watch for recording two meriods of time
	Stopping, starting and fly back actions The large hands moord lifthe of
	seconds up to 60 seconds and the small hand minute an
	Nickel plated save
SAL	150 20 minute Ol
2.01	439. 30-minute Chronograph with stopping, starting and fly back
	action. Records fifths of seconds to 60 seconds and minutes to 30
	minutes. Nickel-plated case 2 2 0
SM	460 - 30-minute Chronograph with starting stopping fly back and
	follow-on action. Suitable for calculating the total length of time taken
	in carrying out an operation allowing for intermutions
SM	161 - Vacht Timing Chronograph shows a 2210 0
	elarse before the record and minutes to
	chapse before the second gun. As each minute elapses a red disc vanishes
	from the matup to a minutes. 2 inch dial graduated to seconds and fifths
	up to bo seconds with bold numeral at every 5 seconds. Starting and
	set-back action. Nickel case £3 5 0
SM	462 - Yacht Timing Chronograph. 13 inch dial, graduated to seconds
	up to 60 seconds with bold numeral at every 5 seconds Supplemental
	dial indicating minutes up to 5 minutes. Starting stopping and the back
	action. Nickel case
SM	463 - Marine Box Chronometer with 9 days meret
	struction as supplied to the Adminuter This ' movement of best con-
	for temperature silvered metal dial and ruly jewelled, compensated
	in here and down indicator, mounted
Chi	162 A differsal gimbal. Outer guard case £50 0 0
2101	403A 65 0 0

Solar Chronometer.



Fig. 125.



If accurate time is required a pedestal sun-dial must be constructed specially for the locality in which it is to be used, and it is necessary to state the locality when ordering.

Horizontal Sundial with full instructions for fixing Fig. 125.

SM	464 10	inches	diameter	£5	18	0
SM	46512			7	10	0
SM	46615		2.4	12	0	0

SOLAR CHRONOMETER.

The "Ferguson "Solar Chronometer will give without calculation "Local Mean Time" or "Standard Time," and is of service for setting clocks in out of the way places. It is portable, and packs in a box for transport. In use the chronometer is placed in any place, in or out of doors, where the sun is shining. A level surface is not necessary, as the chronometer is complete in itself, and can be placed in position by its own indications, no magnetic compass or spirit level being required. An explanatory booklet accompanies each instrument.



Fig 126.

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SM 470.-Pocket Universal Sun-dial, for use in any latitude, 24 inches diameter, hour ring divided on lace and edge for N. and S. latitudes with reversible gnomon. Folding latitude are of degrees. Bar needle to compass with agate centre and stop and sliding. weight for correcting magnetic dip, compass dial divided to every two degrees, with double set of cardinal points for N. and S latitudes, cross spirit levels and levelling screws. In case, with equations of time and instructions.

Fig. 127 £6 10 0



Fig. 128. The " Portable " Transit.

SM 472.-.....ditto......telescope with object glass 11 inch diameter and 15 inches focal length...... £35 0 0

SM 473.-.....ditto......telescope with object glass 11 inch diameter and 18 inches focal length...... £40 0 0

Observatory Transits for fixing permanently in Observatories, constructed to meet requirements. Estimates given,

Astronomical Telescopes. Catalogue sent free on application.



THE "HERBERT SMITH " REFRACTOMETER.



For determining Refractive Indices of Gem Stones and Minerals and approximately of Liquids and Fats, without calculation to '01 and by estimation to '001. The instrument will accommodate large or small specimens, Fig. 130



Fig 130.

SM 475.—Refractometer in box, and descriptive pamphlet ... £9 10 0 SM 476.—Two bottles of necessary refracting liquid in box..... 15 0

POCKET MAGNIFIERS.



Fig. 131.



Fig. 132.

SM 477 .- Aplanatic Compound Magnifier for examining minerals and gems. Magnifying power × 10. Wide visual angle, flat field, great working distance. Nickel metal mounts...... Fig. 131 £1 1 0 SM 478 .- Doublet Lens mounted in aluminium. Power of one lens x 5 and of the two combined × 8 Fig. 132 10 6 SM 479 .- Single Lens ditto power x 5 7 6 SM 480 .- Scale of Hardness for identifying stones by scratching, consisting of five fragments of minerals, of 6, 7, 8, 9 and 10 degrees of hardness in metal holders with leather purse..... £1 10 0 List of Instruments for use in the study of Mineralogy, Petrology and Crystallography, and for the detection of imitation gem stones free on application.







Fig. 151. Circular Protractor. Fig. 152. Semi-Circular Protractor

METAL PROTRACTORS.

SM 601 - 6-inch Brass Circular Protractor, bevelled edge			
graduated to 360° in half degreesFig. 151	£1	5	0
SM 602 - 8-inch Ditto	1	15	0
SM 603Mahogany Case, for 6-inch Circular Protractor	0	8	6
SM 604 Ditto S-inch ditto	0	12	G

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- Here In		~		~
SM	6056-inch Brass Semi-Circular Protractor, bevelled			
	edge, graduated to 180 in hair degrees	0	18	6
SM	606. 8-inch Brass Ditto	1	5	6
SM	607 Mahogany Case for 6-inch Semi-circle Protractor	0	7	6
SM	608Dittofor 8-inchditto	0	9	6

TRANSPARENT PROTRACTORS.

SM 609. Circular Trans half degrees.	parent Protra	ctors, graduate	d to 360°	in
4-inch, 1/6	6-inch, 3/-	8-inct	, 5/6	
SM 610.—Semi-Circular 180° in half degrees.	Transparent	Protractors,	graduated	to
4-inch, 1/-	6-inch, 2/6	8-inch	, 3/6	

RECTANGULAR PROTRACTORS.

Rectangular Protractors 6 × 11 inches. Degrees of angle are protracted along the top and side bevelled edges and figured from 0 to 360. The bottom bevelled edge is divided to inches and 8ths, and on the face are 8 open divided scales, 1, 1, 2, 1, 2, 2, 3, 1, 2 and 1 inch to foot and a scale of chords. On the reverse are 1 and 1 inch Diagonal Scales and 6 open divided scales, 30, 35, 40, 45, 50 and 60 to inch.

SM 611 -- Boxwood 2/6 SM 612 -- Ivory 13/6



Fig. 153. Circular Protractor with Vernier Arms.

- SM 614.-6-inch Brass Circular Protractor, with one fixed radial arm with straight edge and marking point, divided on brass and reading

to I minute by vernier. In mahogany box £4 0 0

STATION POINTERS.

SM 617.—Transparent Station Pointer with 6-inch transparent celluloid circle divided to 1 degrees. Metal arms 14 inches long. In box£2 17 6

SM 618 .-.... Ditto with transparent arms £2 10 0

Pantagraphs.



The Pantagraph, for reducing and enlarging plans. Scales of proportions engraved on arms. Sliding heads with sockets adapted to hold either pencil, tracer or fulcrum point, and fitted with clamps. Cord for raising pencil when it is required to pass over any part of the plan. The pantagraph is made in two patterns, the "bar pattern," as illustrated, Fig. 154, and the "tubular pattern." The arms of the latter are constructed of square brass tubes, and it is a lighter instrument and more free from friction and vibration than the "bar pattern" pantagraph.

BAR PATTERN PANTAGRAPHS.

SM	61918-inch	Bar	Pattern	Pantagraph,	brass, in	mal	ioga	ny
	box				Fig. 154	£12	0	0
SM	62024-inch	ditt	0			13	0	0
SM	62130-inch	ditt	0			14	10	0
SM	62236-inch	ditt	0			16	0	0
SM	62342-inch	ditt	0 0			18	0	0
SM	624 - 48-inch	ditt	o			21	0	0

TUBULAR PATTERN PANTAGRAPHS.

CAT DOT AD LOOK THE LOOK BUILDER AND A LOOK AND A LOOK

201	625.—18-inch Tubular Pattern Pantagraph, brass,	111	man	oga	ny
	box		£14	0	0
SM	626.—24-inchditto	2	15	0	0
SM	62730-inchditto	-	18	0	0
SM	628.—36-inchditto		20	0	0
SM	629 - 42-inchditto	2	22	0	0
SM	63048-inchditto		24	0	0

SIMPLEX PANTAGRAPH.

EIDOGRAPHS.

The Eidograph, for enlarging and reducing plans and maps in various proportions and also for copying same. The arms and beam are of tubular construction with verniers to the scales. Adjustable ball bearings are fitted to the fulcrums to secure freedom of movement and the instrument can be well balanced by a series of balance weights. The Eidograph is packed in a hardwood case and is made in two sizes.

SM 63230-inch	size	£33	0	0
SM 63336-inch	size	36	0	0

Planimeters.

90

PLANIMETERS.

The Planimeter is an instrument for mechanically measuring the area of a plane surface on a plan or map. The irregular outline of the area is followed by a tracing point causing motion to the mechanism, and the computation is arrived at by multiplying the reading recorded on a graduated wheel by a given factor.



Fig. 155.



COMPUTING SCALES.

SM 636 - Computing Scale, containing any two scales £1 17 6

SM 637. — Universal Computing Scale, containing eight scales, 1, 2, 3, 4, 5, 6 chains to an inch, 6-inches to the mile, and 1 complete in mahogany case

SM 638. - Extra scales made to fit same, 5 - each

Slide Rules.

SLIDE RULES.

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Bu TITTETT	And a second sec

Fig. 157. "Standard "Slide Rule.

The "Standard" Slide Rule with white celluloid facings. Four logarithmic scales, A. B. C. & D. on the face, and on the reverse of the Slide, Scales of Sines, Tangents and Equal Parts. This Rule will enable calculations to be worked out in multiplication, division, proportion, combined multiplication and division, the finding of squares, square roots, cube and cube roots, the solution of plane triangles and trigonometrical computations, and the logarithms of numbers. Fig. 157.

SM 63910-inch "Standard "Slide Rule in case	£1	1	0
SM 64015-inchditto	2	2	0
SM 64120-inchditto	2	15	0

13		-	-	-						1 A
1		Н	11	5	1 1 1	1	1	1	1 1 1	1110
4	the second se	Hi	- 12	-	-	0				1111
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\$	1		z.	-	1 · · ·	markan	and a f	143	1.1.4.	12130

Fig. 158. " Pocket " Slide Rule.

- SM 642.—5-inch "Pocket" Standard Slide Rule with white celluloid facings. Fully divided with the same number of divisions as No. SM 639. Owing to the closeness of the divisions they are difficult to read with the naked eye, but they are rendered quite distinct by means of a magnifying lens attached to the cursor. In case..., Fig. 158 £1 0 0

METAL SLIDE RULES.

Slide Rules.

SLIDE RULES-Continued.



Fig. 159. " Rietz " Slide Rule.

SM 652. _20-inch....ditto £4 0 0

SLIDE RULES—Continued.



Fig. 160. Hall's Nautical Slide Rule.

CURSORS FOR STANDARD SLIDE RULES.

For 5-inch and 10-inch Rules.

For 15-inch and 20-inch Rules.

SM 662.—Manual of Instruction for the Slide Rule. By CHARLES N. PICKWORTH, WHSC. Contents. Mechanical and Mathematical Principles of Slide Rule. Multiplication. Division. Continued Multiplication and Division. Reciprocals. Proportions. Squares and Square Roots. Cubes and Cube Roots. Methods of obtaining Power and Roots. Continued Operations. Trigonometrical Applications. Stiff Cloth...3/6.



SM 663.—The "Halden "Calculex is a slide rule in circular form and consists of two dials back to back, each dial being protected by a rotating glass on which a "cursor" line is engraved. The centre of the dials and either glass can be rotated independently of each other. The front dial contains two logarithmic scales for multiplication, division, proportion, etc., and a scale of square roots. The back dial contains scales of angles and cube roots and a scale for inverse proportion. Size of calculex, 21-inches diameter by 1-inch thick. In case, with booklet.

Fig. 161. "Halden" Calculex.

Fig. 161 £1 1 0

Calculating Circles.

CALCULATING CIRCLES.



The Fowler Watch-form Calculators have two rotating dials, 21 inches diameter, fitted back to back, on which logarithmic and special scales are marked. On each glass is a fixed index line and the front dial is provided with a rotating cursor line. The two types H and RX are described below-Fig. 162 represents the Front Dial of Type H and also the Back Dial of Type RX.

Fig 162.

- SM 664 Type H Fowler Calculator. Front Dial with six scales for calculations involving multiplication and division, logarithms, reciprocals, square roots, sincs and tangents of angles. On the Back Dial is a scale of cubes and cube roots. In leather case with instructions £0 18 0
- SM 665 Type RX Fowler Calculator. Front Dial comprises an outer scale in a complete circle equivalent in length to 6.7-inches, for multiplication and division and a similar log scale 30-inches long on six inner circles for use when a greater degree of accuracy is required. The Back Dial is similar to the Front Dial of Type H, and gives squares, roots, sincs, tangents, logs and reciprocals. In leather case with instructions £0 18 0



The Fowler Circular Slide Rule, Designed with the scales to read edge to edge after the manner of an ordinary straight slide rule. The two dials which are 21-inches diameter are titted back to back in a similar way to the Fowler Calculators. Fig. 163 illustrates the Front Dial and is used for multiplication, division, squares, square roots, proportion, percentages, fractions to decimals, decimals to tractions, logarithms, natural or log tangents, sines and log sines for angles 6 to 90°, gauge points, etc. The Back Dial is used for cubes and cube roots, sines and log sines for small angles 35' to 5° 45' and reciprocals.

Fig 163

SM 666 .- Fowler Circular Slide Rule in leather case with instructions £0 18 0



Fig. 164. Fuller's Calculating Scale.

- SM 667.—Fuller's Spiral Calculating Scale consists of a cylinder, which can be moved up or down and around an inner cylinder and is provided with indices. The logarithmic scale is arranged spirally on the outer cylinder and is the equivalent of a straight scale of 500-inches rendering it possible to obtain four figures in a result. Besides the operations of multiplication and division, results requiring the reciprocals, powers, roots or logarithms of numbers can be obtained. The instrument is contained in a wooden case which also acts as a support when the instrument is in use. Complete with instructions. Fig 164. £6 10 0



Fig. 165. Otis King Calculator.

The Otis King Calculator consisting of two metal cylinders on which spiral logarithmic scales are mounted. The smaller cylinder is free to slide and rotate within the larger cylinder, on which there is an adjustable tubular cursor. The size of the calculator when closed is 6×1 }-inches and it extends to 10-inches. The length of the spiral scale is 66-inches, giving very open divisions. There are two models, Fig. 165.





Fig. 166. £7 10 0.

SM 671.— 8-inch Oak Case, bound with metal, with htt-out tray containing the following first grade English electrum instruments with nut and bolt needle points.

6 inch Compass, double jointed, with sector head, jointed pen and pencillegs with hinged nili to pen, and lengthening bar,

5-inch Hair Dividor with sector head.

Bow Pen and Bow Pencil with sector heads and double knee joints. Set of 3 spring Bows, pen, pencil and divider,

6-inch Drawing Pen with square on ivory handle and hinged nib, 44-inch Drawing Pen with round ivory handle and solid nib,

Pricker with ivory handle and spare needles.

Combined adjusting Key, Knife and Lend File Fig. 166 £7 10 0

- SM 673. 10-inch Oak Case bound with metal, with hit-out tray containing first grade English electron instruments as in No. SM 671, with the addition of a 6-inch Proportional Compass as in No. SM 672, and a Beam Compass (No. SM 714, page 104), with needle points £11 0 0

Cases of Instruments made up to meet individual requirements.

Drawing Instruments.



Fig. 167. £5 5 0

SM 674.-8-inch Oak Case with lift-out tray containing second grade English electrum instruments with nut and bolt needle points.

6-inch compass with sector head and double knee joints, jointed pen and pencil legs with hinged nib to pen, and lengthening bar,

5-inch Plain Divider,

Bow Pen and Bow Pencil with double knee joints,

Set of 3 Spring Bows, pen, pencil and divider,

6-inch Drawing Pen with round ivory handle and hinged nib,

43-inch Drawing Pen with round ivory handle and solid nib,

Fig. 167 £5 5 0



97

Fig. 168. £4 10 0 (Scales and Set Squares extra).

SM 675.—13-inch Japanned Metal Box with lift-out tray containing the following second grade English electrum instruments with nut and bolt needle points.

6-inch Compass with sector head and double knee joints, jointed pen and pencil legs with hinged nib to pen, and lengthening bar, 5-inch Plain Divider,

Bow Pen and Bow Pencil with double knee joints,

6-inch Drawing Pen with round ivory handle and hinged nib,

41-inch Drawing Pen with round ivory handle and solid nib,

6-inch Boxwood Protractor and 6-inch ebonite Parallel Rule £4 10 0

There is space under the tray to contain 12-inch scales and requisites.

Drawing Instruments.



Fig. 169. £6 10 0

SM 676 — Pocket Morocco Case, lined with silk velvet, containing the following first grade English electrum instruments with nut and bolt needle points.

6-inch Compass with sector head and double knee joints, jointed pen and pencil less with binged jub to pen, and lengthening bar

98

Sinch Hair Divular with partne hand
o-men man invener with section nearly.
Bow Pen and Bow Pencil with sector heads and double knee joints,
Set of 3 Spring Bows, pen, pencil and divider,
6-inch Drawing Pen with square on ivory handle and hinged nib,
44-inch Drawing Pen with round ivory handle and solid nib,
Pricker with every handle and spare needles,
Combined Adjusting Key, Knife and Lead File Fig. 169 £6 10 0

POCKET DRAWING INSTRUMENTS.



Fig. 170. £2 5 0



Fig. 171, Napier Compass open and closed.

SM 682.—Napier Compass forming a very compact pocket set of English electrum needle pointed instruments, comprising a 41-inch Compass with double knee joints and pen, pencil and divider points. When fully extended it will describe a circle 15-inches diameter, and when closed it is no larger than a pen knife 23 inches long. With case



Fig. 172. Pillar Compass closed, extended and showing one bow.

- SM 684.—Pillar Compass is a little less portable than the Napier Compass and forms a very complete set of English electrum needle pointed instruments comprising a 5-inch Compass with double knee joints, pen, pencil and divider points; Bow Pen and Bow Pencil. When fully extended it will describe a circle 14-inches diameter and the bows are useful for small work. When folded it is 31-inches long. With case Fig. 172 £2 15 6

MACHINE MADE DRAWING INSTRUMENTS.



Fig. 173. £3 18 6

SM 686. —Wallet Case containing the following first grade English machine made electrum instruments, with reversible needles having a shouldered point one end and a tapered point the other. The two compasses and the Hair Divider have a central guide to the head so that the handle always remains vertical when the legs are opened or closed.

6-inch Compass with double knee joints, pen leg, pencil leg and lengthening bar.

53-inch Hair Divider,

4]-inch Bow Compass with double knee joints, pen and pencil legs, Set of 3 Spring Bows, pen, pencil and divider.

0-men Dinwin	d then wirth ed	unre on tvory	nandle,		
5-inch Drawing	Pen with roun	d ivory handle.			
Screw Driver,	pare needles ar	of Box of Leads	Fig. 173	£3 18	6

6-inch Compass with plain head, double knew joints, pen and pencil legs, 6-inch Drawing Pen.

Spring Bow Pen and Spring How Pencil.

Key and Box of Leads more commenced and the second second

- £1 2 6
- SM 690.—Wallet Case containing 6-inch Compass with reversible needles and pen and pencil legs; 6-inch Drawing Pen, Key and Box of Leads 13 6

"STUDENT " DRAWING INSTRUMENTS.

Foreign make.



Fig. 174. £1 5 0

SM 691.—"Student" set of electrum drawing instruments with reversible needle points with tapered point at one end and shouldered point at other, in pocket leatherette case comprising :---

51-inch Compass with double knee joints, pen and pencil legs and lengthening bar,

51-inch Divider,

Set of 3 Spring Bows, pen, pencil and divider,

5-inch Drawing Pen,

Metal handle for using pen and pencil legs of compass as an additional drawing pen and pencil,

SM 692.—" Student " set of electrum drawing instruments with reversible needle points, in pocket leatherette case comprising :— 51-inch Compass with double knee joints, pen and pencil legs and lengthening bar,

51-inch Divider,

5-inch Drawing Pen,

Metal Handle for use with pen and pencil legs of compass,

Compass Key and Box of Leads 14 6

SM 693.—"Student" pocket leatherette case containing 5]-inch electrum compass, with reversible needle points, double knee joints and pen and pencil legs.

5-inch Drawing Pen,

Metal Handle for use with pen and pencil legs of compass,

Drawing Instruments.

DRAWING INSTRUMENTS.



Fig. 175.

SM	094 Half Set, first grade English electrum instruments.			
	consisting of 6-inch Compass with sector head and double-			
	knee joints, nut and bolt needle points, jointed pen with			
	hinged mb, jointed pencil and divider legs, and lengthening			
	bar	£1	15	0
SM	695 ditto second grade, with fixed pen nth	1	9	0
SM	696 ditto first grade, as No. SM 694 but with			
	44-inch compass	1	15	0
SM	697dittosecond grade, as No. SM 695 but with			
	41-inch compass.	1	9	0





SM 698.—Half Set, first grade English machine made electrum instruments consisting of -6-inch Compass with central guide to head so that handle always remains vertical when legs are opened or closed, double knee joints, reversible

needles having shouldered point one end and tapered point the other, pen, pencil and divider legs and lengthening bar. Fig. 176

SM 700......ditto...second grade machine made English electrum instruments consisting of 6-mch Compass with double knee joints, reversible needle points, pen, pencil and divider legs and lengthening har







Fig. 177A.

SM 701 31-inch Bow Pen, first grade English electrum, sector		
head, double knee joints, but and bolt needle points Fig. 177	14	0
SM 702 -31-inch Bow Pencil, first grade ditto Fig. 1774	14	0
SM 703 -31-inch Bow Pen, second grade ditto	10	6
SM 704 - 3 -inch Bow Pencil, second grade, ditto	10	6
SM 705 - 41-inch Bow Compass, machine made, with double knew		
joints reversible needle points and interchangeable ron and		
pencil legs	~	~
bettern will a second s	6	0

J. H. STEWARD, LTD., 406, STRAND, AND 457, WEST STRAND, LONDON, W.C.2.

16 6

10 6

SPRING BOW COMPASSES.



Fig. 178. Flat Springs. Side Screws. Fig. 179. C Springs. Central Screws.

- SM 706.—Spring Bows, first grade English hand made with flat springs, side screws, nut and bolt needle points. The set of three, pen, pencil and divider, in case Fig. 178 £1 7 0 A single Spring Bow from set No. SM 706. 7/6.
- SM 707.—...ditto......with flat springs and central screws. The set of three, pen, pencil and divider, in case £1 11 6 A single Spring Bow from set No. SM 707. 9/6.
- SM 708.—Spring Bows, first grade English machine made with C springs, side screws and reversible needles with shoulder and taper points. The set of three, pen, pencil and divider, in case

A single Spring Bow from set No. SM 708. 5/-

19 6

14 0

SM 709, ditto....... with C springs and central screws. The set of three, pen, pencil and divider, in case Fig. 179 £1 4 0 A single Spring Bow from set No. SM 709. 6/6



Fig. 180.

SM 711.—Pump or Rotating Spring Bow, for drawing small		
circles, pen, and pencil points which can be held off the paper		
while the centre point is located. The pen or pencil is		
then rotated round the fixed centre Fig. 180	12	6
SM 712dittowith pen only	10	6
SM 713Case for No. SM 711 or No. SM 712	4	0

Drawing Instruments.

BEAM COMPASSES.



Fig. 181. Beam Compass, with plain points.

SM 714 Beam Compass, to fit on beam lath of any length, electrum with
needle points, pen and pencil legs, screw fine adjustment and 24-inch
lath £1 10 0
SM 715 ditto with plain instead of needle points
Fig. 181 1 7 6
SM 716 Roller Beam Compass to lit on lath of any length, electrum,
with needle points, pen and pencil legs and 24-inch lath 1 10 0
SM 717 - Extra Beam Lath for either of above.
24-inch 2 -, 30-inch 2/6, 36-inch 3 -, 42-inch 3/6, 48-inch 4 -
SM 718 - Snap Case for beam compass
SM 719 Universal Beam Compass with roller adjustment to one head.
Adaptable for use with any ordinary pen or pencil. Adjustable needle
point. Price of the two heads and a 12-inch beam

PROPORTIONAL COMPASSES.



Fig. 182.

- SM 721 6-inch Electrum Proportional Compass with scale of lines and also scales of Linear Ratios for dividing lines into fractional parts. Plans for reducing and enlarging areas of plans, solids for reducing and enlarging the contents of a solid in given proportions. Sliding adjustment.

- SM 723. 6-inch Proportional Compass fully divided as No. SM 721, with points turned down at right angles, which permit of their being re-set if damaged. Sliding adjustment £2 10 0
- SM 724.—9-inch Electrum Proportional Compass, fully divided as No. SM 721. Sliding adjustment £2 5 0
- SM 725.—9-inch.....ditto......with turn down points as No. SM 723. Sliding adjustment £3 10 0
- SM 726 Cases for 6-inch Proportional Compass, straight points, 5/6, turned points, 7 -.
- SM 727.—Cases for 9-inch ditto , straight points. 8/6, turned points 11/6.

^{£1 15 0}



Figs 183 184 185 186 187 188	
SM 798 Drawing Pen, 6-inch with binged lift up nib and extra	
stiff back nib square on ivery bandle	8.6
SM 720 Deswing Par Sinch or thingh with round income handle	00
and bigged to make up nib	E IC
SM 720 ditte with which which had been been the	00
SM 730 Fig. 18a	00
SM 131Drawing Pen, 6-men or 41-men with round ivory handle and	-
plain steel nib	3/-
SM 731A, ditto with square on ivory handle	4/-
SM 732 Drawing Pen, 41-inch, tapered ivory handle, extra fine	
plain steel nib Fig. 186	5 -
SM 732AStudents Drawing Pen, ö-inch, metal handle and plain	
steel nib	2/-
SM 733Bordering Pen, 6-inch, with tongue to hold large supply of	
ink, round ivory handle Fig. 189	86
SM 734Road or Double Pen, 6-in, for drawing parallel lines, Fig. 184 1	0 -
SM 735Road or Double Pencil ditto	0 -
SM 736 Dotting Pen, 6-inch, ivory handle with box containing 4 inter-	
changeable wheels to mark, dots dashes with two intermediate	
dots, alternate dots and dashes, and single dashes Fig. 191 1	1 6
SM 737 - Red Ink Pen, 6-inch ivory handle electrum nih	4
SM 738 - Curved Pen for drawing curves and contour lines Fig. 187	6 6
SM 730 Lithooraphic Pen temporal for working on stone	6
SM 740 Pricker with not & holt needle point & concerned los Ein 100	4
SM 741 Litheorephic Crow Outline 1 days spare needles, Fig. 188	
SM 741 Lithographic Grow Quills. I dozen on card with handle	2 -
Shi 1+2Wapping Pens, I dozen on card with handle	2/-



Fig. 195 Pocket Dividers with shorth

SM 7493-Inch Pocket Divider, with sheath, English electrum.	sector
joints	96
SM 751.—5-inchditto	11 6



Fig. 196. Folding Divider. 5M 752.—4-inch Folding Pocket Divider, in electrum..... Fig. 196 6/6



Fig. 197. SM 753.—5-Inch Chart Dividers, with cross action for use with one hand. Fig. 197 11/6

PLOTTING AND DRAWING SCALES.



Fig. 198. Fully divided scale and flat section.

These scales are cut on to the material by a special dividing engine, ensuring great accuracy, and are graduated either on boxwood, white celluloid attached to a boxwood base, or ivory.

Chain Scales, flat section, with two opposite bevelled edges fully divided in either of the following ways :--

(a) Both edges alike, 10, 20, 30, 40, 50 or 60 divisions to the inch.

(b) With a different scale on each edge such as 10×20 , 30×40 , 50×60 .

(c) With either 10, 20, 30, 40, 50 or 60 divisions to the inch on one edge and corresponding feet on the opposite edge.

		Boxwood.		Celluloid Edges,	
SM 754 6-inch Chain Scale, flat section, fully					
divided on two edges, as a, b or c	2	-	4	-	10 -
SM 75512-inchditto	3	-	6	1=	25 6
SM 75618-inchditto	7	-	12	1-	-
SM 757 -2-inch Offset, chain scale	1	3	2	-	5 -
SM 758 3-inch Offset, chain scale	2	-	3	-	7 6

Ordnance Scales, flat section, with two opposite bevelled edges fully divided with either of the following scales :— $\frac{1}{2500}$ or 25.344 inches to the mile, $\frac{1}{1050}$ or 10.56 feet to the mile, $\frac{1}{10500}$ or 6-inches to the mile, $\frac{1}{1050}$ or 5 feet to the mile, $\frac{1}{1050}$ or 6-inches to the mile, $\frac{1}{1050}$ or 5 feet to the mile, 11, 88, 22, 44 or any other ordnance scale to order.

(d) Both edges divided alike. (e) Different scales on opposite edges.

	Boxwood,	Celluloid.	Ivory
SM 750 6-inch Ordnance Scale, flat section,		Edges.	
fully divided on two edges, as d or e	2 -	4 -	10 -
SM 76012-inchditto	3 -	6 -	25 6
SM 76118-inchditto	7 -	12 -	-

Metric Scales, flat section, with two opposite bevelled edges fully divided in either of the following ways :--

(f) Both edges alike, '001, '002, '003, '004, '005, '006.

(g) Either of aforementioned scales on one edge, and feet equal to metres on opposite edge for reducing metric measurements to English.

(h) Parts of an inch on one edge such as $\frac{1}{6}$, $\frac{1}{4}$, $\frac{1}{2}$, 1-inch, etc., and metres equal scale on opposite edge for reducing English measurement to metres. (j) Millimetres on one edge and tenths or eighths of an inch on opposite edge.

> Boxwood, Celluloid, Ivory, Edges.

SM 762 6-inch Metric Scale, flat section, fully			
divided as I. g. h or j	2 -	4/-	10 -
SM 762a12-inchditto	3/-	6/-	25,6
SM 76318-inch	7/-	12 -	
SM 764 -2-inch Offset Metric Scale	13	2 -	5/-
SM 765 3-inchditto	2 -	3/-	7 6
ENGINEERS' AND ARCHITECTS' SCALES.



Fig. 199. Open divided scale and oval section.

Engineers' and Architects' Scale, oval section, open, divided on four bevelled edges in either of the following ways :--

- (1) Eight scales, two on each edge, the in a f. I. the 1. 2 and 6-inches.
- (m) Four scales, one on each edge, 1, 1, 1, and I inch.
- (n) Four scales, one on each edge, \$, \$, 11 and 3-inches.

	В	QXW	bod	Edges.	Ivory.	
SM	7666-inch Open Divided Scale, oval					
	section, divided on 4 edges, as l, m, or n	3	-	6 6	12/-	
SM	767.—12-Inchditto	4	-	10 -	27/-	
SM	768.—18-inchditto	9	-	19 -	-	

Armstrong Scale oval section, open divided on 4 bevelled edges, 2 scales on each edge, 4, 4, 4, 4, 4, 1, 14, 3-inches.

	Boxw	nood,	Celluloid.	Ivory
SM 769G-Inch Armstrong Scale	2	6	Edges	12 -
SM 77012-inchditto		6	10 -	27 -

Engineers' and Architects' Scales, oval section, fully divided on four bevelled edges in either of the following ways :----

(s) Containing 1, 1, 1 and 1 inch.

(f) Containing 1, 14 and 3-inches.

SM 7716-inch Fully Divided Scale, oval section	oxwood,	Celluloid, Edges,	Ivory.
with four edges divided as a or /	3 -	6 6	12 -
SM 772	4 -	10 -	27 -
SM 77318-inchditto	9 -	19/-	_

Engineers' and Architects' Scales, flat section, fully divided, with two scales on opposite bevelled edges in either of the following ways :---

(r) With a different scale on each edge, as 1 and $\frac{1}{2}$, $\frac{1}{2}$ and $\frac{1}{2}$, $\frac{1}{2}$ and $\frac{1}{2}$, $\frac{1}{2}$ and $\frac{1}{2}$, full size and half size.

Boxwood, Celluloid, Ivory. Edges.

SM 774 6-inch Fully Divided Scale, that section.			
divided on two edges as v or r	2 -	4/-	10/-
SM 77512-inchditto	3/-	6/-	25 6
SM 77618-inchditto	7 -	12 -	-

Special Scales. Any kind of scale divided to order and cases fitted up with sets of scales as selected.



metres, millimetres and half millimetres Fig. 202

STEEL RULES WITHOUT JOINT.



Caliper Gauges.

MICROMETER CALIPER GAUGES.



SM	7891-inch Micrometer ments from 001 to 1 inch	Caliper tor	making	measure-	£1	6	6
SM	7902-inchdittome	asaring from	1 inch	to 2 inches	1	10	0
SM	791 3-inchditto	ditto	2 inches	to 3 inches	1	12	6
SM	792 -4-inchditto	ditto	3 inches	to 4 inches	1	15	6
SM	793 5-inchditto	ditto	4 inches	to 5 inches	2	0	0
SM	794. 6-inchditto	ditto	5 inches	to 6 inches	2	2	0
SM	795Complete Set of Mi SM 794 in a case	crometer Calij	pers Nos.	SM 789 to	E11	17	6





Fig. 205.

	Length of scale. Inches	3	4	6
SM	796 Steel Caliper Gauge, divided on one			
	side, inches to 32nds with corresponding scale			
	of centimetres to millimetres and halves, with		2010	
	clamp to sliding jaw Fig. 205 1	06	11 6	12 6
SM	797 ditto divided on both sides,			
	inches into 32nds, 48ths, 50ths, millimetres and			
	halves	1 6	126	13 6
SM	798 Vest Pocket Steel Caliper Gauge divid	ed on	one side	with
	14-inch scale to 64ths with corresponding scale	of ce	ntimetres	into
	millimetres and balves. Total length 21-inches w	ith ring	g for atta	ching
	to chain		in the second	7/6







Fig. 210.

Fig. 211.

Adjustable Set Square made of transparent celluloid with an arc of 90°. At zero it is a set square of 45°, and can be fixed at any other angle up to 90°. It is made with a base of 7, 10 or 12-inches. Fig. 210. SM 806.-10-inch. 9/- SM 807.-12-in. 12/6

Clinograph or adjustable set square made of mahogany with friction tight movable arm, in two sizes. Fig. 211.

SM 808.-7-in..... 2/6 SM 809.-9-in..... 4 9

T SQUARES.

I	ength of Blade, inches	18	24	31	36	42	54
SM 810 Hard	wood, taper blade	26	3/-	3/6	4 6	6/-	-
SM 811Mah	ogany, taper blade						
with ebony	edge	76	12/-	14/-	15/-	18/-	25 -
SM 812Mah with two	ogany, parallel blade ebony edges and						
double shif	ting stock	16 6	20/-	23/6	26 -	28/6	35 -

PARALLEL RULES.



Fig. 212. Rolling Parallel Rule.

		Size in inches	9	12	15	18	24
5.11	plain ebony	Parallel Rule,	16 6	18/6	21 -	25 -	33 -
SM	814 -Rolling	Parallel Rule,					55
	solid brass, in	niahogany case, Fie 212	28 -	40 -	50 -	63 -	80/-



	Fig. 213. 1	Bar Parallel	Rule.			
	Size in mi	thes 6	.9	12	15	18
SM 815 Bar Parall	el Rule, pla	111				
ebony	Fig. 21	3 2 -	4 -	6 -	76	96
PARALLEI	L RULES	FOR N.	AVAL	CHA	RTS.	
		Size i	n inches	12	18	24
SM 816. Captain F	ield's Para	llel Rule,	with			
degrees and comp	ass points.	Bar pattern	made			
of boxwood man			A A A A A A A A A A A A A A A A A A A	8 6	12 6	16 6
SM 817 Captain F	ield's Para	lel Rule,	roller			
pattern made of I	mass, in box .			50 -	65 -	90 -

And the second states and the second states

STRAIGHT EDGES.

Length in inches	18	24	30	36	42	48	54
SM 818 - Mahogany, ebony							
edged	4 6	6 -	76	9 -	11 -	12 6	16 -
SM 819 - Steel, with one-							
edge bevelled	66	9 -	11 6	13 6	17 6	20 -	25 -
SM S20 Electrum ditto	12 6	17 6	21.6	25 -	32 6	40 -	45 -
SM S21 Wood Case for							
metal straight edge	-	76	8 -	86	10 -	11 6	12.6
							1000

DRAWING BOARDS AND TRESTLES.

Engineers' and Architects' Drawing Boards, of linest pine, with mahogany battens fastened with wrews, which work in brass slots. One edge inlaid with ebony :--

SM 822.—23 by 16-inches	£0	18	6
SM 823 32 by 23-inches (imperial)	1	7	6
SM 824,-42 by 29-inches (double dephant)	2	2	0
SM 825. — 54 by 32-inches (antiquarian)	2	15	0
SM 826 - Students Battened Drawing Board, 23 by 16-inches	0	9	6
SM 827 Plain Oak Cross Trestles, suitable for drawing			
boards 28 × 21 or 31 × 23 inches	£2	5	0
SM 828 ditto for boards 42 × 29 or 54 × 32-inches	2	7	6
SM 829 Oak Cross Trestles with Adjustable Tilting Top			
for boards 28 × 21 or 31 × 23-inches	3	17	6
SM 830 ditto	4	2	6

CURVES, SPLINES, &c.



Fig. 214. Railway Curv	Card- board.	Hard- wood.	Trans- parent,
SM 831.—Railway Curves, set of 25, from 11 to 30-inches radius, in mahogany case. Fig. 214	22/-	32/6	60/-
SM 832.—dittoset of 50, 11 to 120-inches radius	40/-	63/-	107 6
sM 833.—dittoset of 100, 14 to 240 inches radius	67/6	117/6	195/-



5M 834.—Ship and Yacht Curves of various patterns cut to order in pearwood or transparent celluloid. Prices 2/- to 7/6 each according to dimensions.

Splines or Penning Battens, set of 20 assorted sections and sizes from 18-inches to 5-feet in case.

- SM 835.—Lancewood.... £2 15 0 SM 836.—Celluloid..... £5 15 0 Single Splines cut to order any length and section.

SM 838.—French Curves, assorted patterns, pearwood...... each 1/-SM 839.—....ditto......transparent celluloid, 6-in. 3/6, 8-in. 4/-, 10-in. 5 -





Fig. 218. Horizontal Drafting Machine.

The Drafting Machine can be attached to any drawing board or table and it does the work of the T Square, Set Square, Protractor and Drawing Scale. As lines can be measured, located and drawn in one operation, much labour and time is saved by its use.

The Drafting Machine consists of a Square formed by two drawing scales held at right angles to one another, and connected to a rotary protractor. which is attached to one end of a flexible arm, consisting of two prvotted parallelograms, by which a parallel motion is obtained. The square can be moved about the hoard in all directions and placed over any spot, whilst always retaining its original angle.

An anchor plate attached to the board serves to connect the machine to the board. By having additional anchor plates the same machine can be used on any number of boards.

The pair of scales forming the square usually consists of one 12-inch and one 18-inch scale, each being divided in a similar manner. They are interchangeable and reversible. Any number of scales of different lengths, and divided in any required manner, can be supplied for the same machine. The graduations are on white colluloid.

The scales serve as straight edges for drawing with the pencil. For inking in a plain straight edge can be substituted.

The square can be set for drawing lines at any required angle, and automatically stops at the principal angles of 30, 45, 60 and 90 It can also be fixed at any intermediate angle by a clamp.

The Drafting Machine is made in two patterns, one for use on Horizontal boards, Fig. 218, and the other for use on Vertical or inclined boards.

SM 847. Horizontal Drafting Machine for double elephant (42 - 29-inch)

SM 848. ditto Intiquarian (54 32-inch) board 11 10 0

SM 849 .- Vertical Drafting Machine for double elephant (42 × 29-mch)

The above prices are exclusive of the scales particulars of which are given. below :--

SM 851 .- Scales divided as required with metal fitting for attaching to the drafting machine. A pair of scales is necessary to form the square and they are similarly divided on two edges

24-mch.....17 6 12-inch.....9/-SM 852 .- Straight Edge for inking in with metal fitting. 12-inch.....10 -18-inch 13/-6-inch.....7 -SM 853 .- Anchor Plate for attaching Drafting Machine to additional

COPPER STENCIL PLATES.									
W IN	7.	W	Ĩ \	N	調	e	E		
Fig. 219. Fig. 220. Fig. 221	1. 1	Fig. 22	2. Fig.	223.	Fig. 2	24. Fi	g. 225		
Alphabets consist of 26 lett	ers a	and "&	." " Ca	apital"	and '	lower	case "		
letters are the same price.									
Numerals A set consists	of th	ne ten	numera	als and	NO.				
Words are charged at the ro	in of	so mu	3 in	Lin	à-in	a.in	1-in.		
SM 854 - Plain Block, Al-	an.	t-m.	8-111.	2	8 m.	4	1		
phabet	4 -	44	4/9	5 9	6 6	73	9/-		
SM 855 - Ditto, set of numerals	2/-	22	2/6	29	3/-	36	5 -		
SM 856-Ditto, words per doz.				-		-			
letters	1/8	2 -	2/6	29	3 -	33	4/9		
SM 857 -Shaded Block, Al-		- 0	0.0	7.0	0.0	0.6	12-		
CM 050 Ditto pat of numerals		210	34	3 10	43	4.6	6.6		
SM 859 Nords per doz.	_	2 10	5/4	5,10	4/5	4/5			
letters	_	28	3/3	39	4/-	4/3	63		
SM 860 Plain Roman, Al-									
phabet	4/-	4 4	4/9	5 9	66	7/3	9/-		
SM 861 - Ditto, set of numerals	2 -	22	2 6	29	3 -	3 6	5/-		
SM 862.—Ditto, words per doz.		~			-	2.2	4.0		
letters	18	2 -	26	29	3/-	33	4.5		
SM 803 -Shaded Homan. Al-		5 8	6/3	76	89	9.6	12-		
SV 861 Ditto set of numerals		2 10	3 4	3 10	43	46	66		
SM 865 Ditto, words per doz.		-0.0					-1		
letters		28	3/3	39	4/-	4/3	6 3		
SM 866 -Old English. Al-							-		
phabet		6 -	7/-	8 -	9/-	10 6	12 6		
SM 867 Ditto, set of numerals		3/-	3 6	4 -	46	53	6 -		

SM 868 Ditto words per doz							
letters	-	4/-	4/6	5/-	5 6	6 -	7/-
SM 869 -Ornamental. Al-							
phabet Figs. 219 & 222		76	8 6	96	10 6	11 6	16 -
SM 870 Ditto, set of numerals		39	43	4 9	53	59	8 -
SM 871 Ditto, words per doz.							
letters	-	33	3/7	4/3	49	53	7/-
SM 872 -Ornamental Heading	gs an	id word	l plate	es cut	to ord	er.	
SM 873Ornamental Corners	and	border	5		26	36	4 6
SM 874 -Tree Plates and plant	tation	ıs			2 6	36	4/6
SM 875North Points					2 6	3 6	4/6
Stencil Plates	of an	y desig	n cut	to ord	er,		
SM 876Stencil Ink							-/9
SM 877							-/8

FIELD AND LEVELLING BOOKS.

SM 878Field centre	Survey	Book	8×4-i	nches w	with two	red li	nes down	the 2/6
SM 879 — Level mediate, F Remarks	Book, 7 ore Sight,	×4≟-in Rise,	rches v Fall,	vith col Height	umns for above	Back base,	Sight, I Distance	and 2/6

Drawing Paper.

DRAWING PAPER.

SM SM	Cartridge Drawing Paper in sheets: 880.—Imperial, 30 × 22-inches, per quire of 24 sheets 881.—Double Elephant, 40 × 27-inches ditto	6/- 9/-
	Continuous Cartridge Drawing Paper in rolls of 25 yards.	
	Width in inches 30 40	60
SM	882. Thin paper, per roll of 25 yards	19/-
SM	883. Thick paper ditto 10/6 14/6	22 -
pre	Whatman's Drawing Paper, in sheets. "Natural" surface or ssed" smooth surface.	"Hot-
SM	884 Imperial 30 - 22-inches	20
SM	885 — Double Elephant 40 - 27-inches	27
SM	886.—Antiquarian, 53 × 31 inches per quire £	6 4 0

TRACING PAPER AND TRACING CLOTH.

Tracing Paper in rolls of 20-yards, with glazed or unglazed surface. SM 887 .- 30-inches wide. Per roll. Thin paper ... 7/6 Thick paper ... 9/-SM 888.-40-inches wide ditta ... 96 ditto 11/6 40 60 10 -14 -Tracing Cloth in rolls of 24-yards. SM 890 - 30-mches wide 66 -40-inches wide 83/6

SECTIONAL PAPERS.

SM 891 - Sectional Drawing Paper in rolls 10-yards long by 24-inches wide: Rulings, 1, 10, 12, 16, 20-inch or millimetres per roll 10/6

Pads or Blocks of sectional drawing paper. 50 sheets with lines on one side.

SM 892.—Rulings 1 or 1 inch SM 893.—Rulings millimetres	1/9	3/- 5 -	5/6 9/6
Books of sectional drawing paper, 100 1 Size in inches	leaves, obl 61×4	ong shape $71 = 5$	11×8]
SM 895 Rulings millimetres	56	4676	13 6

 Profile Paper ruled to the scale of 20-feet to 1-inch horizontally and

 4-feet to 1-inch vertically.

 SM 896.—Per roll of 10-yards by 20-inches wide

 M 896.—Per roll of 10-yards by 20-inches wide

DRAWING ACCESSORIES.

SM	897 - Drawing	Pins,	best steel	points and brass	heads.	
	Per dozen 1-inc	h		1-inch., 1 2		1-inch1/3

SM 900, -- Pencils. Sovereign Hexagon Drawing Pencils in varying degrees of hardness. F. B to 3 B. H to 6H, HB...4d. each, or per dozen 3/9

SM 901.-India Rubber, grey, pliable per piece - 6 and -/9

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SMS12. Fragility

SM813. Fragment SM814, Fragrance SM815. Frail SM816 Frailty SM817. Frame SMS18. Framework SMS19, Framing SM820. Franc SM821, Franchise SM822, Franciscan SM823. Frangible SM824. Franking SM825 Frantic SM826. Fraternal SM827. Fraternity SM828. Fraternize SM820, Fraud SM830, Fraudless

F.

Telegraphic Codes

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SM832, Fraught	SM851, Frenzied	SM870. Friendless	SM888. Frisky
SM833. Fray	SM852. Frenzy	SM871, Friendly	SM889, Fritter
SM834. Fraying	SM853. Frequency	SM872, Friendship	SM890. Frivelity
SM835. Freak		SM873. Frieze	SM891, Frivolous
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SM837. Freckle	Page 115.	SM875. Fright	SM893. Frockless
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SM840. Freeborn	CHICKP Erequenter	SM878. Frigid	SM896. Frolicsome
SM841. Freedom	CM857 Each	SM879. Frigidity.	SM897. From
SM842, Freehold	SM858 Erschop		SM898. Frond
SM843. Freeman	SM850 Freehman		SME99. Frontage
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SA1846. Freight	SM869 Fretwork	SM880 Frill	
	SM863, Friable	SM881, Frilled	Come
Deck 114	SM864, Friar	SM882, Fringe	Cover,
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