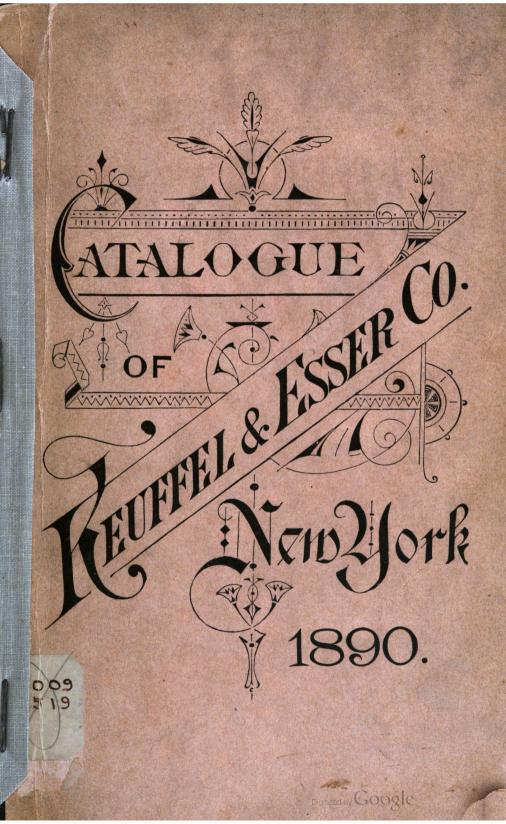
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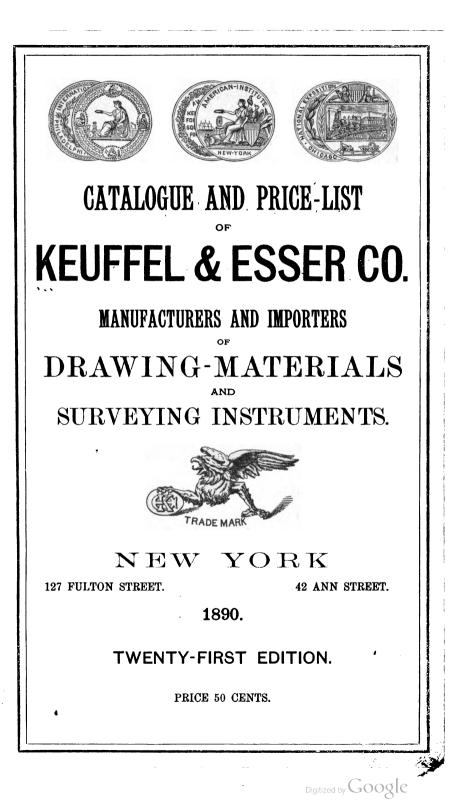


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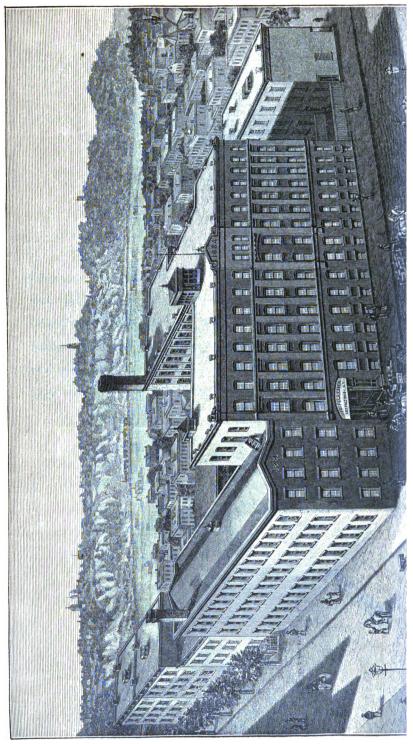
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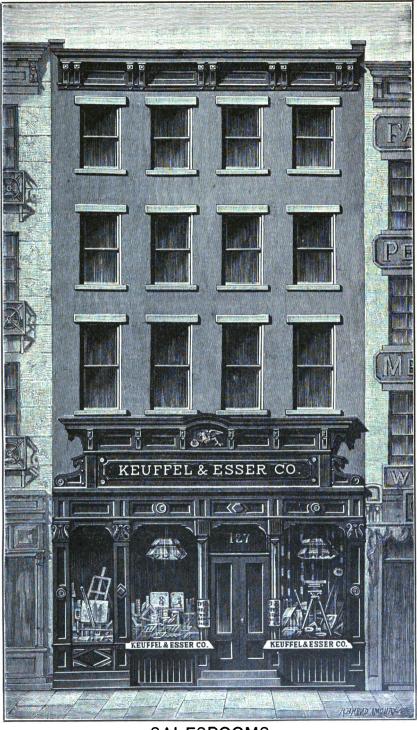
# NOTICE.

We beg to call attention to the fact that we have copyrighted this entire book, and have also separately copyrighted more than three hundred illustrations contained in it. We have done this at considerable expense, for the purpose of protecting our patrons and the public generally from imposition at the hands of unscrupulous dealers, who in the past have made use of reproductions of our superior cuts, for the purpose of advertising inferior articles.

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New York, August 1890.

A preface or introduction to this twenty-first edition of our Catalogue seems hardly called for. Our standing in our line of business requires no comment: while our aims are well known, it is for our friends and customers to judge how far we succeed in attaining them.

Since publishing the previous catalogue we have changed the name of our firm; we wish to emphasize that it is a change in name only.

We would not omit to direct special attention to our Engineering and Surveying Instruments. Since we have made this a separate and important branch of our manufacturing business, we have succeeded in bringing it to the same level of superior excellence which we feel we have a right to claim for the other goods manufactured by us for many years.

It shall be our endeavour, as in the past, to merit the liberal and constantly increasing patronage which we are enjoying.

Very Respectfully

## **KEUFFEL & ESSER CO.**

We re-print the following from the introduction to the twentieth edition of our Catalogue:

In this twentieth edition we present to our customers an entirely new and remodeled Catalogue. The assortment of goods which we carry has increased so much, that it was no longer possible to describe all our goods within the frame of the former Catalogue, which had served us for nearly twenty years. We had to resort to a new arrangement in order to satisfactorily catalogue our goods and therefore were compelled to adopt new numbers to designate them. In adopting these new numbers we have had to destroy many landmarks, but we trust that our friends will bear with the inconvenience resulting from the new form and will soon appreciate the improvements that have been made for their convenience.

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# NOTICE.

The prices in this Catalogue are Net Cash.

In ordering by this Catalogue it is necessary to give the number with the price of the article and in some cases size, color etc.

As we use every precaution in the packing of goods, no allowance can be made if goods are damaged either in direct shipments or in enclosures through other houses.

Boxes, if required for packing, will be charged at cost.

Remittances can be made either by a bank-draft, payable to our order, or by Cash sent by any of the Express-Companies, or by Post-Office Money-Order. — If Cash is sent by mail the letter should be registered.

Remittances are in all cases at the risk of the sender.

For goods ordered to be sent by express, the bill to be collected on delivery, a remittance of five Dollars is required with the order, and Express-Charges for Collection will be added to the amount of the bill.

By sending full remittance with the order, buyers will save the collection charges and have their goods delivered sooner.

Small articles can be sent by mail in open packages at one cent per ounce and the postage must invariably be added to the price of the goods so ordered, but we can in no way be responsible for goods lost or injured in transmission by mail.

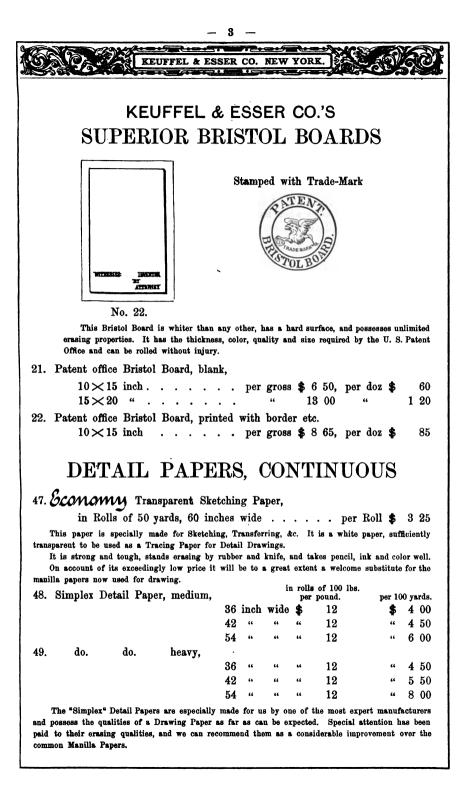
Registering mail matter lessens the risk of loss.

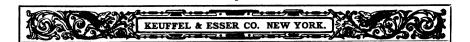
Should any of our goods not prove satisfactory, we solicit prompt information; all complaints shall have our careful attention as we aim to satisfy our patrons in every respect, in order to sustain the reputation we now enjoy.





% REAM		NZA	D	N	!! 4
DRAWING PAPER.	Me	NA		19	x 24
The above is a	reduced facsin	nile of the	label on	Universal P	aper.
4. Aniversal P	aner				
Our Univer	- al Drawing Paner	is of pure s	ock, free fron	a adulterations	and very can
fully sized. A perfe ink and color well, Colleges and Schools	ect, porous, soft a and its crasing pr s.	nd uniform p operties are p	encil-mark ca perfect. It is	n be obtained o therefore the b	on it, it tak best Paper f
Сар		inch	• • • •	. per qui	-
Demy Medium .		" • •		• •	4
Royal		• •	• • • •		5
•	$19 \times 27$	"		. "	, (
Imperial .		"		. "	1 2
Double Eleph	hant $27 > 40$	"•••		• "	2 2
Box of 250 sl the paper ar D. <i>Duplex</i> Pape Double Elept 1. <i>Duplex</i> Pape	hant $27 \times 40$ heets (strong box ad keeping it flat.) er, cream color hant $26 \times 40$ er, drab color, hant $26 \times 40$	inch, per with hinged , , , , , , , , , , , , , , , , , , ,	sheet \$ 1 front for storin  for descript  descriptio	<ul> <li>b, per quin</li> <li>g and protectin</li> <li></li></ul>	re <b>\$</b> 3 2 <sup>g</sup> . 30 ( e 4 re <b>\$</b> 2 1 4
•	$12\frac{1}{2} \times 12\frac{1}{2}$				85 1
	$ 14\frac{5}{8} \times 18$		"	85 1	
	$16\frac{1}{2} \times 20$	-	"	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
_ •	$ 18 \pm 22$ $ 21 \pm 28$	•	····	. per de	
8. English Parchmen	-			- <b>-</b>	
. Ingilar ratemier		$6 \times 20$	$18 \times 24$	$23 \times 31$	inch
			9 00	14 00	
per doz 💲	\$ 5 50	720	8 00	14 00	





The excellent reputation of the various Drawing Papers originated by us, and of which we have exclusive control, has tempted some Dealers to substitute cheaper and inferior Papers of similar appearance. The profit derived by dealers from the sale of such imitations is, of course, so much loss to the consumer. We therefore beg to again draw attention to the Watermarks (Trade Marks):

# Duplex Universal Anvil Saragon

that appear along the edge of every roll of these papers and are stamped in red ink along their edge when mounted.

Buyers will please observe these Trade Marks, for their own protection, when purchasing.

# DRAWING PAPERS

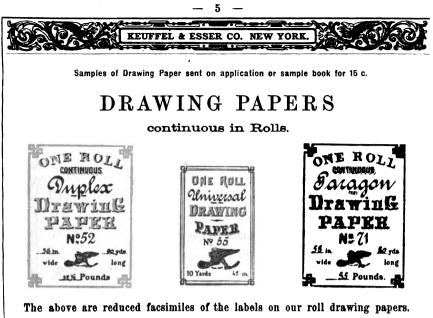
#### continuous in Rolls.

By consulting the following descriptions, in ordering paper, customers will be able to procure exactly what they want.

- 50-52. **Displace** A Detail Drawing Paper, introduced by us, has met with great success. It is tough, hard, uniform in grain and finish, stands erasing, and takes ink and water color perfectly. The buff or cream color is very agreeable to the eye and permits of handling without soiling. No. 10 and 11 are the same papers in sheets.
- 55. **Minoctcal** An almost pure white paper of good quality with slightly grained surface, suitable for work in Ink, Color, Pencil or Crayon. It is used for general officework, preliminary drawings, and to a great extent for school purposes. Similar Paper, generally offered under the name of "German Drawing Paper", should not be confounded with our "Universal". No. 4 is the same article in sheets.
- 60-62. Simil A very tough and pliable paper of a yellowish white hue, matchless for working-drawings used out-of-doors or in the workshop, where drawings are under continuous rough handling. This paper has a slightly grained surface similar to Whatman's, it stands erasing to the greatest extent.
- 70-76. Saragon papers are so well and favorably known, that there is but

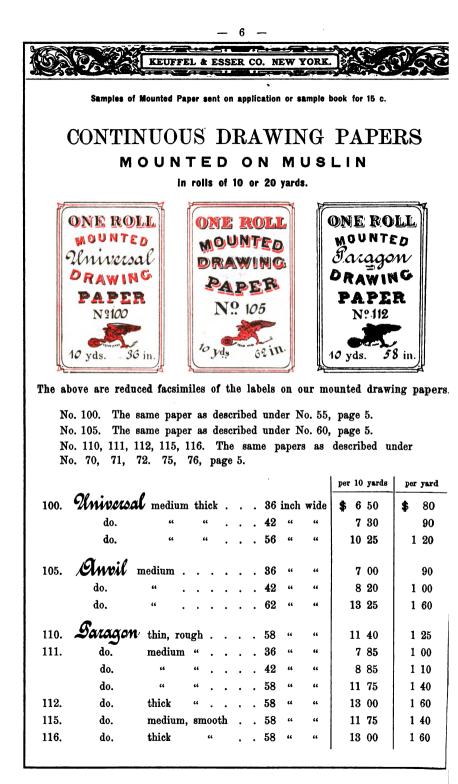
little to say about them; they are universally acknowledged as the Best. We warrant Paragon Paper and exchange all which does not give perfect satisfaction.

- 70-71-72-73 have a sand-grain or pebbled surface (similar to eggshells), adapted to general drawing, either in lines or in wash. For Elevations, Perspectives and every kind of finished drawings no better paper can be found.
- 75-76 have a grain like Whatman's "not hot pressed" on one side, while the other is smooth, adapting them for drawings to be reproduced by photographic or a similar process.



Rolls of 30 to 40 pounds will be sent unless 10 yard lengths are specially ordered.

							30 to	olls of 40 lbs lb.		ce of yards,	pe	r yard.
50.	9/mplos	🗧 medium,	cream	36	inch v	vide	\$	25	1	20		15
	do.	"	"	42	"	"		<b>2</b> 8	1	55		20
	do.	"	"	56	"	"		25	2	00		<b>25</b>
52.	do.	thick,	drab .	36	"	"		25	1	50		18
	do.	"	".	56	"	"		25	2	50		30
55.	Univer	<b>sal</b> mediu	ım	36	u	"		35	1	60		20
	do.	"		42	"	"		35	1	85		24
	do.	"		5 <b>6</b>	"	"		85	2	85		30
	do.	"		62	"	"		35	3	20		35
60.	Anvil	, medium		36	"	u		40	2	00		25
	do.	"		42	"	"		<b>4</b> 0	2	50		30
	do.	"		62	"	"		40	3	75		40
62.	do.	thick .		62	"	"		40	4	50		50
70.	Sarage	M thin, re	ough .	58	"	"		45	3	75		42
71.	do. 🍎	medium	ı".	36	"	"		45	2	85		33
	do.	"	".	42	"	"		45	3	25		36
	do.	"	"•	58	"	"		45	4	20		47
72.	do.	thick	".	58	"	"		45	5	<b>4</b> 0		65
73.	do.	extra thick	" .	58	"	"		45	6	75		80
75.	do.	medium, s	mooth	58	"	"		45	4	<b>2</b> 0		47
76.	do.	thick,	"	58	"	"		45	5	<b>4</b> 0		65
98.	Drawing 1	Parchment,	mediu	m, 38	inch	wide	per	roll	of 20	yds .	\$	<b>3</b> 50
99.	do.	•	thick,	38	"	"	66	"	" 10	".	"	4 00



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Samples of Mounted Paper and Tracing Cloth sent on application or Sample Boek for 15 c.

## DRAWING PAPERS IN SHEETS, MOUNTED ON MUSLIN.

The muslin on mounted paper in sheets is trimmed to the sizes stated below. If sheets are wanted with muslin standing over on one or more sides this must be stated in the order.

## 125. Unchangeable Maning Board

This Board consists of two sheets of Drawing Papers mounted on strong muslin and so selected and chemically prepared that they form a flat and hard board which will neither contract nor expand under changing atmospheric conditions. For drawings that require extreme exactness or are to be preserved on record there is no material that will equal our Unchangeable Board.

The drawing surface is the heaviest Paragon drawing paper.

18 > 24 inch	•	• •		• •	•	•	•	•	•		. per	sheet	\$	65
22×30 "				•			•	•				"		80
27×40 "	•	•				•					•	46	1	20
31×53 "	•			•	•	•					•	"	2	<b>25</b>
Intermediate	sizes	will	be	furn	ished	l at	co	rres	pond	ling	prices.			

#### 130. Whatman's Drawing Paper, mounted

per roll \$ 6 00

.

Royal	18 > 24	inch,	Selected	ł.			per sheet \$		38
Imperial	22  imes 30	"	66		•	•	"		45
Double Elephant	$27 \times 40$	"	"		•		"		70
Antiquarian	31  imes 53	"	"			•	"	1	80
"	$31 \times 53$	"	Retree	•	•	•	"	1	35

#### 135. Savagon Drawing Paper, in sheets mounted.

Our mounted Paragon Papers in sheets are cut from Paper No. 71.

$18 \times 24$	inch					•		•	•	• •		•		per	$\mathbf{sheet}$	\$		32
$22 \times 30$	"	•								•					"			<b>4</b> 0
$27 \times 40$	"									• •					"			60
$31 \times 53$	"				•				•						"		1	10
Other sizes of	mounted	sh	eets	fur	nisd	od	to	orde	r.	Large		piece	s fo	r City,	County	or or	Sta	sto-
Maps mounted to o	rdér by	joir	ing	and	l ov	erla	app	ing t	ĥø	conti	gτ	ious	edg	88.				

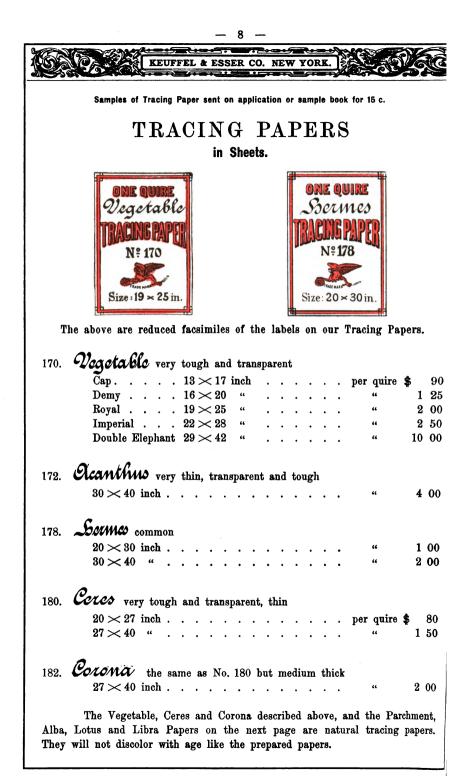
### TRACING OR VELLUM CLOTH.

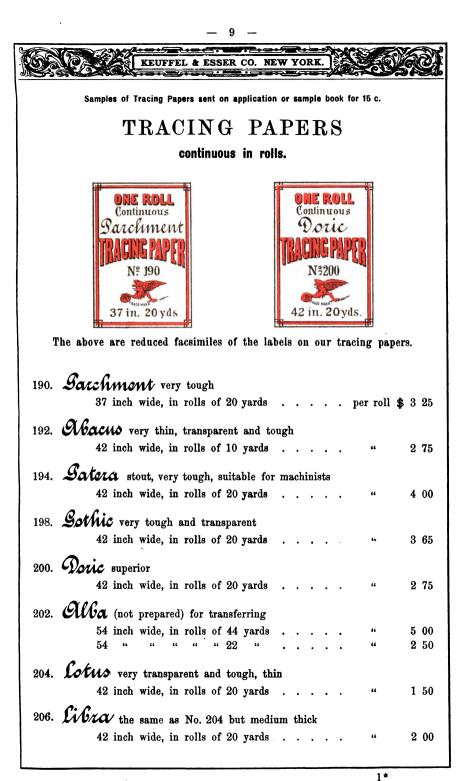
156. Imperial, in rolls of 24 yards, both sides glazed, and one side glazed the other dull.
30 36 42 inch wide per roll \$ 6 90 7 60 10 50
160. Union, in rolls of 24 yards, dull back only. 30 37 40 43 inch

6 80

8 00

9 50





# MATTERIAL AND APPARATUS HELIOGRAPHY OR BLUE PROCESS

We have limited our assortment of Blue Print Papers

# Soctios and E. C.

Papers. The other papers which we offered formerly have found but little sale, owing to the superior quality of the Sockies. The Blue prints made on Sockies papers are clearer and more distinct than on any other as the Sockies paper is made so as to preclude any deleterious chemical action Sockies paper is even tougher in the bath, than when dry and it shrinks tess through washing & drying than any other paper As the name "Sockies" has been counterfeited please be particular to observe that every roll of Sockies paper bears

along the edge the Watermark (TRADE MARK)

## Soclios

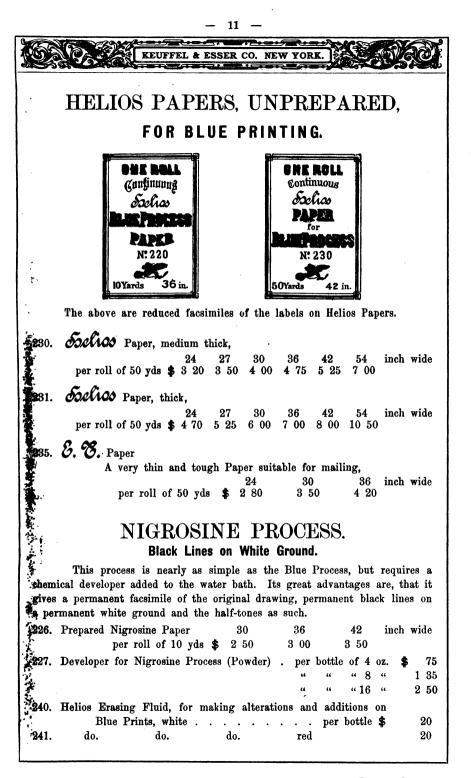
and when prepared by us according to our improved formula is also stamped in inte on the reverse side at the beginning . middle and end of every roll .

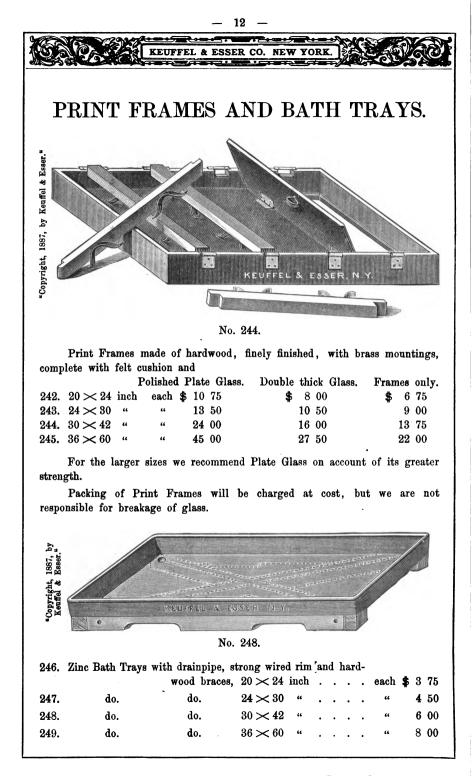
#### PREPARED HELIOGRAPHIC PAPER Each Roll or Quire in PasteboardTube

20 - Soctios Paper medium continuous prepared

220 -	Doctios raper meanin	, conce	mono	mepure	
	24				
	perroll of 10 yds: \$ 1.90	2.15	2.30	2.75	3.25
221	Soclios Paper thick o				
	24	27	30	36	42 inch wide
	perroll of Inyds \$ 2.20	2.50	2.7e	3.20	3.80
222	Soctios Paper medi	ini in	sheet.s	prepar	red
	13×21	18×24	$21 \times 27$	$22 \times 30$	27×42 inch
	per quire \$ 1.60	2.50.	3.25	3.75	6.50
223	Soctios Paper thick	in she	Is pre	pared	
	13×21	18×24	21×27	$22 \times 30$	27× 42 inch
	per quire \$ 2.00	2.90	3.70	-1.30	8.00
225	- E. C. a very thin an	rd loug	the pap	er (for	mailing)
	(TRADE MARK)		24	30	36 inch wide
	per roll o	r 10 vds	\$1.75	2.20	2.65

to the



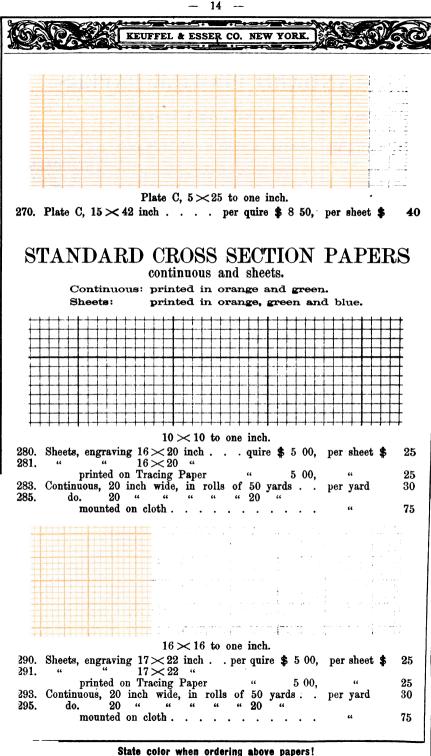


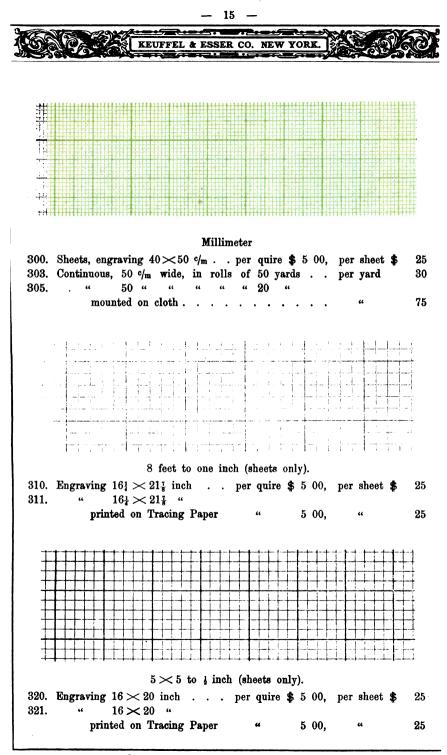
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	- 13 -											
	KEUFFEL & ESSER CO. NEW YORK.	63										
	DARD PROFILE PAPERS											
ONE ROLL	Unmounted in rolls of 50 yards.											
STANDARD	Mounted on muslin in rolls of 20 yards.											
PROFILE PAPER No 253 Orange.	All our Profile Papers bear the ROFILE PAPER											
	trademark "Standard" along their edge.	em A										
50 YARDS 20 INCH	Printed in orange or green.											
We beg to call a cross Section Papers".	* attention to the quality of the paper we use for our "Standard Prof It is light, strong and uniform, and has a fine grain. The lines an	<b>ile and</b> re more										
listinct than on other P	'rofile papers.											
State         State <th< td=""><td></td><td></td></th<>												
		=										
A REAL PROPERTY OF A REAL PROPERTY OF	Plate A, $4 > 20$ to one inch.											
250. Plate A, 15 > 253. " A cont	→ 42 inch per quire \$ 8 50, per sheet \$ tinuous, 20 inch wide " yard	40 30										
254. " A 255. " A	" 9 " " " " " 20 " " mounted on Cloth . " "	20 75										
256. " A 257. " A	" 9 " " " " " " " " " " " " " " " " " "	50										
201. <b>- A</b>	Tracing Paper (orange only) ""	30										
		ŧ-										
- toget toget	Plate B, $4 \times 30$ to one inch.	•										
260. Plate B, $13\frac{1}{3}$ 263. " B cont	×42 inch per quire \$ 8 50, per sheet \$ tinuous, 20 inch wide " yard	40 30										
264. "B	" 9 " " " "	20 75										
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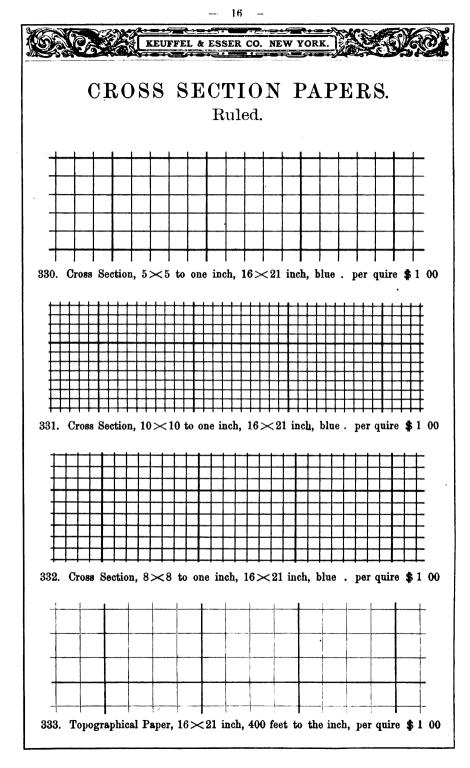
# State color when ordering above papers! Digitized by Google

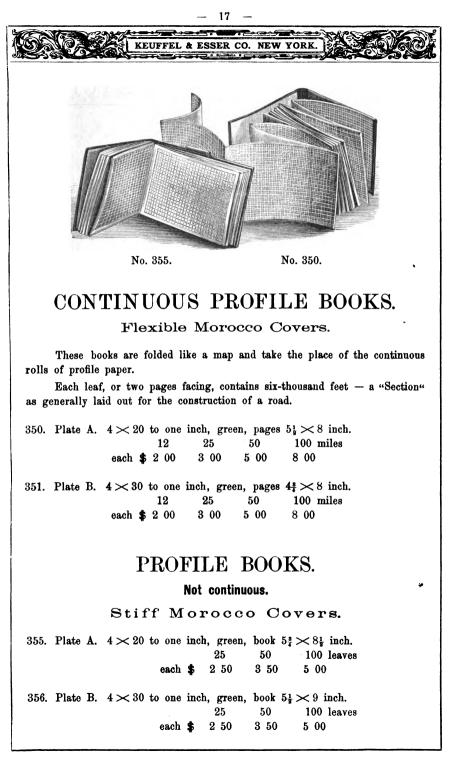
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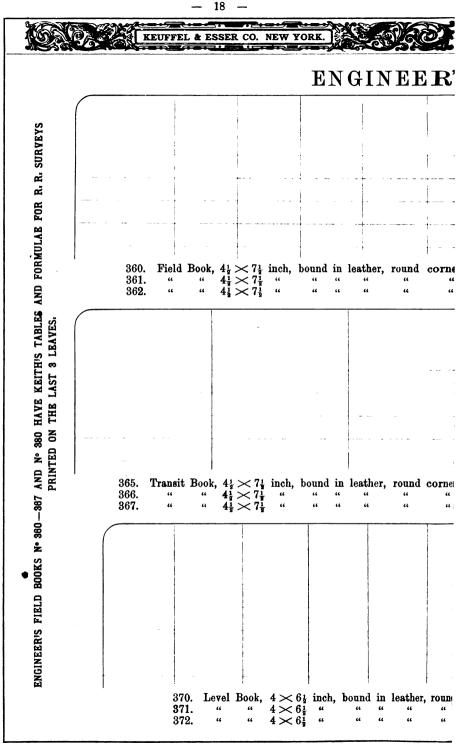




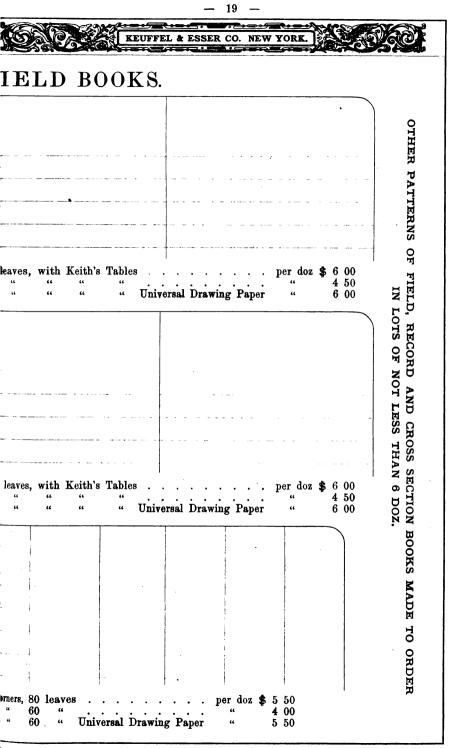
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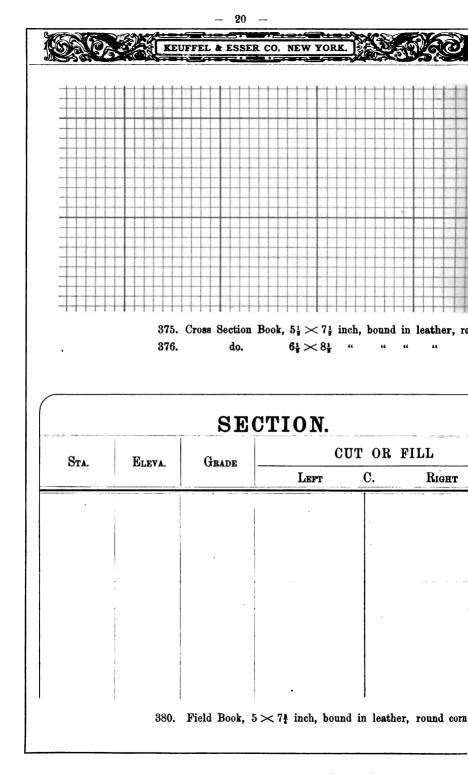


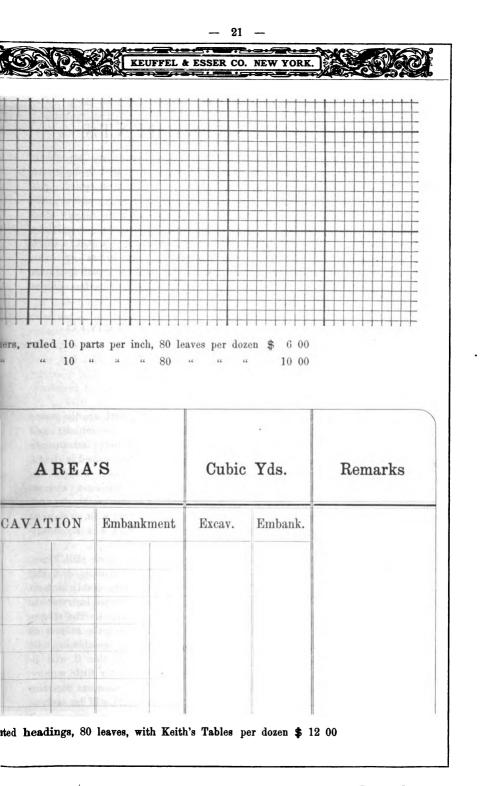


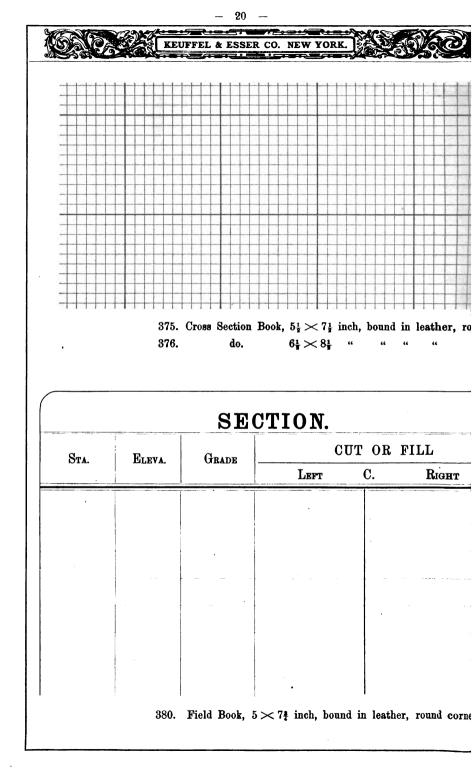
Our field books etc. are made wil

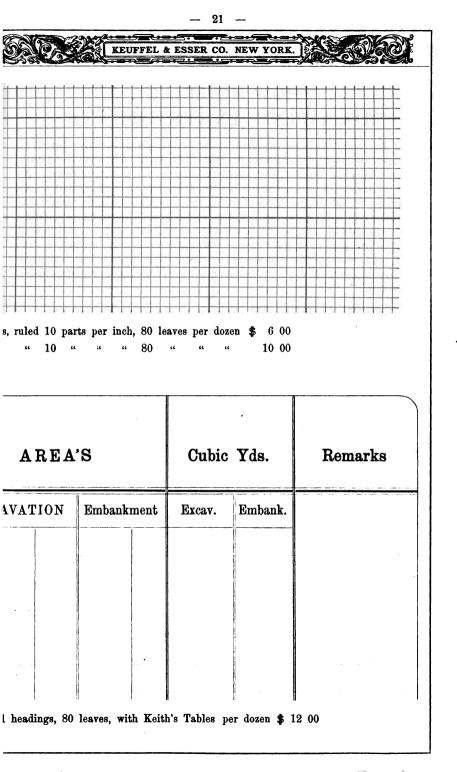


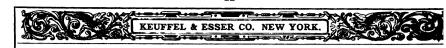
hand back, so as to lie flat when open.











## HOW TO SELECT DRAWING INSTRUMENTS.

For many years our standard grades of Drawing Instruments have been imitated, the names by which we designate them have been used to designate other instruments and our illustrations and descriptions have been copied. All this we have allowed to go nearly unnoticed and we could well continue this policy as the sale of our standard instruments is increasing more rapidly than our ability to meet the demand. But as we are continually receiving complaints from persons who have bought instruments which had been represented to them as "just as good as K. & E." "good instruments at popular prices" or even "the same goods without trademark" we believe that some information about the qualities of such goods will be appreciated as a means of protection against imposition.

### OUR SUPERIOR SWISS INSTRUMENTS

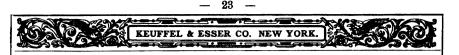


those with **tongue-joint** as well as those with **pivot-joint** are the same make, made only for us, only with our trademark (firm name or initials) and only in this one (highest) quality. All the German Silver in these instruments is hard rolled plate metal, no part is "cast and hammered" or "coined in dies", and ours are the only instruments made of rolled German silver. This is the only metal which insures perfect uniformity of density and hardness, and on these features the working, wearing and lasting qualities of instruments depend. All our Superior Swiss Instruments, those with tongue-joint and with pivot-joint are made of this rolled plate metal, and are equally perfect and are unapproached in quality by any other make.

To work this hard rolled plate metal naturally requires more skill, time, labor and wear of tools and machinery than to smooth up castings, but the rolled metal is absolutely indispensable to an instrument of indisputably highest quality. All steel used in the manufacture of our Superior Swiss Instruments is the finest English steel and all the steel parts are hand forged. The shape, proportion and style of every part of every instrument has been the subject of careful study, aided by the suggestions of many professional gentlemen who had the kindness to assist us with their experience. From all this it will be apparent that really first class instruments cannot be furnished for little money, but for professional people and those about to enter the profession our Superior Swiss Instruments are the cheapest they can obtain and would still be such at many times their cost.

The imitations of our Superior Swiss Instruments are of some grade of German Instruments (and in our very wide field of observation always of some





other grade than the best) and this should be borne in mind in reading the following description of German Instruments.

## GERMAN INSTRUMENTS

are made in an endless variety of grades, from the poorest to good serviceable instruments. These instruments (like all other except our Superior Swiss) are made from castings and the hardness of the metal is graded according to the price of the instruments as it costs very much less to work castings of soft metal than of hard. For the best grades of these instruments the best and hardest cast metal is used and the castings are coined and hammered to increase their hardness and density.

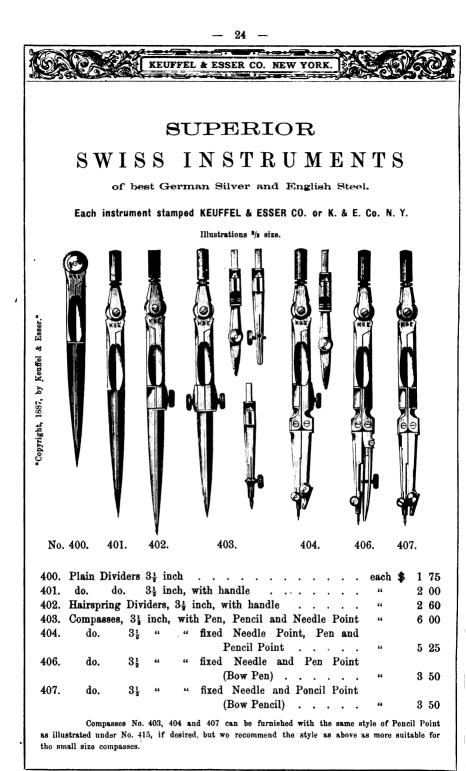
The points are made of iron or steel, and in finer grades the steel is carefully tempered. In the common compasses the joints of the head and insertion pieces are either soft cast German silver like the rest of such instruments, or an iron tongue is inserted to imitate fine steel joints. In good instruments the tongues of the joints are well hammered German silver, and in the extra fine quality they are of hard steel. Of course there is no conspicuous difference in the outward appearance of a soft and a hard German silver tongue nor of a soft iron and a hard steel joint. Only very few makers have confined themselves entirely to producing only the best grade of instruments and thus training their workmen to making them thorough and uniform.

THE POLISHING OF GERMAN INSTRUMENTS is a separate branch of manufacturing and is in no way in relation to the quality. It is evident from this that very poor instruments can be given the appearance of those which are very good, by giving them the same outward finish and polish as the best grade, and when they are liberally lubricated in the joints and put up in showy velvet or satin cases it is almost impossible for experts, and utterly so for others, to detect by their appearance the poor quality which becomes so painfully apparent in attempting to work with such instruments. Most dealers therefore have no means of knowing what grade of instruments they are selling except they can rely on the house which furnished them.

For this reason we stamp all the German Instruments which we list in our Catalogue. Those German Instruments which are stamped with our trademark  $\bigcirc$  are of extra fine quality, better than any other German Instruments and they will answer for professional use. Our other grade of German Instruments stamped with our trademark  $\bigcirc$  will compare very favorably with any other German Instruments except our above  $\bigcirc$  quality. In these trademarks buyers have our guarantee for the quality of these instruments instead of being obliged to select them according to their very often deceptive appearance.

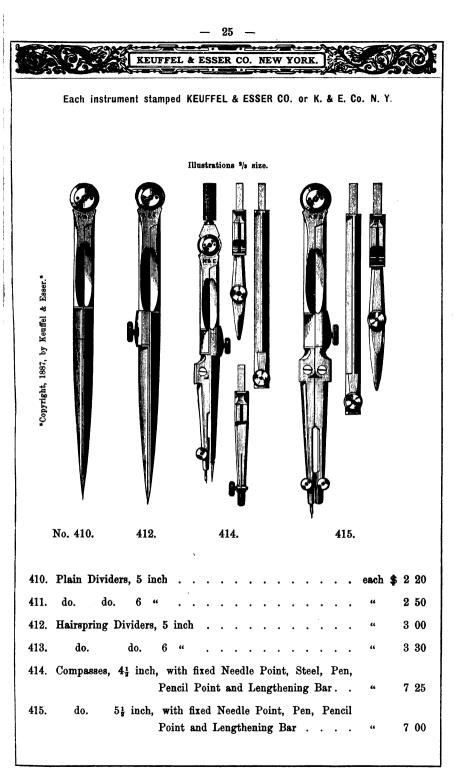
## FRENCH INSTRUMENTS

are cast brass or cast German silver, the iron or steel points are cast into the metal and these castings are pressed in steel dies to make the metal harder and to save cost of labor. They are then highly polished (buffed) and are ready for the market. Of course they will not do for good work and cannot be used for professional purposes. They find a market on account of their price.

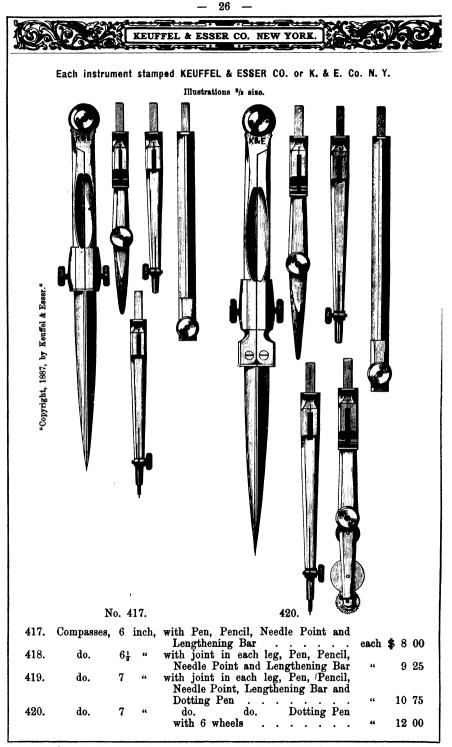


For Superior Swiss Instruments as above, but with Pivot-joint see pages 52 & 53.

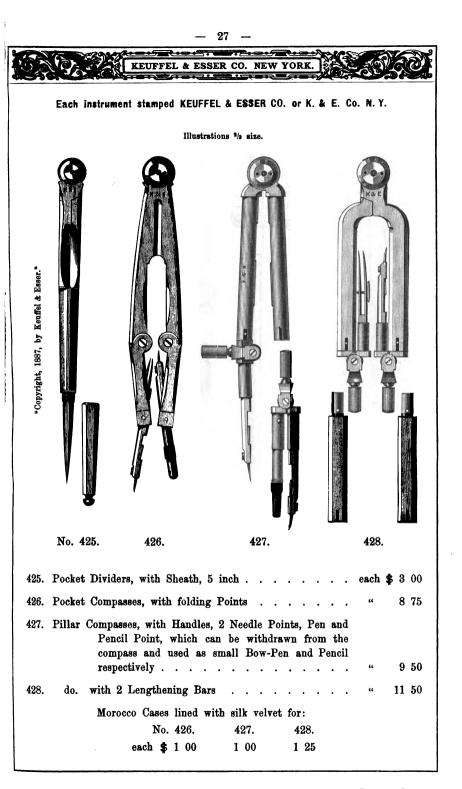
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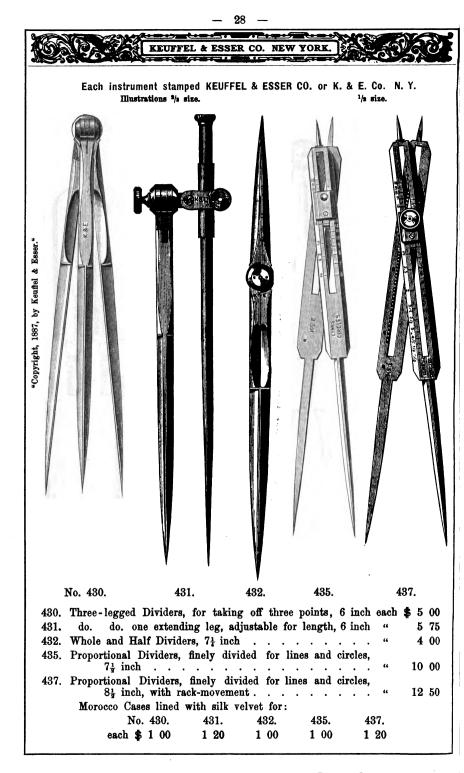


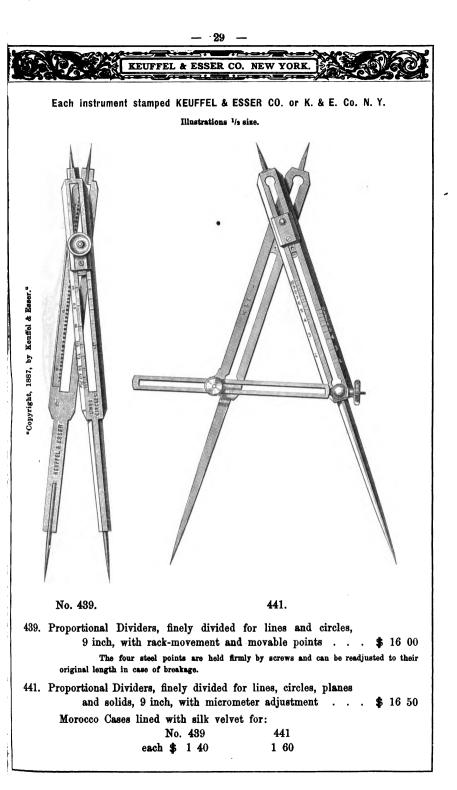
For Superior Swiss Instruments as above, but with Pivet-joint see pages 52 & 53.



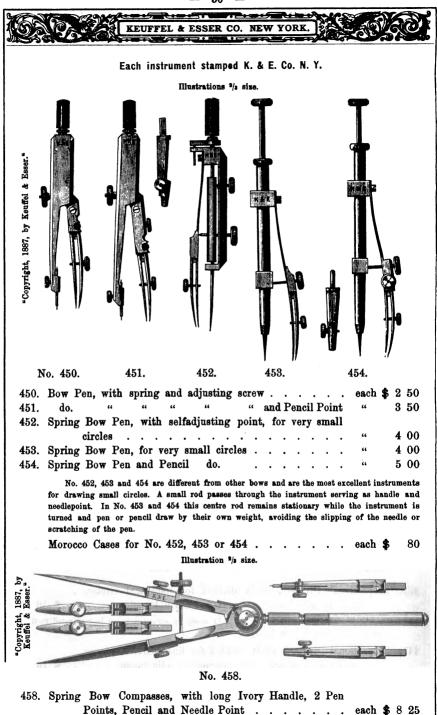
For Superior Swiss Instruments as above, but with Pivot-joint see pages 52 & 53.



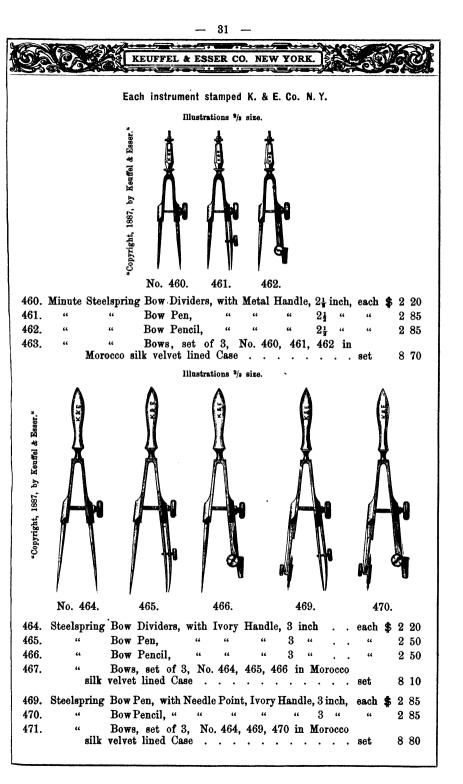


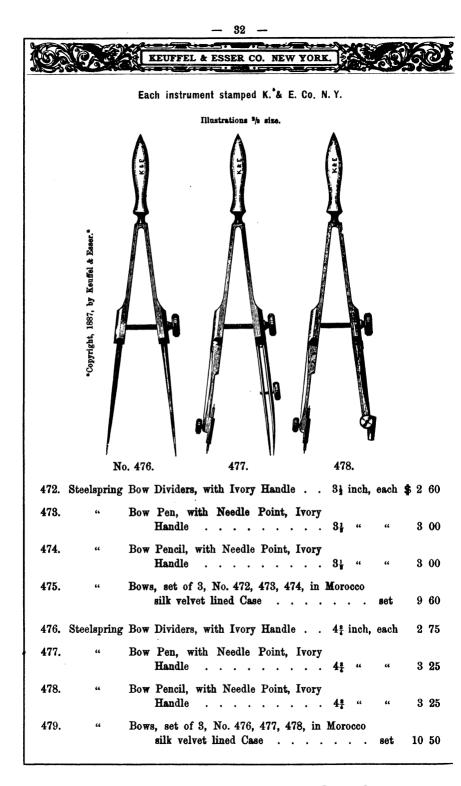


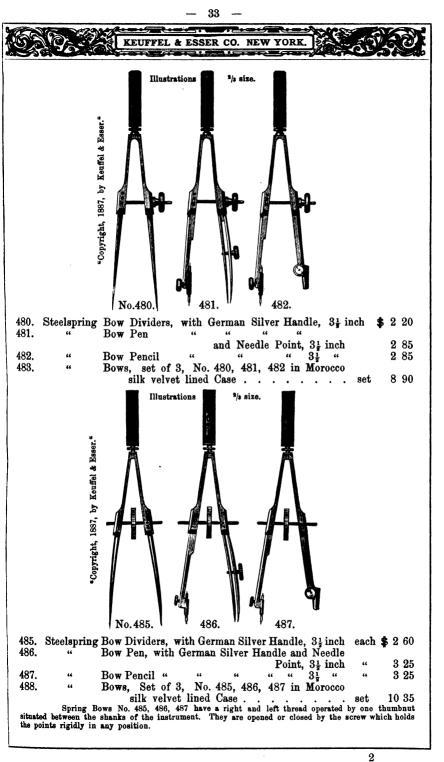
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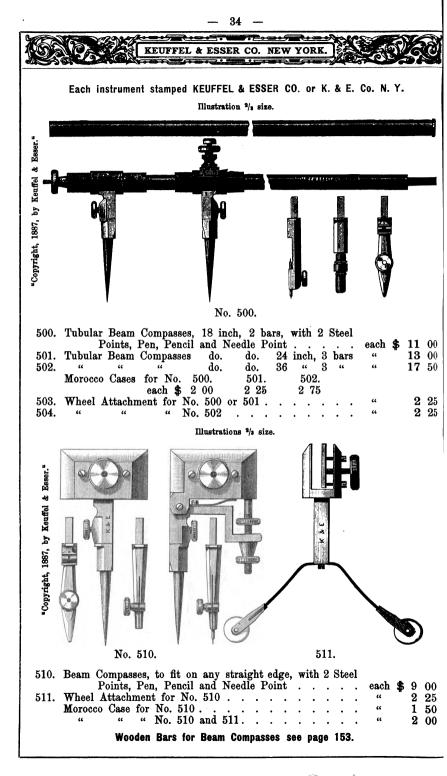


80

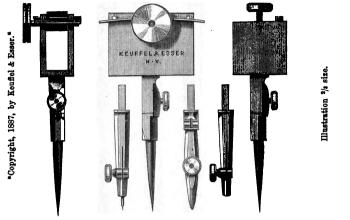








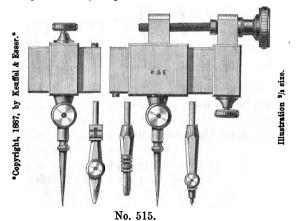




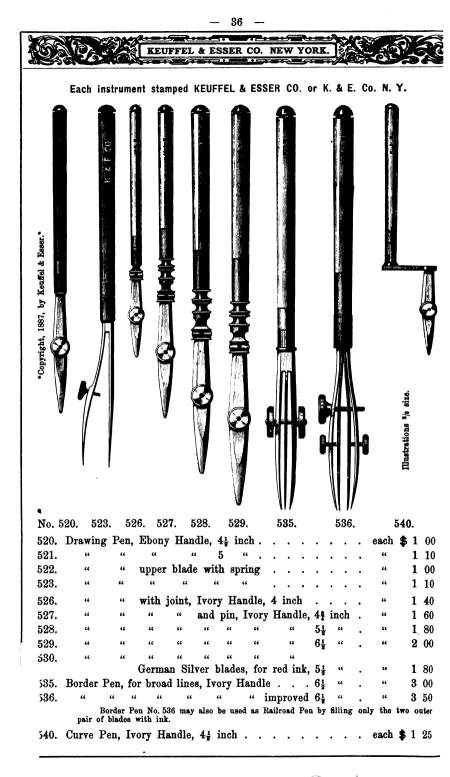
Ν	0.	51	2.

<b>512</b> .	Beam Compasses,	with tv	vo stee	l Point	s,	Pen	Penci	l and		
	Needle Point	; <b>.</b> .					• •		each	\$975
513.	Wheel Attachment									<sup>°</sup> 2 75
	Morocco Case for N	lo. 512								1 50
	do. "	" 5]	12 and	513 .					"	2 00

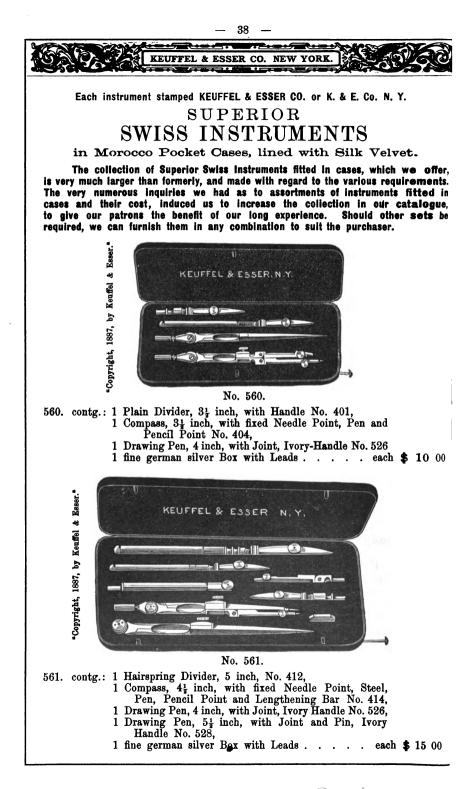
No. 512 has a pinion which is pressed against the bar by a spring and turned by a thumbscrew, as illustrated by above end-view. The pinion serves for micrometer adjustment without interfering with sliding the compass-head freely along the bar.



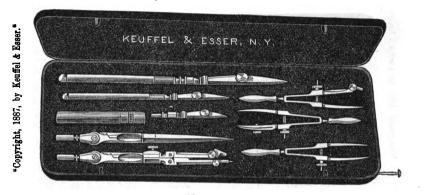
515.	Beam Compasses, Mc. Cord's pattern, with two steel					
	Points, Pen, Pencil and Needle Point each \$ 14 00					
516.	Wheel Attachment for No. 515					
	Morocco Case for No. 515					
	do. ""515 and 516 "200					
Wooden Bars for Beam Compasses see page 153.						



	- 37 -
	KEUFFEL & ESSER CO. NEW YORK.
	Each instrument stamped KEUFFEL & ESSER CO. or K. & E. Co. N. Y.
	Illustrations 2/a size.
"Copyright, 1887, by Keuffel & Essen."	
No	. 543. 544. 545. 550. 551. 555. 556. 557.
543.	Railroad Pencil, Ivory Handle, 5 inch
544.	do. Pen with joints to blades and in shanks, Ivory Handle, $5\frac{1}{3}$ inch
545.	Railroad Pen with joints to blades and in shanks, K & E Co's
	improved, Ivory Handle, 51 inch
	lines can be drawn against a straight-edge or rule as readily as with a ruling pen.
550.	Dotting Pen with 6 Wheels, Ivory Handle, 6 inch each \$ 3 75
551.	do. do. 6 " " improved, 6 inch " 4 25 The improved Dotting-Pen No. 551 is doubtless the best pen for the purpose, as it entirely prevents blotting, provided the ink be not too thin. The reservoir after being filled, is closed and supplies no more ink to the dotting-wheel, than is actually needed.
555.	Opisometer, Ivory Handle, for measuring curved lines each \$ 1 80
556.	Tracer, Ivory Handle
557.	Pricker, Ivory Handle
	Drawing Pens carefully set and sharpened each <b>\$</b> 20 to 25



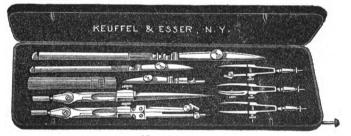




No. 562.

562. contg.: 1 Plain Divider, 3<sup>1</sup>/<sub>3</sub> inch, with Handle No. 401, 1 Compass, 3<sup>1</sup>/<sub>3</sub> inch, with fixed Needle Point, Pen and Pencil Point No. 404,
1 Set Steelspring Divider and Bows, No. 464, 465, 466,
1 Drawing Pen, 4 inch, with Joint, Ivory Handle No. 526,
1 Drawing Pen, 5<sup>1</sup>/<sub>3</sub> inch, with Joint and Pin, Ivory Handle No. 528,

1 fine german silver Box with Leads . . . . each \$ 19 50

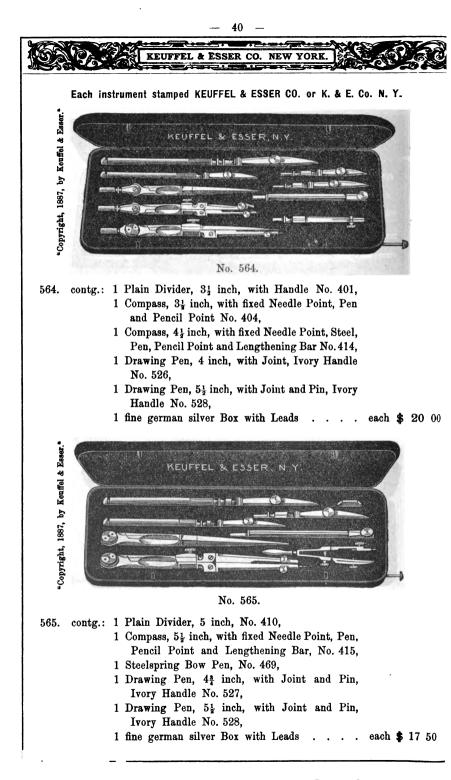


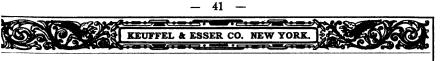
No. 563.

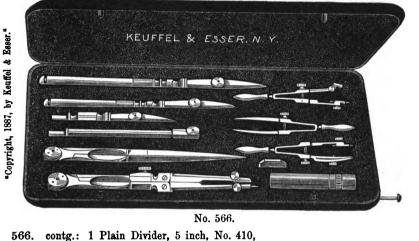
563. contg.: 1 Hairspring Divider, 3<sup>1</sup>/<sub>4</sub> inch, with Handle No. 402,
 1 Compass, 3<sup>1</sup>/<sub>4</sub> inch, with fixed Needle Point, Pen and Pencil Point No. 404,

'Copyright, 1887, by Keuffel & Esser."

- 1 Set Minute Steelspring Divider and Bows, No. 460, 461, 462,
- 1 Drawing Pen, 4 inch, with Joint, Ivory Handle No. 526,
- 1 Drawing Pen, 5<sup>1</sup>/<sub>4</sub> inch, with Joint and Pin, Ivory Handle No. 528,
- 1 fine german silver Box with Leads . . . . each \$ 20 75

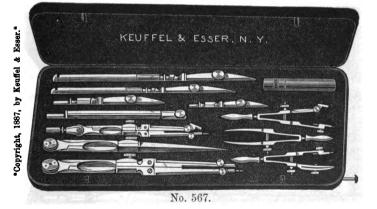






- Compass, 5<sup>1</sup>/<sub>4</sub> inch, with fixed Needle Point, Pen, Pencil Point and Lengthening Bar No. 415,
   Set Steelspring Divider and Bows No. 464, 469, 470,

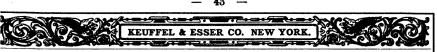
  - 1 Drawing Pen, 4<sup>‡</sup> inch, with Joint and Pin, Ivory Handle No. 527, " 528, 1 dō. 5į " " " " 1 fine german silver Box with Leads each \$ 22 70

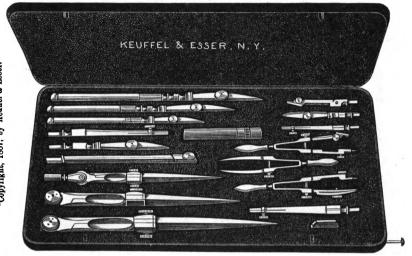


567. contg.: 1 Compass, 34 inch, with fixed Needle Point, Pen and Pencil Point No. 404, 1 Hairspring Divider, 5 inch, No. 412,

- 1 Compass, 54 inch, with fixed Needle Point, Pen, Pencil Point and Lengthening Bar No. 415,
- 1 Set Steelspring Divider and Bows, No. 464, 469, 470,
- 1 Drawing Pen, 4<sup>ª</sup> inch, with Joint and Pin, Ivory Handle No. 527, 51 1 do. " " " " " " " " 528, 1 fine german silver Box with Leads each \$ 28 80





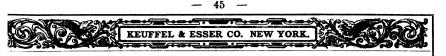


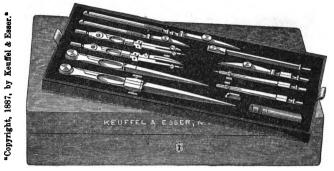
No. 570.

- 570. contg.: 1 Compass,  $3\frac{1}{4}$  inch, with Pen, Pencil and Needle Point, No. 403,
  - 1 Hairspring Divider, 5 inch, No. 412,
  - 1 Compass, 6 inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 417,
  - 1 Set Steelspring Divider and Bows, No. 464, 469, 470,
  - 1 Drawing Pen, 4 inch, with Joint, Ivory Handle, No. 526,
  - 1 Drawing Pen, 4‡ inch, with Joint and Pin, Ivory Handle, No. 527,
  - 1 Drawing Pen, 5<sup>1</sup>/<sub>4</sub> inch, with Joint and Pin, Ivory Handle, No. 528,
  - 1 fine german silver Box with Leads . . . . each \$ 33 00





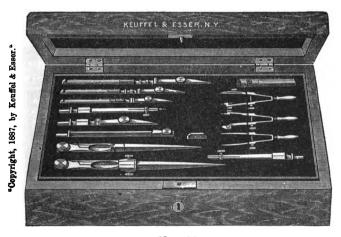






contg.: 1 Compass,  $3\frac{1}{3}$  inch, with fixed Needle and Pen Point, No. 406, 1 do.  $3\frac{1}{3}$  " " " " Pencil " No. 407, 1 Plain Divider, 5 inch, No. 410,

- 1 Compass, 6 inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 417,
- 1 Drawing Pen, 4 inch, with Joint, Ivory Handle, No. 526,
- 1 do. do.  $5\frac{1}{3}$  " " and Pin, Ivory Handle, No. 528, 1 fine german silver Box with Leads . . . . each **\$** 26 40



No. 578.

578. contg.:

577.

- 1 Plain Divider, 5 inch, No. 410,
  1 Compass, 6 inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 417,
  1 Set Steelspring Divider and Bows, No. 464, 469, 470,
  1 Drawing Pen. 4 inch, with Joint, Ivory Handle, No. 526.
  - 1 Set Steelspring Divider and Bows, No. 464, 469, 470, 1 Drawing Pen, 4 inch, with Joint, Ivory Handle, No. 526, 1 do. do.  $4\frac{1}{2}$  " " and Pin, Ivory Handle, No. 527, 1 do. do.  $5\frac{1}{2}$  " " " " " No. 528, 1 fine german silver Box with Leads . . . . each \$ 29 00





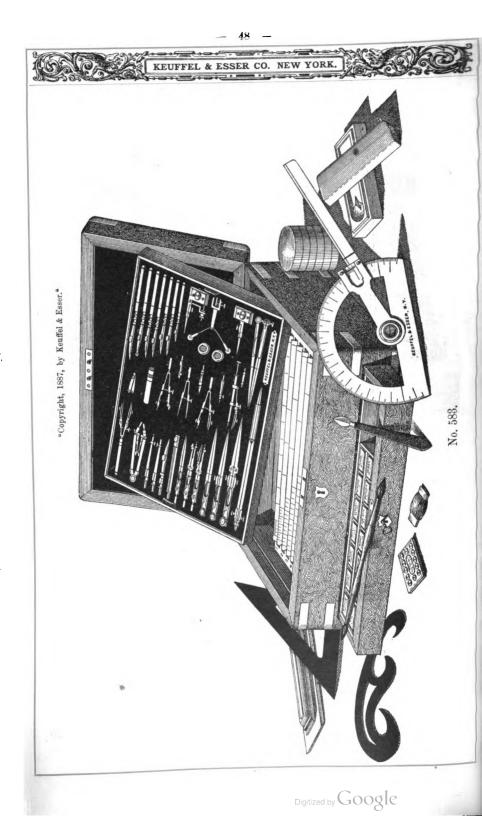
No. 581.

581. contg.: 1 Compass, 3<sup>1</sup>/<sub>4</sub> inch, with fixed Needle Point, Pen and Pencil Point, No. 404,

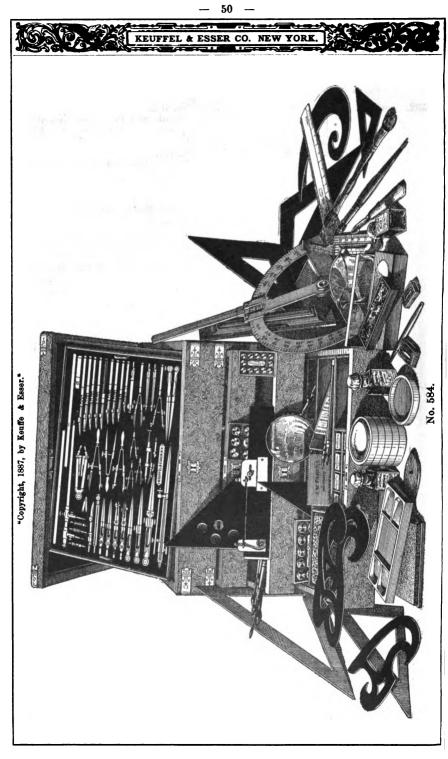
- 1 Plain Divider, 5 inch, No. 410,
- 1 Hairspring Divider, 5 inch, No. 412,
- 1 Compass, 6 inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 417,
- 1 Set Steelspring Divider and Bows, No. 464, 469, 470,
- 1 Tubular Beam Compass, 18 inch, No. 500,
- 1 Drawing Pen, 4 inch, with Joint, Ivory Handle, No. 526,
- 1 Drawing Pen, 4<sup>#</sup> inch, with Joint and Pin, Ivory Handle, No. 527,
- 1 Drawing Pen, 5<sup>1</sup>/<sub>4</sub> inch, with Joint and Pin, Ivory Handle, No. 528,
- Drawing Pen, 6<sup>1</sup>/<sub>2</sub> inch, with Joint and Pin, Ivory Handle, No. 529,
- 1 Railroad Pen, 5 inch, Ivory Handle, No. 544,
- 1 fine german silver Box with Leads . . . . each \$ 58 40

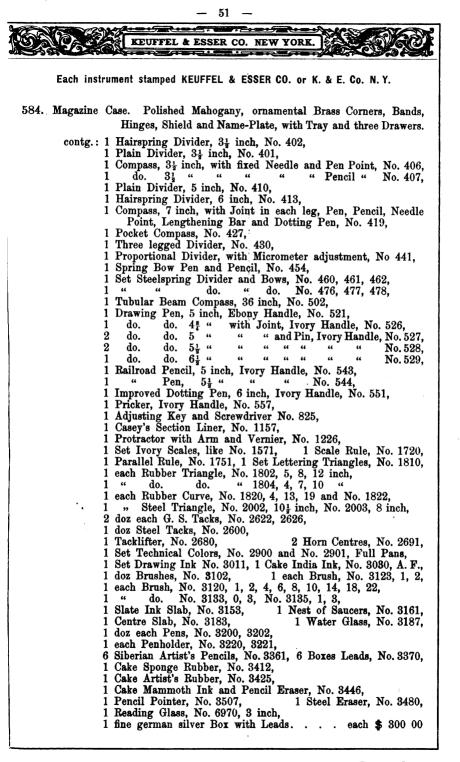
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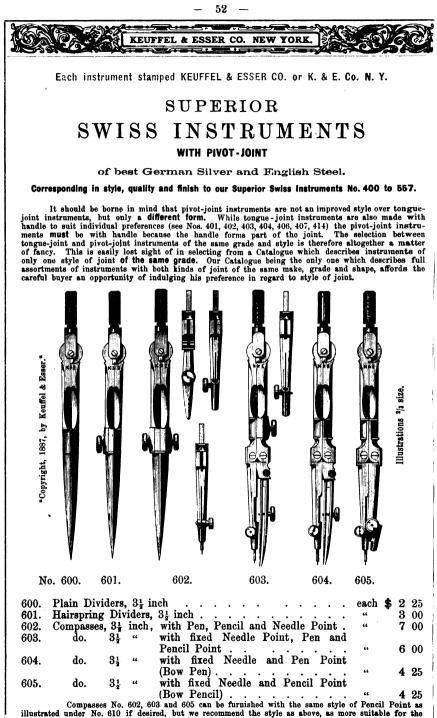
"Copyright, 1887, by Keuffel & Esser."



	- 49 -
	KEUFFEL & ESSER CO. NEW YORK.
Ε	Each instrument stamped KEUFFEL & ESSER CO. or K. & E. Co. N. Y.
583. F	<ul> <li>I Hairspring Divider, 34 inch, No. 402,</li> <li>Compass, 34 inch, with fixed Needle and Pen Point, No. 406,</li> <li>d. 0. 33 " " " " Pencil * No. 407,</li> <li>I Plain Divider, 6 inch, No. 411,</li> <li>I Hairspring Divider, 6 inch, No. 413,</li> <li>Compass, 64 inch, with Joint in each leg, Pen, Pencil, Needle Point and Lengthening Bar, No. 413,</li> <li>I Compass, 64 inch, with Joint in each leg, Pen, Pencil, Needle Point and Lengthening Bar, No. 413,</li> <li>I Poroportional Divider, with movable Points, No. 439,</li> <li>Spring Bow Pen and Pencil, No. 454,</li> <li>Set Steelspring Divider and Bows, No. 480, 481, 482,</li> <li>Beam Compass, No. 510, with Wheel Attachment, No. 511,</li> <li>I Drawing Pen, 4 inch, with Joint, Ivory Handle, No. 526,</li> <li>do. do. 64 " " " and Pin, Ivory Handle, No. 528,</li> <li>I do. do. 64 " " " No. 551,</li> <li>Adjusting Key and Screwdriver, No. 825,</li> <li>I don Contres, with German Silver straps and Corners, Lock, Tray and Drawer,</li> <li>contg:: The same Instruments as No. 582; and</li> <li>Set Borwood Scales like, No. 1576,</li> <li>Paper Cutter, No. 2701,</li> <li>Protractor, No. 1226,</li> <li>German Silver Parallel Rule, No. 1750,</li> <li>2 do ca cach German Silver Thumb Tacks, No. 2622, 2625,</li> <li>I Tacklifter, No. 2680,</li> <li>each Rubber Triangle, No. 1802, 5, 8, 12 inch,</li> <li>" No. 1804, 4, 7, 10 "</li> <li>" Cate Chinese Ink, No. 3030 T,</li> <li>I doz assorted Camel Hair Brushes, No. 3102,</li> <li>each Chinese Ink, No. 3030 T,</li> <li>I doz assorted Camel Hair Brushes, No. 3135, 1, 3,</li> <li>I Camel Hair Brush, No. 3136, 3,</li> <li>I Patent Ink Slab, No. 3151,</li> <li>I Nest of Saucers, No. 3262,</li> <li>Siberian Artists Pencil, No. 3361,</li> <li>Bores Siberian Lacda, No. 3361,</li> <li>Bores Siberian Lacda, No. 3361,</li> <li>Bores Siberian Lacda, No. 3361,</li> <li>Bores Siberian No. 3481,</li> <li>" Ink Erasers, No. 3445,</li> <li>Stel Braser, No. 3481,</li> <li>" Encil Pointer, No. 3502,</li> </ul>

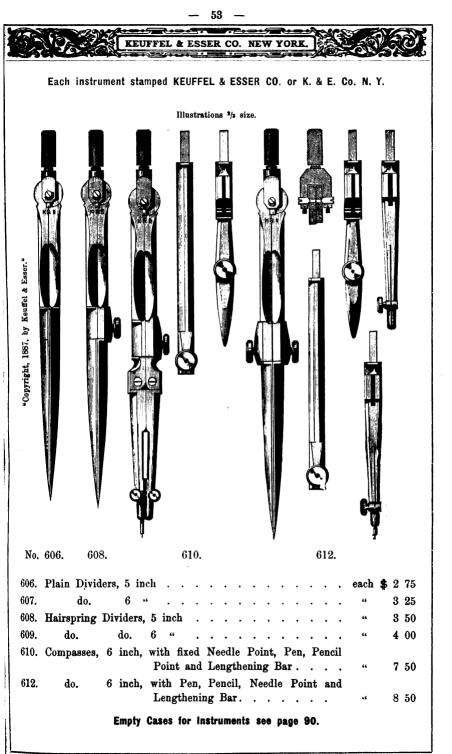




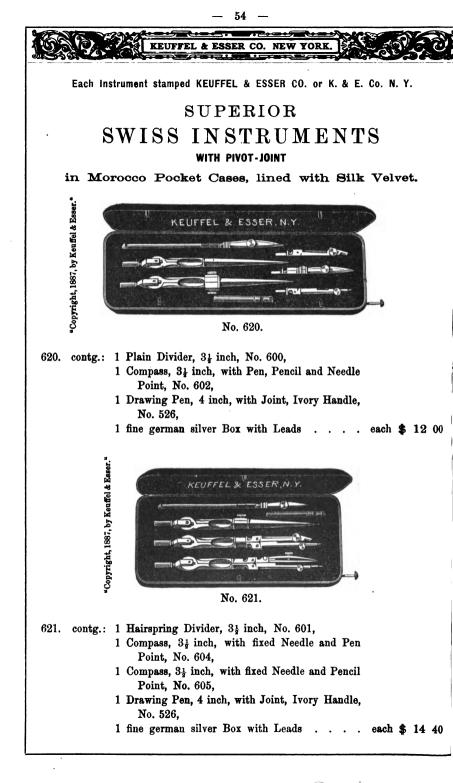


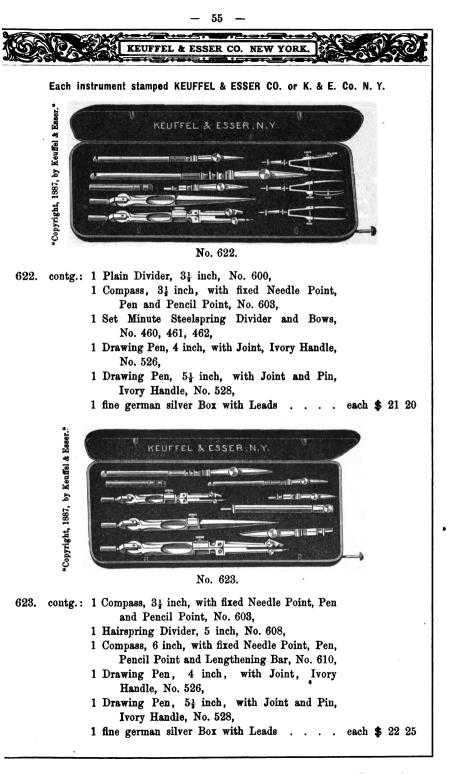
small size compasses.

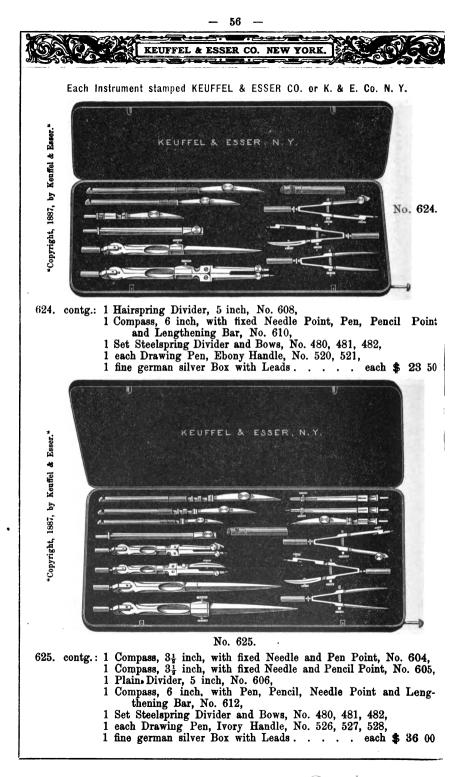
For Superior Swiss Instruments as above, but with Tongue-joint see pages 24 etc.

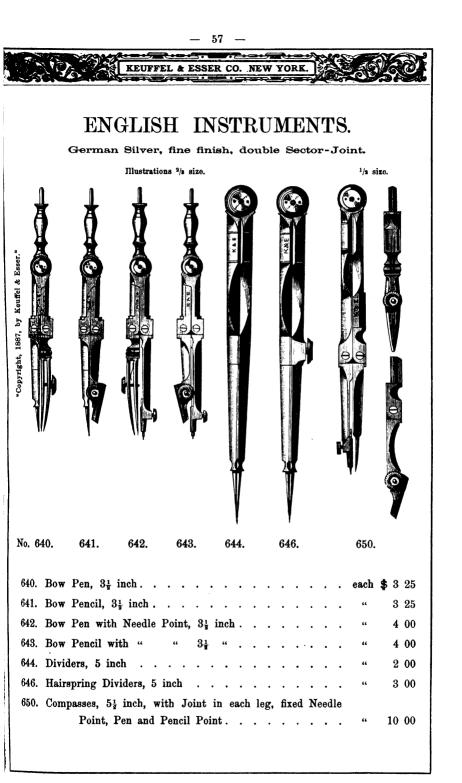


For Superior Swiss Instruments as above, but with Tongue-joint see pages 24 etc. Digitized by Google

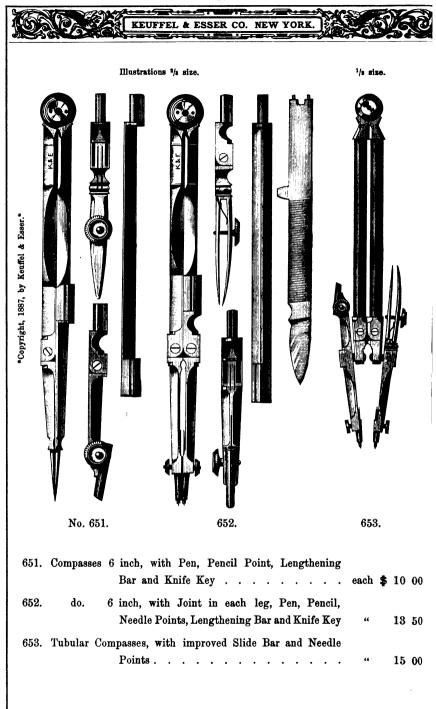




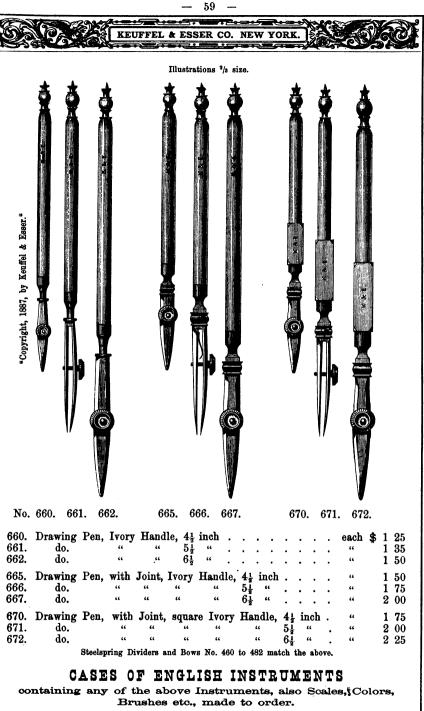




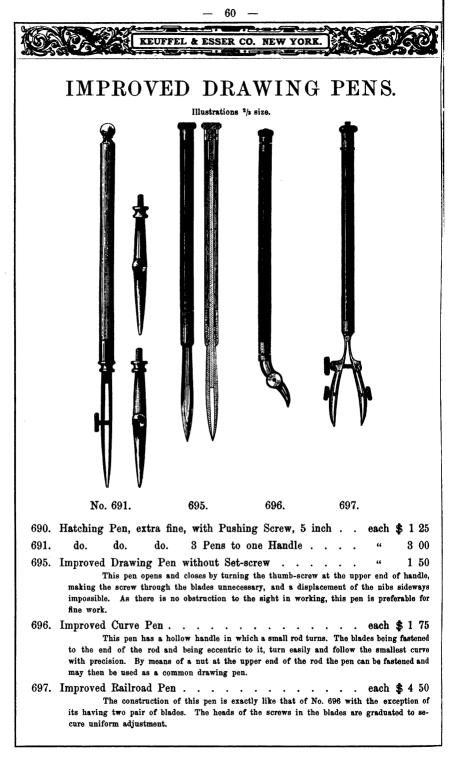
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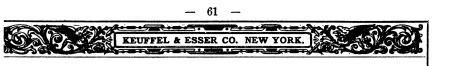


58



Empty Cases see page 90.



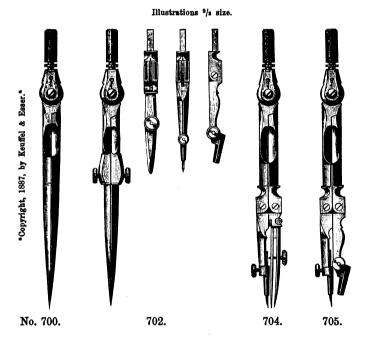


# GERMAN INSTRUMENTS

of German Silver, best Steel Points, highly finished.

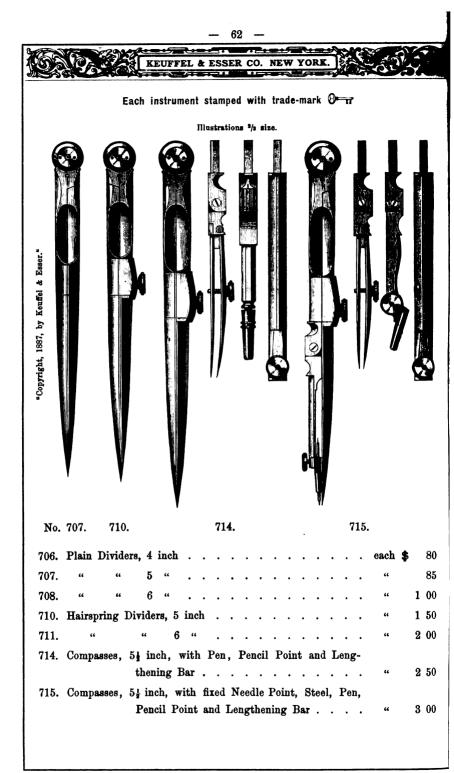
Extra Quality "TRADE B

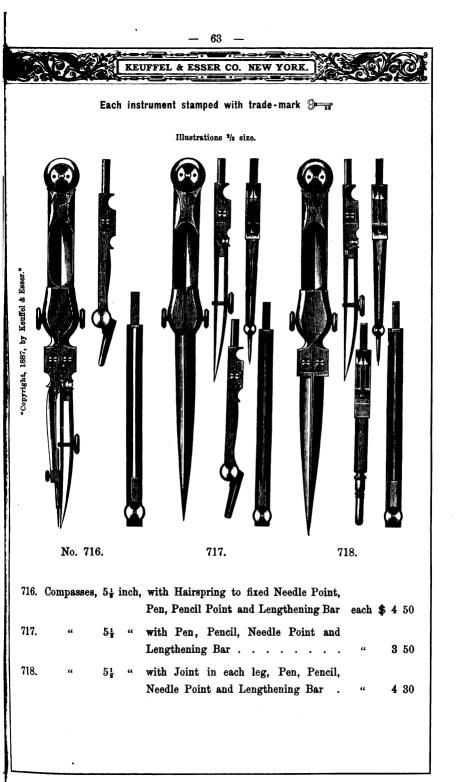
We ask our customers to pay particular attention to this trade-mark, whenever they want the best of these instruments.



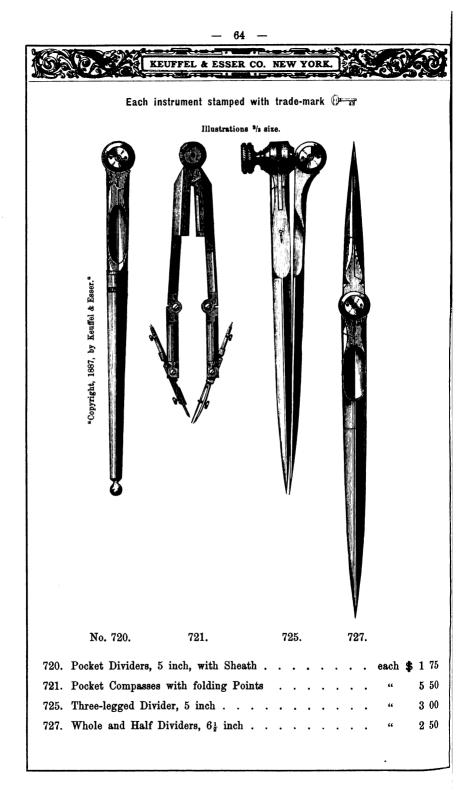
700.	Plain Divid	lers,	3 <u>1</u> i	inch,	with	Handle	•		• •	•	•	each \$	1	00
702.	Compasses,	<b>3</b> 1 i	inch,	with	Pen,	Pencil	and	Needle	Poin	t.	•	"	2	75
704.	do.	3 <u>1</u>	"	"	fixed	Needle	and	Pen Po	int.	•	•	"	2	15
705.	do.	3 <u>1</u>	"	"	"	"	"	Pencil I	Point		•	"	2	15

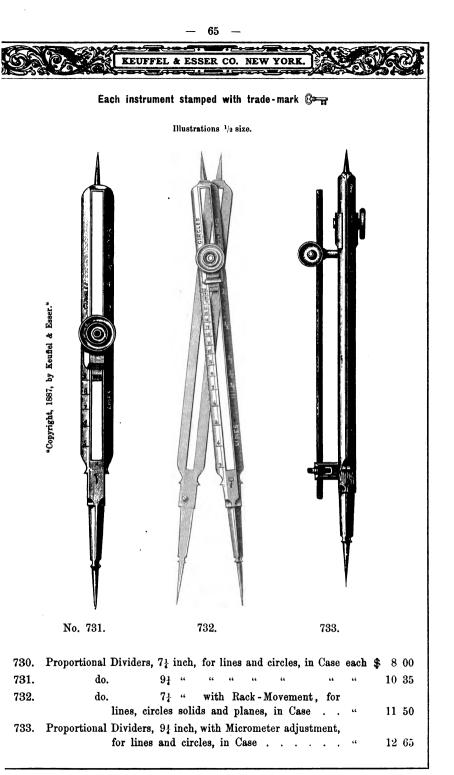




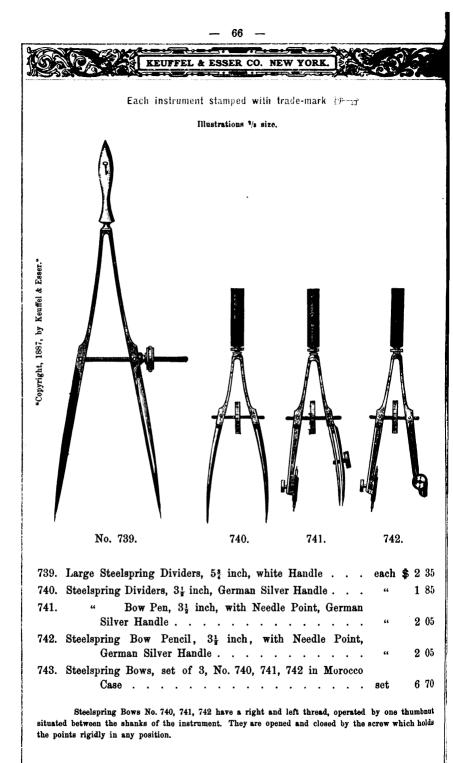


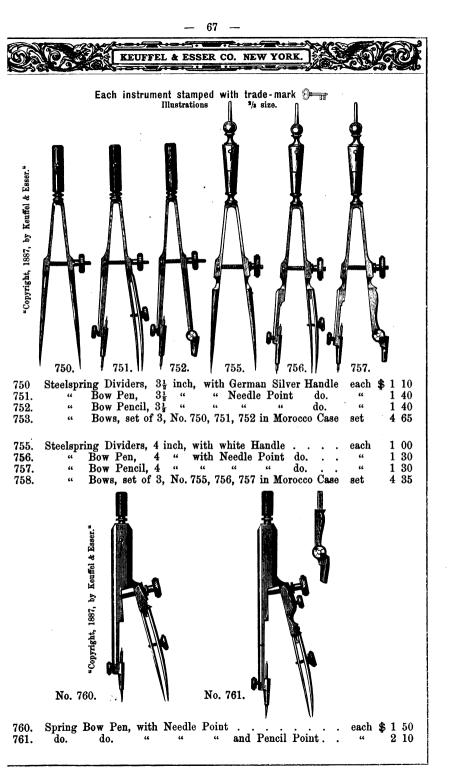
and a second

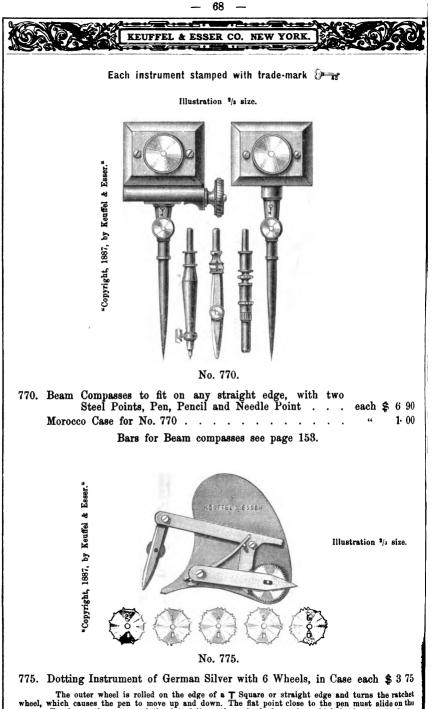




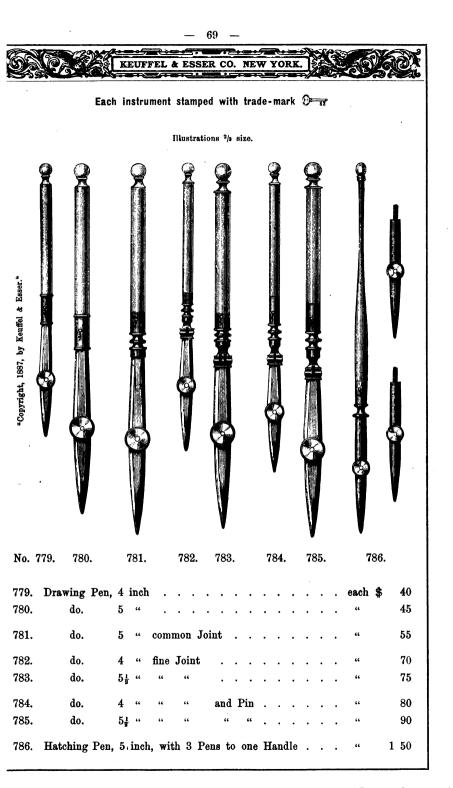
3

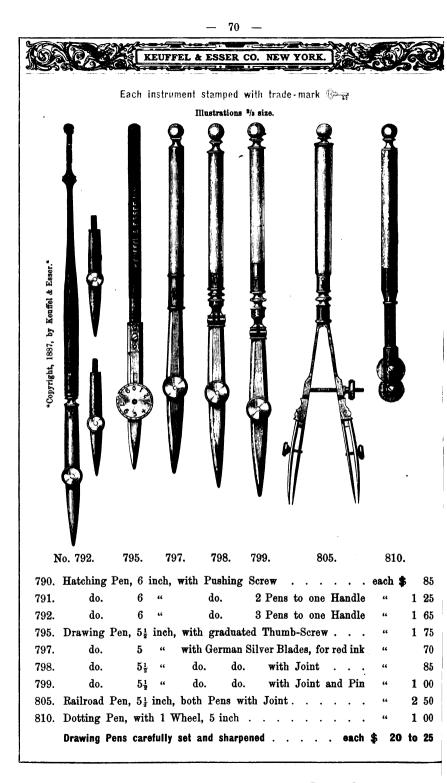


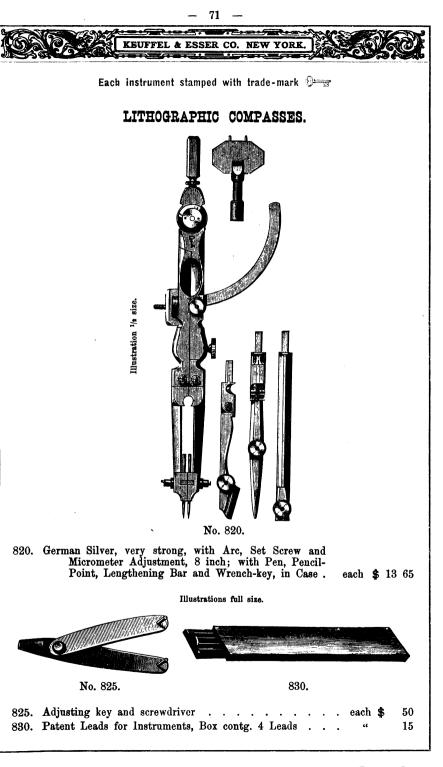




The outer wheel is rolled on the edge of a  $\top$  Square or straight edge and turns the ratchet wheel, which causes the pen to move up and down. The flat point close to the pen must slide on the paper. To change the pattern of the dotted lines, throw back the spring which holds the wheels on the and insert the proper ratchet wheel.







## SEPARATE PARTS

A ESSER CO.

NEW

#### for

## SUPERIOR SWISS AND GERMAN INSTRUMENTS.

To accomodate our customers we keep in stock separate parts for our Mathematical Instruments, such as Pen Points, Pencil Points, Needle Points, Lengthening Bars, Screws, Shouldered Needles, Pen Handles etc., but while we can replace parts for compasses, we can not replace the compasses without the parts, nor the three-cornered steel legs of compasses. To repair points which are not detachable from the compasses (so called fixed points) is generally not advisable.

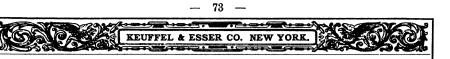
As our instruments are hand-made and the parts belonging to them consequently not interchangeable, they must be fitted to the instrument. The charge for such fitting is included in the following prices.

#### PARTS FOR SUPERIOR SWISS INSTRUMENTS.

Pen Points, 1	Pencil Points	, Needle Poi	ints, for	3 <sup>1</sup> / <sub>2</sub> inch	Compasse	s each	<b>\$</b> 1	25
do.	do.	do.	**	$4\frac{1}{2}, 5\frac{1}{2}, 6$	inch "	"	1	<b>6</b> 0
do.	do.	do.	"	6 <sup>1</sup> / <sub>8</sub> , 7 in	nch "	"	1	75
do.	do.	do.	**	Beam (	ompasses	• "	1	00
Lengthening	Bars for $4\frac{1}{3}$ ,	5¼, 6 inch	Compas	ses	• • •	• "	1	35
do.	" 6 <del>1</del> ,	7 "	**			• "	1	<b>5</b> 0
Screws and 1	Nuts			. each	from <b>\$</b>	20 to	\$	<b>25</b>
Shouldered N	Veedles		• • •	• "	"	15 "		<b>2</b> 0
Ivory Handle	s for Drawin	g Pens, 41 i	inch		• • •	. each	\$	<b>25</b>
do.	" d	o. 4 <del>8</del>	• • • •		• • •	• "		30
do.	" d	0. 5 <sup>1</sup>	"	• • •		• "		35
do.	" d	0. 6 <del>1</del>	"			• "		<b>4</b> 0

#### PARTS FOR GERMAN INSTRUMENTS.

Pen Points,	Pencil Points,	, Needle Points,	for	3 <sup>1</sup> / <sub>g</sub> incl	h Compasses	each \$ 1	00
do.	do.	do.	"	5 <u>1</u> "	"	" 1	<b>2</b> 5
do.	do.	do.	"	$\mathbf{Beam}$	Compasses .	"	80
Screws and	Nuts				each from \$	15 to	20
Shouldered	Needles					10 "	15
Handles for	Drawing Pens	s, 4 inch		• •		each 💲	<b>2</b> 0
do. "	do.	5 or 5½ inch					25



### GERMAN INSTRUMENTS IN CASES.

German Silver, best Steel Points, highly finished.

Extra Quality "TRADE OMARK"

EXTRA FINE MOROCCO POCKET CASES, LINED WITH PURPLE VELVET.



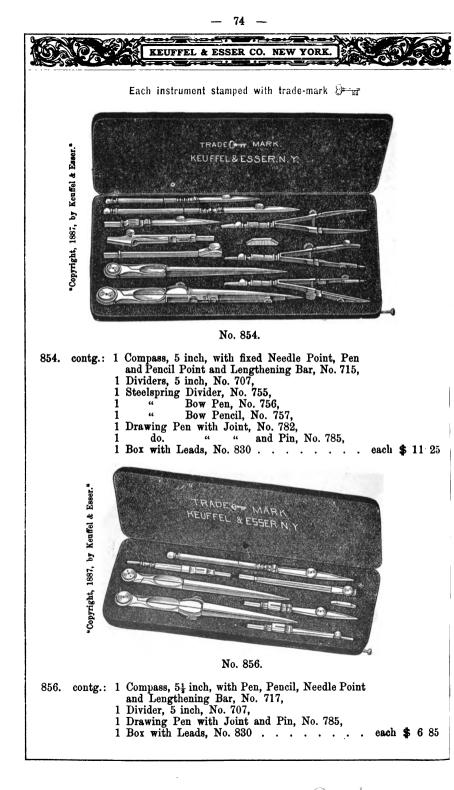


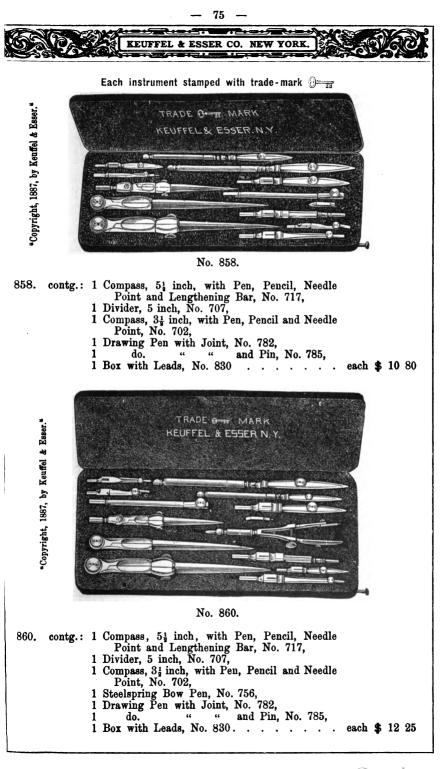
850. contg.: 1 Compass, 3<sup>1</sup>/<sub>5</sub> inch, with Pen, Pencil and Needle Point, No. 702,
1 Drawing Pen with Joint, 4 inch, No. 782,
1 Box with Leads No. 830 . . . . . . . . . . . . . . . each \$ 4 50

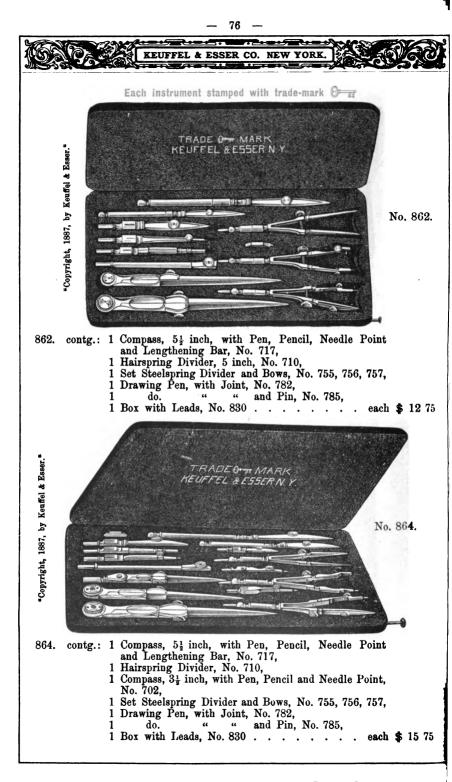


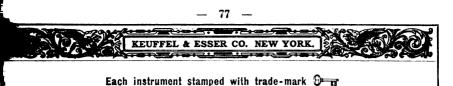
No. 852.

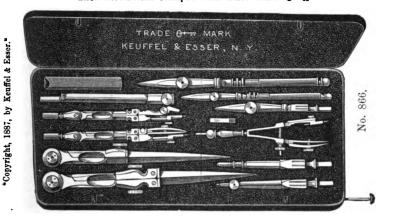
852. contg.: 1 Compass, 5 inch, with fixed Needle Point, Pen and Pencil Point and Lengthening Bar, No. 715, 1 Divider, 5 inch, No. 707, 1 Steelspring Bow Pen with Needle Point, No. 756, 1 Drawing Pen with Joint, No. 782, 1 do. " " and Pin, No. 785, 1 Box with Leads, No. 830 . . . . . . . . each \$ 8 50





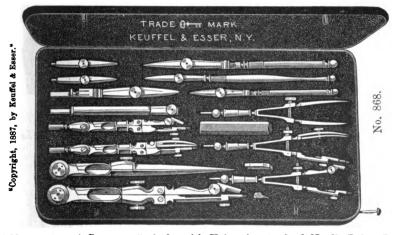




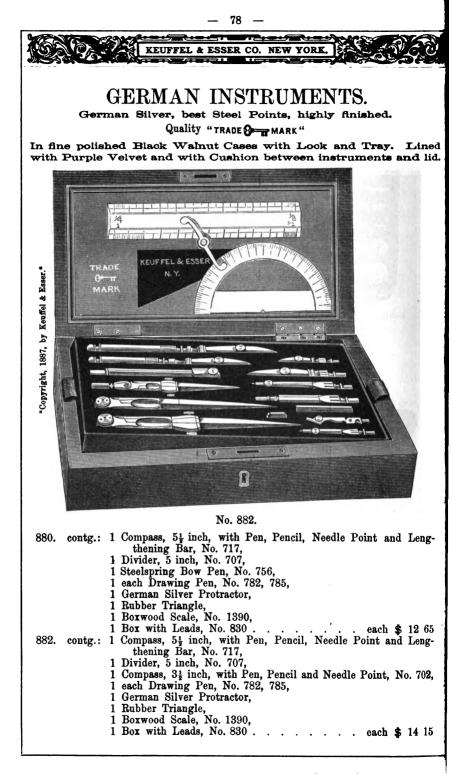


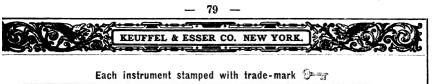
866. contg.: 1 Compass, 5<sup>1</sup>/<sub>1</sub> inch, with Joint in each leg, Pen, Pencil, Needle Point and Lengthening Bar, No. 718, 1 Hairspring Divider, 5 inch, No. 710,

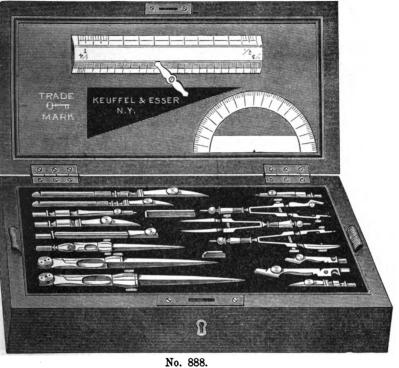
- 1 Compass, 31 inch, with fixed Needle and Pen Point, No. 704, 1 do. 31 " " " " Pencil " No. 705, 1 Steelspring Bow Pen, No. 756,
- 1 each Drawing Pen No. 782, 785,
- 1 Box with Leads, No. 830 . . . . . . . . . each \$ 15 50



868. contg.: 1 Compass, 5<sup>1</sup>/<sub>4</sub> inch, with Hairspring to fixed Needle Point, Pen, Pencil Point and Lengthening Bar, No. 716, 1 Hairspring Divider, 5 inch, No. 710, 1 Compass, 3<sup>1</sup>/<sub>4</sub> inch, with fixed Needle and Pen Point, No. 704, 1 do. 3<sup>1</sup>/<sub>5</sub> """"Pencil "No. 705, 1 Set Steelspring Divider and Bows, No. 755, 756, 757, 1 each Drawing Pen, No. 782, 785, 1 Hatching Pen, with 3 Pens to one Handle, No. 786, 1 Box with Leads, No. 830 . . . . . . . . . . each \$ 20 25





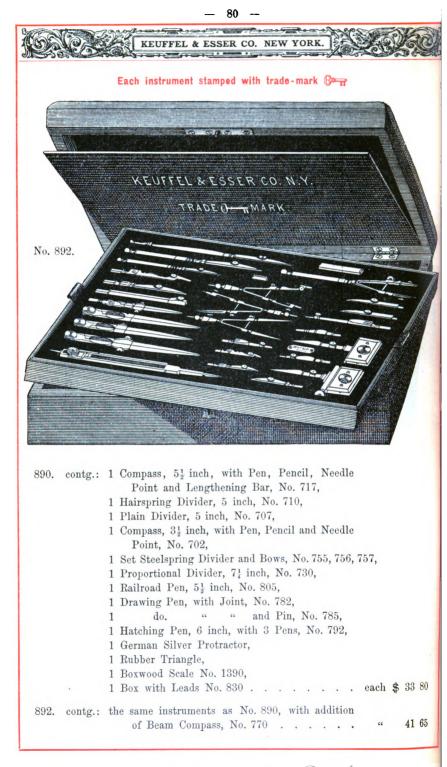


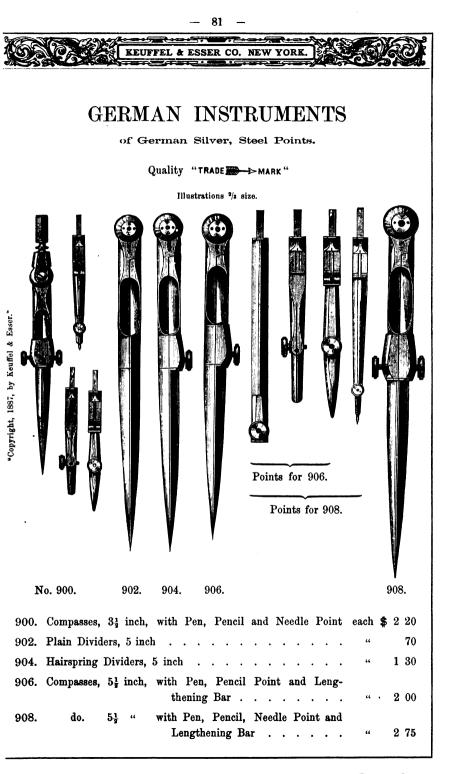
886.	contg.:	1	Compass, 5 <sup>1</sup> / <sub>4</sub> inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 717,			
		1	Divider, 5 inch, No. 707,			
			Compass, 3 <sup>1</sup> / <sub>4</sub> inch, with Pen, Pencil and Needle Point, No. 702,			
		1	Steelspring Bow Pen, No. 756,			
			Drawing Pen with Joint, No. 782,			
		1	do. " " and Pin, No. 785,			
		1	German Silver Protractor, 1 Rubber Triangle,			
		1	Boxwood Scale, No. 1390, 1 Box with Leads, No. 830	each	\$ 15	35
888.	contg.:	1	Compass, 5 <sup>1</sup> / <sub>4</sub> inch, with Pen, Pencil, Needle Point and Lengthening Bar, No. 717,			
		1	Hairspring Divider, 5 inch, No. 710,			
			Compass, 3; inch, with Pen, Pencil and Needle Point, No. 702.			
		1	Set Steelspring Divider and Bows, No. 755, 756, 757.			
		1	Drawing Pen with Joint, No. 782,			
		ī	do. " " and Pin, No. 785.			
		ī	German Silver Protractor, 1 Rubber Triangle,			
			Boxwood Scale, No. 1390, 1 Box with Leads,			
			No. 830	each	\$ 19	45

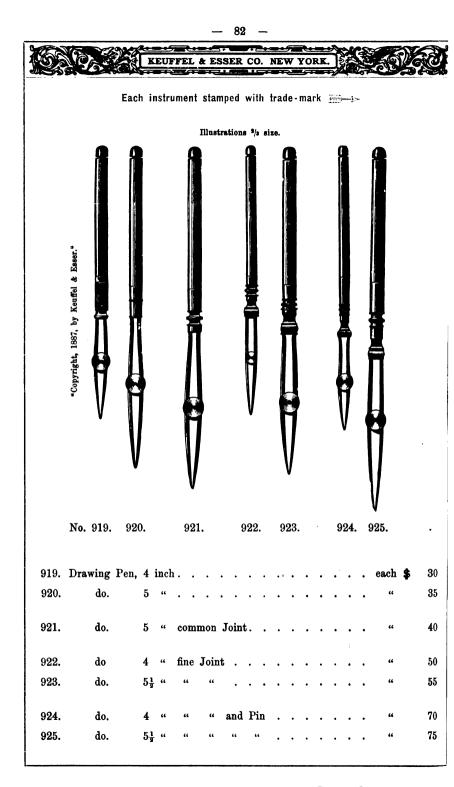
"Copyright, 1897, by Keuffel & Esser."

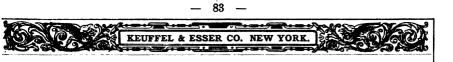
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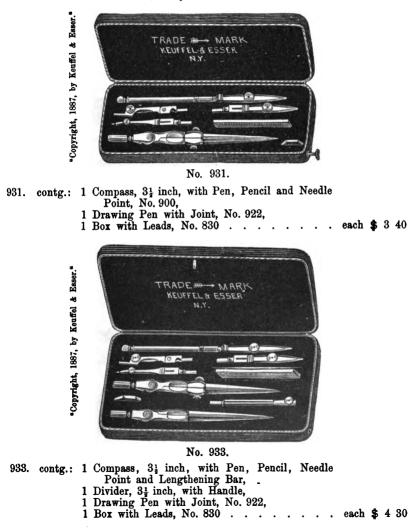


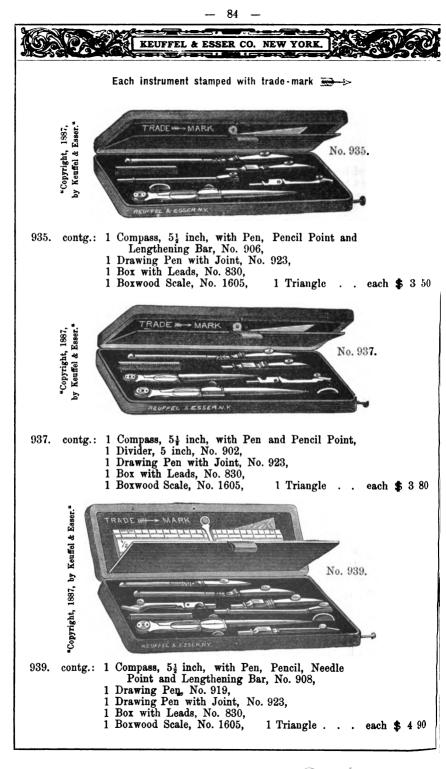
## GERMAN INSTRUMENTS IN CASES.

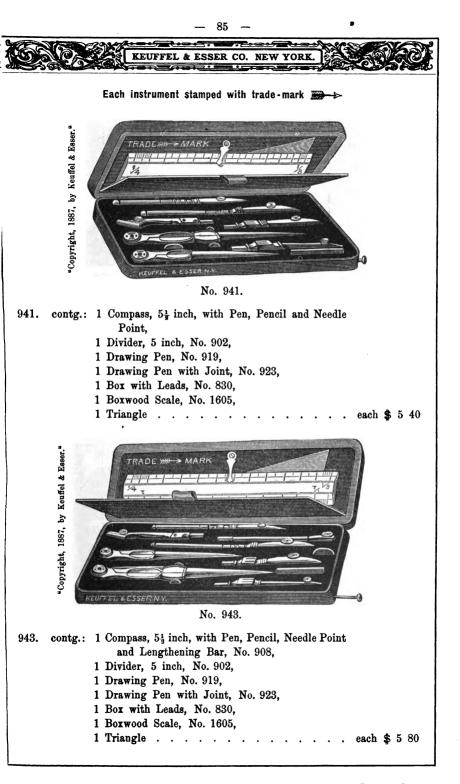
German Silver, Steel Points.

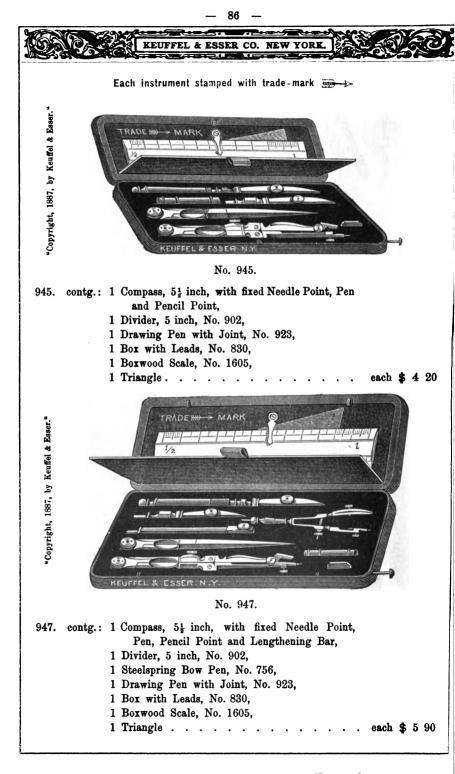
#### Quality "TRADE

Cases of black Morocco, lined with Velvet. No. 935 to 950 have a Satin Cushion hinged to the box, to keep the compasses from coming in contact with the tools in the cover. The Cases are locked by a rod. These Cases are the neatest and best ever offered, except our Morocco Pocket Cases No. 850 to 868.









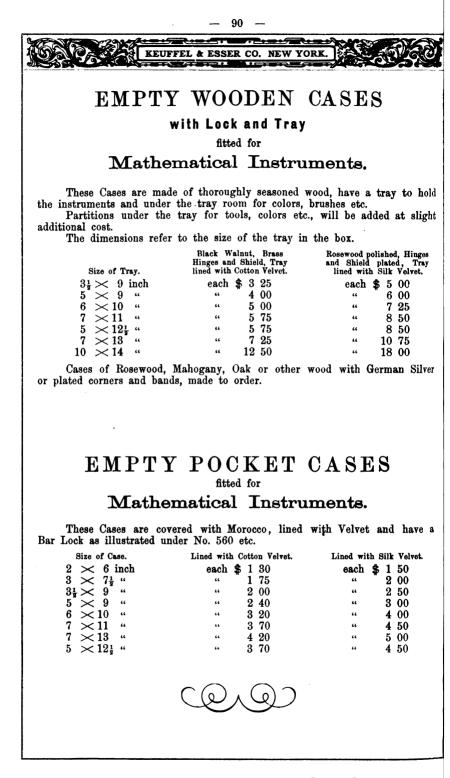


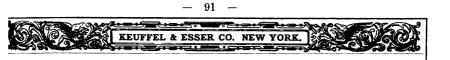
£





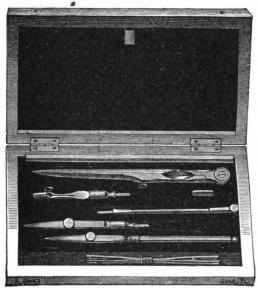






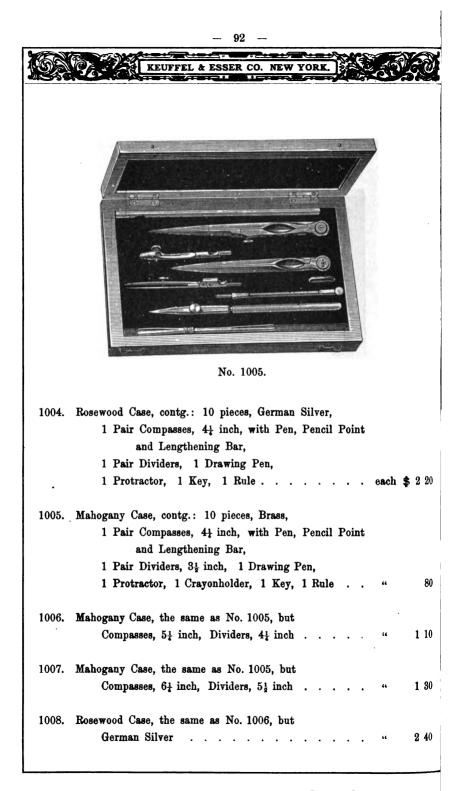
# FRENCH INSTRUMENTS

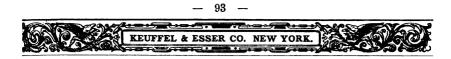
of Brass and German Silver in Cases.

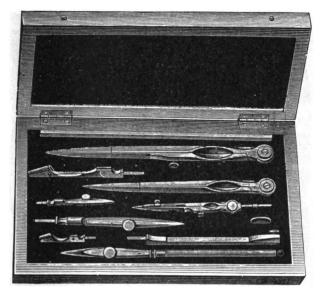


No. 1003.

1000. Mahogany Case, contg.: 5 pieces, Brass,		
1 Pair Compasses, $4\frac{1}{4}$ inch, with Pen and Pencil		
Point, 1 Key	each \$	45
1001. Mahogany Case, contg.: 6 pieces, Brass,		
1 Pair Compasses, 4 <sup>1</sup> / <sub>4</sub> inch, with Pen and Pencil Point,		
1 Crayonholder, 1 Key, 1 Rule	"	50
1002. Mahogany Case, contg.: 8 pieces, Brass,		
1 Pair Compasses, $4\frac{1}{4}$ inch, with Pen, Pencil Point		
and Lengthening Bar,		
1 Crayonholder, 1 Protractor, 1 Key, 1 Rule	"	60
1003. Mahogany Case, contg.: 9 pieces, Brass,		
1 Pair Compasses, $4\frac{1}{4}$ inch, with Pen, Pencil Point		
and Lengthening Bar,		
1 Drawing Pen, 1 Crayonholder, 1 Protractor, 1 Key,		
1 Rule	"	75



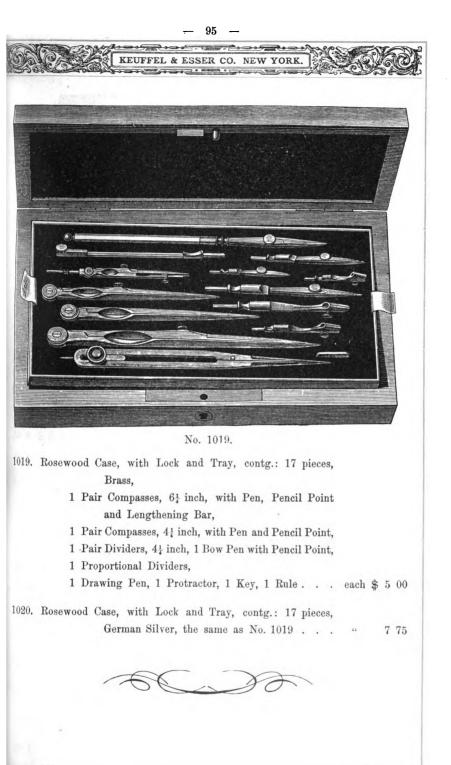


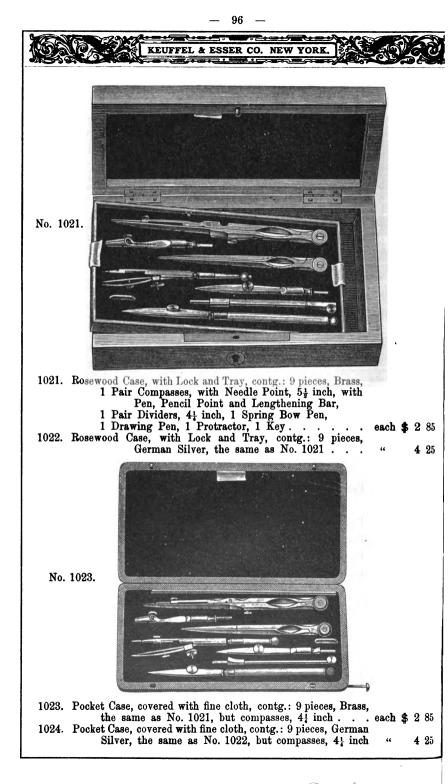


No. 1009.

1009.	Mahogany Case, contg.: 12 pieces, Brass,			
	1 Pair Compasses, $4\frac{1}{2}$ inch, with Pen, Pencil Point			
	and Lengthening Bar,			
	1 Pair Dividers, 31 inch, 1 Bow Pen with Pencil Point,			
	1 Drawing Pen, 1 Protractor, 1 Key, 1 Rule	each	<b>\$</b> 1	20
1010.	Mahogany Case, contg.: 12 pieces, Brass, the same as			
	No. 1009, but Compasses $5\frac{1}{2}$ and $4\frac{1}{4}$ inch	"	1	50
1011.	Rosewood Case, contg.: 12 pieces, Brass, the same as			
	No. 1010	"	1	60
1012.	Rosewood Case, with Lock and Tray, contg.: 12 pieces,			
	Brass, the same as No. 1010	"	2	00
1013.	Rosewood Case, with Lock and Tray, contg.: 12 pieces,			
	German Silver, the same as No. 1012	"	4	00
1014.	Rosewood Case, with Lock and Tray, contg.: 12 pieces,			
	Brass, the same as No. 1012, but Compasses $6\frac{1}{4}$ and			
	$5\frac{1}{3}$ inch	"	2	35







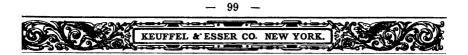


97

No. 1025.

1025.	Rosewood Case, with Lock and Tray, contg.: 14 pieces,
	Brass,
	1 Pair Compasses with Needle Point, 64 inch, with
	Pen, Pencil Point and Lengthening Bar,
	1 Pair Compasses with Needle Point, 41 inch, Pen and Pencil Point.
	1 Pair Dividers, 41 inch, 1 Spring Bow Pen,
	1 Drawing Pen, 2 Protractors, 1 Rule, 1 Key . each \$ 3 50
1026.	Rosewood Case, with Lock and Tray, contg.: 14 pieces,
	German Silver, the same as No. 1025 " 575
1027.	Rosewood Case, with Lock and Tray, contg.: 14 pieces,
	Brass, the same as No. 1025, but with Patent
	<b>Pencil Points</b>





1033.	<ul> <li>Rosewood Case, inlaid, with Lock and Tray, contg.: 18 pieces, German Silver,</li> <li>1 Pair Compasses with Needle Point, 6‡ inch, with Pen, Patent Pencil Point and Lengthening Bar,</li> <li>1 Pair Compasses, 4‡ inch, with Handle, with Needle Point, Pen and Patent Pencil Point,</li> <li>1 Pair Dividers, 4‡ inch,</li> <li>1 Spring Bow Pen,</li> <li>1 Proportional Dividers,</li> <li>3 Drawing Pens,</li> <li>2 Protractors,</li> <li>1 8 inch Ivory Rule,</li> <li>1 Key</li></ul>
1034.	Rosewood Case, inlaid, with Lock and Tray,
	contg.: 22 pieces, German Silver,
	1 Pair Compasses with Needle Point, $6\frac{1}{4}$ inch, with
	Pen, Patent Pencil Point and Lengthening Bar,
	1 Pair Compasses, 41 inch, with Handle, with Needle
	Point, Pen and Patent Pencil Point,
	1 Pair Dividers, $4\frac{1}{4}$ inch,
	1 Proportional Dividers,
	1 Steelspring Dividers,
	1 Steelspring Bow Pen,
	1 Steelspring Bow Pencil,
	3 Drawing Pens,
	1 8 inch Ivory Rule,
	2 Protractors,
	1 Key,
	2 Triangles,
	1 Curve
1035.	Rosewood Case, inlaid, with Lock and Tray,
	contg.: 26 pieces, German Silver,
	the same as No. 1034, but with Beam Compasses . " 29 00





These boxes are more durable than the cheap French cases and are therefore often preferred for use in schools etc. The boxes are of one piece.

### BRASS.

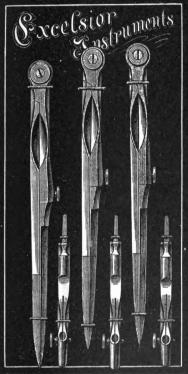
1040.	1	Pair	Compasses,	4 <del>1</del>	inch,	with	Pencil	Point					each	\$	45
1041.	1		do.	51	"	"	"	"					"	-	55
1042.	1		do.	6 <del>1</del>	"	"	"	"	•	•	•	•	"		65
1043.	1		do.	41	"	"	Pen ar	nd Per	cil	Po	int	•	"		55
1045.	1		do.	<b>4</b> ‡	"	"	" and L	" "		í Ig ]			"		<b>6</b> 0
1046.	1		do.	51	"	"	do	).	d	D.			"		65
1047.	1		do.	6 <del>1</del>	"	"	do	).	d	0.			"		75
1048.	1		do.	4 <u>1</u>		" Pencil	fixed N Point a						r "		75
1049.	1		do.	51 ş	"		do.		d	<b>)</b> .	U		"		80

## GERMAN SILVER.

1051.	1 Pair	Compasses,	$5\frac{1}{3}$ inch, with Pen, Pencil Point and Lengthening Bar	"	1 25
1054.	1	do.	5 <sup>1</sup> / <sub>2</sub> inch, with fixed Needle Point, Pen, Pencil Point and Lengthening Bar	"	1 50

\*\*\*\*\*\*





No. 1066.

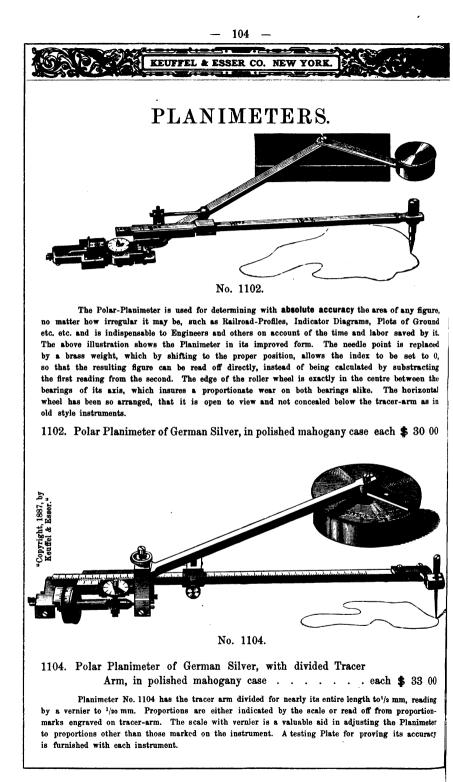




1065.	Brass, 1	Pair Compasses	, 41	inch,	with	Pencil	Point	each	\$	40
1066.	"	do.	$5\frac{1}{2}$	"	"	"	"	"		50
1067.	"	do.	6 <del>1</del>	"	"	"	"	"		60
1068.	Brass, 1	Pair Compasses,	4 <del>1</del> inc	h, wit	h Pen,	Pencil	Point			
				and	Lengt	h'g. Bai	r, Key	"		55
1069.	"	do.	5 <sup>1</sup>	"	do.	do	•	"		60
1070.	"	do.	64	"	do.	do	•	"		70
1071.	Brass, 1	Pair Compasses,	$5\frac{1}{3}$ in	ch, wit	h fixed	l Needle	Point,			
	Pen,	Pencil Point and	l Len	gtheni	ng Ba	r, Key		"		75
1072.	German S	Silver, 1 Pair Cor	npass	es, 5½	inch,	like No	. 1069	"	1	20
1073.	German &	Silver, 1 Pair Cor	npass	es, 5 <del>1</del>	inch,	like No	. 1071	"	1	45

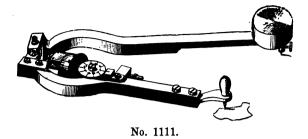
Ś	33	NEW YORK.	FEL & ESSER CO	KEU	63
	'S.	RUMENT an Silver.			
			No. 1076		
5 20 25 30 55	each \$ " "	· · · · · · · · ·	s, 4 <sup>1</sup> / <sub>2</sub> inch 5 <sup>1</sup> / <sub>2</sub> " 6 <sup>1</sup> / <sub>4</sub> "	Brass, Plain Divide " do. do. " do. do. German Silver, Pla	1076. 1077.
			No. 108		
55 75	each 😫 "		Pen and Pencil I	1 Pair Compasses w Point, do. do	1080. 1081.
			No. 108		
<b>b</b> 5 75	each \$	h Pen and Pencil	m Compasses v 1 Case	German Silver Be Point	1082.
5 20	"	Ad Pencil Point in	sses with Pen	Brass Beam Comp Case	1083.

	— 103 —		
	KEUFFEL & ESSER CO. NEW YORK.	1012	KQ.
	0. 1084.     1085.     1089.     1091.	1092.	1099.
1085. 1086.	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	each "	<b>\$</b> 5 25 1 85 4 35 2 30
1089.	Lines, Circles, Solids and Planes, in Case German Silver Proportional Divider, 7 inch, with rack-	"	4 50
1090.	movement, divided for Lines and Circles, in Case . German Silver Proportional Divider, 7 inch, with rack- movement, divided for Lines, Circles, Solids and	"	570
	Planes, in Case German Silver Proportional Divider, 7 inch, with rack- movement, Points bent rectangular, divided for Lines	"	7 00
1092.	and Circles, in Case	"	$egin{array}{c} 6 & 75 \ 15 \end{array}$
1093.	do. White Bone Handle, with Pin Dotting Wheel, Brass, Ebony Handle	 	25 60

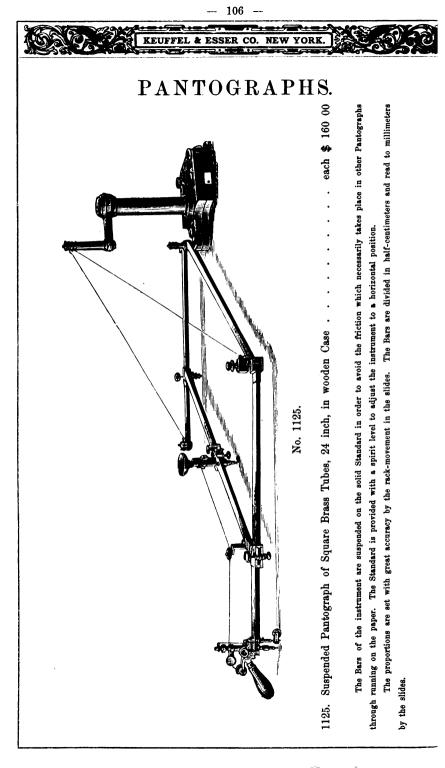


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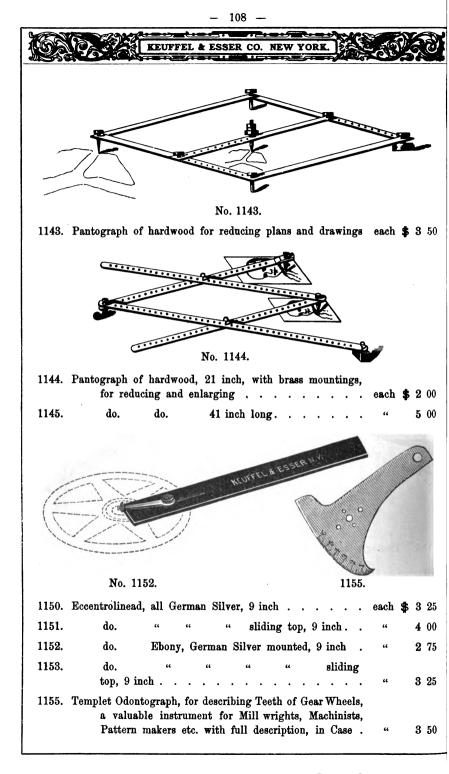


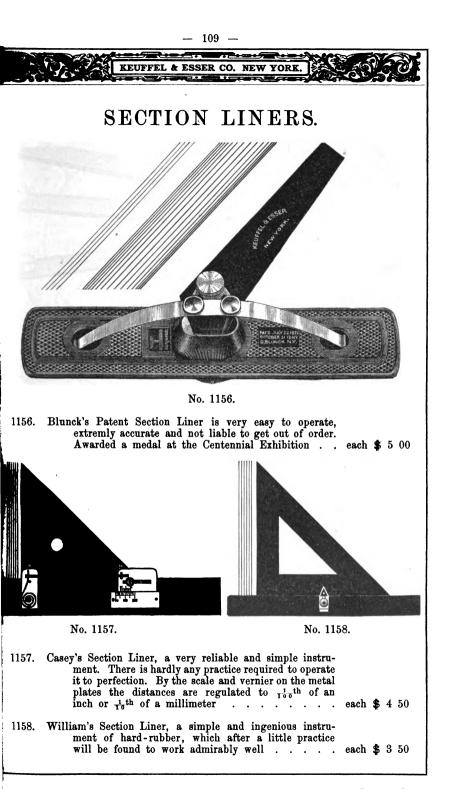


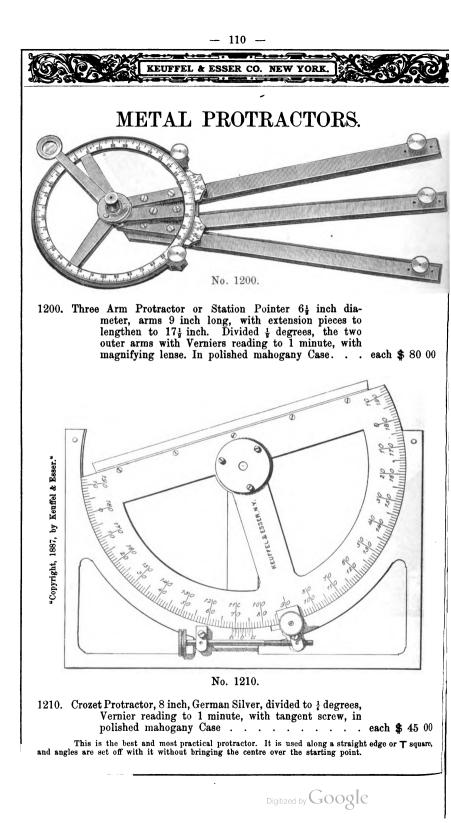
- 1110. Polar Planimeter, to measure only square inches, in Case each \$ 15 00 No. 1110. Represents the Planimeter in its simplest form. It has one index wheel only and is intended to measure square inches, <sup>1</sup>/10 and <sup>1</sup>/100<sup>th</sup> of a square inch. This instrument is of value only for Steam Indicator Diagrams.
- 1111. The same as No. 1110, but with horizontal wheel, in Case each \$ 17 50 The figures on the horizontal wheel indicate the tenths. It is superior to those with only one wheel as it reads to 10, 1, 1/10<sup>th</sup> and 1/100<sup>ths</sup> square inches.

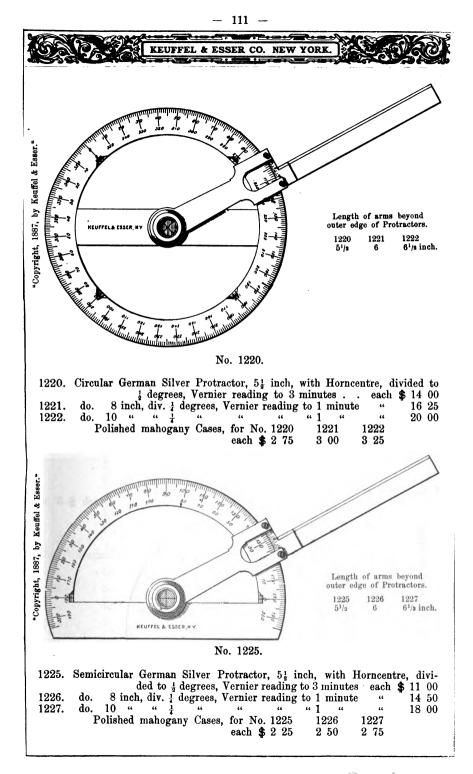


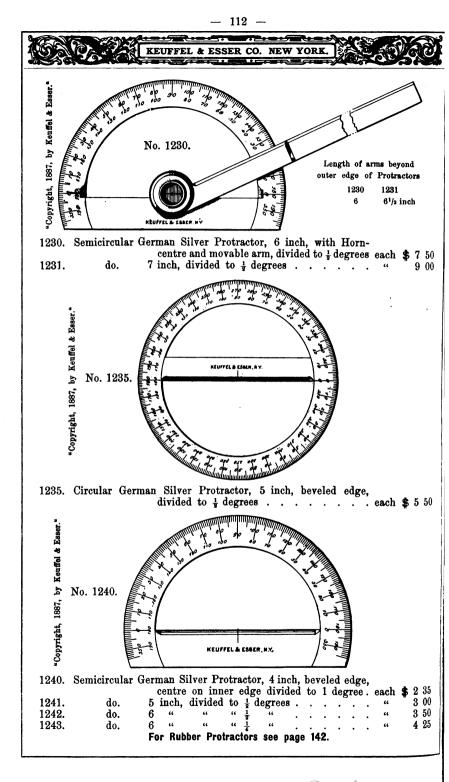
- 107 -
KEUFFEL & ESSER CO. NEW YORK.
No. 1126.
1126. Pantograph of square Brass Tubes, for reducing and en- larging engravings, plans, drawings etc., of the best construction and with all the latest improvements, in hard wood Case, arms 24 inch each \$ 60 00
1127. do. do. "28""75 00
1128. do. do. "33""9000
No. 1135.
1135. Pantograph of Triangular Brass Tubes, for reducing and
enlarging, one arm telescoping, good construction,
in wooden Case, arms 20 inch each \$ 15 00 1136. do. do. " 25 " " 18 00
1137. do. do. " 30 "
1138. do. do. " 36 "



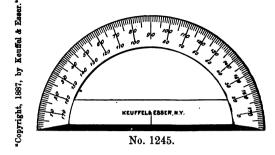




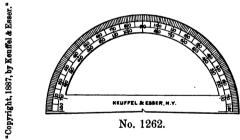




ESSER CO. NEW YORK.

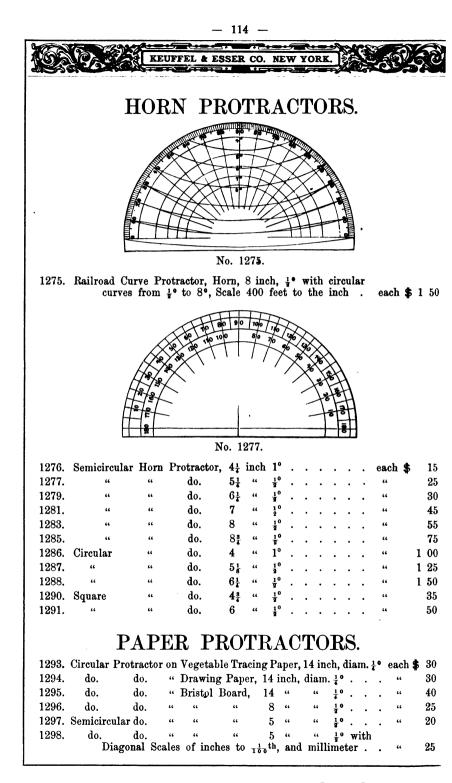


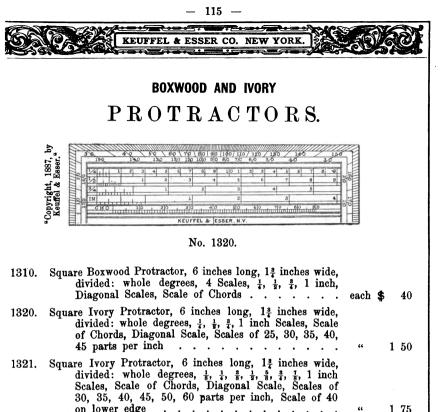
1245.	Semicircu			nan Silv entre on										each	\$ 1	60
12 <b>46.</b>	do.	5	inch,	divided	to	19	degree						•	"	2	<b>25</b>
1247.	do.	6	"	"	"	1	"				•			"	2	75
1248.	do.	6	"	"	"	ł	. "				•			"	3	50
1249.	do.	7	"	"	"	ł	"		•	•		•		**	 4	50
1250.	do.	8	"	"	"	1	"	•					•	"	5	<b>25</b>



1260.	Semicircular	German Silver	Protractor,	4 <del>1</del>	inch,	1	degree	each	\$	60
1261.	do.	do.	do.	$5\frac{1}{8}$	"	1	"	"		90
1262.	do.	do.	do.	6 <del>8</del>	"	1	"	"	1	10
1263.	. do.	do.	do.	$7\frac{1}{3}$	"	1	"	"	1	35
1264.	do.	do.	do.	8 <u>1</u>	"	1	"	"	1	75
1265.	do.	Brass	do.	3 <del>1</del>	"	1	"	"		10
1266.	do.	do.	do.	4‡	"	1	"	"		<b>25</b>
1267.	do.	do.	do.	$5\frac{1}{8}$	"	12	"	"		50
1268.	do.	do.	do.	68	"	$\frac{1}{9}$	"	"	•	60

For Rubber Protractors see page 142.



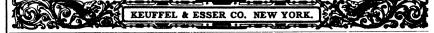


		011 10110				••••	• •
1322.	-	divided: 11, 11 i	whole de nch Scales	or, 6 inches ogrees, <del>1</del> , <del>1</del> , Scale of ( 0, 45, 50, 6	, <del>§</del> , <del>§</del> , <del>§</del> Chords, D	, <del>1</del> , <del>1</del> , 1 iagonal S	, $1\frac{1}{8}$ , cale,
			n lower ed	ge	••••	• • •	"

#### 

3 75

4 50



## IVORY AND BOXWOOD SCALES.

Machine divided.

U. S. St<sup>d.</sup>

Our U. S. Std. machine divided Scales are made of the best selected material wider and thicker than the hand divided and of a better finish. They are superior in quality and accuracy to any others in the market.

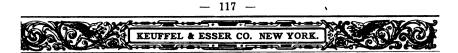
#### FLAT SCALES.

Flat Scales have manifest advantages over triangular or any other form of Scales and are fast superseding them since reliable and accurate Scales have been made in this country and consumers were no longer dependent for flat Scales on the imported hand divided article.

Flat Scales do not offer any liability to error, nor do they necessitate that careful examination each time they are used, which is so great an annoyance in triangular Scales, that a special "scale guard" has been invented to lessen this disadvantage. A flat Scale will last much longer than a triangular, as the latter can not be used without wearing one of the divided surfaces by friction on the drawing, and a single flat scale can be replaced at less cost than a triangular. The triangular scales generally have a number of divisions which the purchaser will hardly ever use, but for which he is nevertheless obliged to pay. The flat shape is also more convenient for Scales, because it presents more surface for holding it in position. As the divisions are nearly on a plane with the drawing they are presented at a better angle of vision and allow the draughtsman to assume a more comfortable position, especially when working on large drawings. We also call attention to the lengths of scales. For divisions  $\frac{1}{4}$  inch to

We also call attention to the lengths of scales. For divisions  $\frac{1}{2}$  inch to the foot or smaller a 12 inch scale will well answer the purpose, but in drawings made to a larger scale an 18 inch or even 24 inch will be necessary in order to avoid error from repeating the Scale in setting off one measurement. We would therefor recommend 12 inch as the best length for  $\frac{1}{2}$  inch to the foot or smaller, 18 inch as the best length for  $\frac{3}{5}$  to 2 inch to the foot, and 24 inch for still larger scales.

#### OPEN DIVIDED IVORY SCALES Divided inch to feet. "Copyright, 1887, by Keuffel & Esser." 1 1 1. 1. **Including** and the state of the S. CTR USATD No. 1351. Flat Ivory Scale, 6 inch, divided $\frac{1}{8}, \frac{1}{4}, \frac{1}{4}, 1$ inch to the foot 2 00 1350. each \$ 1351. do. 12 " " $\frac{1}{4}, \frac{1}{4}, \frac{1}{4}, \frac{1}{4}, \frac{1}{4}$ " " " " 3 00 "Copyright, 1887, by Keuffel & Esser." Ŀ ١. **S** X \*p 8 7p 6 eit 6 eit op No. 1352. Flat Ivory Scale, 12 inch, divided 3, 4, 1, 3 inch to the foot each \$ 3 00 1352. For Paragon Scales see page 118.



# IVORY CHAIN SCALES

Divided in inches and tenths.

"Copyright, 1887, by Keuffel & Esser."

No. 1360.

1355.	Flat l	lvory Chain	Scale	, 6 i	nch,	div.	10×50 p	arts	to	the	inch	each	<b>\$</b> 2	00
1356.	"	do.	do.	6	"	"	20 > 40	"	"	"	"	"	2	00
1357.	"	do.	do.	6	"	"	30><60		"	"	"	"	2	00
1358.	"	do.	do.	6	"	"	80×100	"	"	"	"	"	2	50
1360.	"	do.	do.	12	"	"	10×50	"	"	."	"	"	3	00
1361.	"	do.	do.	12	"	"	<b>2</b> 0×40	"	"	"	"	"	3	00
1362.	"	do.	do.	12	"	"	<b>30</b> ×60	"	"	"	"	"	3	00
1363.	"	do.	do.	12	"	"	80>100	"	"	"	"	"	3	75

"Copyright, 1887, by Keuffel & Esser."



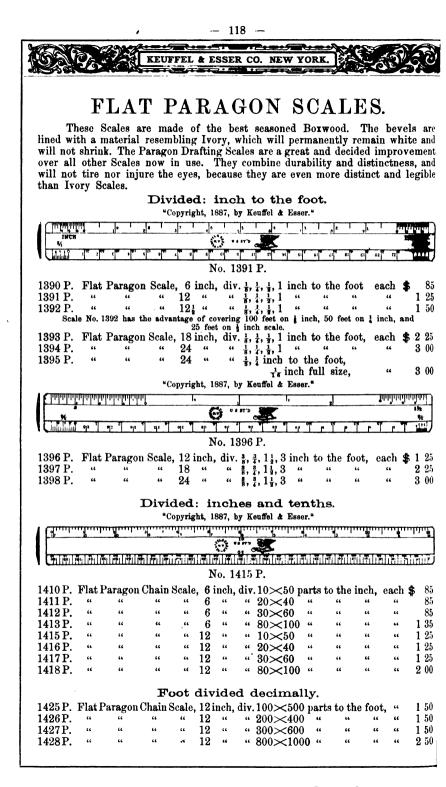
1365.	Flat I	vory Offe	set Scale,	<b>2</b> i	nch,	div.	10×50 p	arts	to to	the	inch	66 ·	80
1366.	"	do.	do.	2	"	"	20><40	"	"	"	"	"	80
1367.	"	do.	do.	2	"	"	30 >> 60	"	"	."	"	"	80
1368.	"	do.	do.	2	"	""	80>100	"	"	"	"	"	1 00

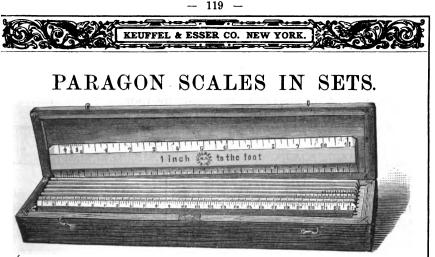
#### Foot divided decimally.

1370.	Flat	Ivory Cha	in Scale,	12 i	inch,	div.	100 >> 500	parts	to	the	foot	"	3	00
1371.	"	do.	do.	12	"	"	200><400	"	"	"	"	"	3	00
1372.	"	do.	do.	12	"	"	$300\! >\! 600$	"	"	"	"	"	3	00
1373.	"	do.	do.	12	"	"	800 >> 100	)"	"	"	"	"	3	75
1375.	"	do. Of	fset Scale	, 2	"	"	100 > 500	"	"	"	"	"		80
13 <b>76</b> .	"	do.	do.	2	"	"	200 >>> 400	"	"	"	"	"		80
1377.	"	do.	do.	2	"	"	<b>3</b> 00 >> 600	"	"	"	"	"		80
1378.	"	do.	do.	2	"	"	800 >> 100	)"	"	"	"	"	1	00

Purchaser's Name put on any Scale without charge.

For Paragon Scales see page 118.





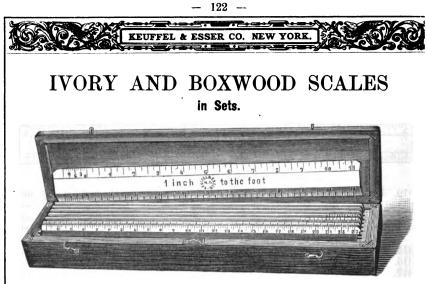
Flat Scales in Sets present the most perfected form of Draughtsman's Scales, as they overcome entirely the defects previously mentioned. They are put up and arranged in a manner to make their use the most practical, time saving and economical. The Scales are arranged, as the above illustration shows, in neat but strong mahogany boxes which have a separate place for each scale, which place is plainly marked, so that the desired division can be selected at a glance. In this manner the scales, which are as valuable and more delicate than compasses and dividers are protected as well as the latter; for it is unreasonable that scales should be allowed to take care of themselves while compasses are preserved in velvet lined cases.

Each Scale has the same division on both edges, one edge reading from left to right, other edge from right to left. See figure C, page 124. 1575 P. Set of 4 Paragon Scales, 12 inch divided:  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{1}{2}$ , 1 inch to the foot 6 25 1576 P. Set of 8 Paragon Scales, 12 inch divided:  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{2}{8}$ ,  $\frac{1}{4}$ ,  $\frac{2}{8}$ ,  $\frac{1}{4}$ ,  $\frac{2}{8}$ ,  $\frac{1}{4}$ ,  $\frac{2}{8}$  inch to the foot 1577 P. Set of 12 Paragon Scales, 12 inch 11 50 divided:  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{3}{8}$ ,  $\frac{1}{4}$ ,  $\frac{3}{8}$ ,  $\frac{1}{4}$ ,  $\frac{3}{4}$ ,  $\frac{1}{4}$ ,  $\frac{1}{4}$ ,  $\frac{2}{3}$ ,  $\frac{3}{4}$ ,  $\frac{6}{6}$  inch to the foot 🕂 inch full size 17 00 " 1578 P. Set of 4 Paragon Scales, 18 inch divided:  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{1}{4}$ , 1 inch to the foot . 1579 P. Set of 8 Paragon Scales, 18 inch 10 75 divided:  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{3}{8}$ ,  $\frac{1}{8}$ ,  $\frac{3}{8}$ ,  $\frac{1}{8}$ ,  $\frac{3}{1}$ , 1,  $\frac{1}{4}$ , 3 inch to the foot 1580 P. Set of 12 Paragon Scales, 18 inch 20 25 divided : 🛔, ‡, ‡, ‡, ‡, 1, 1‡, 2, 3, 4, 6 inch to the foot  $\frac{1}{16}$  inch full size " 30 00 Each Scale has two different divisions, one on each edge, both of which are numbered to read both ways. See figure D, page 125. 1584 P. Set of 4 Paragon Scales, 12 inch divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch set \$ 7 00 Each Scale has only one division, the same on both edges, and is numbered to read both ways on each edge. 1592 P. Set of 6 Paragon Scales, 12 inch divided: 10, 20, 30, 40, 50, 60 parts to the inch . . set \$ 9 00 1593 P. Set of 8 Paragon Scales, 12 inch divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 13 50 For Boxwood and Ivory Scales in Sets see page 122.

— 120 —
KEUFFEL & ESSER CO. NEW YORK.
OPEN DIVIDED BOXWOOD SCALES Divided: inch to the foot.
"Copyright, 1887, by Keuffel & Esser."
1390. Flat Boxwood Scale, 6 inch, div. $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{3}$ , 1 inch to the foot each \$ 50         1391. " do. 12 " $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{3}$ , 1 " " " " " 75         1392. " do. 12 $\frac{1}{3}$ " $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{3}$ , 1 " " " " 100         Scale No. 1392 has the advantage of covering 100 feet on 1/s inch, 50 feet on 1/4 inch and 25 feet on 1/s inch scale.
1393. Flat Boxwood Scale, 18 inch, div., $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , 1 inch to the foot       each \$\$ 1 50         1394. " " do. 24 " " $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , 1 " " " " " 2 00         1395. " " do. 24 " " $\frac{1}{8}$ , $\frac{1}{4}$ inch to the foot $\frac{1}{16}$ inch full size
*Copyright, 1887, by Keuffel & Esser."
1396. Flat Boxwood Scale, 12 inch, div. $\frac{1}{3}, \frac{3}{4}, 1\frac{1}{3}, 3$ inch to the foot each \$ 751397. " " do. 18 " " $\frac{3}{3}, \frac{3}{4}, 1\frac{1}{3}, 3$ " " " " 1 501398. " " do. 24 " " $\frac{3}{5}, \frac{3}{4}, 1\frac{1}{4}, 3$ " " " " 2 00
"Copyright, 1887, by Keuffel & Esser."
No. 1400. 1400. Flat Boxwood Scale, 12 inch, beveled and div. on both sides, div. $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , $1 > \frac{3}{8}$ , $\frac{3}{4}$ , $1\frac{1}{8}$ , 3 inch to the foot each \$ 1 20 1401. Flat Boxwood Scale, 18 inch, beveled and div. on both sides, div. $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , $1 > \frac{3}{8}$ , $\frac{3}{8}$ , $1\frac{1}{8}$ , 3 inch to the foot " 2 25
"Copyright, 1887, by Keuffel & Esser."
โม้คาไขไขไป ไขไขไขไขไขไขไขโทโดโน้าไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไข่ไ
1402. Flat Boxwood Scale, 24 inch, beveled and div. on both sides, div. $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , $1 > \frac{3}{8}$ , $\frac{3}{4}$ , $1\frac{1}{8}$ , 3 inch to the foot each \$ 3 00
Purchaser's name put on any Scale without charge.
For Paragon Scales see page 118. For Boxwood Scales in Sets see page 122.

I

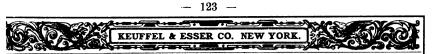
- 121 -
KEUFFEL & ESSER CO. NEW YORK.
BOXWOOD CHAIN SCALES Divided in inches and tenths.
"Copyright, 1887, by Keuffol & Esser."
and and a second s
1410. Flat Boxwood Chain Scale, 6 inch, div. $10 > 50$ parts to the inch each \$ 50         1411. " do. do. 6 " " $20 > 40$ " " " " " 50
1412.       .       do.       6       " $30 > 60$ "       "       50         1413.       .       .       .       6       "       " $80 > 100$ "       "       100
1415.       "       do.       12       " $10 >> 50$ "       "       "       75         1416.       "       do.       12       " $20 >> 40$ "       "       "       75
1417. " do. do. 12 " " 30 × 60 " " " " " 75
1418. " do. do. 12 " " 80×100 " " " " " 150
"Copyright, 1887, by Keuffel & Esser." No. 1420.
1420. Flat Boxwood Offset Scale, 2 inch, div. 10 >> 50 parts to the inch " 50 1421. " do. do. 2 " " 20 >> 40 " " " " " 50
1421. " do. do. $2$ " $20 \times 40$ " " " " $50$ 1422. " do. do. $2$ " " $30 \times 60$ " " " " 50
1423. " do. do. 2 " " 80×100 " " " " " 1 00
Foot divided decimally.
1425. Flat Boxwood Chain Scale, 12 in., div. 100 >> 500 parts to the foot " 1 00 1426. " do. do. 12 " " 200 >> 400 " " " " " 1 00
1427. " do. do. $12$ " $300 \times 600$ " " " " $100$
1428. " do. do. 12 " " 800×1000 " " " " " 200
SCALE OF PROPORTIONAL INCHES.
"Copyright, 1888, by L. F. Rondinella."
This scale is designed especially for the use of Mechanical and Machine Draftsmen. It contains the Scales most used in practice: full, $\frac{1}{4}$ , $\frac{1}{4}$ and $\frac{1}{4}$ size in inches, two scales on each edge, the unit beyond the zero point subdivided. 1490. Flat Boxwood Scale, 12 inch, bevels on opposite sides each \$ 80
FLAT METRIC SCALES.
1530. Flat Boxwood Scale, 10 $^{o/m}$ div. $^{m/m}$ and half $^{m/m}$ 50         1540.       do.       20 ""       60
1550. " do. 30 " "
1560. "do. 50 "" "150 Purchaser's name put on any Scale without charge.
For Paragon Scales see page 118.
For Scales in Sets see pages 119 and 122.



## OPEN DIVIDED SCALES IN SETS.

Each Scale has the same division on both edges, one edge reading from left to right, other edge from right to left. See figure C, page 124.

1570.	Set of 4 Ivory Scales, 12 inch divided: $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{1}{8}$ , 1 inch to the foot	set	<b>\$</b> 13 50
1571.	Set of 8 Ivory Scales, 12 inch divided: $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{2}{8}$ , $\frac{1}{3}$ , $\frac{2}{3}$ , 1, 1 $\frac{1}{4}$ , 3 inch to the foot	"	- 25 50
1572.	Set of 12 Ivory Scales, 12 inch		
	divided: $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{3}{8}$ , $\frac{1}{8}$ , $\frac{3}{4}$ , 1, 1 $\frac{1}{8}$ , 2, 3, 4, 6 inch to the foot		
	<sup>1</sup> / <sub>16</sub> inch full size	"	37 50
1575.	Set of 4 Boxwood Scales, 12 inch		
1010.	divided: $\frac{1}{4}, \frac{1}{4}, \frac{1}{4}, 1$ inch to the foot $\ldots$ $\ldots$	"	4 25
1576.	Set of 8 Boxwood Scales, 12 inch		
	divided: $\frac{1}{2}, \frac{1}{4}, \frac{2}{3}, \frac{1}{2}, \frac{2}{3}, 1, 1\frac{1}{3}, 3$ inch to the foot	"	7 50
1577.	Set of 12 Boxwood Scales, 12 inch		
	divided: $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{2}{8}$ , $\frac{1}{4}$ , $\frac{3}{4}$ , 1, 1 $\frac{1}{4}$ , 2, 3, 4, 6 inch to the foot		
	<sup>1</sup> <sub>16</sub> inch full size	"	11 00
1578	Set of 4 Boxwood Scales, 18 inch		
1010.	divided: $\frac{1}{4}$ , $\frac{1}{4}$ , $\frac{1}{2}$ , 1 inch to the foot	"	7 75
1579.	Set of 8 Boxwood Scales, 18 inch		
	divided: $\frac{1}{8}$ , $\frac{1}{4}$ , $\frac{3}{8}$ , $\frac{1}{3}$ , $\frac{3}{4}$ , 1, $1\frac{1}{3}$ , 3 inch to the foot	**	14 25
1580.	Set of 12 Boxwood Scales, 18 inch		
	divided: $\frac{1}{8}$ , $\frac{1}{2}$ , $\frac{3}{8}$ , $\frac{1}{2}$ , $\frac{3}{4}$ , 1, 1, 1, 2, 3, 4, 6 inch to the foot		
	$\frac{1}{16}$ inch full size	"	21 00
	For Paragon Scales in Sets see page 119.		



### CHAIN SCALES IN SETS.

Each Scale has two different divisions, one on each edge, both of which are numbered to read both ways. See figure D, page 125.

1582. Set of 4 Ivory Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch set \$ 14 25
1583. Set of 8 Ivory Scales, four 12 inch and four 2 inch Offset to match
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 17 75
1584. Set of 4 Boxwood Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 5 00
1585. Set of 8 Boxwood Scales, four 12 in. and four 2 in. Offset to match
· · · · · · · · · · · · · · · · · · ·
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 7 75
Each Scale has only one division, the same on both edges, and is
numbered to read both ways on each edge.
1588. Set of 6 Ivory Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60 parts to the inch set \$ 19 50
1589. Set of 8 Ivory Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 28 25
1590. Set of 12 Ivory Scales, six 12 inch and six 2 inch Offset to match
divided: 10, 20, 30, 40, 50, 60 parts to the inch " 24 50
1591. Set of 16 Ivory Scales, eight 12 in. and eight 2 in. Offset to match
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 35 75
1592. Set of 6 Boxwood Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60 parts to the inch " 6 00
1593. Set of 8 Boxwood Scales, 12 inch
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 9 50
1594. Set of 12 Boxwood Scales, six 12 in. and six 2 in. Offset to match
divided: 10, 20, 30, 40, 50, 60 parts to the inch " 9 30
1595. Set of 16 Boxw. Scales, eight 12 in. and eight 2 in. Offset to match
divided: 10, 20, 30, 40, 50, 60, 80, 100 parts to the inch " 15 50
unitada. 10, 20, 00, 10, 00, 00, 00, 100 paras to ano includi
For Paragon Scales in sets see page 119.

### See following page: "Special Scales to order."

## SPECIAL SCALES TO ORDER.

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NEW

**KEUFFEL & ESSER CO.** 

We are called upon frequently to make special scales to order. To avoid error and tedious and delaying correspondence we give directions how to order such scales and to judge of their probable cost.

There are two distinct different ways of dividing a scale, the "open divided" and the "full divided or chain scale."

Open divided Scales are illustrated under A, B, C. They are generally used in Architectural or Mechanical Drawing, and are divided in inches or parts of inches which represent feet or full inches. The units are marked along the whole length of the edge and only the first foot is subdivided to inches and fractions. "Copyright, 1887, by Keuffel & Esser."

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3 %				1% %
Uninfutur as 1 as 1 as 1	<u> </u>	A.	<u>e I e I</u>	

Fig. A represents an open divided Scale, with four different divisions, two on each edge. Two of these divisions are numbered to read from the right, the other two from the left.

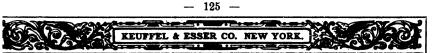
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										Fi	<b>g.</b> ]	B.											

Fig. B represents an open divided Scale with two different divisions, one on each edge, which both read from right to left and from left to right.

						•(	Cop	yright	, 18	37, bj	уК	euffel a	& Ess	er.	•							
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	INCH					,			$\langle \cdot \rangle$	U.S.2	т`° с	X										
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									]	Fig.	C.											

Fig. C represents an open divided Scale with only one division, the same on both edges; one edge reads from right to left, the other from left to right.

In ordering open divided scales it is therefor necessary to state that they are to be open divided, also length, shape and material, how many different divisions are wanted and which on each edge and whether the figures should read from right to left, or from left to right or both ways. Of course they can read both ways only when there is but one division on each edge.



"Full divided or Chain Scales" are those on which equal divisions are carried along the whole length of the edge. Therefor only one or two scales can be made on one blank. They are generally divided to decimals of inches, numbered continuous per 10 divisions and are used by Surveyors and Civil Engineers, but can be divided inches to the foot as shown in figure E.

	"Copyright, 1887, by Keuffel & Esser."
I	( <u>Արտիստանականակումը պիտիստնակումը պիտիստնակումը պիտն</u> ակումը պիտնել)
۱	
	Fig. D.

Fig. D represents a Chain Scale with two different divisions, one on each edge, both of which read from right to ieft and from left to right.

	"Copyright, 1	87, by	y Keuffel & Esser."	
1		րդու	រាំលាករណ៍លាប់រាំហាំបង់ហើយស្រាំហាប់លោកអាហិ	)
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	<b>Casala te</b> inita la cha la ta da la	. In the last of t	talah sinaka kata interinterinterinterinterinterinterinter	J
		Fig.	. E.	

Fig. E represents a Chain Scale with two different divisions, one on each edge, both of which read from left to right.

In ordering Chain Scales it is therefor necessary to state that they are to be chain scales, also length, shape and material which divisions are wanted and whether they should read from right to left, or from left to right or both ways.

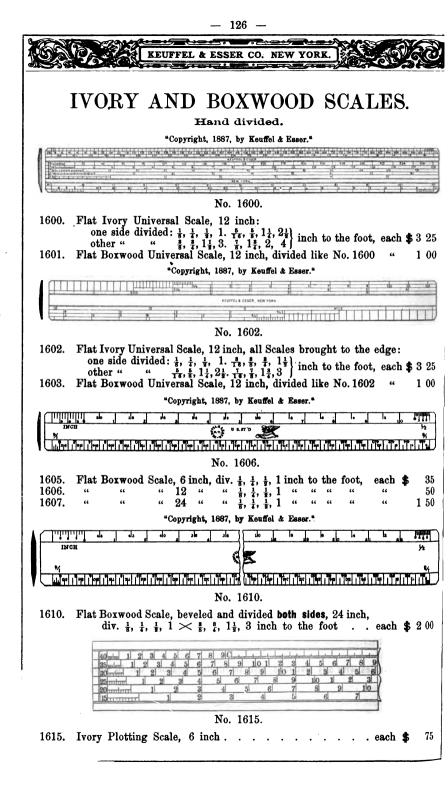
The safest way to order a special scale is to send us a sketch showing divisions and numbering, and to specify material.

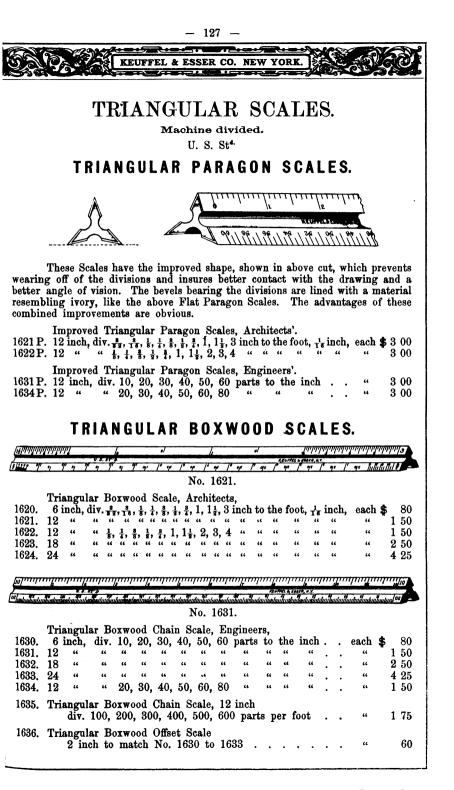
To estimate the price of a flat scale to order, add about  $25 \ 0/0$  of the price of a similar catalogued boxwood scale to the price of the kind of scale wanted, if it be other than boxwood.

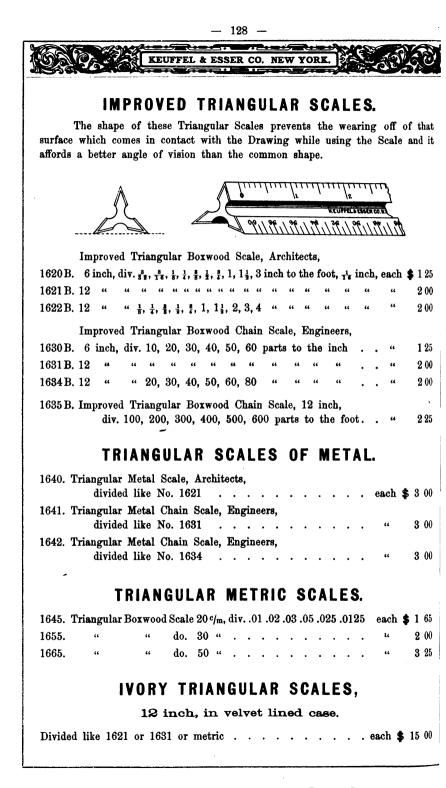
We invariably require remittance covering the entire cost of such scale, with the order.

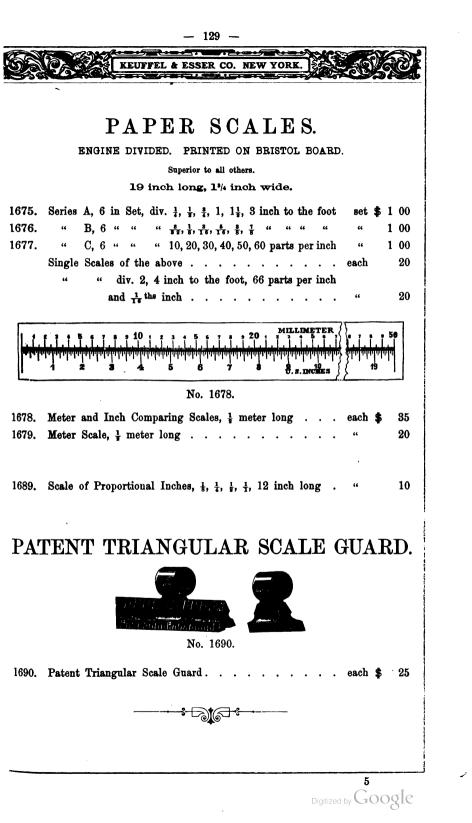
Scales with any divisions, also in foreign measure, cut to order.







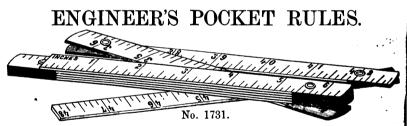






No.	1720.

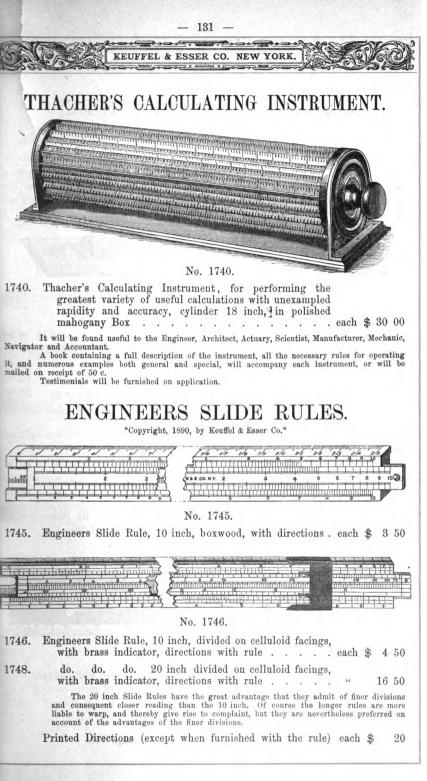
1720. Ivory Joint Rule, 2 feet 4 fold, German Silver mounted, divided: $\frac{1}{8}$ , $\frac{1}{10}$ , $\frac{1}{73}$ , $\frac{1}{78}$ of an inch, outside edge foot in 100 ths. The inside edges are beveled and have Scales of $\frac{1}{78}$ , $\frac{3}{78}$ , $\frac{1}{8}$ , $\frac{1}{8}$ , $\frac{1}{8}$ , $\frac{3}{8}$ , $\frac{1}{8}$ ,	each	<b>\$</b> 7 50
1721. Boxwood Joint Rule, 2 feet 4 fold, German Silver moun- ted, divided like No. 1720	"	2 25
1722. Boxwood Joint Rule, 2 feet 4 fold, Brass mounted with Scales on beveled edge of $\frac{1}{18}$ , $\frac{1}{8}$ , $\frac{3}{18}$ , $\frac{3}{8}$ , $\frac{1}{4}$ , $\frac{3}{8}$ , $\frac{1}{4}$ , $\frac{3}{4}$ , $\frac{1}{4}$ ,	"	1 25



These Pocket Rules are thinner and lighter, and therefore more convenient than the common Joint rule. They are extremely accurate, as by a peculiar preparation of the wood shrinkage is prevented entirely. No. 1730 to 1732 have the additional advantage of being provided with ingenious springs (Pat. March 29. 81) which hold the rule in a straight line when open and require no attention whatever when folding it.

No. 1733 is so flexible that it can be used also for measuring curved or bent objects.

1730.	Engineer's	Pocket	Rule,	21	feet	t 4	fold	div.	. 18×18 in.,	with S	Springs	each	<b>\$</b> 50
l <b>731.</b>	"	do.	do.	4	"	8	"	"	1 × 1 "	"	"	"	90
1731-5	5. "	do.	do.	5	"	10	"	•4	1 16×11 "	"	"	••	1 20
1732.	"	do.	do.	4	"	8	"	"	<sup>1</sup> <sub>18</sub> ×meter	"	"	"	90
1733.	"	do.	do.	4	"	8	"	"	1 <sub>16</sub> × "	extra	flexible	е "	60
1734.	"	do.	do.	4	"	8	"	"	$1_{16}^{1} \times 1_{16}^{1}$ inc	h.		"	<b>4</b> 0
1735.	"	do.	do.	2	"	4	"	"	$\frac{1}{16} \times \frac{1}{16}$ "			"	25
1736.	"	do.	do.	4	"	8	"	"	$\frac{1}{16}$ ×meter	•	• • •	"	40



## ROLLING PARALLEL RULES. Our Own Make.

132

& ESSER CO. NEW YORK

KEUFFEL

The Metal Rolling Parallel Rules made by us are heavier than those generally offered. They are made by special machinery and mounted according to a system which insures the greatest possible accuracy. All our Rolling Parallel Rules are furnished in style of No. 1751 or with wooden handle as shown in cut No. 1766 if so ordered.



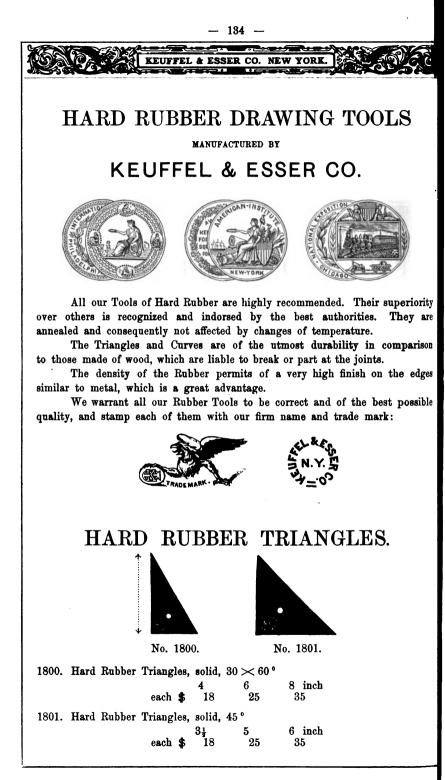
No. 1751.

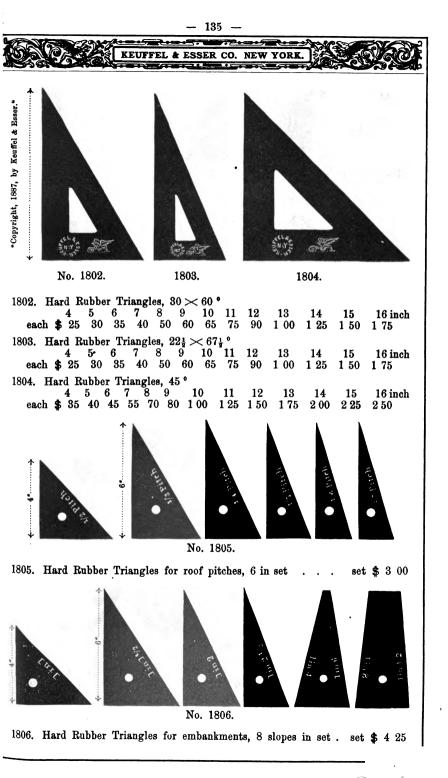
German Silver.

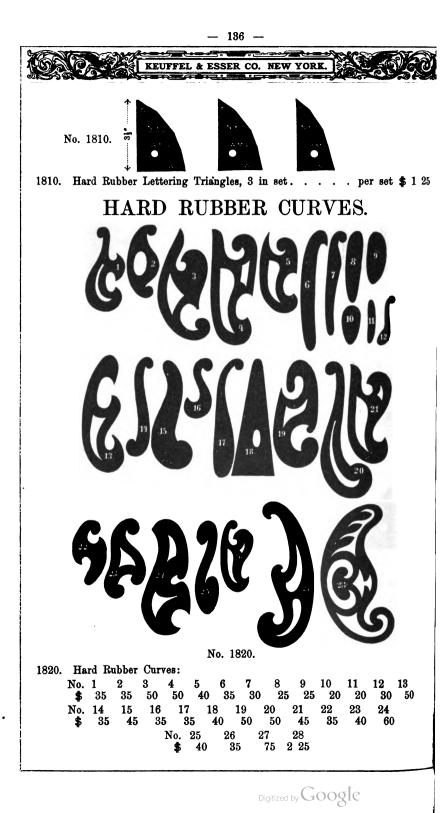
			40		~									
1750.	Parallel Rule,	9	inch,	weight	about	19	oz.	•	•		• •	each	\$8	50
1751.	do.	12	"	"	"	24	**		•			"	10	00
1752.	do.	15	"	"	"	3 <b>2</b>	"					"	12	00
1753.	do.	18	"	"	"	42	44					"	15	00
1754.	do.	24	"	"	"	60	"					"	20	00
1755. 1756. 1757. 1758. 1759.	Parallel Rule, do. do. do. do. Polished Box	12 15 18 24	" " " for ab	weight " " " vove 9	" " "	18 23 31 40 58 2	" " " 15	•				" " " " "	-	00
	Folished boxes for above     9     12     15     16     24     inch       each \$     75     85     100     1     10     1     25													
				No	. 1760	•								
1760.	1760. Ebony Rolling Parallel Rule ,Brass mountings, divided white edges, $\frac{1}{4}$ , $\frac{1}{3}$ , 1 inch to the foot 12 inch each \$ 5 00													
1761.	do				do.					15	"	"		50
1762.	do				do.					18	"	"	7	50
	For	Rub	ber Ro	olling Pa	railel	Rule	S 30	e p	age	1	42.			

	1	(Internet	(terms have		KE	JFFEL & ES	SER,N.		/	
			No. 1	766 with	wooden	h <b>an</b> dle.				
1765.	Ebony	Rolling	Parallel	Rule, E	Brass mou	ntings, 9	) inch	•	each	\$ 2 7
1766.	"	do.	"	"	" "	-	-	•	"	3 2
1767.	"	do.	"	"	« «	-	5" 3"	·	"	4 00
1768.	"	do.	"			• 1	5"	•		5 00
-	FOT	ידת			<u> т т</u>	БТ	ומ	· <b>T</b> · <b>T</b>	T	a a
-					ALI					
1771.	Parallel	l Rale,	all Gern	nan Silve	er, 6 inch	•••	•••	•	each	\$ 1 5
						0				
								_		
								•		
			0	No.	1781.			•		
Deve Ha		•		on Rules	warp and			clin	nate, v	ve make
	l Rui <b>es</b> I	here whi	ich we c	an Rules an recon	warp and mend and	warran	•	clin	nate, v	ve make
	I Ruies I l and Es	h <b>ere wh</b> i ser Co.'	ich we c 's Ebony	n Rules an recom Parallel	warp and mend and l Rules, E	warran Frass Ba	rs,	clia	-	
	I Ruies I and Es 1780	h <b>ere wh</b> i ser Co.'	ich we c 's Ebony 1781	n Rules an recom Paralle 1782	warp and amond and l Rules, E 178	warran Brass Ba B	rs, 1784	clin	1785	_
Keuffel	I Ruies I and Es <u>1780</u> 6	ser Co.'	ich we c 's Ebony 1781 9	n Rules an recom Parallel 1782 12	warp and mend and l Rules, E 	warran Brass Ba B	rs, 1784 18	clia	1785 24	 inch
Keuffel eac	I Ruies I and Es <u>1780</u> 6 h <b>\$</b> 35	ser Co.'	ich we c 's Ebony 1781 9 60	en Rules an recom Parallel 1782 12 75	warp and mend and l Rules, F 178 15 9	warran Brass Ba B	rs, 1784	clin	1785	 inch
Keuffel eac	I Ruies I and Es <u>178(</u> 6 h <b>\$</b> 35 ced Ebon	ser Co."	ich we c 's Ebony <u>1781</u> 9 60 Ilel Rule	en Rules an recom Parallel 1782 12 75 s, Brass	warp and mond and l Rules, E 178 15 9 Bars,	<b>warran</b> Brass <b>Ba</b> 3 0	rs, 1784 18 1 25	clin	1785 24 2 25	 inch
Keuffel eac	I Ruies I and Es 1780 6 h \$ 35 ced Ebon 1790	ser Co."	ich we c 's Ebony 1781 9 60 Ilel Rule 1791	Parallel Parallel 1782 12 75 s, Brass 1792	warp and mond and l Rules, E 178 15 9 Bars, 179	<b>warran</b> Brass <b>Ba</b> <u>3</u> 0 <u>3</u>	rs, 1784 18 1 25 1794	clin	1785 24 2 25 1795	 inch
Keuffel eac Import	I Ruies I and Es <u>178(</u> 6 h <b>\$</b> 35 ced Ebon	here whi ser Co.' ) 5 y Paral )	ich we c 's Ebony <u>1781</u> 9 60 Ilel Rule	en Rules an recom Parallel 1782 12 75 s, Brass	warp and mond and l Rules, E 178 15 9 Bars,	<b>warran</b> Brass Ba <u>3</u> 0 <u>3</u>	rs, 1784 18 1 25	clin	1785 24 2 25 1795	inch

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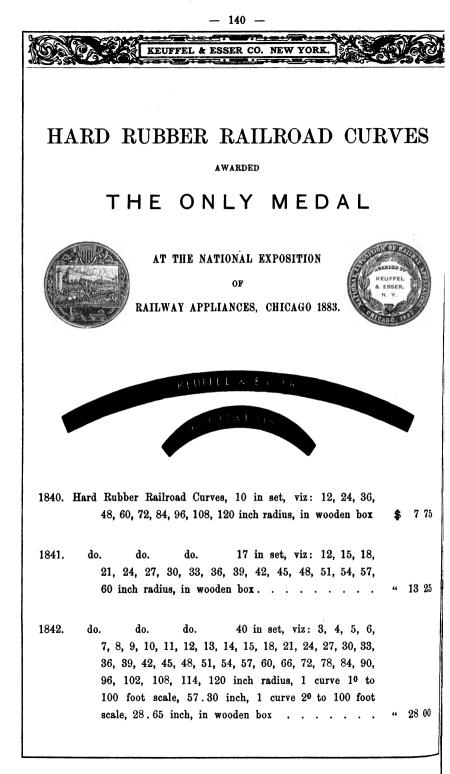


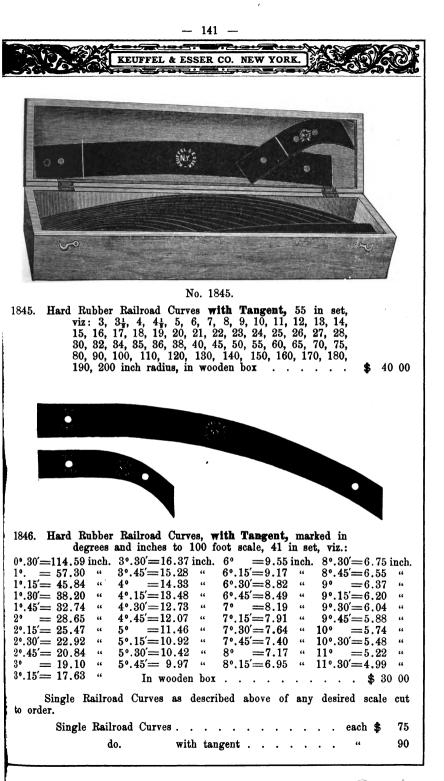




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53	R	-			KEUI	FFEL &	ES	SER	CO. 1	NEW	YOR	uK.			6	K	Ð
<b>1559</b>					<b>** 8</b> * •		<b>F</b> 2		1000			2				36	66
1836.	Se	+	<b>∧f</b> 1	190	Hord	Rubbe		Cone	haaa	n g	hin	<i>C</i>	TOR	in			
1000.	00					Case .		Coher	ппадс	шы	шþ	Oui	ves,	14	\$	65	00
1097	а.						• • •			•••	• •	• •			₽	00	00
1837.	Se					Mechan					•					-	<b>~</b>
						109, 1				128,	Set	1 <b>n</b>	Case	•	"	5	25
1838.						nhagen									_		
No.				•		No.		each	\$	50		No.		each	\$	40	
	32	"			25		73	"		50			114	"		50	
	33	"			25		74	"		50			115	"		40	
	34	"			.25		75	"		50			116	"		40	i
	<b>35</b>	"			25		76	"		50			117	"		35	
	36	"			25		77	"		50			118	"		25	
	37	"			25 95		78	"		50			119	"		50	
	38	"			25		79	"		50			120	"		35	i
	39 40	"			25 95		80	"		50 50			121	"		35	
	40 41	"			25 25		81 82	"		50 50			122 123	"		30 25	
	41 42	"			25 25		04 83	"		50 50			125 124	"			
	43	"			25 25		84	"		<b>4</b> 0			124	"		25 25	
	44	"			25		85	"		40 50			125	"		25	
	<b>4</b> 5	"					86	"		50 50			127	"		25	
	<b>4</b> 6	"					87	"		60			128	"		35	
	47	••			25		88	"		75			129	"		40	
	48				00		89	"		75			130	"		50	
	49	••		•	80		90	"		60			131	"		40	
	<b>5</b> 0				80		91	"		60			132	"		40	
	51				80		92	"		50			133	••		40	
	52	••			60		93	"		40			134	"		40	
~	53	"			60		94	**		50			135	"		4(	
	54	"		1	00		95	"		40			136	"		35	
	55	"			80		96	"		40			137	"		30	
:	56	"		1	25		97	"		50			138	"		40	
	57	"			80		98	"		50			139	"		4(	
	58	"			80		99	"		40			140	"		4(	)
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	60	"			80	1	01	"		40			142	"		40	)
	61	"			75	1	102	"		40			143	"		35	6
	62	"			75		103	"		40			144	"		4(	
	63	"			75		104	"		35			145	"		4(	
	64	"			75		l05	"		35			146	"		4(	
	65	"			75		106			40			147	"		4(	
	66	"			50		107	"		50			148	"		40	
	67	"			50		108			50			149	"		4(	
	<b>68</b>	"			50		109	"		75			150	"		5(	
	<b>6</b> 9	"			50		10	"		75			151	"		50	)
	70	"			50		11	"		40							
	71	••			50	]	12			60							
	~																

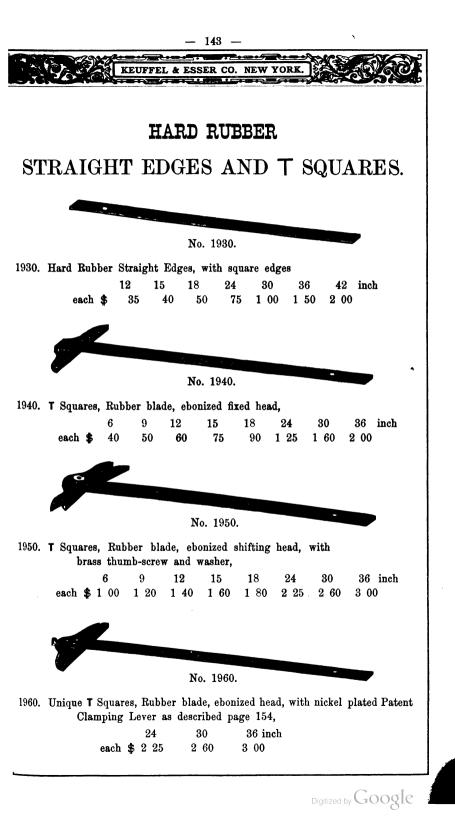
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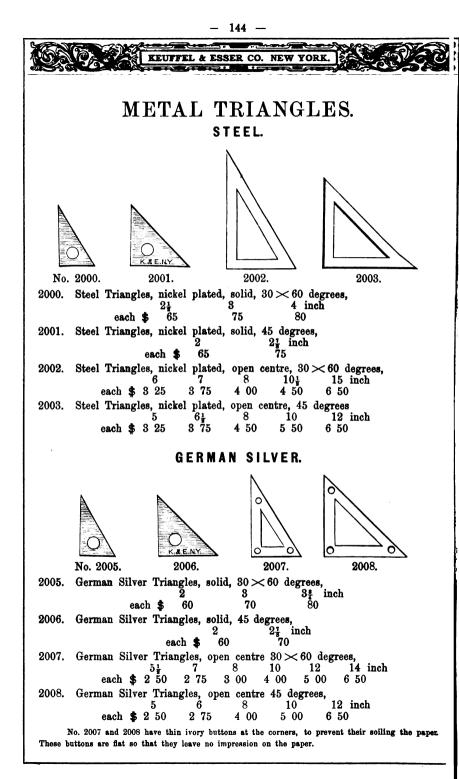




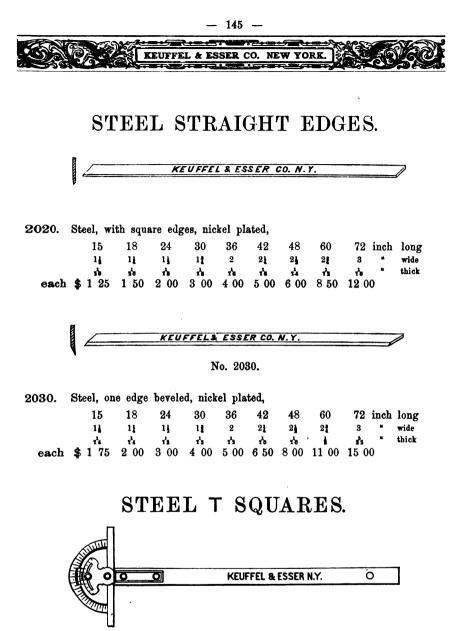
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- 142										
KEUFFEL & ESSER CO. NEW YORK.		60								
HARD RUBBER PROTRAC	TORS.									
$\square \in$										
No. 1850. 1852.										
1850. Semicircular Rubber Protractor, beveled edge, 6 inch         1851. do. do. " " 8 "         1852. Circular Rubber Protractor, " " 6 "         1853. do. do. " " 8 "         1854. do. do. " " 10 "	$\frac{1}{8}0  \text{each } \frac{4}{3}$ $\frac{1}{8}0  \cdots$ $\frac{1}{8}0  \cdots$ $\frac{1}{8}0  \cdots$ $\frac{1}{8}0  \cdots$	<b>3</b> 00 3 75 3 75 5 00 <b>6</b> 00								
HARD RUBBER PARALLEL	RULE	IS.								
1910. Hard Rubber Rolling Parallel Rules, nickel plated mounting	a Qin each	<b>\$</b> 3 50								
1911. " " " do. " " "	12 " "	4 25								
1912. " " do. " " "	15 " "	5 00								
1913. " " do. " "	18 " "	6 00								
1914. " " do. " " "	24 " "	8 00								
	7	7								
No. 1921.										
1920. Hard Rubber Folding Parallel Rules, nickel plated bars,	6 inch each									
	9 " "	<b>\$</b> 75								
1921. " " do. " " "	-	-								
1011	2 " "	1 00								
1922. " " " do. " " " 1		1 00 1 25								
1922. " " " do. " " " 1 1923. " " do. " " 1	-	1 00								



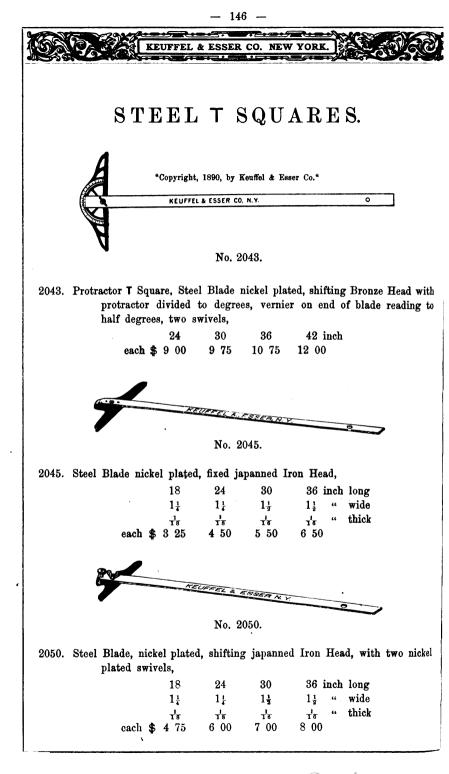


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No. 2040.

2040. Protractor T Squares, Steel Blade nickel plated, with German Silver double Protractor Head, the outside one reading to 1 minute, the inside one to 5 minutes, both with vernier. 24 30 36 inch each \$ 28 00 30 00 32 00





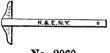
No. 2055.

2055. Unique, Steel Blade nickel plated, japanned Iron Head, with nickel plated Patent Clamping Lever,

	18	24	30	36 inch long
	1‡	1‡	៍1 <u>ដ</u> ្ឋ	1 <del>1</del> "wide
	18	TE	118	Te "thick
each	\$ 5 50	6 75	7 75	8 75

For description of Patent Unique Swivel see page 154.

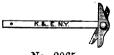
## ENGRAVERS T SQUARES.



No. 2060.

2060. Engravers T Square, Steel Blade, fixed brass head,

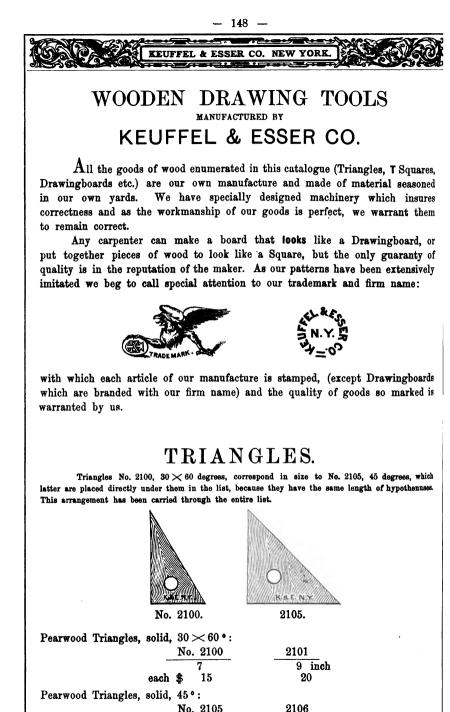
4 6 8 inch each \$\$ 1 00 1 25 1 50



No. 2065.

2065. Engravers T Square, Steel Blade, shifting brass head, with swivel, 4 6 8 inch each \$ 1 25 1 50 1 75

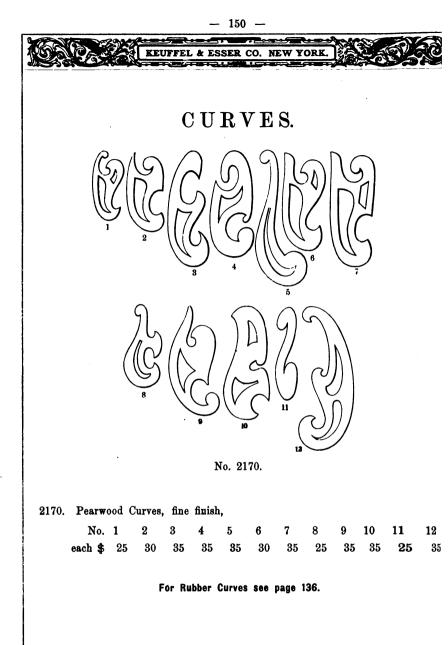




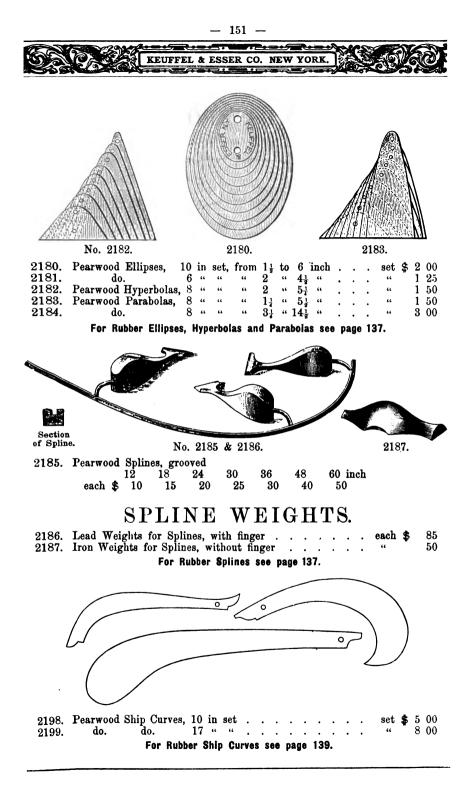
	No.	2105
each		₹ 15

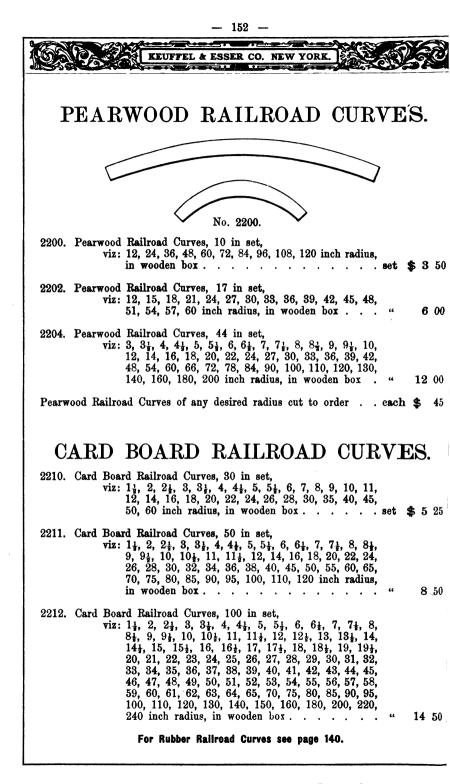
7<del>3</del> inch 20

	_	- 149 —		
	KEUFFEL & ES	SSER CO. NEW	YORK.	
	No. 2110.	REENT 2120.		
	No. 21107	$\frac{2111}{9}$ $\frac{2112}{11}$	<u>2113</u> 14 inch	
each Pearwood Triangles, each	framed, 45 <sup>0</sup> : No. 2120	$\begin{array}{ccc} 25 & 30 \\ \\ \underline{2121} & \underline{2122} \\ \hline 7\frac{8}{8} & 9 \\ 25 & 30 \end{array}$	40 - <u>2128</u> - <u>11‡</u> inch 40	
No. 2130.	2140.	2150.	2160.	
Pearwood lined Tria No. 2 each \$		9: <u>2132</u> <u>11</u> 50	2133 2134 14 17 in 60 75	sh
Pearwood lined Tria No. 2 each \$		<u>2142</u> 9 50	$\begin{array}{c} 2143 \\ 11_{\frac{1}{2}} \\ 60 \end{array} \begin{array}{c} 2144 \\ 14 \\ 75 \end{array}$	ch
Mahogany Triangles No. 2150 7 each <b>\$</b> 60	, Ebony lined, S	$\begin{array}{c} 30 >> 60^{0}:\\ \underline{2152} \\ 11 \\ 80 \\ 1 \\ 0 \end{array} \begin{array}{c} 2153 \\ 14 \\ 1 \\ 0 \end{array}$	<u>2154</u> 2 17	1 <u>155</u> 20 inch 75
Mahogany Triangles No. <u>2160</u> each <b>\$</b> 60		$\begin{array}{c} 450:\\ \underline{2162}\\ 9\\ 80 \end{array} \begin{array}{c} \underline{2163}\\ 11\frac{1}{3}\\ 0 \end{array}$	14	1165 164 inch 75









- 153 -KEUFFEL & ESSER CO. NEW YORK.

# STRAIGHT EDGES.

			K	EUFFEL	ESSEA	NY	<u> </u>		
				No.	2250.				
2250.	Pearwo	od, one	edge be	veled, th	nick,				
		12	15	18	24	30	3 <b>6</b>	42 inch	
	each 🕯	5 15	15	20	25	30	40	50	
				1. 1. <b>1. 1. 1.</b> 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.					
					2260.				
2260.	Hardwo	od lined		e edges,	-				
		24	30	36			54 6	0 72 i	nch
	each \$	5 40	50	70	85 1	15 1	50 2	00 3 00	
		116-12		1112		1944 - Leo	14 C -	and a second	
				No.	2270.				
2270.	Mahoga	iny, Ebo	ny lined	l, square	edges,	thin,			
		24	30	<b>36</b>	<b>4</b> 2	<b>4</b> 8	54 in	ch	
	each	5 55	70	1 00	1 25	1 60	2 00		
		Fo	r Steel	Straight	Edges s	ee page	145.		
		"	Rubbe	r "	do.	u u	143.		
		~						~ ~ ~ ~ ~	
	BAR	SF	OR	BE	AM	CON	1PA	SSES	5.

• No. 2280. 2280. Hardwood Bars for Beam Compasses No. 510, 770 and 1082, **3**0 36 60 inch 24 42 48 each \$ 35 40 45 55 65 75

2281.	Hardwood	Bara	s for	Beam	Compa	sses No.	512	and 515,
			24	<b>3</b> 0	36	42	<b>4</b> 8	60 inch
	each	\$	25	30	35	45	55	65

3

CO. NEW

ESSER

In addition to the regular T Squares with fixed single and movable double head we offer also the

T SQUARES.

## Patent Unique T Squares

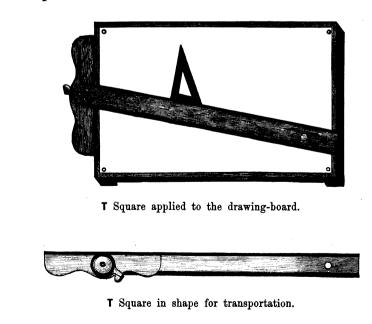
Patented, October 25th 1881

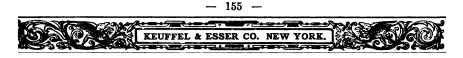
which combine the advantages of those with shifting and with fixed heads.

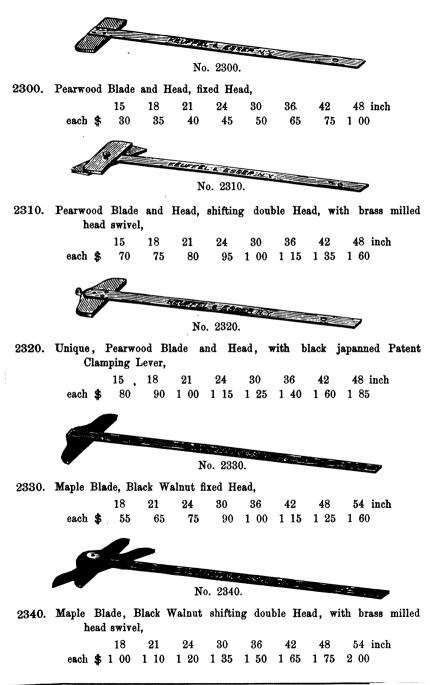
The Blade is fastened to a single head and can be easily and firmly clamped by the Unique swivel which is the only swivel that will hold the blade absolutely at any desired angle.

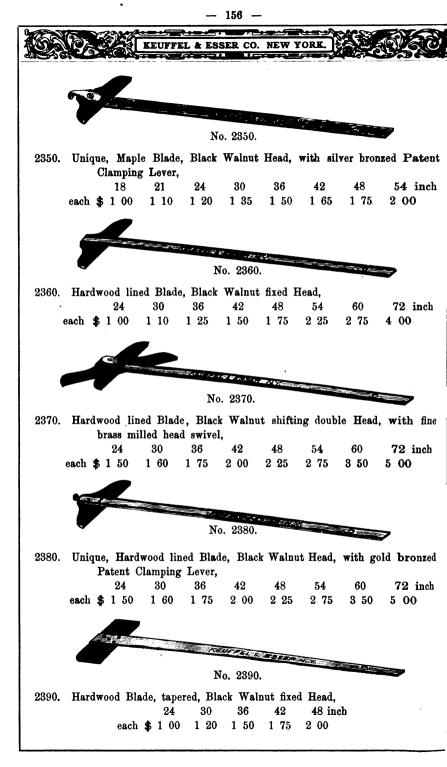
The head of the Unique T Square lies flush with the surface of the drawing board, so that triangles, scales etc. can be used up to the very edge of the drawing-board.

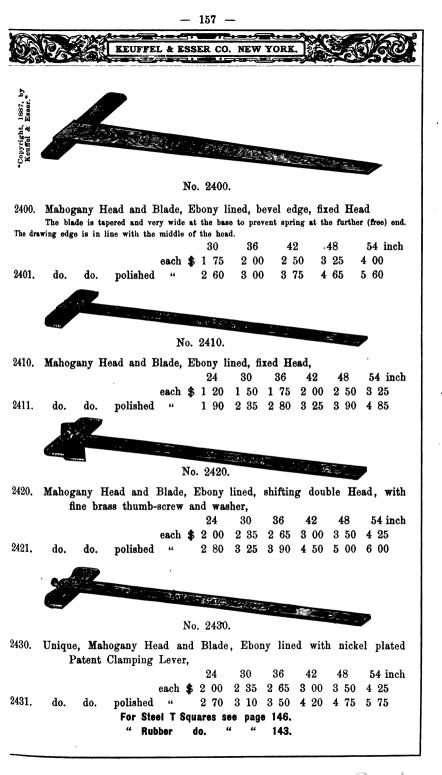
The head can be set in line with the blade to make the T Square more convenient for transportation.

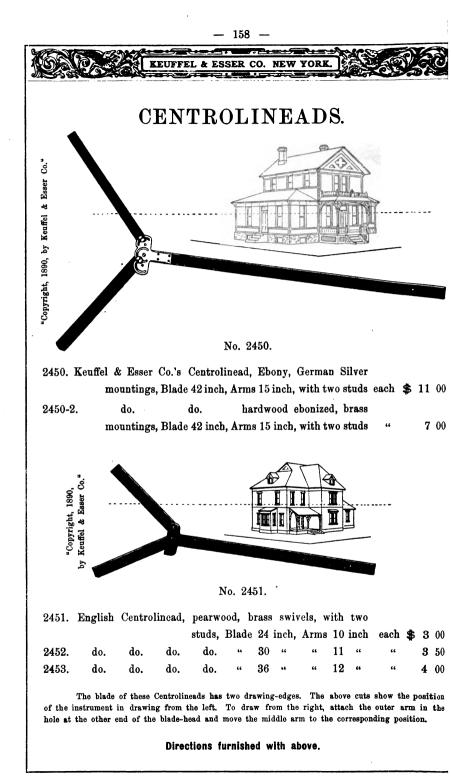


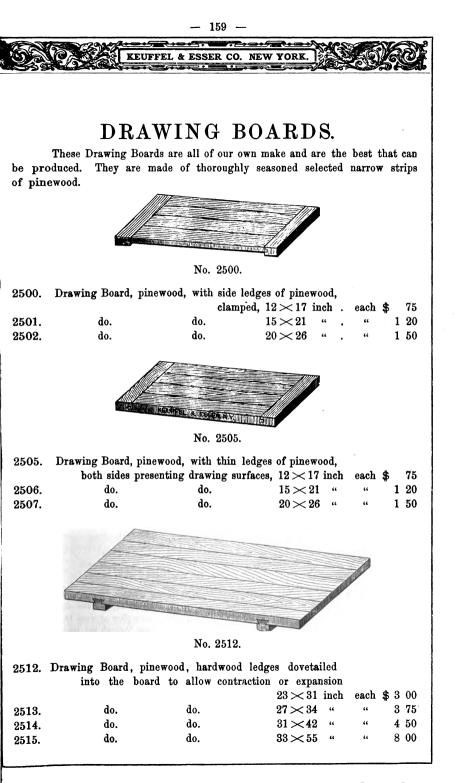


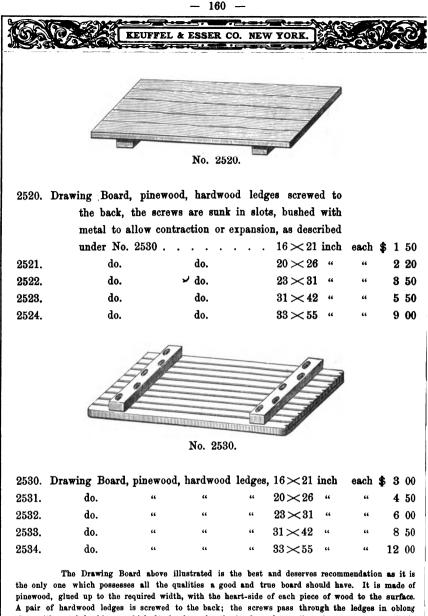








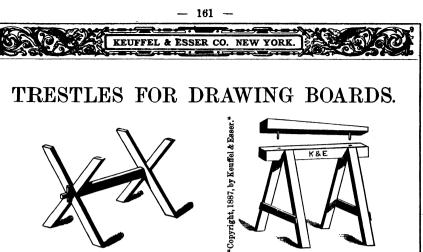




pinewood, glued up to the required width, with the heart-side of each piece of wood to the surface. A pair of hardwood ledges is screwed to the back; the screws pass through the ledges in oblong slots with metal bushings, which fit closely under the heads and yet allow the screws to move freely when drawn by the contraction of the board. A series of grooves is sunk in half the thickness of the board over the entire back. These grooves take the transverse strength out of the wood to allow it to be controlled by the ledges, leaving at the same time the longitudinal strength of the wood nearly unimpaired.

To make the working edge perfectly smooth, allowing an easy movement with the square, a slip of hardwood is let into the end of the board. The slip is sawed apart at about every inch to permit contraction.

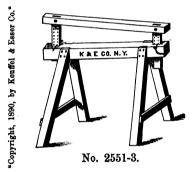
Larger Drawing Boards of any required size made to order.

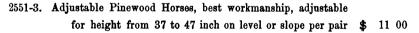


No. 2550.

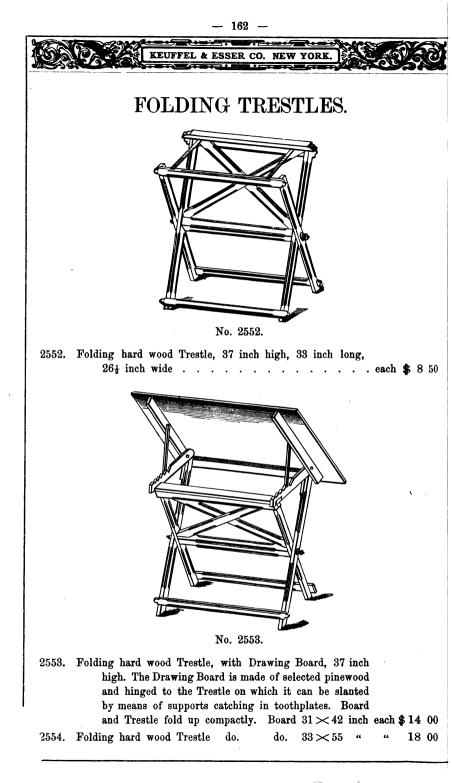
No. 2551.

2550.Pinewood Trestles, 37 inch high, 38 inch long, 30 inch spread each \$ 5 502551.Pinewood Horses, 37 inch high, 35 inch long . . per pair5 502551-2.do.but without the sloping top ledge " " 5 00





Large Drawing Boards of any size required made to order. In ordering please state thickness of board, number, shape and position of ledges.



FAVORITE DRAWING TABLES.

163

ESSER CO.

NEW YORK



PATENTED MARCH 27th 1883

AWARDED

### THE ONLY MEDAL

AT THE NATIONAL EXPOSITION OF RAILWAY APPLIANCES, CHICAGO 1883.

The **Patent Favorite Drawing Tables** embody all desirable improvements and are by their elegant appearance and finish an ornament to any office, library or studio. They are designed for the use of

#### Artists, Draughtsmen, Architects, Railroad and Civil Engineers, Designers, Wood Engravers, Amateurs etc.

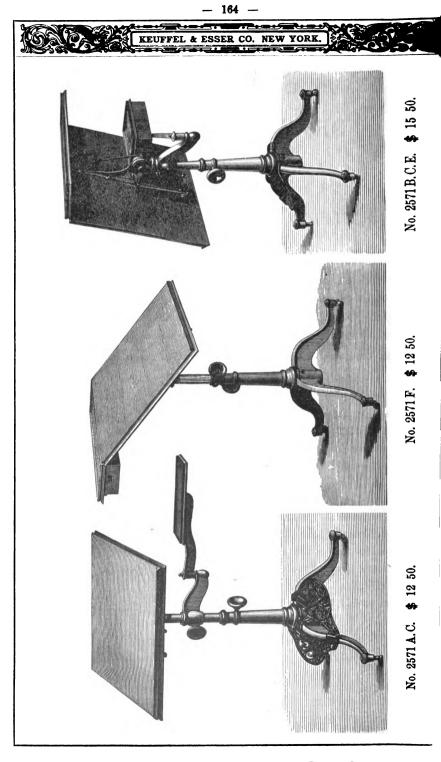
The adjusting and clamping of the top at any desired slant is done by shifting a lever under the front of the table top. It is operated without interruption in working and locks the clamp absolutely.

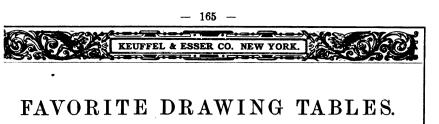
The Bracket-Arm, holding the Shelf and Drawers, can be readily moved to any desired point on either side of the table, and raises or lowers with the table top.

The Iron Foot-Rest, which is detachable, is an improvement of great value, and very ornamental. It admits of a comfortable position while working and prevents accidentally jarring the table.

The tables are provided with casters on two of the legs, the third has an iron foot to prevent the table from rolling, except when the iron foot is lifted off the floor.

Tables packed for shipment without extra charge.





### PATENTED MARCH 27th 1883.



No. 2570.

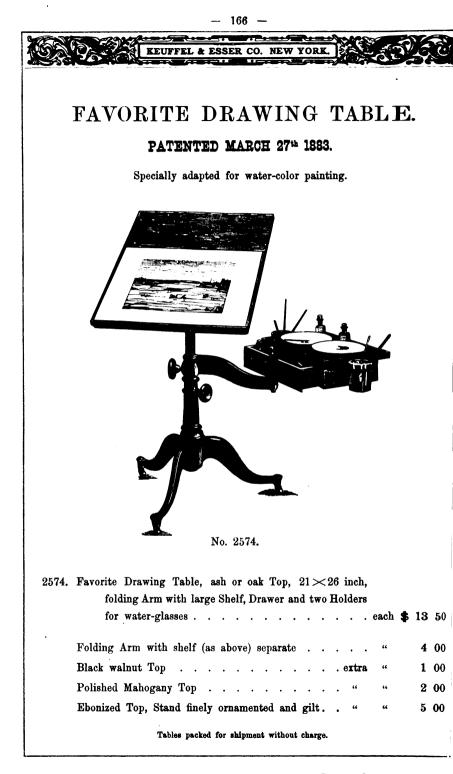
2570.	Favorite	Drawing	Table,	ash	or	oak	Тор,	$21 \times$	24 iı	nch	each	\$ 9	00
2571	"	do.	do.	"	"	"	"	$22 \times 2$	26	"	"	9	50
	Black W	alnut Top							. ex	tra	"	1	00
	Polished	Mahogany	тор.	•					. "	"	"	2	00
	Ebonized	Top, Sta	nd finel	y or	nan	iente	d and	l gilt	. "		"	5	00

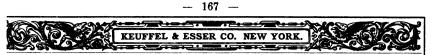
### ACCESSORIES

furnished to order with our Drawing Tables:

A. Folding-Arm, with plain Shelf	each \$	1 50
B. Folding-Arm, with Shelf and Drawer	"	250
C. Detachable Iron Foot-Rest	"	1 50
E. Top-Shelf, without Drawers, for Tables No. 2571 & 2576	"	2 00
F. do. with two Drawers, for Tables No. 2571 & 2576	"	3 00

Tables packed for shipment without charge.

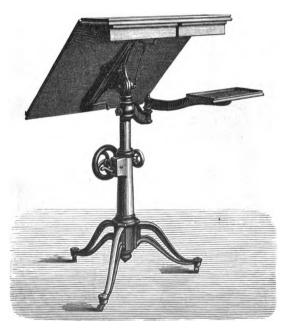




# FAVORITE DRAWING TABLES.

#### PATENTED MARCH 27th 1883.

These Tables have a Wheel-Lift for raising and lowering the table top. It consists of a rack and pinion movement which is operated by a large wheel and is so simple and easy to operate that a lady or child can handle it.

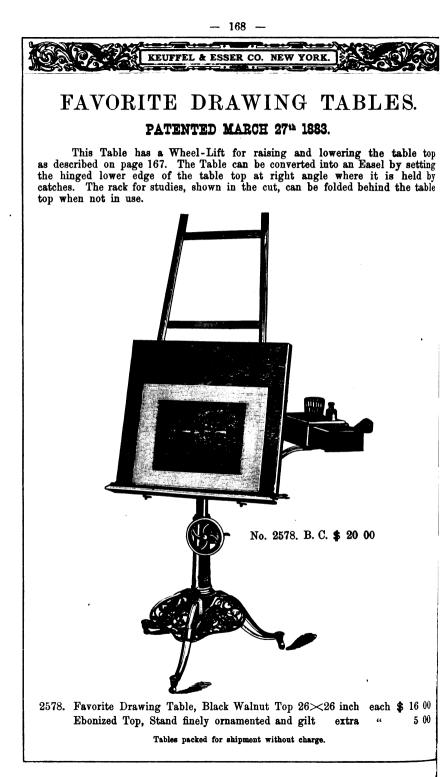


No. 2576. A. F. \$ 17 00.

2575.	Favorite Drawin	ng Table,	ash	or	oak	Тор,	21	imes24	inch	each \$	<b>\$ 12 00</b>
2576.	" do.	do.	. "	"	"	"	22	imes26	"	"	12 50
	Black Walnut	Top .		•		•			extra	"	1 00
	Polished Mah	ogany Toj	p.	•					"	"	2 00
	Ebonized Top	, Stand fi	nely	ori	name	nted	and	gilt	"	"	5 00

#### For Accessories see page 165.

Tables packed for shipment without charge.





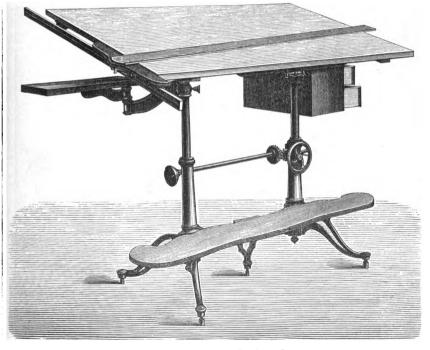


## OFFICE FAVORITE DRAWING TABLES. PATENTED MARCH 27<sup>th</sup> 1883.

These Tables are intended for office use, for which they will be found excellently well adapted. On each of the two columns is a rack and pinion for raising and lowering the top and a patent clamping attachment for adjusting the slant. Both racks and pinions are operated by one wheel (Wheel-Lift) and both clamps locked by one lever under the front edge of the table.

The Tables have the Folding Arm with Shelf and a case with two drawers with locks and are provided with a foot board.

The Top is in every respect a first class Drawing Board.



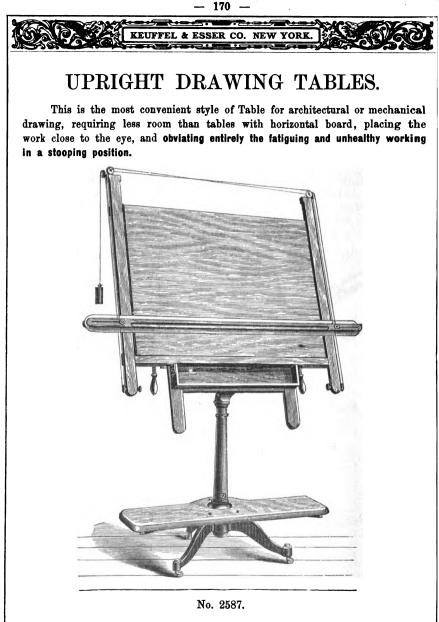
 No. 2583 with T Square Guide. \$ 55 00.

 2582. Office Drawing Table, with Drawing Board 30 > 42 inch, each \$ 40 00

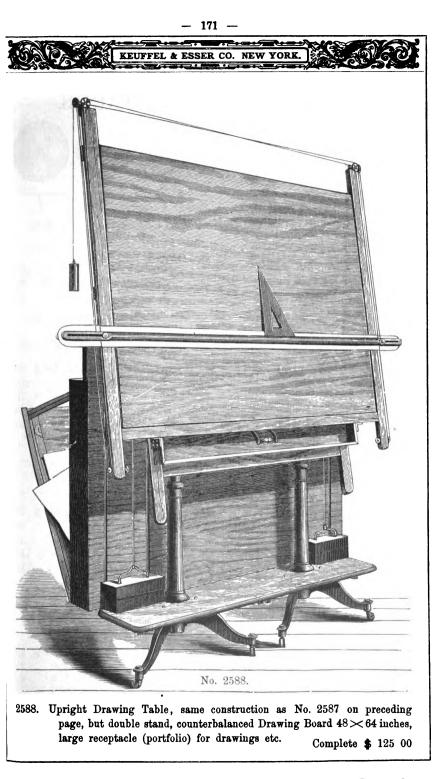
 2583. do. do. " " 33 > 55 " 45 00

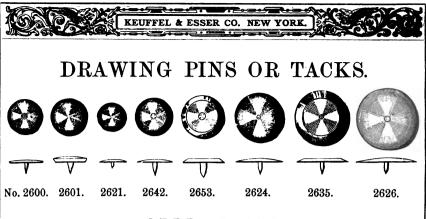
### Patent T Square Guide.

The Patent T Square Guide is an iron bar fastened to the left side of the board, on which the specially constructed T Square moves freely, or is held at any part of the bar. 2585. Patent TSquare Guide, with TSquare No. 2380, for Table No. 2582, each \$ 9 00 2586. do. do. " " 2380. " " 2583. " 10 00



2587. Upright Drawing Table with movable counterbalanced Parallel Ruler, which remains stationery in any given position, horizontal or at any angle, serving as T Square. The Frame, with Drawing Board and Parallel Ruler, can be raised or lowered conveniently to allow working on any part of the Board while sitting or standing. Below the Board is a handy receptacle for tools, etc. Size of Board 31 × 42 inches. Complete \$ 50 00





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### STEEL TACKS.

2600.	Solid Steel	Tacks,	fine, <sup>5</sup> / <sub>16</sub> inch diam	. doz	\$	80
2601.	do.	do.	$\frac{5}{16}$ inch diam	. "	-	20

## FINE GERMAN SILVER TACKS.

Steel points, screwed in and riveted.

2621.	Round	Head,	18	inch,	doz	\$ 50	2632.	Beveled	Head,	8	inch,	doz	\$ 60
2622.	"	"	8	"	"	60	2633.	"	"	78	"	"	65
2623.	"	"	18	"	"	65	2634.	"	"	ł	"	"	75
2624.	"	"	ł	"	**	75	2635.	"	"	18	"	"	80
2625.	"	"	re Te	"	"	80	2636.	"	"	5	"	"	90
2626.	"	"	<u>5</u>	"	"	90				-			

## GERMAN SILVER TACKS.

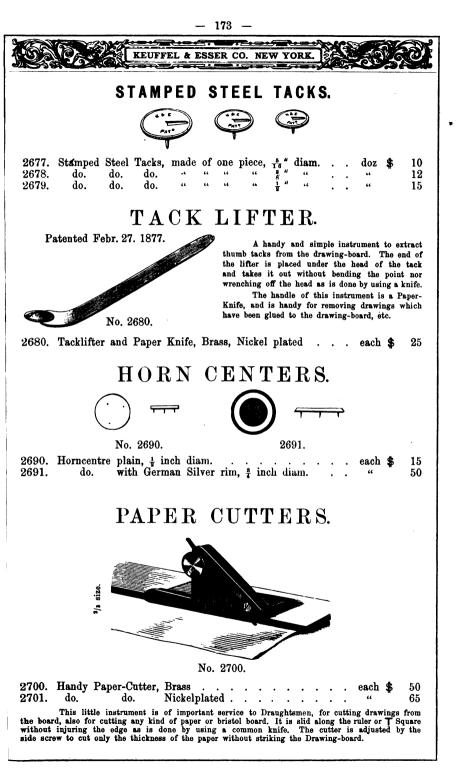
Steel points, riveted.

2641.	Round	Head,	1 <sup>5</sup>	inch,	doz	\$ 25	I	2652.	Beveled	Head,	8	inch,	doz \$	28
2642.	"	"	8	"	"	28		2653.	"	"	78	"	"	30
2643.	"	"	78	"	"	30		2654.	"	"	ł	"	"	35
2644.	"	"	ł	"	"	35		2655.	"	"	т°г	"	"	45
2645.	"	"	re Te	"	"	45		2656.	"	"	5	"	"	55
2646.	"	"	5	"	"	55								

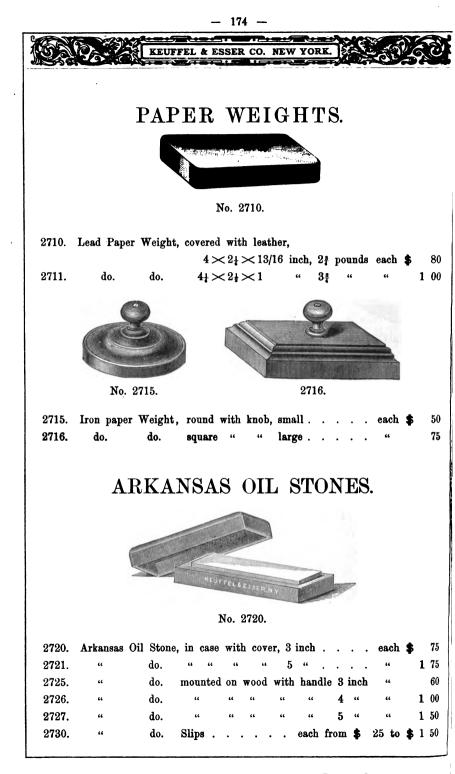
## BRASS TACKS.

Steel Points, riveted.

2660.	Round	Head,	ł	inch,	doz	\$ 10	ł	2672.	Beveled	Head,	8	inch,	doz	\$ 20
2661.	"	"	18	"	"	'12		<b>2</b> 673.	"	"	10	"	"	25
2662.	"	"	38	"	"	<b>20</b>		2674.	"	"	1	"	"	30
2663.	"	"	7	"	"	25		2675.	• "	"	18 18	"	"	35
2664.	"	"	1	"	"	30		2676.	"	"	5	"	"	40
2665.	"	"	*	"	"	35					-			
2666.	"	"	8	"	"	40								



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# TECHNICAL WATER COLORS.

The Tochnical Colors introduced by us years ago were highly appreciated by our most eminent Engineers, Architects etc., but had the objection of being dry colors and the cakes not being of convenient shape.

We have therefore prepared Moist Colors of the same excellent quality, in Pans and Half-Pans, and offer to the profession the most desirable and always ready material for tinting drawings. The tints being ready mixed save the work and time of mixing and warrant uniformity at all times.

The selection of tints is made in conformity with those used in Europe. This will facilitate the proper understanding of domestic as well as foreign drawings, an invaluable factor in our extended commercial and scientific relations with foreign countries.



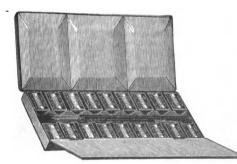
Half Pan.

2901. 18. Carmine

No. 2900.



2900.	<ol> <li>Steel</li> <li>Copper</li> </ol>	10. Brick	15. Yellow Ochre 16. Vermilion	Full Pans 20	Half Pans 12	
	5. Brass 6. Machinery	11. Stone 12. Brown Stone	17. Chinese White			

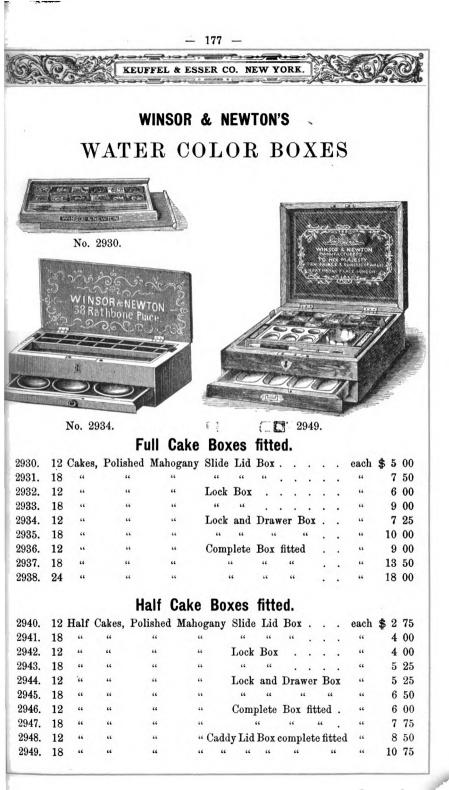


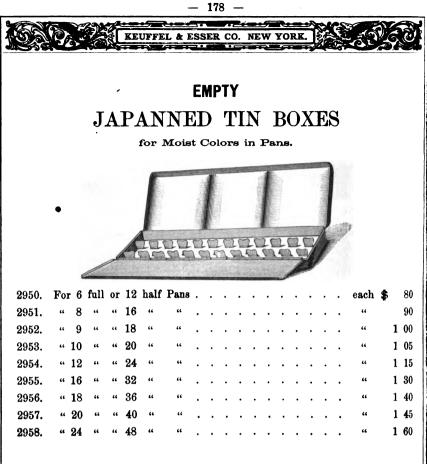
No.	291	3.
-----	-----	----

2910.	Japanned	Tin Box,	contg.:	12 half	Pans	(No. 1 t	to 12)	of	above	each	\$ :	2 25
2911.	do.	do.	"	18 "	"			"	"	"		3 50
2912.	do.	do.	"	12 full	"	(No. 1 t	io 12)	of	above	"	:	3 65
2913.	do.	do.	"	18 "	"			"	"	"	ł	5 65
		Fa	or empty	Tin Bo	(85 5	iee page	178.					

75 40

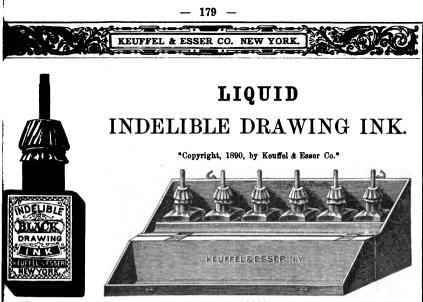






# WATER COLOR LIQUIDS.

2960.	Winson	and	Newton's	Chinese White	•	•	•					each 💲	30
2961.	"	"	"	Indian Ink	•	•		•	•			"	30
2962.	"	"	"	Orgall		•		•	•			"	30
2963.	"	"	"	Gold Ink	•	•	•	•	•		•	"	30
2964.	"	"	"	Carmine	•				•		•	"	30
2965.	"	"	"	Indelible Brown	In	k	•	•	•	•		"	<b>3</b> 0
2966.	"	"	"	Prout's Brown	•	•	•	•	•			"	30
2967.	"	"	"	Sepia			•	•			•	"	<b>3</b> 0
2968.	"	"	"	Blue	•	•	•	•	•	•		"	30



No. 3000.

3010.

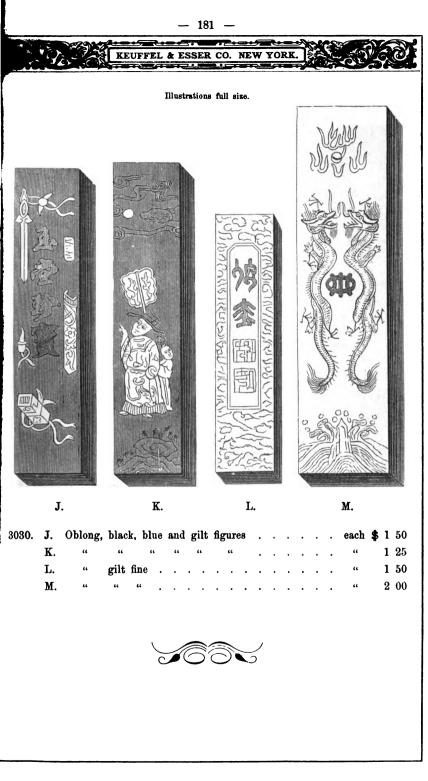
All these inks are put up with our new INK FILLER (Patented June 10th, 1888), which is far superior to any other device for the purpose. It consists of a glass tube with a compressible rubber bulb, passing through the cork. It effectually prevents evaporation and the consequent thickening of the ink. It is the only cleanly device for charging Drawing Pens, as it does not scatter the ink nor soil the outside of the pen-point, for the point of the glass tube is flattened so that it can be introduced BETWEEN the blades of the pen. The quantity of ink which it takes up and discharges can be varied by sliding the rubber bulb up or down the glass tube, thus changing the size of the vacuum and regulating the quantity of ink necessary for filling drawing pens of any size.

3000.	Liquid	Indelible	Drawing	Ink,	Black								each	\$	<b>25</b>
3001.		"	"	"	Brown								"	-	30
30 <b>02</b> .	"	"	**	"	Blue								66		30
3003.	66	"	"	"	Green								"		30
3004.	"	"	"	"	Scarlet								"		30
3005.	"	"	**	"	Carmine								"		30
3006.	"	"	"	"	Yellow								"		30
3010.	Set of	above co	olored In	ks,	except b	lac	ek,	i	n j	poli	ish	ed			
					Mahogan	ıy	Bo	x	•	• .			"	2	55
3011.	(	ło.	do.		in comm						•	•	"	1	80

These indelible or waterproof drawing inks are a valuable addition to the draughtsman's outfit and specially adapted for mechanical drawing. The lines drawn with these colors are indelible and will not blur nor be defaced by frequently applied brush tints, nor by exposure in outdoor work.









3030.	N.	Square,	black,	gilt	figu	res, S	uper	Super	•	•	•			each	<b>\$</b> 1	00
	N2	"	"	"	"	ç	"	"	sma	ıll	•	•		"		<b>5</b> 0
	Q.	Oblong,	black,	21	inch	long,	fine	qualit	ե <b>y</b>	•	•	•	•	"	1	50
	s.	Hexagon	, gilt,	41	"	"	"	"		•	•	•		"	3	00
	Т.	Oblong,	black,	3 <del>1</del>	"	"	"	ú		•	•	•	•	"	3	00
	v.	"	"	2₽	"	"	"	"		•	•	•	•	"	3	00
	AA.	"	gilt,	$2\frac{7}{8}$	"	"	very	fine	q <b>ual</b>	ity	7	•		"	3	00
	AB.	"	black,	gilt	figur	res, 4	inch	long,	fine	qu	ıali	i <b>ty</b>	•	"	8	00
	AC.	"	"	2 <del>1</del>	inch	long,	fine	q <b>ualit</b>	y	•	•	•	•	"	3	<b>0</b> 0

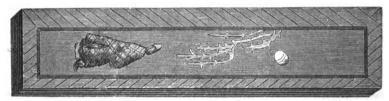




# JAPANESE INK.

The lines drawn with this Ink will remain clear and distinct and will not be blurred nor defaced when applying brush tints.

Illustration full size.



No. 3060.

3060.	Oblong,	black	with	figures,	best	small c	ake .			per	cake	\$ 1 00
3061.	"	••	"	"	"	medium	cake				"	2 00
30 <b>62</b> .	"	"		**	"	large	"		•	"	"	3 00

# Keuffel & Esser Co's PHOTO-DRAWING INK.

Illustration full size.

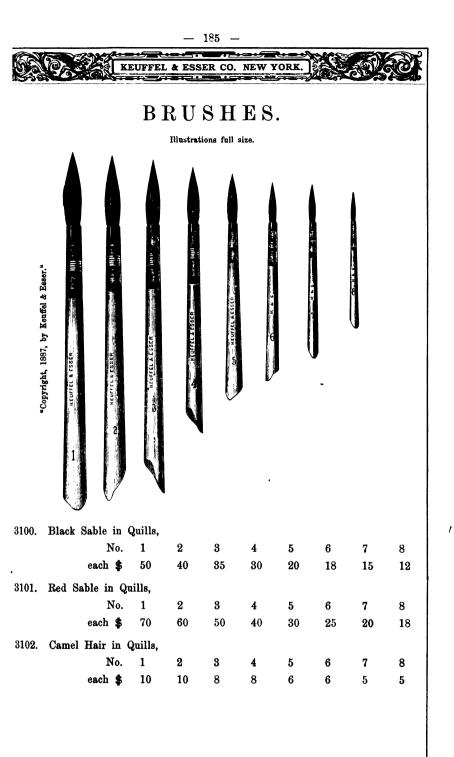


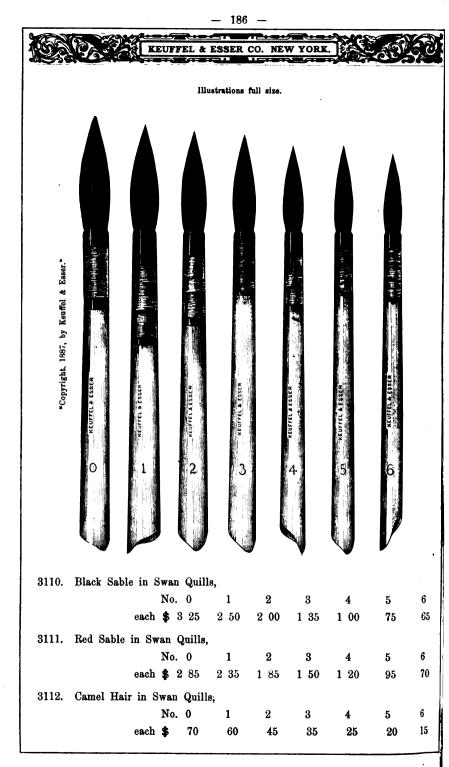
No. 3070.

3070. Photo-Drawing Ink . . . . . . . . . . . . . . . . . . per cake \$ 1 00

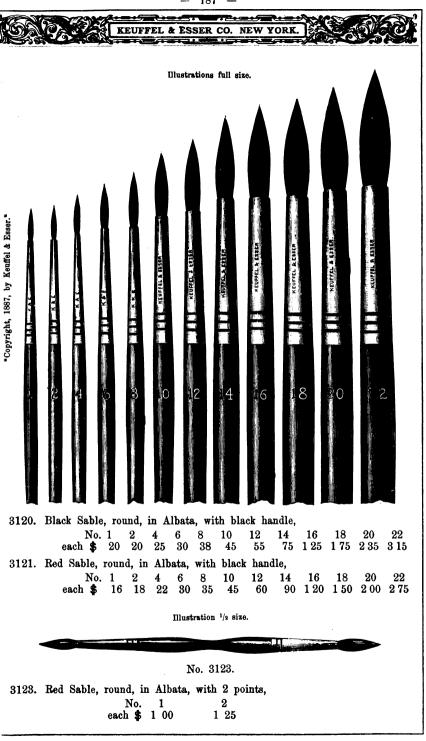
This is a dead black ink specially prepared for drawings to be photographed or reproduced by the blue process and is of great value to Patent Solicitors, Photo-Engravers and Photo-Lithographers.



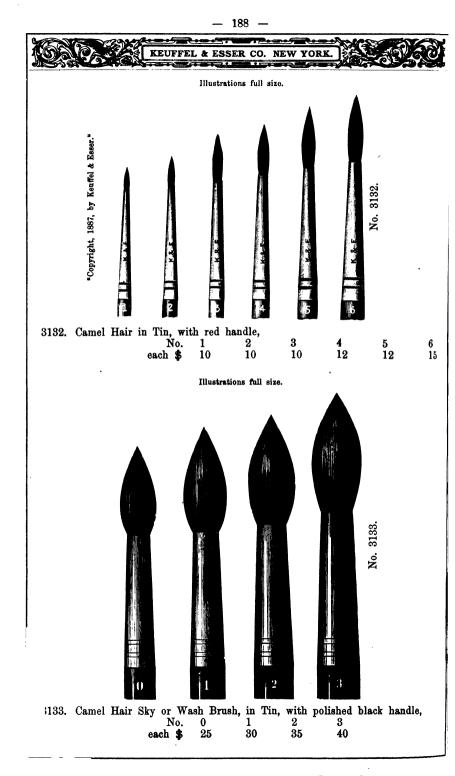


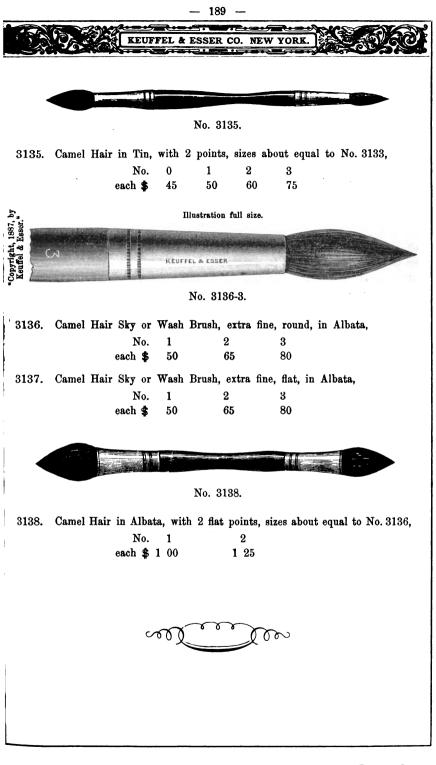


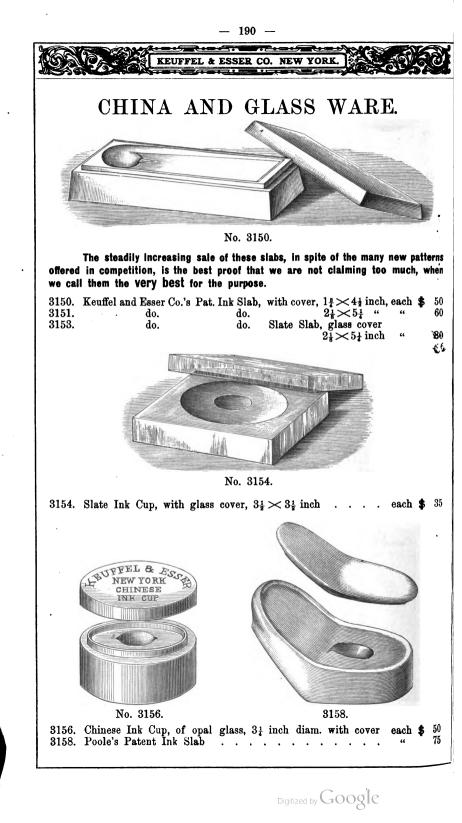
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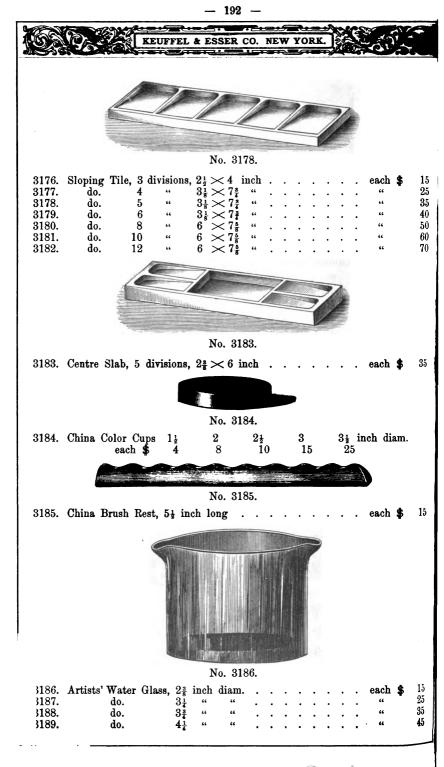
- 187 -







			- 1	91 —					
SAO	KEU	FFEL 8	ESSE	CR CO.	NEW YO	RK.		D'S	Ì
No. 3160					2				
	t of Cabinet S	aucers,	6 in		inch .	• •	s	et <b>\$</b>	55
3161.	do.		6"	" 2 <del>§</del>	" .		•••	"	65
3162.	do.		6"	" 31	"••	• •		"	75
3163.	do.		6"	" 3 <del>1</del>			•••	"	90
316 <b>4</b> .	do.	deep	4"	" 2 <del>§</del>	"••	• •	•••	" 1	20
3165.	do.	"	4"	" 3‡	"••	• •	•••	" 1	50
3166.	do. t of 6" consists of	"	4"	" 3≩	"••	•••	•••		75
No. 316	p.			C					
3169. Arcl	nitect's Slant a	nd Bas	in wit	h 8 div	isions a	nd cup.	. ea	ch <b>\$</b> 1	00
4								2	
	No. 3170.					3174.			5
3170. Ink	or Color Slab,	, 3 We	lls and	l Slope	$, 1_{\frac{1}{2}} > 1_{\frac{1}{2}}$	23 inch	. ea	ch 💲	12
3171.	do.	3"	"	"	$2\frac{3}{8}$ $>$		• '		20
3172.	do.	3 "	• ••	"	$2rac{3}{4}$ $>$		• •	6	25
3173.	do.	3"		••	3 >> -		• "	"	30
3174.	do.	3"			s, 2 <b>;</b> >>		• •	•	20
3175.	do.	5 "		5 "	$4 \times$	71 "		4	<b>F</b> A 1
		0		0	*^	1 2	•		50





3200. Keuffel & Esser Co.'s Crow Quill Pens, 1 dozen in box . doz. \$ 60 3202. "Drawing and Lettering Pens, 1 dozen in box " 60

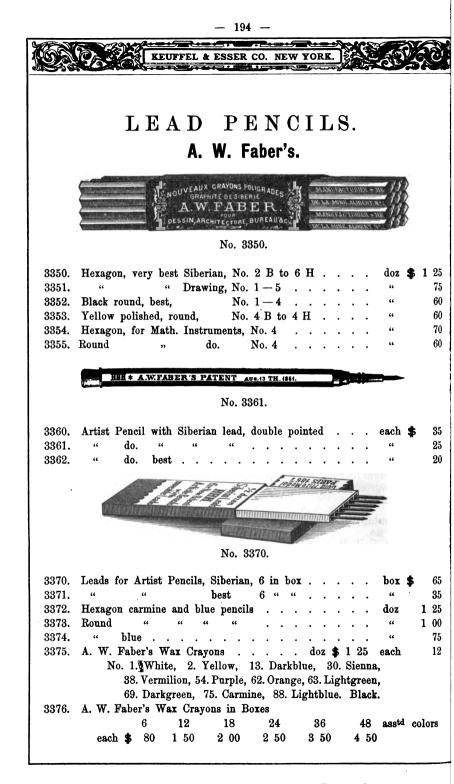
The above pens No. 3200 and 3202 are specially made for draughtsmen for drawing and lettering on drawing paper which has a more or less coarse surface. They have longer nibs and less sharp points than most others, possess great elasticity and permit of more rapid lettering or drawing without annoying the draughtsmen by scratching or by catching In the grain of the paper. Draughtsmen will prefer these pens to any other kind, as all others are intended principally for drawing on stone.



No. 3204.

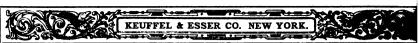
3204 Keuffel & Esser Co.'s Lithographic Pens, 1 dozen in box. doz. \$ 60 The Pens No. 3204 differ from all other Lithographic Pens in having shorter (and therefore firmer) nibs, and points of the utmost fineness.
3210. Lithographic Crow Quill Pens, Joseph Gillott's . . . . doz 60 3211. Superfine long shoulder Crow Quill Pens do "75

3211.	Superfine long shoulder Crow Quill Pens	ao.	•	•	•		•	•	"		75
3212.	Lithographic Pens,	do.							"		60
3213.	Mapping "	do.							"		60
3214.		do.	•		•	•	•	•	"		10
3215.	Lettering Pens (No. 303)	do.	•	•	•	•	•	•	"		15
3216.			•	•	•	•	•	•	"		10
	()		•	·	•	•	•	•			
3217.	Crow Quill Pens, with holder, French	<b>ı</b> .	•	•	•	•	•	•	"		40
Contractory of	(BUP)	1.4 1.55	B N	Y							
	N. 2022										
	No. 3220										
3220.	Improved Crow Quill Pen Holder .								each	\$	10
	-										
-	KERTEL & ESSERIN.Y.										
	No. 3221.										
	110. 0221	•									
3221	Improved Lettering Pen Holder .								each	\$	10
a great	These holders for crow quill and lettering pens improvement over the thin sticks generally used.		tno	thi	ckn	58	ora	n or	umary p	enno	uer;
- Broad	improvolutions over suc suit sucks generally used.	•									
	For Round Writing Pens e	tc. se	e 1	pag	e 2	00					

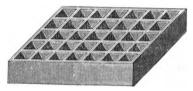


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	— 195 —
100	
	KEUFFEL & ESSER CO. NEW YORK.
3380. <i>A</i>	. W. Faber's Pencil Cases with 5 Siberian Lead Pencils
3381.	"7 " do
3382.	" 10 " do " 1 75
3383.	" 5 " do. Rubber and Knife " 1 25
3384.	" 5 Yellow round do
3385.	"7""do "75
3386.	"10 " " do " 85
3387.	" 5 " " do. Rubber and Knife " 1 00
	· · · · · · · · · · · · · · · · · · ·
É	KETTER
	KEUFFEL & ESSER.
	KEUFFEL & ESSER
	REUFFEL & ESSER
	No. 3400.
3400. I	Red Chalk in Cedar for marking Stakes doz \$ 75
3401.	do. """"""very thick . " 1 25
3402.	do. in Sticks covered with paper, thin " 25
3403.	do. """""medium " 50
3404.	do. """""thick , "75
	•
	SPONGE RUBBER
I	for cleaning drawings.
	tor crowning wrownings.
	No. 3412.
3410. 8	Small Cakes, about $1 > 1 > 1$ inch each $\$$ 10
	Medium Size, Rubber Back $2\frac{1}{2} \times 1\frac{3}{2} \times \frac{5}{8}$ inch
	•
0419.	Mammoth Size, $6 \times 4 \times 1$ inch 180
L	

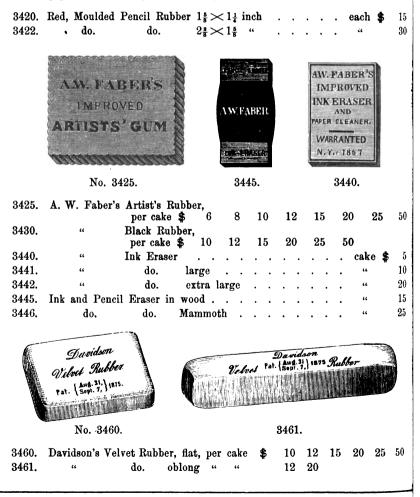


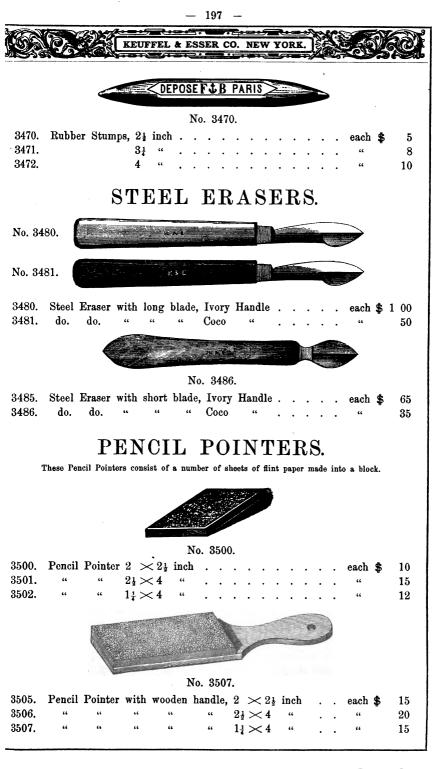
## ERASING RUBBER.



No. 3420.

This is the finest quality of erasing rubber and can be used for cleaning drawings (like sponge rubber) or for erasing pencil marks. It attacks the surface of the paper less than any other erasing rubber.







advantages of soiling the hands and all articles with which they came in contact and of requiring the use of both hands in pointing a pencil. The "Convenient" Pencil Pointer and Paper Weight entirely obviates these drawbacks. The filings of the Pencil-lead fall into the box which forms the body of the apparatus, while its weight holds it in place when pointing a pencil, so that a pencil can be sharpened with one hand while the other holds the scale, triangle, protractor or other drawing implement. The arched surface of the sandpaper permits of pointing the lead quicker, very much better, and with far less waste than would be possible on a flat surface. The sandpaper is mounted on rollers, so that all parts of it can be used successively, and it is easily replaced when worn.

This **Pencil Pointer** is an excellent **Paperweight**, handy and easily found, even on a crowded desk or draughting-table. The bottom is cloth-lined. It is handsomely finished, so that it is an ornament to any Office or Draughting-room. - 199 --

**KEUFFEL & ESSER CO. NEW YORK** 

Round Alkiting

F. SOENNECKEN'S system of ornamental writing, called Round-Writing, has met with such flattering success that hardly any recommendation on our part is necessary.

The Methodical Text-Book for self-instruction is a complete guide for acquiring this beautiful hand in a very short time (ten to fourteen hours suffice for a complete course in schools), and there is scarcely any profession but could advantageously make use of this writing in many ways.

Engineers, Architects and Draughtsmen are enabled to letter drawings, maps etc. in Round Writing more elegantly and in considerably less time than by any other method.

Bankers and Merchants will find it most valuable and appropriate in heading books, filling out checkblanks, price-lists etc. etc.

Insurance Companies and Lawyers cannot use more distinct letters for filling out or writing policies and legal documents.

Store-keepers can write their show<sub>s</sub>cards in this hand without expense.

# N O T I C E.

### IN ORDER TO LEARN ROUND WRITING.

It is indispensable to thoroughly study and strictly observe the directions given in the

#### Methodical Text Book

especially with respect to the holding of the pen and to the exercises in writing.

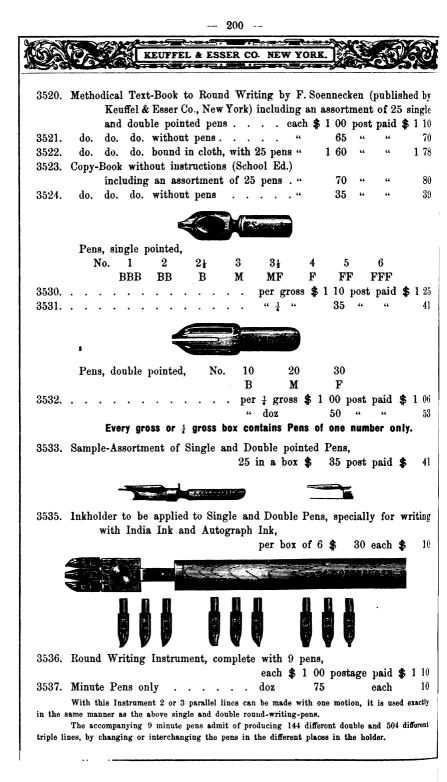
The book plainly shows the scientific principles on which this Writing-System is based; all efforts made to master it by using the pens without the Text-Book will be without any success, vainly wasting time and labor. The correct and artistic execution of the characters does not depend, as may erroneously be supposed, on the

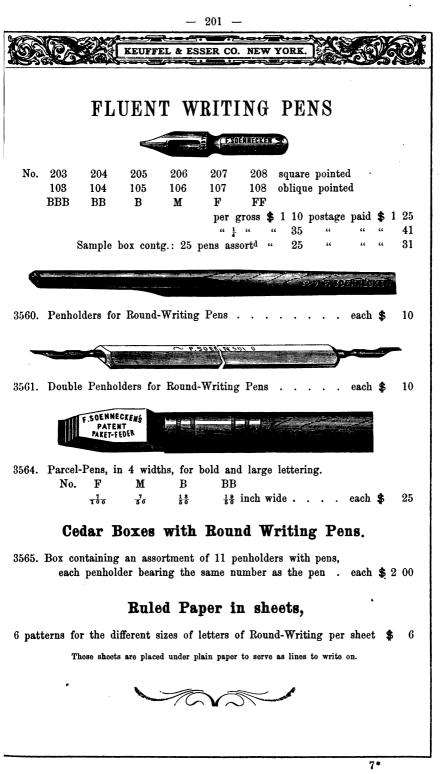
#### ADROITNESS OF THE HAND,

but merely on the thorough knowledge of the manner of holding the pen and of the system of the characters as exhibited in the

### METHODICAL TEXT BOOK.

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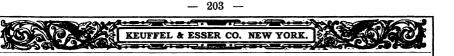


The above cut shows reduced specimens of our New Edition of the "Draughtsman's Alphabet", which has been entirely revised and much enlarged.

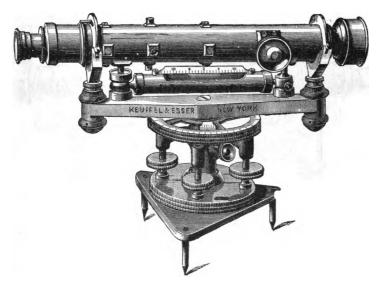
The book gives on 32 pages a larger variety of Alphabets, Numbers, Topographical Signs, etc., than any other book of the same size, and will be found the most useful to any draughtsman. The selection of the contents of the book is made with great care, and it is engraved with reference to practical use, so that each letter, number or sign may be imitated without difficulty, which is almost an impossibility with the fine copper and steel engraved books, made only for the purpose of showing fine and elaborate engraving.

We trust that this work will be approved generally, as it has been by many draughtsman of our city, who have contributed to it, by suggestions for making it perfect and indispensable to every one needing such a work.

3570. Cloth bound, with gilt imprint on cover, size 7 > 101 inches each \$ 1 50



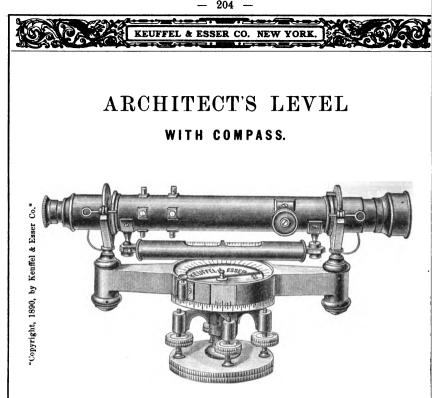
ARCHITECT'S LEVEL.



No. 5000.

5000. Architect's or Builder's Y Level, telescope 11 inch, with dust shade and cross-hairs, fine divided bubble, object glass with rack-movement, eyepiece adjustable. Horizontal circle 3 inch divided to degrees with vernier reading to 5 minutes. A most serviceable and compact instrument.

For Architects Leveling Rods see page 253.



No. 5003.

5003. Architect's or Builder's Y Level, telescope 11 inch, with dust shade and cross-hairs, fine divided bubble, object glass with rack-movement, eyepiece adjustable, compass divided to degrees, fine needle, horizontal circle 3 inch, divided to degrees, with vernier reading to 5 minutes. A most serviceable and compact instrument.

> Level complete with metal trivet, plumb bob and adjusting pins, in polished mahogany box and with hardwood tripod.... each \$ 60 00

> > For Architects Leveling Rods see page 253.

## SMALL ENGINEER'S Y LEVEL.

205

SER CO. NE

No. 5005.

5005. Small Engineer's Y Level, achromatic terrestrial telescope, 15 inch, magnifying about 24 times, with dust and sunshade object glass 14 inch, with rack-movement, adjustment to eyepiece; stops for placing telescope so that cross-hairs, are vertical and horizontal. Graduated bubble 6 inch. One of the Y's adjustable. Long gun-metal centre. Clamp and tangent screws with compensating spring.

> Level complete with adjusting pins etc. in fine polished mahogany box and with tripod . . . . each \$ 100 00

> > but with three leveling screws

110 00

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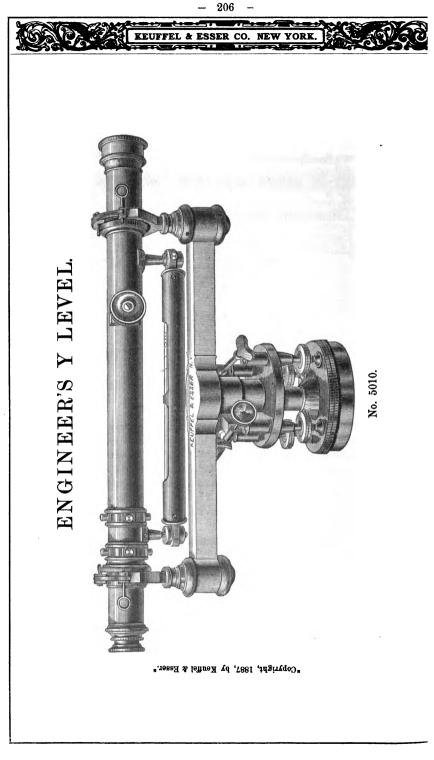
5007.

do.

do.

do.

"Copyright, 1887, by Keuffel & Esser."



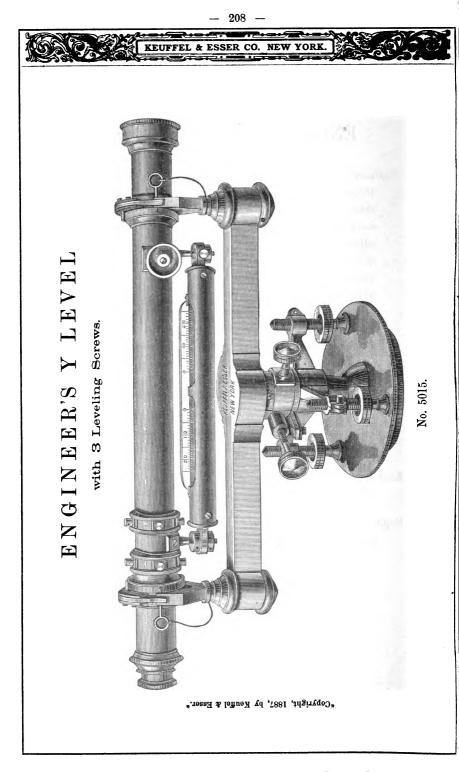
ENGINEER'S Y LEVEL.

& ESSER CO.

NEW YORK

5010.	Engineer's Y Level, achromatic terrestrial telescope, 18", magnifying about 30 times, with dust and sun- shade, object glass $1\frac{*}{5}$ " with rack-movement, adjust- ment to eyepiece. Fine graduated bubble 7 inch, adjustable vertically and horizontally. The bar is of gunmetal and shaped to combine greatest strength with least weight. The telescope rests in Ys, one of which is adjustable for altitude, and it is provided with stops for placing telescope so that the cross- hairs are vertical and horizontal. The centreplate, of gun-metal, has four leveling screws. The clamp and tangent screws are attached to the long gun-metal centre so that they revolve with the bar. Tangent screw with compensating spring. The instrument complete, with adjusting pins, etc., packed in fine polished mahogany box and with			
	tripod	\$	130	00
5012.	Engineer's Y Level, like No. 5010, but with telescope 20 inch	"	135	00
5013.	Engineer's Y Level, like No. 5010, but with telescope 22 inch	u	140	00

For Attachments and Extras see page 222.



### ENGINEER'S Y LEVEL

with three Leveling Screws.

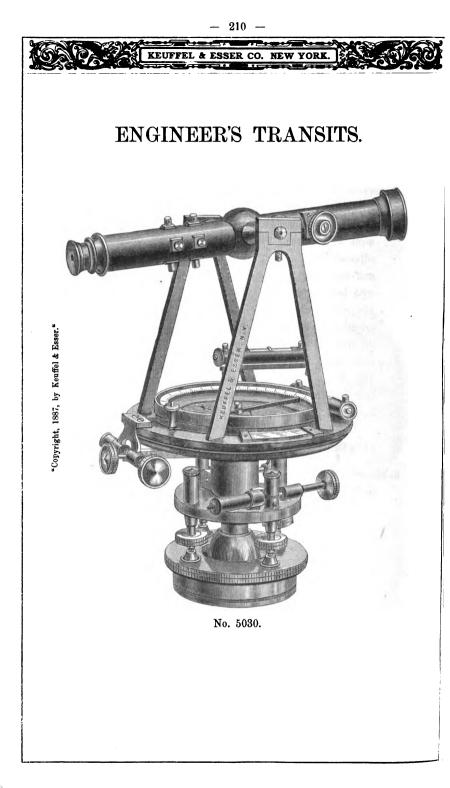
Y Level, achromatic terrestrial telescope, 5015. Engineer's 18", magnifying about 30 times, with dust and sunshade, object glass 13", with rack-movement, adjustment to eyepiece. Fine graduated bubble, 7 inch, adjustable vertically and horizontally. The bar is of gun-metal and shaped to combine greatest strength with least weight. The telescope rests in gun-metal Y's, one of which is adjustable for altitude and is provided with stops for placing the telescope so that the cross-hairs are vertical and horizontal. The centreplate made of gun-metal has three leveling screws. The clamp and tangent screws are attached to the long gun-metal centre so that they revolve with the Tangent screw with compensating spring. bar.

> The instrument complete, with adjusting pins, etc., packed in fine polished mahogany box and with tripod

\$ 140 00

5016. Engineer's Y Level, like No. 5015, but with telescope with inverting eyepiece (astronomical telescope) . . . . \$ 140 00





## ENGINEER'S TRANSITS.

211

SER CO.

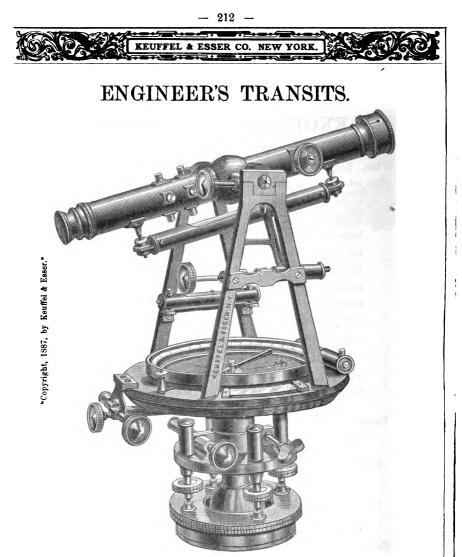
YORK

NEW

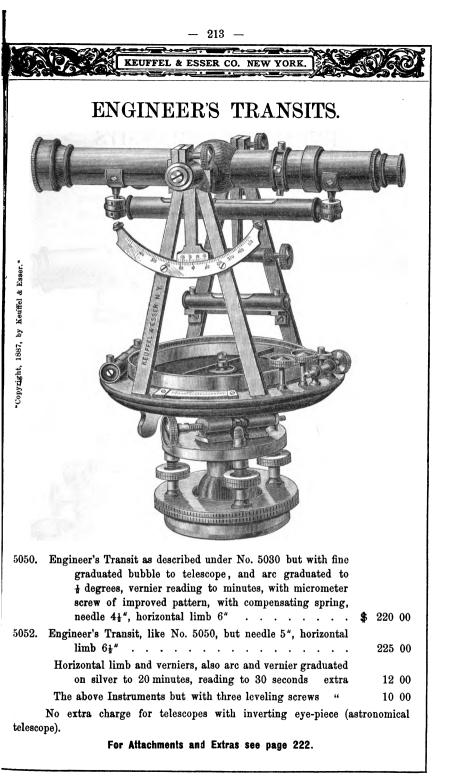
030. Plain Engineer's Transit (for repeating angles) with	5030.
achromatic terrestrial telescope 11 inch, magnifying	
about 24 times, with dust and sunshades, object	
glass $1_{\frac{1}{8}}$ inch, with rack-movement, eyepiece and cross-	
hairs adjustable. Compass ring divided to half degrees	
numbered from 0 to 180. Needle 41 inch, horizontal	
limb 6 inch graduated to half degrees, two verniers	
reading to minutes. Two fine graduated bubbles for	
leveling the plates. Clamp for centre with micro-	
meter screw of improved pattern with compensating	
spring. Shifting centre.	

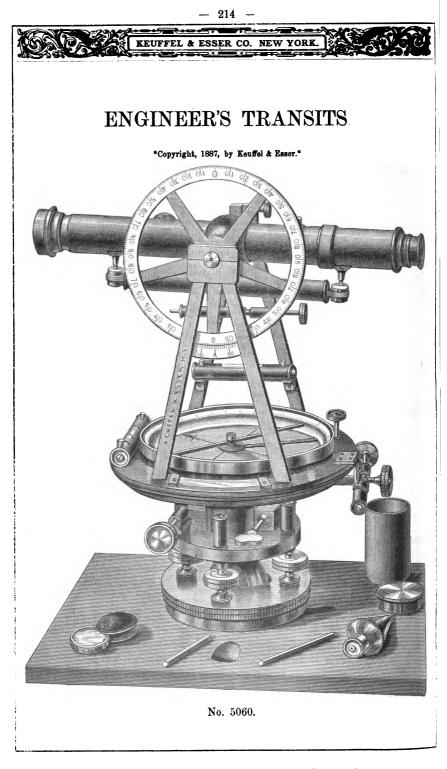
	The instrument complete with plumb bob,		
	adjusting pins etc., packed in fine polished mahogany		
	box and with tripod	each \$	185 00
5032.	Engineer's Transit like No. 5030, but needle 5 inch,		
	horizontal limb $6\frac{1}{2}$ inch $\ldots$ $\ldots$ $\ldots$ $\ldots$ $\ldots$	"	190 00
	Horizontal limb and verniers divided on silver to 20 minutes,		
	reading to 30 seconds extra	"	10 00
	The above instruments with three leveling screws extra	"	10 00

No extra charge for telescopes with inverting eye-piece (astronomical telescope).



5040. Engineer's Transit as described under No. 5030, but with fine graduated bubble to telescope and micrometer screw of improved pattern with compensating spring, needle 41 <sup>4</sup> ,	
horizontal limb 6", with tripod, etc	\$ 205 00
5042. Engineer's Transit like No. 5040, but needle 5", horizontal	
limb $6\frac{1}{2}$ , complete	210 00
Horizontal limb and verniers graduated on silver to 20 minu-	
tes, reading to 30 seconds extra	10 00
The above Instruments but with three leveling screws "	10 00
No extra charge for telescopes with inverting eye-piece (as	stronomical
kelescope).	
For Allochments and Future are were 000	





## ENGINEER'S TRANSITS.

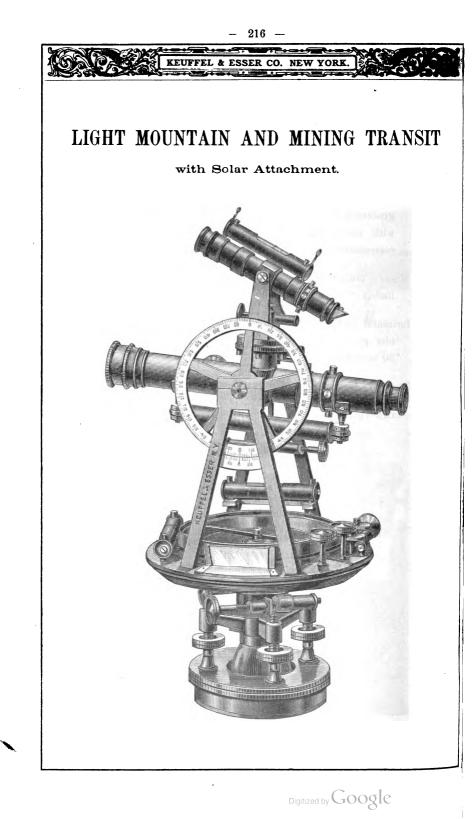
215 -

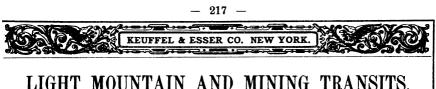
NEW

5060.	Engineer's Transit as described under No. 5030 but with fine		
	graduated bubble to telescope, and vertical limb		
	graduated to half degrees, vernier reading to minutes,		
	with micrometer screw of improved pattern, with		
	compensating spring, needle $4\frac{1}{2}$ ", horizontal limb 6".	\$ 235	00
5062.	Engineer's Transit like No. 5060, but needle 5", horizontal		
	limb 6 $\frac{1}{2}$ "	240	00
	Horizontal limb and verniers, also vertical limb and ver-		
	nier graduated on silver to 20 minutes, reading to		
	30 seconds extra	15	00
	The above Instruments but with 3 leveling screws "	10	00

No extra charge for telescopes with inverting eye-piece (astronomical telescope).



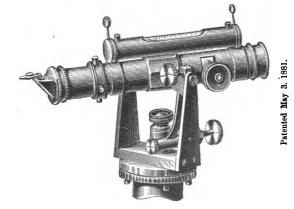




5070.	Light Mountain and Mining Transit (for repeating angles) with achromatic terrestrial telescope, 8½ inch, magni- fying about 20 times, with sun and dust shades, object-glass 1 inch, with rack-movement, eyepiece and crosshairs adjustable, compass ring divided to half degrees, numbered from 0 to 180. Needle 4 inch, horizontal limb 5½ inch, graduated to half degrees, two verniers reading to minutes. Two fine graduated bubbles for leveling the plates; clamp for centre with micrometer screw with compensating spring. Shifting centre. The instrument complete with plumb bob, ad- justing pins etc., packed in fine polished mahogany box and with tripod	each	st 170 00
5072.	Light Mountain and Mining Transit like No. 5070, but with graduated bubble to telescope	"	190 00
5074.	Light Mountain and Mining Transit like No. 5070, but with graduated bubble to telescope and vertical arc		
	reading to minutes	"	205 00
5076.	Light Mountain and Mining Transit like No. 5070, but with graduated bubble to telescope and vertical limb		
	reading to minutes	"	220 00
	The above instruments but with three leveling screws, extra	"	10 00

For Attachments and Extras and Divisions on Silver see page 222.

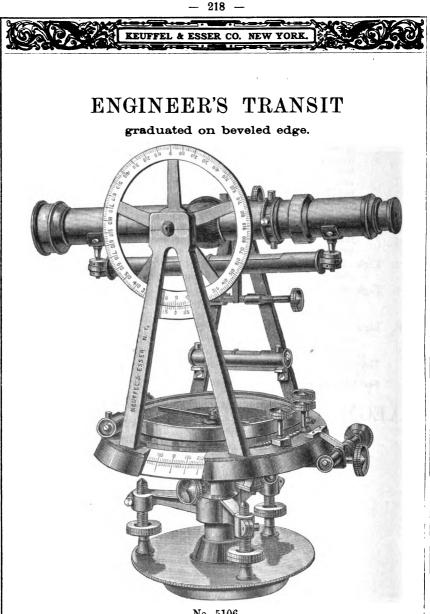
SAEGMULLER SOLAR ATTACHMENT.



#### Solar Attachment with prism to eyepiece (fitting to transit 5090. included)

50 00

This attachment to the regular Engineer's Transit, by means of which the astronomical meridian may be obtained in a few minutes with an accuracy scarcely thought possible, has met with such success that it bids fair to supersede all other methods for the determination of the meridian by means of engineering instruments. Attached to any transit which has a telescope with bubble and a vertical circle, it will give the meridian within the nearest minute. By using instruments which have a finer graduated vertical circle and better levels such as are found on our transits, the meridian can be determined with still greater accuracy.



No. 5106.

These instruments are also furnished with four leveling screws.



### ENGINEER'S TRANSITS

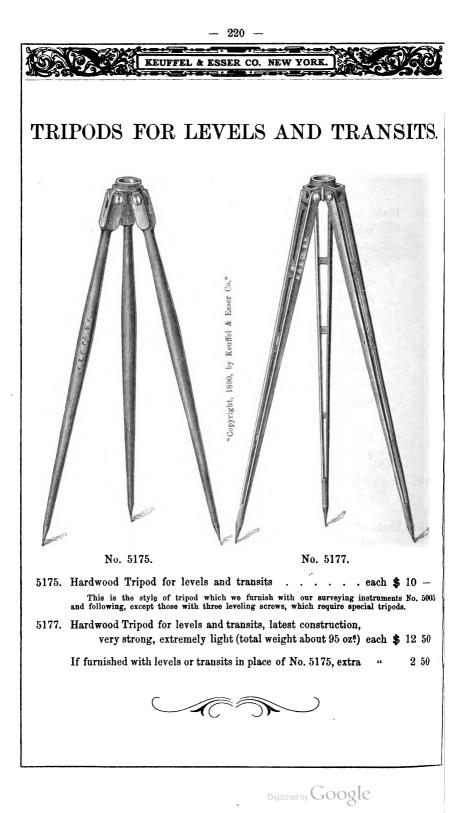
219

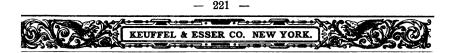
ESSER CO. NEW YOR

### graduated on beveled edge.

WITH THREE LEVELING SCREWS.

5100. Plain Engineer's Transit (for repeating angles) with achromatic terrestrial telescope 11 inch magnifying about 24 times, with sun and dust shades, object glass 11 inch, with rack-movement, eyepiece and cross-hairs adjustable, compass ring graduated to half degrees, numbered from 0 to 180. Needle 41 inch; horizontal limb 64 inch, graduated to 20 minutes, two verniers reading to 30 seconds. Limb and verniers graduated on silver. Two finely graduated bubbles for leveling the plates. Clamp for centre with micrometer screw with compensating spring. Shifting centre, tripod head of gunmetal. The instrument complete with plumb bob, adjusting pins etc. in fine polished mahogany box and with tripod . each \$ 215 00 5102. Engineer's Transit like No. 5100, but with bubble to telescope, tangent screw etc. 235 00 5104. Engineer's Transit like No. 5100, but with bubble to telescope, tangent screw, vertical arc divided on silver to half degrees and reading to 1 minute 250 00 5106. Engineer's Transit like No. 5100, but with bubble to telescope, tangent screw, vertical limb divided on silver to half degrees and reading to 1 minute . . 265 00





PATENT EXTENSION TRIPOD.



PATENTED AUGUST 24. 1886. No. 5180.

5180. The Patent Extension - Tripod combines stiffness, easy manipulation and light weight to such a degree that we can safely recommend it as the best Extension-Tripod now made. — It is certainly the strongest Tripod in the market, and is so constructed that it can neither wear loose nor bind, but always moves easily. Total weight about 8 lbs., much less than any other Extension-Tripod . . . . . . . . . . . . each \$ 12 50

If furnished with levels or transits in place of No. 5175, extra " 2 50



# ATTACHMENTS AND EXTRAS

ESSER CO.

NEW YORK

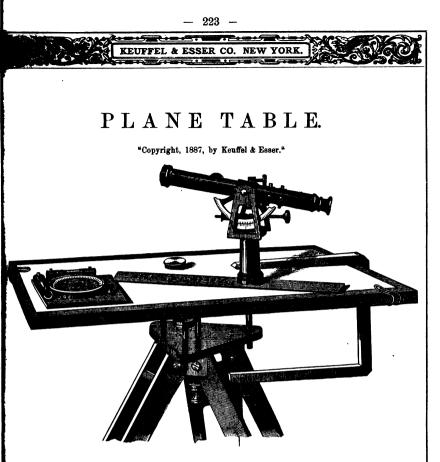
KEUFFEL

for

### TRANSITS AND LEVELS.

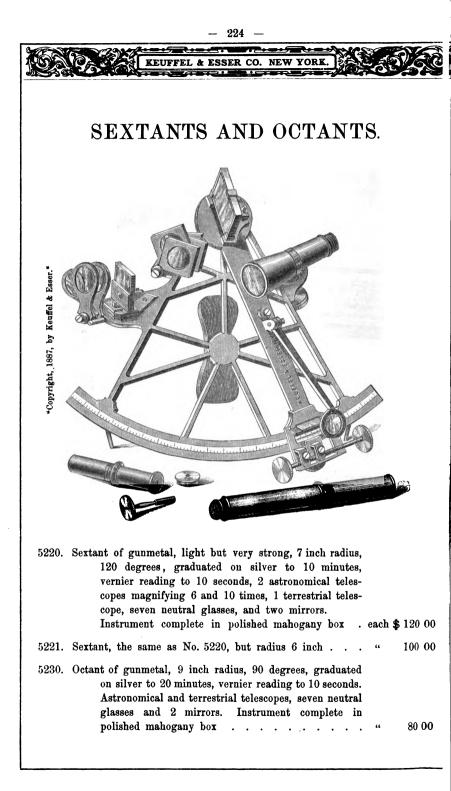
Saegmuller's Solar Attachment, with prism to eyepie	ece .	•		•	•	\$ 5	50 00
Prism to eyepiece				•			8 00
Fixed Stadia hairs in telescope							2 50
Adjustable " " "					•		<b>6 0</b> 0
Gradienter screw to telescope				extr	a	1	00 01
" " " and tangent screw w	ith	clan	ւթ	•		1	18 00
Reflector for illuminating cross and stadia hairs .				•	•		4 00
Rack and pinion movement to eyepiece					•		5 00
Theodolite axis to telescope				•	•	1	LO 00
Variation plate to compass ring, if furnished with in	str	umer	nt	•	•		5 00
Graduation on Silver horizontal limb and verniers						1	10 00
" " compass ring		•					<b>3 0</b> 0
" " arc to telescope			•	• ·			2 00
" " vertical limb to telescope .	• •	•	•				5 00
Graduations to 20 seconds on horizontal limb or arc	; .			•			5 00
do. "10 or 15 seconds do. do.		•				1	10 00





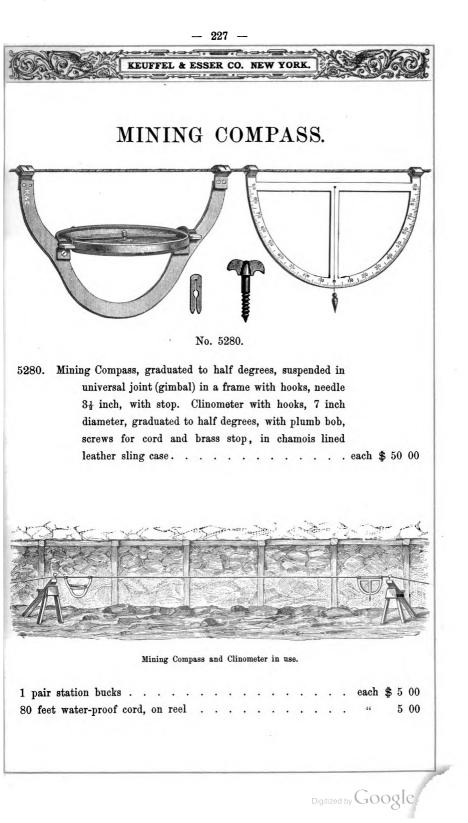
5200. Plane Table, small pattern, achromatic terrestrial telescope 11 inch, with sunshade, object glass  $1\frac{1}{8}$  inch, with rack-movement, adjustment to eyepiece, magnifying about 24 times. The telescope revolves in axis mounted on standards  $6\frac{1}{8}$  inch high, arc graduated to half degrees, vernier reading to 1 minute. Brass alidade 18 inch, 2 inch wide, one edge beveled. Easily detachable well seasoned table 18 > 24 inch, mounted on a split tripod by a large plate ( $9\frac{1}{8}$  inch), three leveling screws. Compass with 3 inch needle, on square brass plate with 2 bubbles.

973V









### MINING LAMP AND PLUMMET.

ER

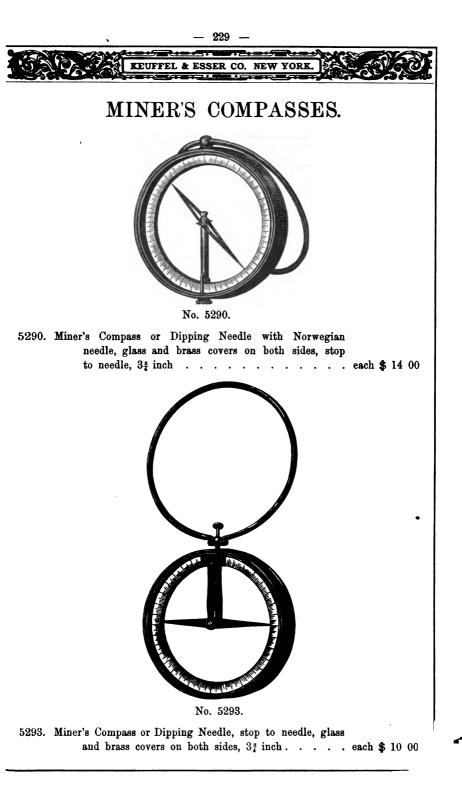
A large brass Plummet with steel point, 2 inch diameter, 6<sup>‡</sup> inch long, mounted in universal joint (gimbal) suspended by chains. The upper part is hollow, for oil, and provided with a burner, forming a lamp. The sight is taken to centre of flame.

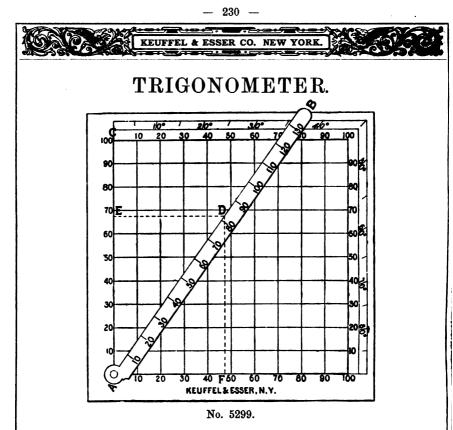


No. 5285.

5285. One Plummet in mahogany box with strap . . . . each \$\$ 13 00 5286. Two do. in one mahogany box with strap . . . . pair 25 00







5299.	Keuffel	&	Esser	Co's	Trigonometer		•	•	•		•	•	•	each	\$ 2	50	
							box	ed	for	: sł	up	me	nt	"	2	75	
					post-p	aid	by	re	gis	tere	ed	mø	il	"	3	50	

The Trigonometer is designed to perform nearly all the trigonometrical talculations occurring in the Engineer's and Surveyor's practice with the utmost rapidity, solving at least ten problems before one can be calculated in the ordinary way by logarithms or even traverse tables, and sufficiently close to not only serve as a valuable check, but for ordinary fieldwork to take the place of all tables or other modes of calculation.

The Instrument consists of a metal plate 15 inches square, divided both ways into 100 equal parts, each one of which is again divided into halves.

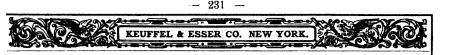
The arm A B divided like the plate, is fastened at A and movable around that point.

In order to calculate latitude and departure of the angle B A C, mark the distance A D on the plate: D E and D F are latitude and departure.

To calculate the tangent, B A C being the angle of deflection and A E the radius, place the arm at the given angle, find the point D at the edge of the scale corresponding to E, then D E is the tangent; and so forth through all the goniometrical functions.

There are a great many calculations — such as diagonals, slopes, stadia measurements, etc. — which occur in the Engineer's practice and can be solved by the Trigonometer.

The close and careful graduation of the instrument, and the care taken in its manufacture, make it a most desirable addition to an Engineer's or Surveyor's outfit.

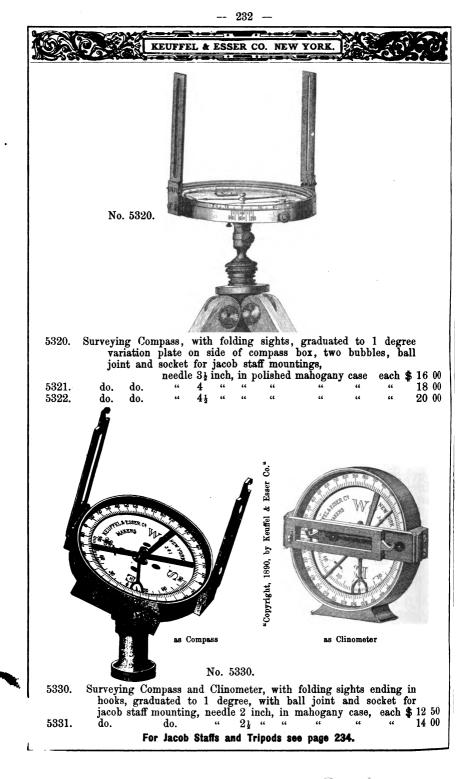


# SURVEYING COMPASSES.



No. 5300.

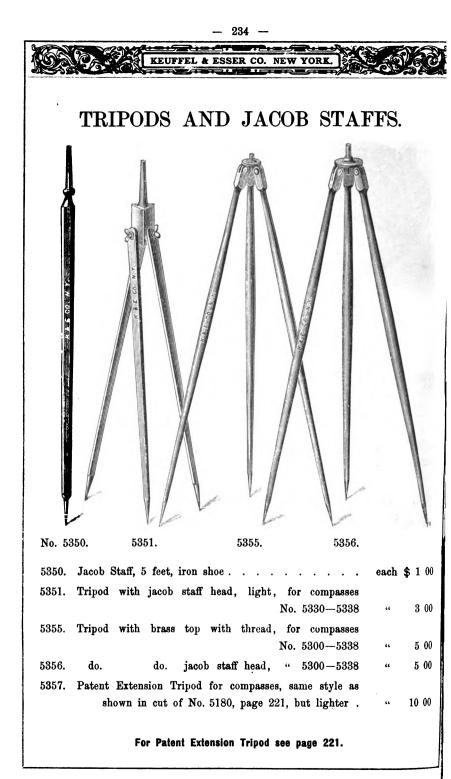
5300.	ball j	eying Cor es, needle oint and ed mahog	e 4 inch socket	n, plate for jace	121 ir	ich, 2	bubbl	es.	\$ 3	32 00
5302.	do.	do.	needle	5 inch,	plate	15 <del>1</del> i	nch .	. "	3	<b>35 0</b> 0
5304.	do.	do.	"	6 "		16 <del>1</del>	".	. "	4	10 00 OI
5906				3.5 1 1 0.5 0 No. 530		sights				
5306.	moven ball j	ated to h nent, need oint and ed mahog	alf degr lle 4 inc socket	ees, vari h, plate for jaco	ation 1 121 inc	plate w h, two	vith rac bubble	ek- es, in	<b>\$</b> 4	0 00
5308.	do.	do.	needle	5 inch,	plate	15 <del>1</del> i	nch .	. "	4	5 00
<b>5310.</b>	do.	do.	"	6"	"	16‡	"•	• "	5	00 00

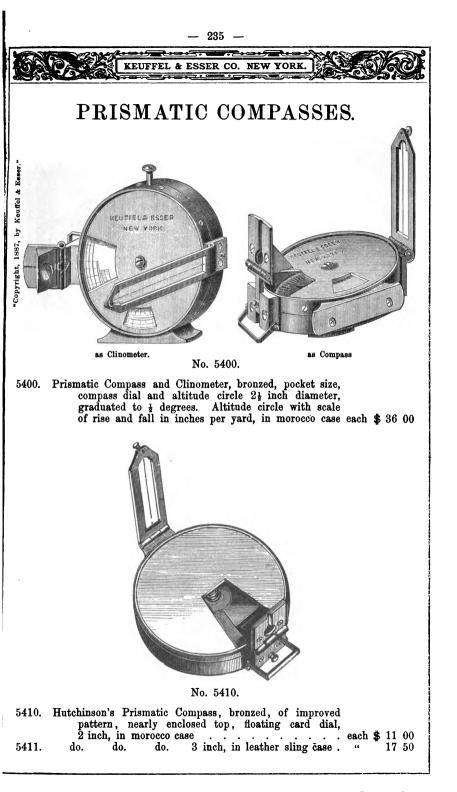


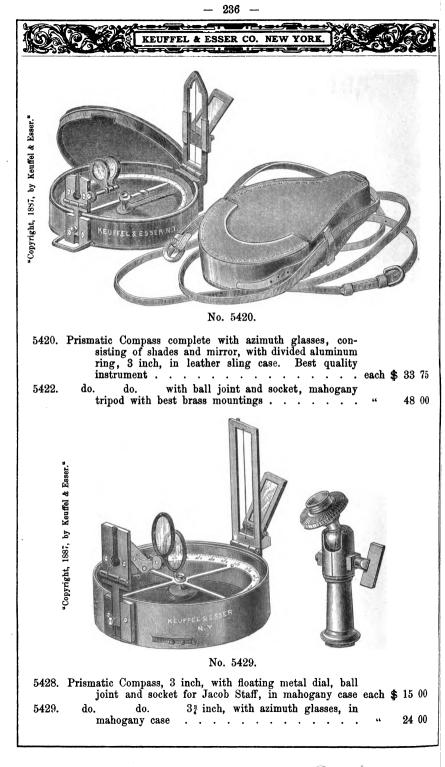
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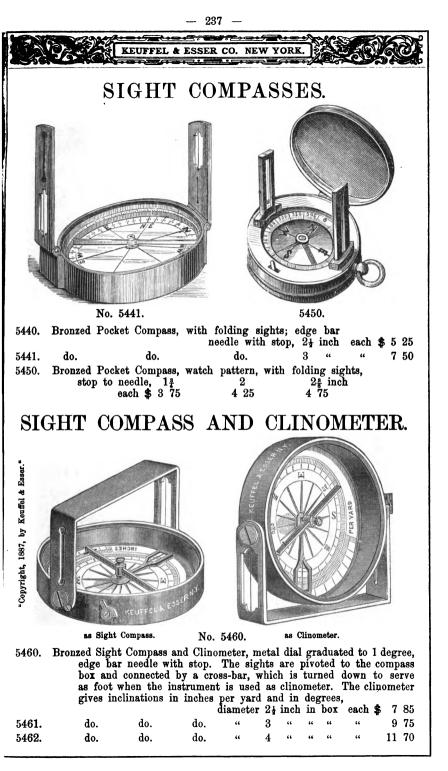
			_	233	3						
		KEUFFEI	& ESS	SER	CO.	NE	W YORK.		Sol.		<u></u>
	No.	5282.					No. 1	*/s			
5332.		Compass, w egree, with tw									
	for	j <b>aco</b> b staff mo	-								
-					inch,	in	mahogany			-	
5333.	do.	do.	"	31	"	"	"	"	"		50
5334.	do.	do.	"	4	"	"		"	"	15	00
5335.	1 de	Compass, w gree, with ba nting.									
			needle	21	inch,	in	m <b>a</b> hogany	case	"	10	00
5336.	do.	do.	**	3	"	"	"	"	••	11	00
5337.	do.	do.	"	31	"	"	"	"	"	12	
5338.	do.	do.	"	4	"	"	"	"	"	13	50
5339.		Compass, w gree,		-			, graduato mahogany			7	50
5340.	do.	do.	"	2ł	"	"	"	"	"	8	00
5841.	do.	do.	"	3	"	"	"	••	"	9	50

For Jacob Staffs and Tripods see page 234.

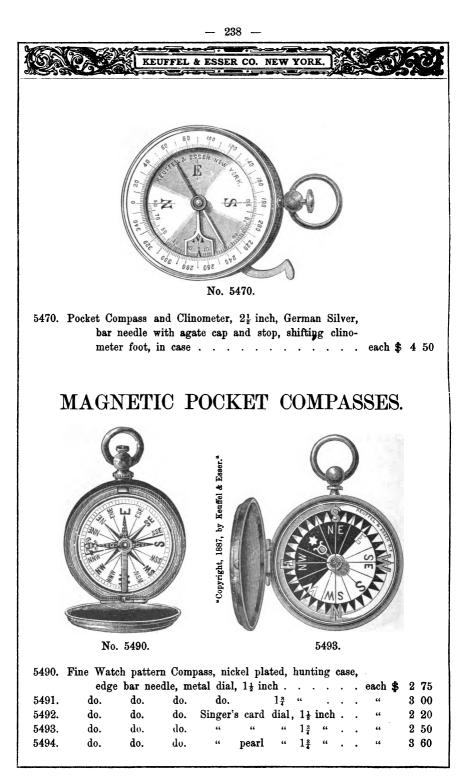


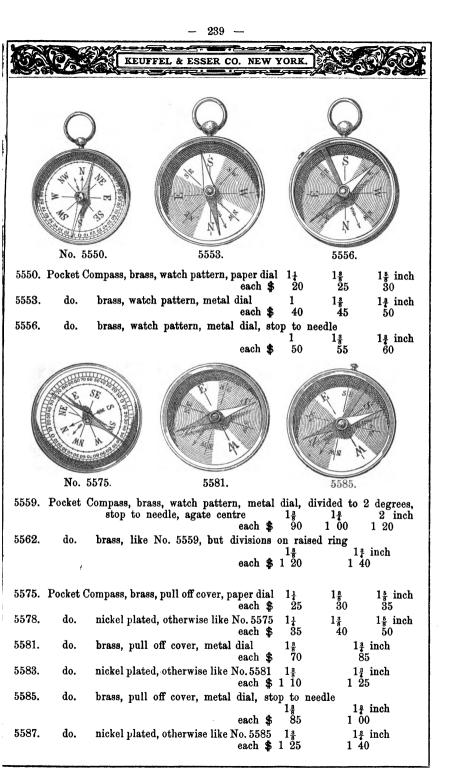


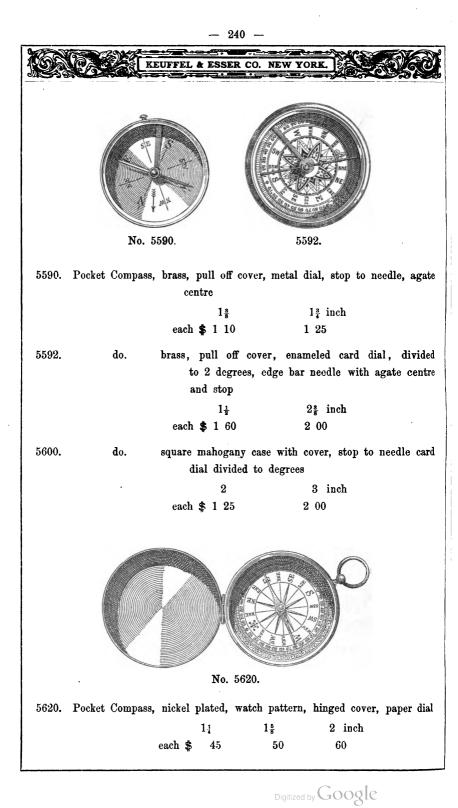


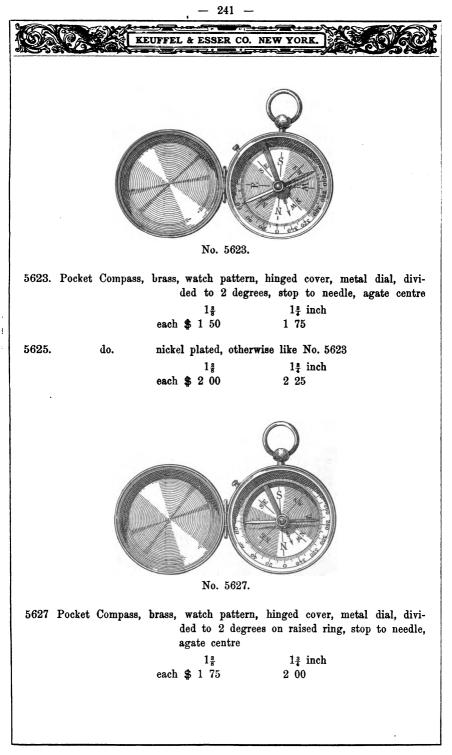


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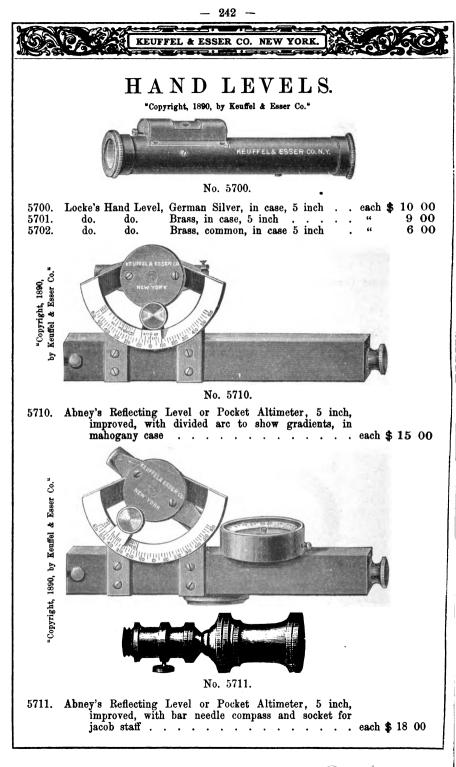


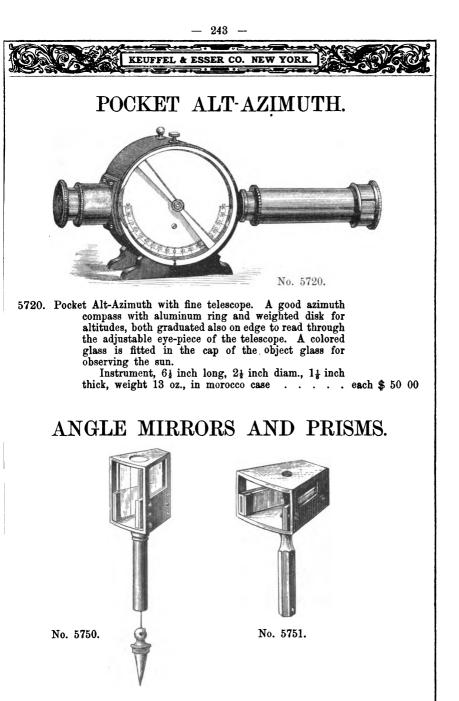




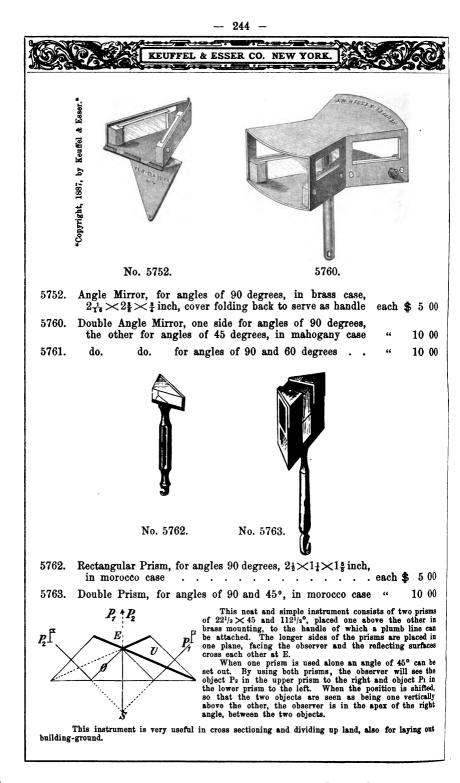


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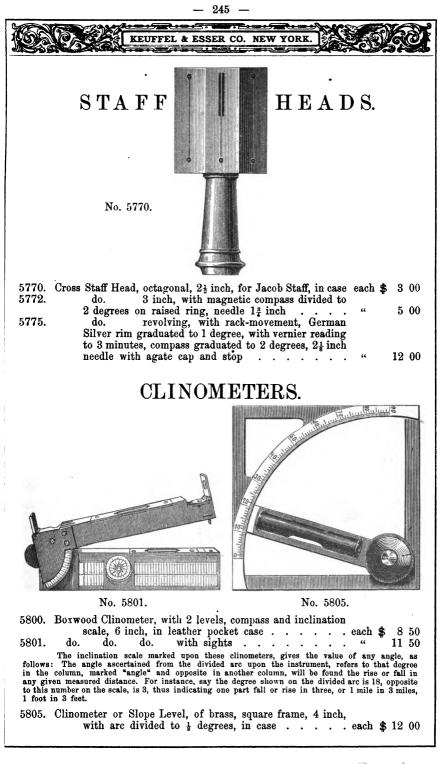


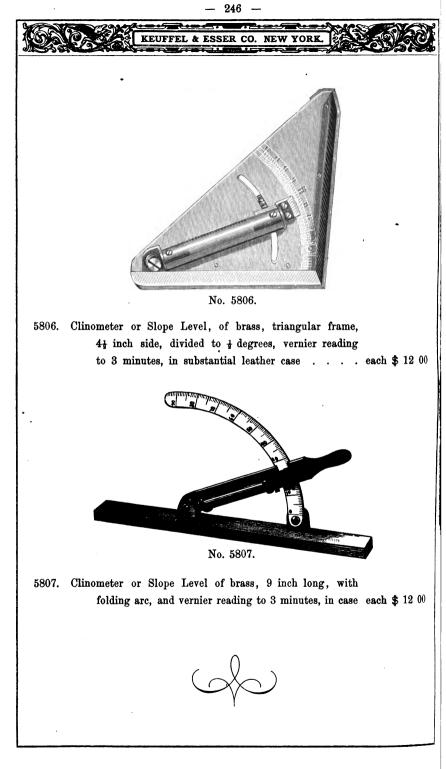


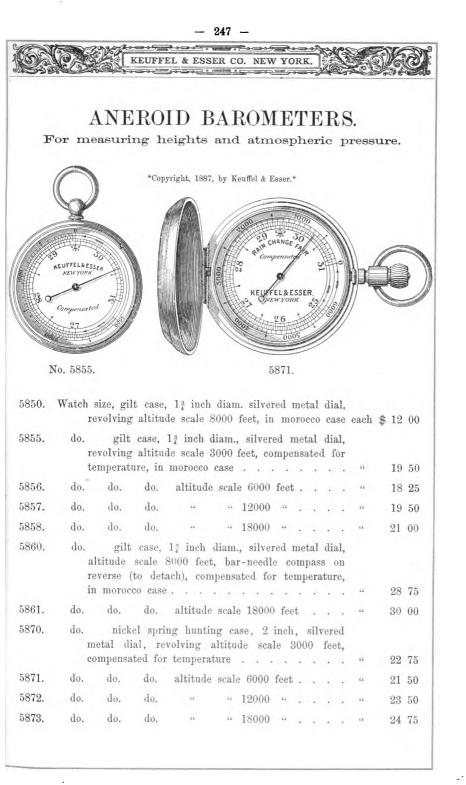
5750. Angle Mirror, for angles of 90 degrees, with small plumb bob. The handle can be detached and stored in frame of instrument. Size of instrument 2½ ×2 ×1¾ inch . each \$ 8 50
5751. Angle Mirror, plain, for angles of 90 degrees, in morocco case "500

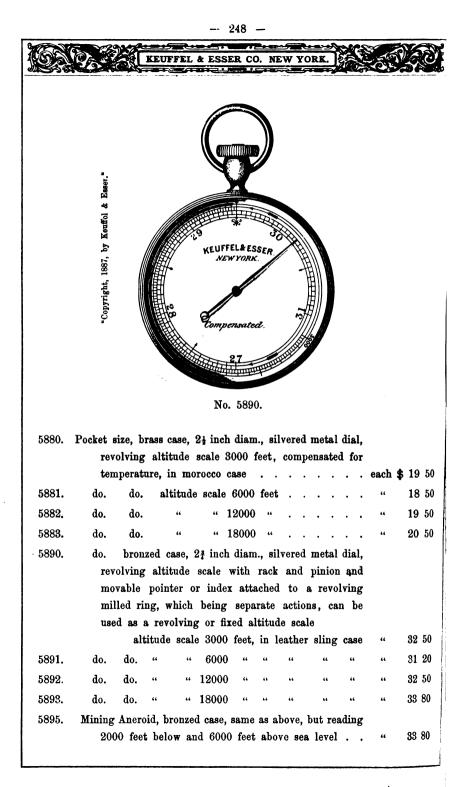


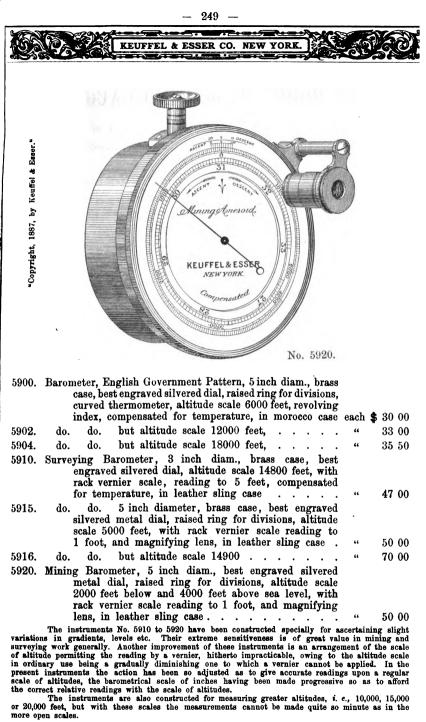
1











Leather Sling Cases for Barometers, 5 inch diam. . . . . . each \$ 400

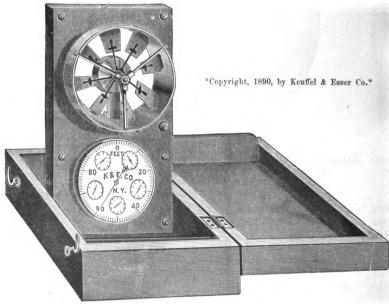


25(

## ANEMOMETERS or WIND-GAUGES.

Anemometers are used for measuring the velocity of air currents in mines, hospitals, public buildings, sewers etc. They serve manifold and important sanitary and scientific purposes.

The fans must always face the current. The long hand registers feet on the large circle, while on the small circles hundreds thousands etc. are registered.

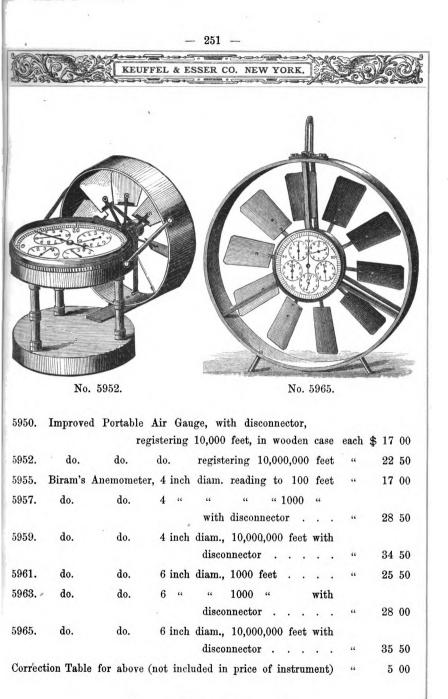


No. 5940.

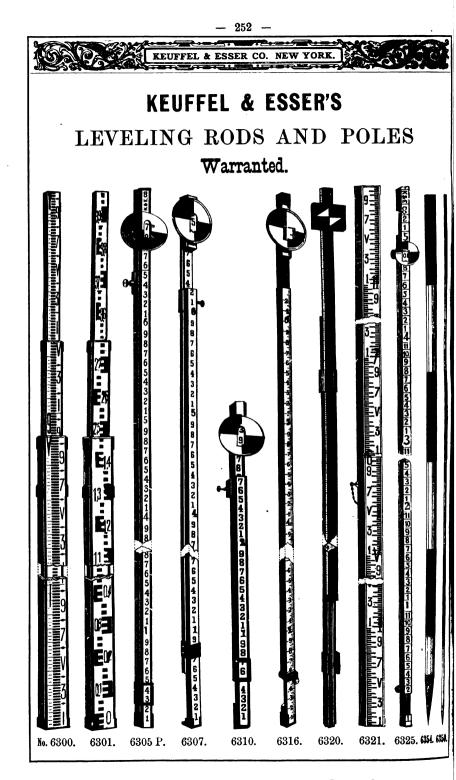
No. 5940 is an improvement over the older styles of Portable Air Gauges, as the fans and the dial are mounted in a strong metal frame and much better protected. The solid mahogany box in which the instrument is packed serves also as a foot or base for it during use, as shown in above cut.

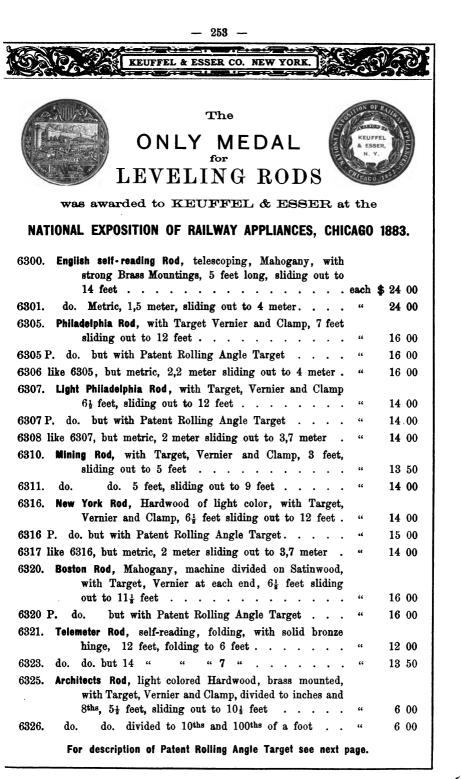
Correction Table for above (not included in price of instrument) \$ 5 00



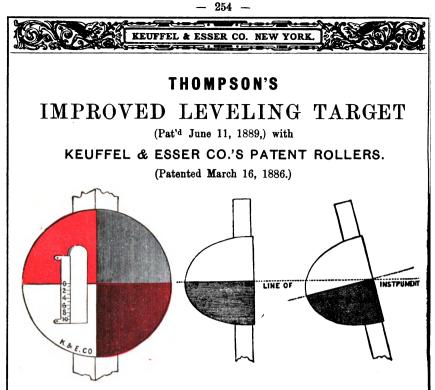


-10





1



The advantages of this Leveling Target are so manifest as to readily commend it to Engineers and Surveyors.

The horizontal dividing line on the target is carried over two surfaces at right angle to one another, and will therefore show as a broken line except when the rod is held perfectly plumb. It therefore insures absolute perpendicularity to the line of sight in both directions, thus making its action positive when used either as a level or offset target.

The position of the rod is always under the control of the man at the instrument, and a positive check is thus furnished on a careless rodman.

It presents a greater bearing surface to the rod and is steadier than the ordinary form, and, combined with Keuffel & Esser Co.'s **Patent Rollers**, it is the easiest Target to set, the most convenient to move, and the most positive in its action, as it is entirely free from any unsteadiness or jerking when making a slight movement.

Above Targets furnished separately.

Target	for	Phila	delph	ia Ro	ods	•	•	•	•	•	•	•	•	•	•	•	•	each \$	7 3	50	
"	"	New	York	and	Boste	n	Roo	ls		•				•			•	"	7 (	00	
	In	orderi	ng Ta	rgets	sepa	rat	tely,	g	ive	Cı	088	3-8e	cti	on	of	Ro	od.				

For Rods with above Targets see preceding page.

### FLEXIBLE OR POCKET LEVELING RODS.

255

ESSER CO.

NEW



No. 6330.

6330.	Flexible of	r Pocket Leveling	Rod, 8 feet, divided to		
	•		10 <sup>ths</sup> and 100 <sup>ths</sup> of a foot	each \$	3 00
6331.	do.	do.	10 feet	"	3 25
6332.	do.	do.	$12$ " $\ldots$ $\ldots$	"	4 00
6335.	do.	do.	12 feet, divided		
			inches and $\frac{1}{8}$ inch	"	<b>4</b> 00
6340.	do.	do.	Metric, 3,5 meter		
			divided to centimeter .	"	<b>4</b> 00

These Rods are strips of prepared canvas, 3 inches wide, divided like self-reading rods. For use they are fastened to a straight board with thumb tacks. When rolled up they are easily carried in the pocket.

#### LEVELING POLES.

For Illustrations see page 252.

6350. Iron tubular Transit Poles,  $\frac{7}{8}$  inch diameter, steel shoes, painted red and white alternately every foot

	5	6	8	10 feet
each	<b>\$</b> 2 75	$3 \ 25$	4 00	5 00

6354. Leveling Poles of best seasoned wood, painted red and white alternately every foot

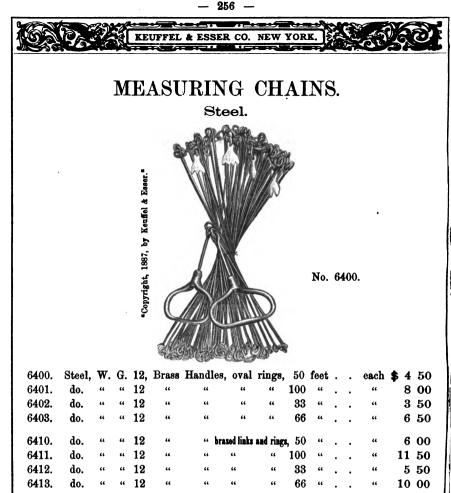
5 6 8 10 feet each \$ 2 25 2 50 3 00 3 50

6358. do. metric, painted red and white alternately every half meter.

2	$2\frac{1}{2}$	3 meter
each <b>\$</b> 2 50	3 00	3 75

## STANDARD MEASURES,

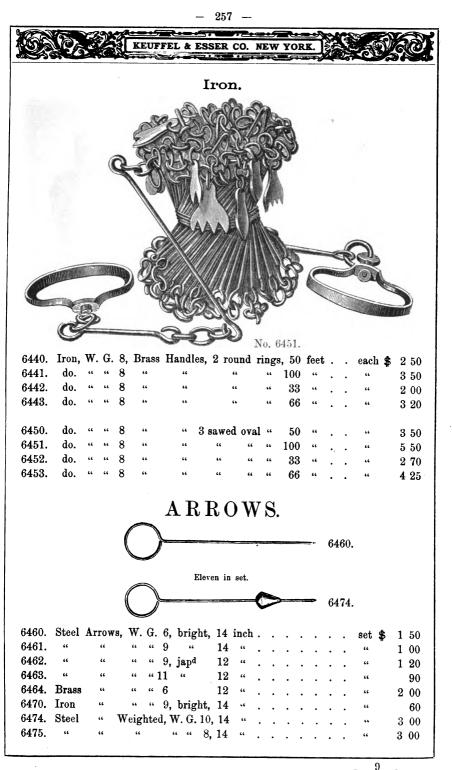
of U. S. Standard or any foreign measure made to order.



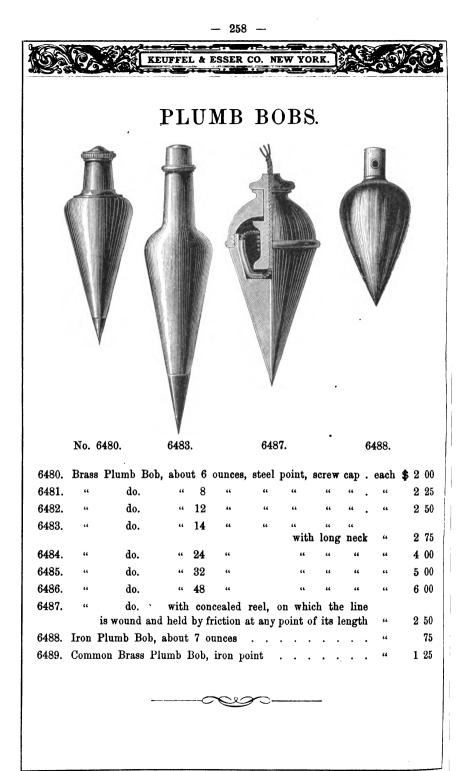
Chain 6411 has a spring hook (snap) at 50 feet, so that the handle can be attached there for using as a 50 foot chain.

METER AND VARA.

6420.	Steel,	₩.	G.	12,	Brass	Handle	es, oval	rings,	10	meter		each	\$ 3	50
6421.	do.	"	"	12	"	"	"	"	15	"		"	5	00
6 <b>4</b> 22.	do.	"	"	12	"	"	"	"	20	"	•	"	6	20
6424.	do.	"	"	12	"	"	razed links	and rings,	10	meter		"	5	50
6425.	do.	"	"	12	"	"	"	"	15	"		"	7	50
6426.	do.	"	"	12	"	"	"	"	20	"	•	"	10	00
6430.	do.	"	"	12	"	" (	ov <b>al rin</b>	gs, 10	Vara	us		"	3	50
6431.	do.	"	"	12	"	"	"	• 20	"	• •	•	"	6	50
6434.	do.	"	"	12	"	"	orazed links	and rings	, 10	Varas		"	5	50
6435.	do.	"	"	12	"	"	"	"	20	"	•	"	10	00



...

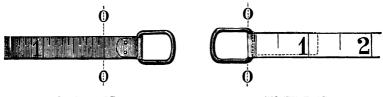




259

The new patent centre with flush folding handle, as shown in cut, has a large drum which winds the tape more quickly and avoids the close coiling which injures the steel lines.

There is substituted a long swiveling handle for the metal button formerly used; this handle, when closed protrudes beyond the centre of the tape-case, so that the crank can be thrown open by pressing against the projecting end of the handle. The larger centre permits using a longer crank to gain more leverage.



STEEL TAPE.

WOVEN TAPE.

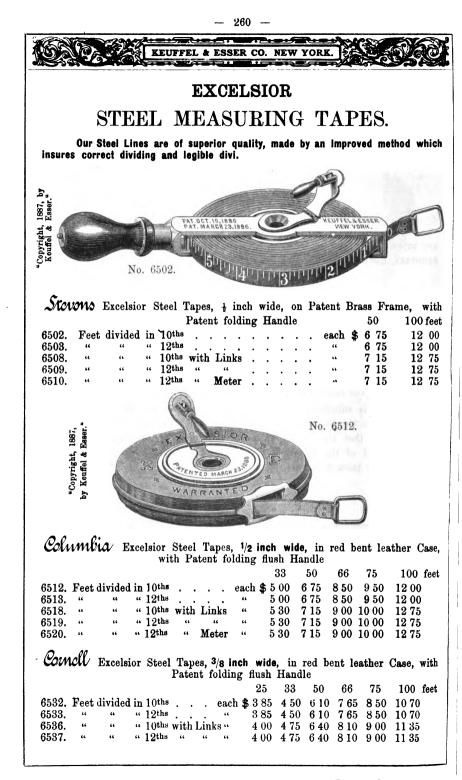
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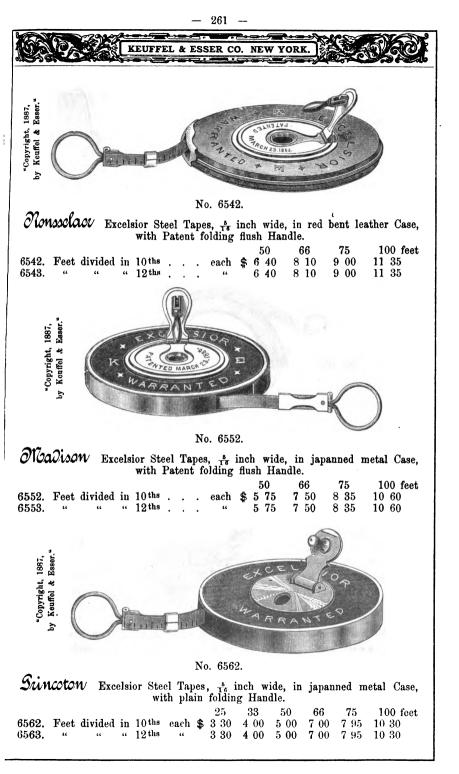
All our Steel Tapes, except those with detachable handle, begin on the line, clear of the end-ring and its fastening.

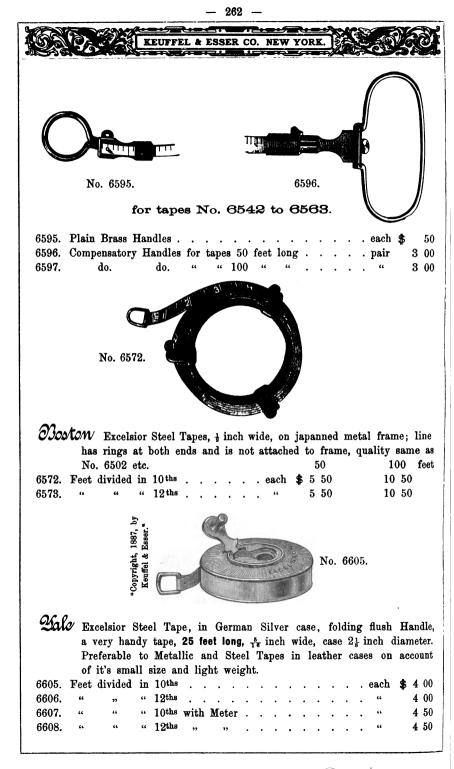
All our Woven Tapes begin at end of line, and the end-ring is not included in the measurement.

When Tapes are wanted different, it must be stated on the order.

We are	prepared	l to nicke	elplate ou	ir tape li	nes in the	e best and most
substantial ma	nner (for	protectio	n against	rust) at	the follow	ing prices:
	25	33	50	6 <b>6</b>	75	100 feet
each \$	75	1 00	1 50	2 00	2 25	3 00







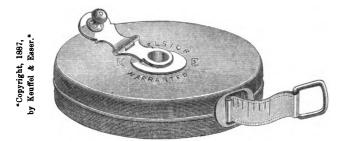


263

CO. NE

ESSER

Patented Aug. 21. 1877.



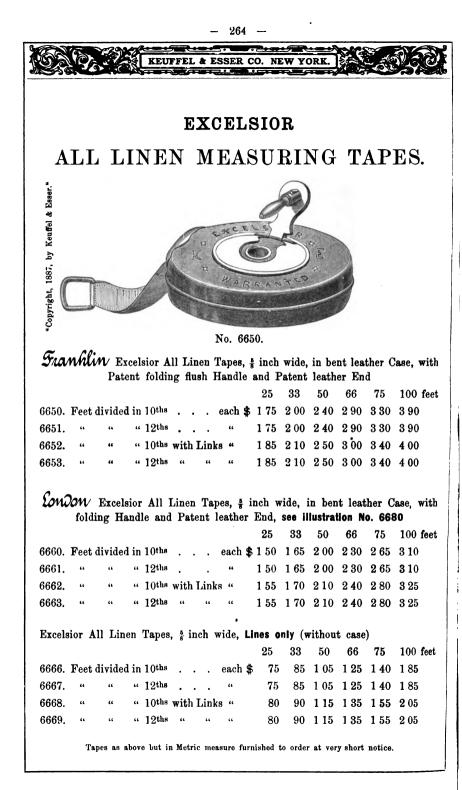
No. 6648.

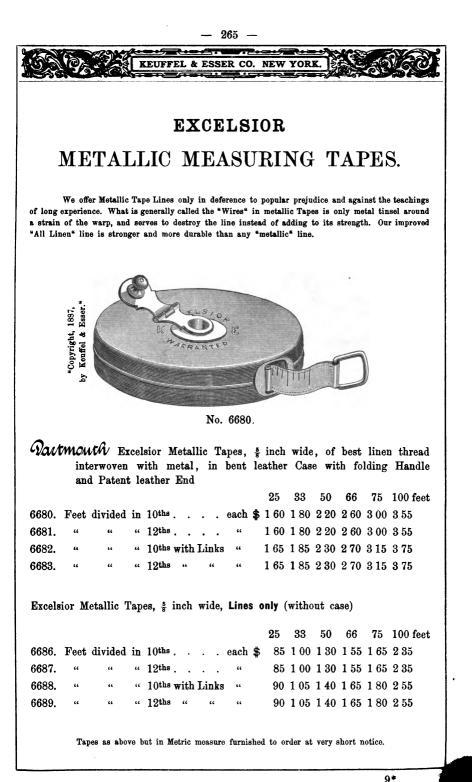
This Tape is All Linen, in best bent-leather case. One side is marked as usual in feet and tenths of a foot, for ordinary measurements.

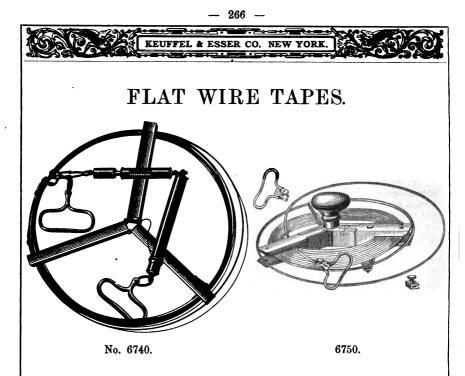
The other side is marked for setting slope stakes, or finding the centre from slope stakes after the centre stake is removed. From the ring end of the tape the half width of proposed road-bed is laid off (say 9 feet for single track, or 14 for a double), and divided into feet and half feet. These feet are numbered backward from the ring, so that zero comes either 9 or 14 feet from the end of the tape. Beyond this zero the marking is continued, but  $1\frac{1}{2}$  feet is used for the unit (corresponding to a slope of  $1\frac{1}{2}$  to 1), which, of course, is sub-divided into 10 parts, and marked in a different color and style from the other side of the tape, to prevent any possible confusion in use.

The usual method of finding the proper place for a slope stake is to hold the level-rod where the stake probably belongs, and finding how much that point is above or below grade. That height and one half that height, and one half of the width of the road-bed are added, and that distance from the centre stake to the point where the rod is held is measured, and if it is found to agree the proper place is found — if not, — it must be tried again till they agree. For instance it is an 18 feet road-bed and 4.3 cutting is found, the addition will be 4.3 + 2.15 + 9.0 = 15.45, and that distance measured, but in using the "ENGINEER'S TAPE" the point marked 4.3 will indicate the required distance WITHOUT CALCULATION, thus not only saving time but liability to error.

Tapes are made for 28 feet road-bed and slopes of  $1\frac{1}{2}$  to 1, and can be used, of course, for any road-bed or ditch of less width and by temporarily attaching an additional piece of tape or string, they can be used for wider ones.







6740.	City	Engineer's Standard Tape, 👬 inch wide, 50 feet,
		vith Spring Balance, Spirit Level, Thermometer and
		Brass Handles. Spring Balance adjustable for
		emperature

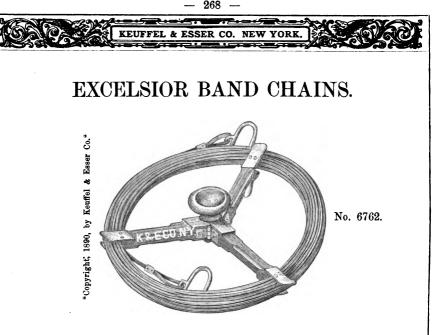
The following Tapes are furnished either  $\frac{3}{3}$  or  $\frac{1}{5}$  inch wide and in lengths from 100 to 1000 feet without joints. They are graduated and numbered on small brass plates soldered or riveted to the tape and provided with brass handles at both ends.

In ordering please state length of the tape desired, how it is to be graduated and what style of reel. We recommend graduations only to 100, 50, 25 or 10 feet, finer graduations we can make but they are not advisable.

6745.	Narrow Steel Tape, $\frac{8}{85}$ or $\frac{1}{8}$ inch wide, 100 feet, with		
	two brass handles, graduated at every 50 feet, on		
	plain reel, like No. 6740	each 💲	5 50
	Each additional 100 feet, graduated the same	"	3 30
6750.	Narrow Steel Tape, $\frac{8}{8\pi}$ or $\frac{1}{8}$ inch wide, 100 feet, with		
	two brass handles to unship, graduated at every		
	25 feet, on fine reel with handle and crank	"	775
	Each additional 100 feet, graduated the same	"	3 70

KEUFFEL & ESSER CO. NEW YORK.	).
No. 6755. 6760.	
<ul> <li>6755. Narrow Steel Tape, <sup>1</sup>/<sub>3</sub> or <sup>1</sup>/<sub>8</sub> inch wide, 100 feet, with two brass handles to unship, graduated at every 25 feet, on large wooden reel, very substantial and easy to handle each \$ 12 ( Each additional 100 feet graduated the same . " 3 7</li> <li>6760. The same as No. 6755, but on improved wooden reel . " 16 ( Each additional 100 feet, graduated the same . " 3 7</li> </ul>	70 00
Brass Handles	20 75 75
	50





The Excelsior Band Chains are a great improvement over the Linked Wire Chains. While they cannot take the place of Engineers' Steel Tapes, they will be found far more correct than chains, and their advantages are obvious. They are of  $\frac{1}{4}$  inch wide tempered steel band, divided by rivets and numbered on brass plates riveted to the Tape. The reel is made to fold, so that it may be put in the pocket while using the line.

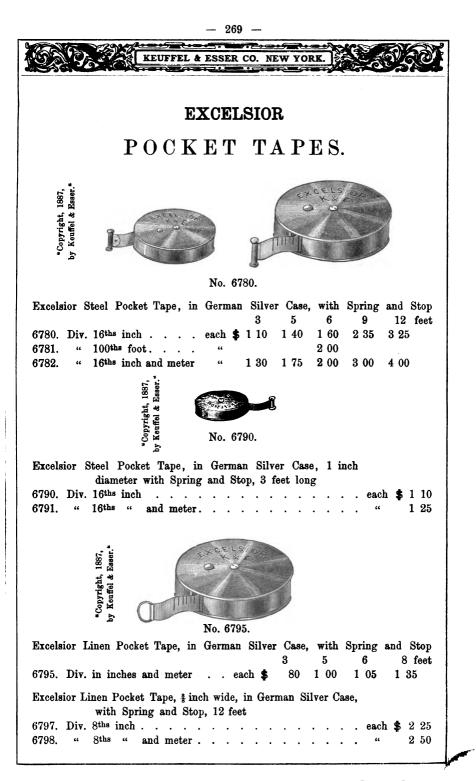
6761.	Excelsior	Band	Chain	s, 50	feet,	div. every	foot, e	nd foo	t to tenths,	each	\$4	00
6762.	"	"	"	100	"	"	"	"	"	"	5	00
6 <b>76</b> 3.	"	"	"	200	"	"	"	"	"	"	7	50
6764.	"	"	"	<b>20</b> 0	"	"	5 feet	"	"	"	6	00
6771.	"	"	"	50	"	"	foot	"	to twelfths	<b>,</b> "	4	00
6772.	"	"	"	100	• 6	"	"	"	"	"	5	00
6773.	"	"	"	200	"	"	"	"	•6	"	7	50
6774.	ű	"	"	<b>20</b> 0	"	"	5 feet	"	"	"	6	00
6775.	"	"	"	66	"	"	link	• •	• • • •	"	5	00

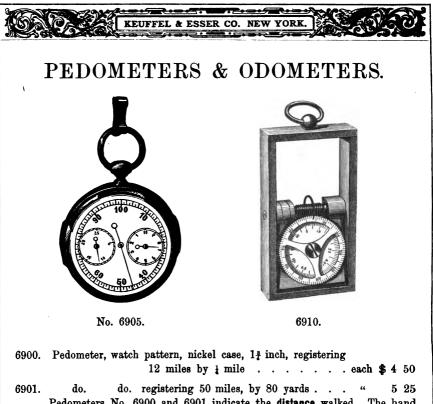
6777. Excelsior Band Chains, extra heavy, for Railroad work, etc., <sup>1</sup>/<sub>8</sub> inch wide, very thick steel band, divisions on flush brass plates, swiveling chain handles attached by strong spring hooks and strong soldered rings, best quality and work- manship throughout; a very substantial Band Chain for rough work, 100 feet, div. every foot, and foot to tenths each \$ 10 00

Band cha	ains nickel-	plated at	the f	following	prices :	
----------	--------------	-----------	-------	-----------	----------	--

		50	66	100	200 feet
Nickel-plating		each <b>\$</b> 1 50	1 50	2 00	3 00
""and	Polishing	<b>"</b> 2 50	3 00	3 50	

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270

Pedometers No. 6900 and 6901 indicate the distance walked. The hand advances in proportion to the length of stride as they are adjustable to the length of stride of the bearer by an easily adjustable screw.

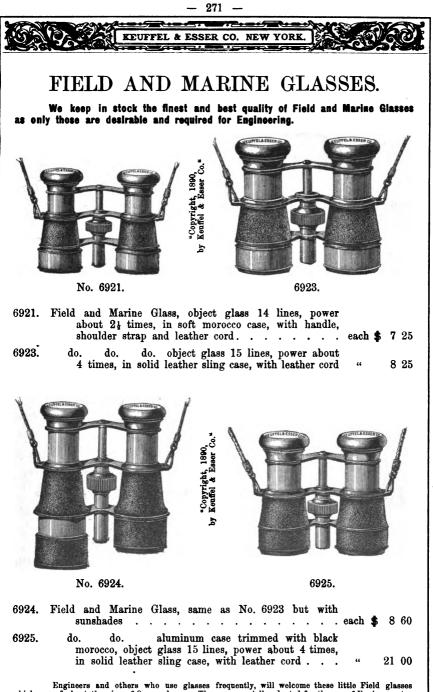
6905. Pedometer, watch pattern, nickel case, 1<sup>\*</sup>/<sub>4</sub> inch, registering

to 100,000 steps . . . . . . . . . . . . . . . . . each \$ 6 50 Pedometer No. 6905 registers the number of steps walked and is not adjustable to length of stride. The distance can be computed from the number of steps registered.

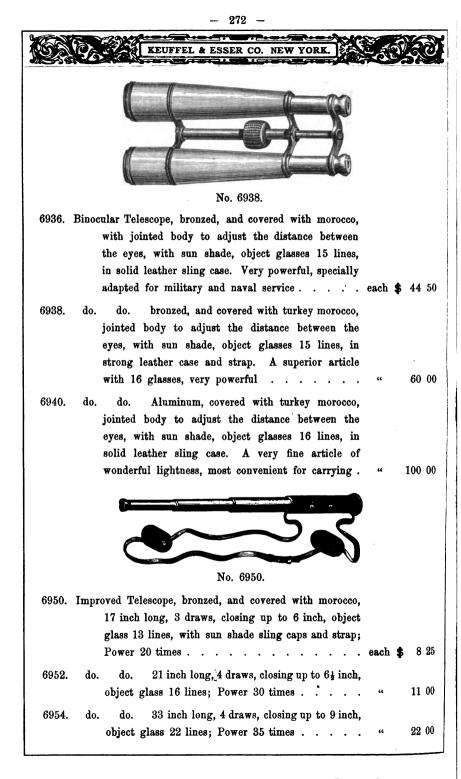
6910. Odometer of Brass, with silvered dials, in dust proof

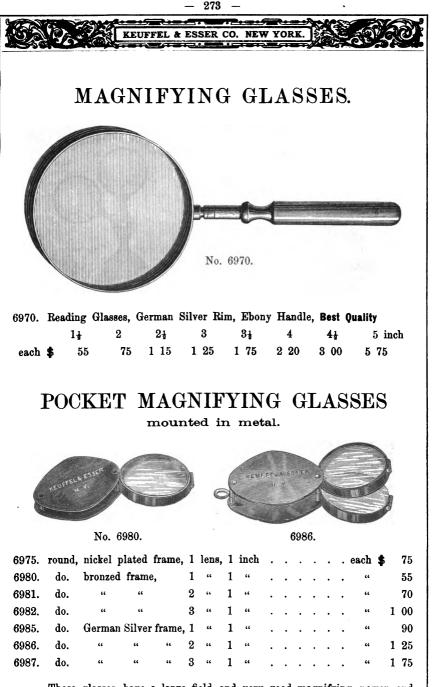
leather case with straps.... each \$ 1500 The odometer is attached to the spokes of a wheel near the hub. It registers the number of revolutions of the wheel up to 10,000 and the distance travelled is determined by multiplying the circumference of the wheel by the number of revolutions which the dial indicates.



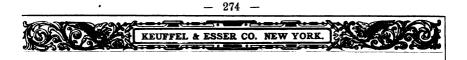


Engineers and others who use glasses frequently, will welcome these little Field glasses which are of about the size of Opera glasses. They are specially adapted for the use of Engineers etc., have a large field, good light and good definition and as much power as the older style large and heavy glasses. The low prices at which we are offering them should not be taken as an indication of their quality.



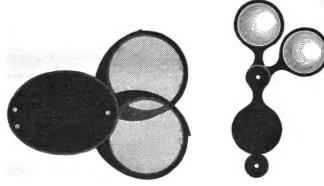


These glasses have a large field and very good magnifying power and are well adapted for reading graduations on Surveying Instruments. As they are mounted in metal they are very durable.



# POCKET MAGNIFYING GLASSES

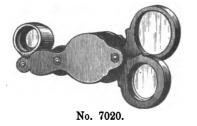
mounted in Rubber.



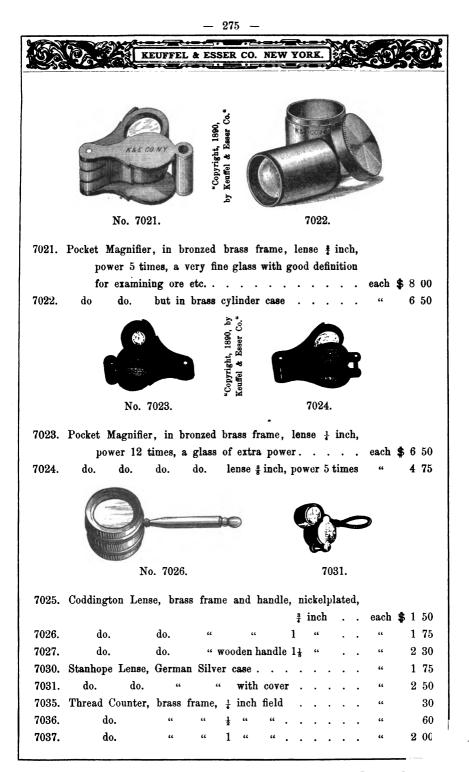
No. 7002.

7008.

<b>7000.</b>	Oval H	Pattern,	1	lens	1	inch	diam.						•		each 💲		35
7001.	do.	do.	1	"	11	"	"		•	•					"		55
<b>7002.</b>	do.	do.	<b>2</b>	lenses	1	"	"	•							"		60
7003.	do.	do.	2	"	1;	"	"	•	•	•	•	•	•	•	"	1	00
7006.	Round	Pattern,	1	lens	18	"	"								"		<b>4</b> 0
7007.	do.	do.	1	"	1	"	"					•			**		45
7008.	do.	do.	<b>2</b>	lenses	78	"	"								"		55
7010.	do.	do.	<b>2</b>	"	1	"	"	•	•		•				"		65
7012.	do.	do.	3	"	78	"	••								"		75
7013.	do.	do.	3	"	1	"	"				•				**		90



7020. Pocket Magnifier mounted in horn, one end two lenses to be used either separate or together, other end a very powerful Coddington lens . . . . . . . . each \$ 2 50



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276

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Half mor	"		50
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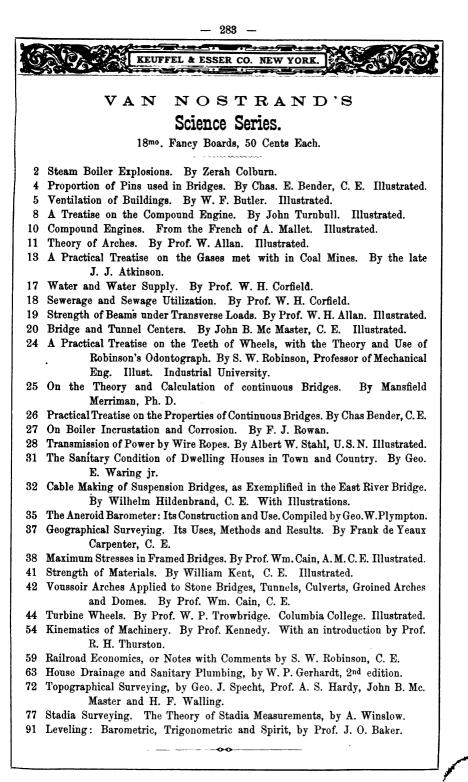
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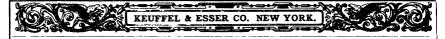
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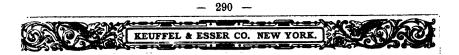
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